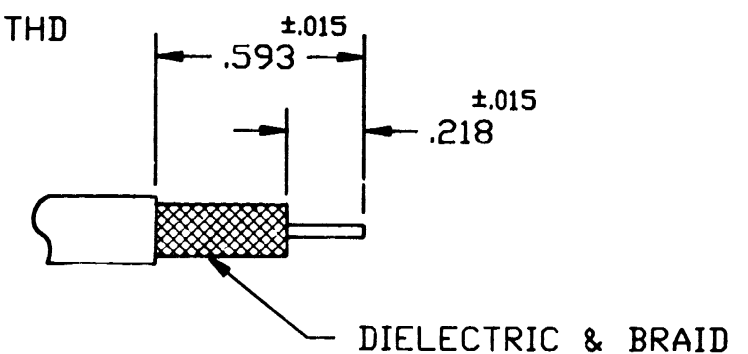
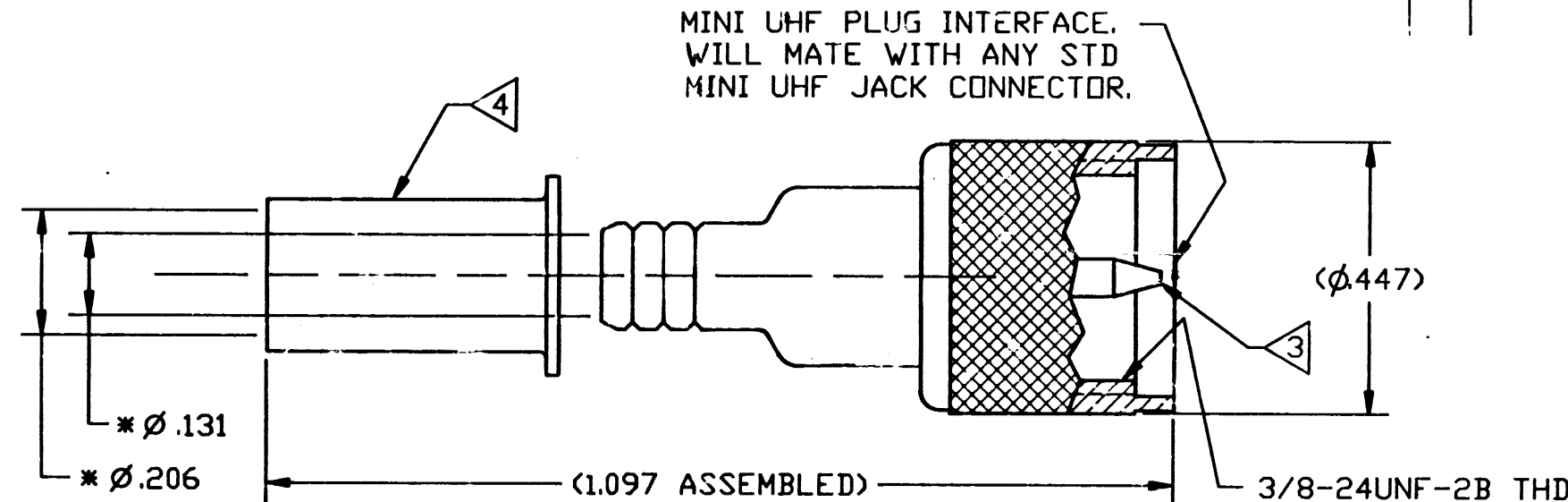


DO NOT SCALE THIS DRAWING

81-115BK-1000		REVISIONS			
DRAWING NUMBER	SYM	DESCRIPTION	DATE	E.C.O. NO	APPR.
	A	OFFICIAL ENG. RELEASE TO MFG.	13MA 73	39996	RW
SEE SHT 1 FOR REVISIONS					



NOTES:

- CENTER CONTACT IS CAPTIVATED AND HAS A *.043 DIA WIRE ENTRY HOLE.
- MATERIALS OF CONSTRUCTION:
BODY: BRASS, BLACK CHROMATE.
INSULATOR: PTFE
CENTER CONTACT: BRASS, GOLD PLATED, .000003.
COUPLING NUT: BRASS, BLACK CHROMATE.
FERRULE: COPPER ALLOY, BLACK CHROMATE.
- CRIMP USING AMPHENOL TOOL FRAME 227-944 WITH DIE SET 227-1409, CAVITY 'B' .052 SQ DR SOFT SOLDER PER QQ-S-571, COMP Sn60.
- CRIMP USING AMPHENOL TOOL FRAME 227-944 WITH DIE SET 227-1409, CAVITY 'A' .213 HEX.
- ASTERISK (*) INDICATES CABLE ENTRY DIMENSIONS.

H:\DEPT611\MUHF\081\ASSY\115BK\1000SH2.DWG

PART NO.	QUAN	UOM	ITEM LINE NO	DESCRIPTION	CODE	FINISH
LIST OF MATERIAL						

REMOVE ALL BURRS, BREAK CORNERS AND SHARP EDGES .005 MAXIMUM UNLESS OTHERWISE SPECIFIED.

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NEXT ASSY	USED ON	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES NOT OTHERWISE SPECIFIED ARE: 2 PLACE DECIMAL ±.015 (0.381 mm) 3 PLACE DECIMAL ±.005 (0.127 mm) ANGLES ± 1°	DRAWN BY J. MULVEY DATE 94/28/3	TITLE MINI UHF PLUG CRIMP-CRIMP FOR RG58/U (A,B,C) CABLE EYELET VERSION (CUSTOMER OUTLINE)	Amphenol Corporation RF/Microwave Operations Danbury, Conn. U.S.A.
MATERIAL	SPECIFICATION	REFERENCE DRAWING NO ANTENNA SPECIALISTS EAR 964120-0	CHECKED R VACCARO DATE 5/5/94	ENGINEER J. MULVEY DATE 94/28/3	
FINISH			QUALITY ASSURANCE W. Salento DATE 5/10/94	MFG. ENG. C. Chung DATE 5/10/94	SCALE 2:1
			CODE IDENTIFICATION 74868	DRAWING SIZE B	DRAWING NO. 81-115BK-1000
					SHEET 2 OF 2
					ISSUE A

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