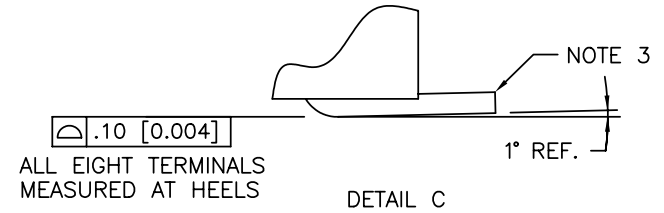
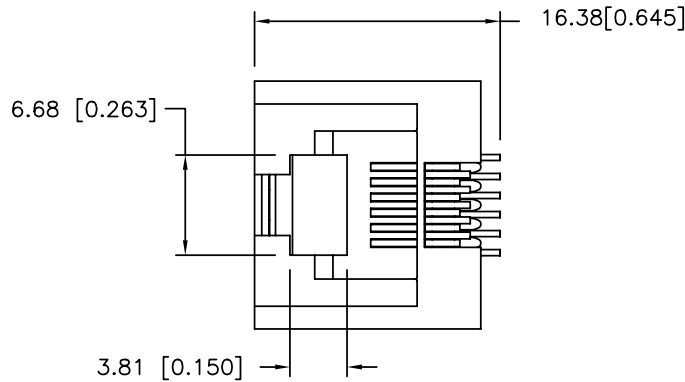
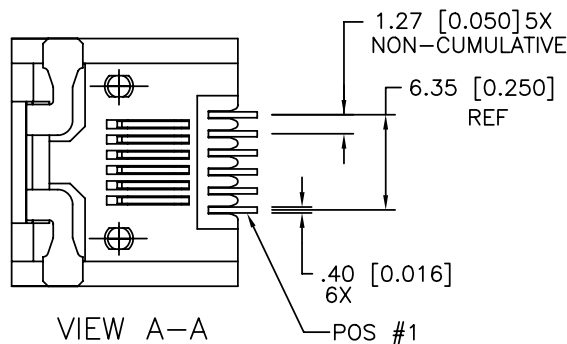
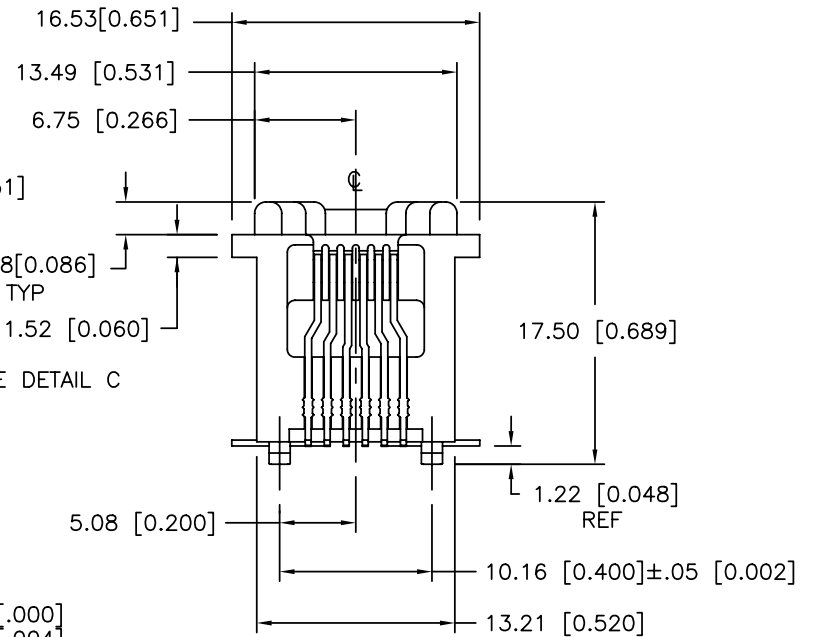
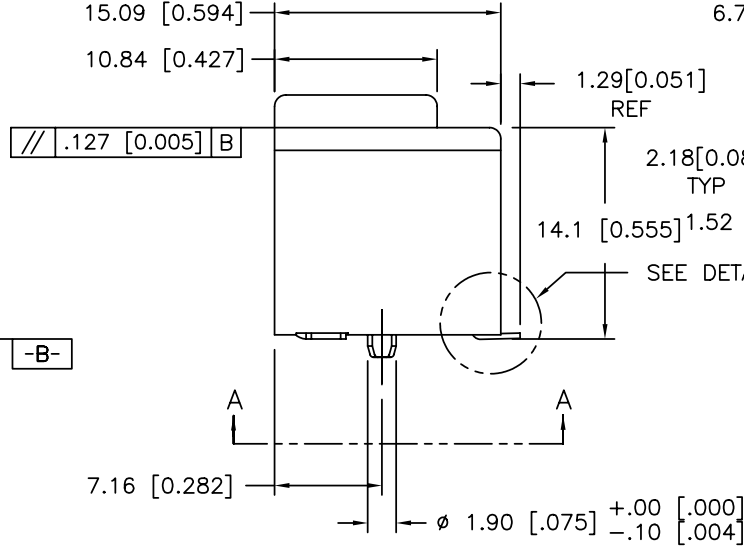
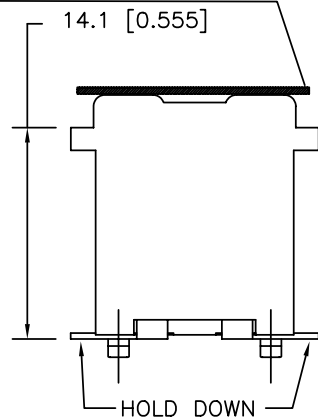


