

4

3

2

1

ASSY NO.	AMPHENOL ASSY NO.	INSERT FRONT	INSERT REAR
10-825700- ()	NOT AVAILABLE		
10-825701- ()	NOT AVAILABLE		
10-825702- ()	NOT AVAILABLE		
10-825703- 3()	97-412S- 3()	10-825723- 3()	10-825743- 3()
10-825704- ()	NOT AVAILABLE		
10-825705- ()	NOT AVAILABLE		
10-825706- 1()	97-414S- 1()	10-825726- 1()	10-825746- 1()
10-825706- 2()	97-414S- 2()	10-825726- 2()	10-825746- 2()
10-825706- 5()	97-414S- 5()	10-825726- 5()	10-825746- 5()
10-825706- 6()	97-414S- 6()	10-825726- 6()	10-825746- 6()
10-825706- 7()	97-414S- 7()	10-825726- 7()	10-825746- 7()
10-825707- ()	NOT AVAILABLE		
10-825708- 1()	97-416S- 1()	10-825728- 1()	10-825748- 1()
10-825708- 8()	97-416S- 8()	10-825728- 8()	10-825748- 8()
10-825709- ()	NOT AVAILABLE		
10-825710- 1()	97-418- 1()	10-825730- 1()	10-825750- 1()
10-825710- 4()	97-418- 4()	10-825730- 4()	10-825750- 4()
10-825710-11()	97-418-11()	10-825730-11()	10-825750-11()
10-825710-12()	97-418-12()	10-825730-12()	10-825750-12()
10-825710-19()	97-418-19()	10-825730-19()	10-825750-19()
10-825710-20()	97-418-20()	10-825730-20()	10-825750-20()
10-825711- 4()	97-420- 4()	10-825731- 4()	10-825751- 4()
10-825711- 7()	97-420- 7()	10-825731- 7()	10-825751- 7()
10-825711-27()	97-420-27()	10-825731-27()	10-825751-27()
10-825711-29()	97-420-29()	10-825731-29()	10-825751-29()
10-825712-14()	97-422-14()	10-825732-14()	10-825752-14()
10-825713- 2()	97-424- 2()	10-825733- 2()	10-825753- 2()
10-825714-11()	97-428-11()	10-825734-11()	10-825754-11()
10-825714-12()	97-428-12()	10-825734-12()	10-825754-12()
10-825714-20()	97-428-20()	10-825734-20()	10-825754-20()
10-825714-21()	97-428-21()	10-825734-21()	10-825754-21()
10-825715-AC()	97-432-414()	10-825735-AC()	10-825755-AC()
10-825716-10()	97-436-10()	10-825736-10()	10-825756-10()
10-825717/719	NOT AVAILABLE		

2/14/89		REVISIONS		22235-2	
ZONE	LTR	DESCRIPTION	DATE	APPROVED	
	B	(CL II) REV STAMPING EXAMPLE ECN:23387	1/10/90 PRESCOTT	AW SB	
	C	(CL II) INACTIVATED 10-825711-29(), SUPERSEDED BY 10-824600-29P/S ECN:25450	7/24/91 PRESCOTT	Shepler DM	
	D	(CL II) ADDED & RELEASE 10-825706-6() & DATA ECN: 81403	3-1-96 DEMATTED	JCB	
	E	(CL II) REINSTATE & REISSUE 10-825711-29() DATA, ECN: 82247	9-18-96 DEMATTED	JCB	

COMPANY ID:	9	(1 2 3 4 5)
CODED/MS/CUST:	N	(Y OR N)
INTERNAL:	N	(Y OR N)
LOTNO:	N	(Y OR N)
DATE CODE:	N	(9- SPEC NO.)
SEE PRINT:	N	(Y OR N)

4. PACKAGE PER PRODUCTION PROCESS SHEET.
3. IDENTIFY PACKAGE WITH THE FOLLOWING INFORMATION:
 "AMPHENOL" AND 97-4XX-XXX
 CONSISTING OF 1 EACH 97-4XX-XXYF
 97-4XX-XXYR
 