PRODUCT NO.

SEE TABLE



THE MYLAR SEE NOTE 7 ONLY FOR 87545-XXX1C/XXX1CLF



mat'l. code				tolerances unless otherwise specified		CUSTOMER COPY		FCI www.fciconnect.com	
ltr	ecn no	dr	date	linear	.X±.3/.XX±.01		projection	title	
J	V81474	RGD	9/15/96		.XX±.13/.XXX±.005			A-SMT ASSEMBLY VERT 6 POS	
K	V12666	LP	1/10/02	angles	.XXX±.051/.XXX±.0020		MM/INCH	product family MOD JACK	
L	N05-0035	YS	02/18/05		0° ±2'			size dwg no	
M	N05-0142	ZC	6/2/05	dr	S.DUESTERHOEFT	3/20/96	code		
N	N07-0217	WG	09/07/07	enr	Y.BELOPOLSKY	3/20/96	213		
P	N08-0194	SH	09/08/09	chr	Y.BELOPOLSKY	7/8/96	sheet		
				appd	Y.BELOPOLSKY	7/8/96	1 of 2		
sheet index	revision sheet	N 1	N 2			scale 1:1		A4	
						A4		87545	

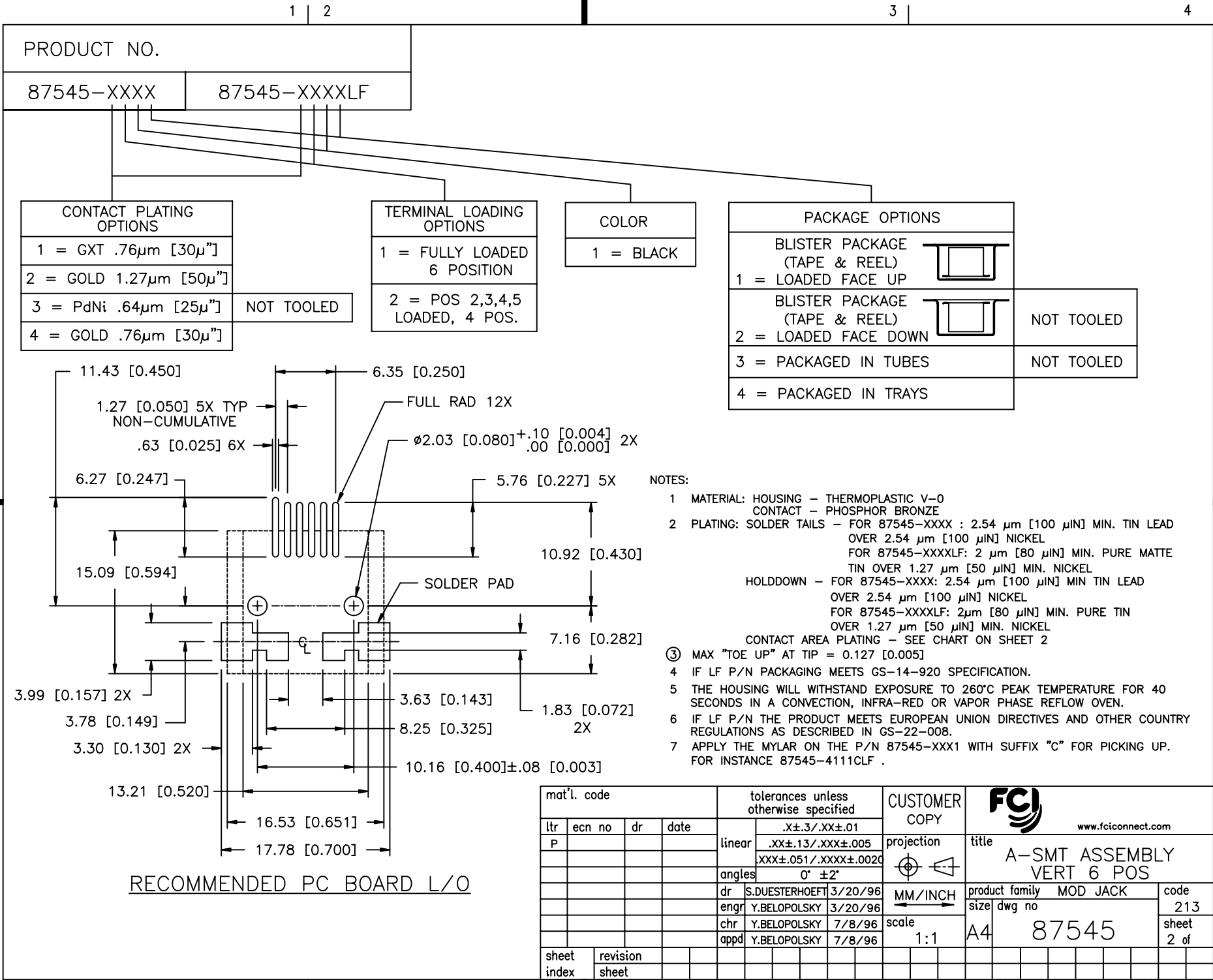
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PRODUCT NO.
87545-XXXX 87545-XXXXLF

CONTACT PLATING OPTIONS	
1 = GXT .76µm [30µ"]	
2 = GOLD 1.27µm [50µ"]	
3 = PdNi .64µm [25µ"]	NOT TOOLED
4 = GOLD .76µm [30µ"]	

TERMINAL LOADING OPTIONS	
1 = FULLY LOADED 6 POSITION	
2 = POS 2,3,4,5 LOADED, 4 POS.	

COLOR
1 = BLACK

PACKAGE OPTIONS	
BLISTER PACKAGE (TAPE & REEL) 1 = LOADED FACE UP	
BLISTER PACKAGE (TAPE & REEL) 2 = LOADED FACE DOWN	
3 = PACKAGED IN TUBES	NOT TOOLED
4 = PACKAGED IN TRAYS	NOT TOOLED

- NOTES:
- MATERIAL: HOUSING - THERMOPLASTIC V-0
CONTACT - PHOSPHOR BRONZE
 - PLATING: SOLDER TAILS - FOR 87545-XXXX : 2.54 µm [100 µIN] MIN. TIN LEAD OVER 2.54 µm [100 µIN] NICKEL
FOR 87545-XXXXLF: 2 µm [80 µIN] MIN. PURE MATTE TIN OVER 1.27 µm [50 µIN] MIN. NICKEL
HOLDDOWN - FOR 87545-XXXX: 2.54 µm [100 µIN] MIN TIN LEAD OVER 2.54 µm [100 µIN] NICKEL
FOR 87545-XXXXLF: 2µm [80 µIN] MIN. PURE TIN OVER 1.27 µm [50 µIN] MIN. NICKEL
CONTACT AREA PLATING - SEE CHART ON SHEET 2
 - MAX "TOE UP" AT TIP = 0.127 [0.005]
 - IF LF P/N PACKAGING MEETS GS-14-920 SPECIFICATION.
 - THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 40 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN.
 - IF LF P/N THE PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.
 - APPLY THE MYLAR ON THE P/N 87545-XXX1 WITH SUFFIX "C" FOR PICKING UP. FOR INSTANCE 87545-4111CLF .

RECOMMENDED PC BOARD L/O

mat'l. code		tolerances unless otherwise specified		CUSTOMER COPY		FCI	
ltr	ecn no	dr	date	linear	.X±.3/.XX±.01	projection	title
P					.XX±.13/.XXX±.005		A-SMT ASSEMBLY VERT 6 POS
				angles	0° ±2'	MM/INCH	product family MOD JACK
				dr	S.DUESTERHOEFT 3/20/96	scale 1:1	code 213
				enr	Y.BELOPOLSKY 3/20/96		size dwg no
				chr	Y.BELOPOLSKY 7/8/96		87545
				appd	Y.BELOPOLSKY 7/8/96		sheet 2 of
sheet index	revision sheet						

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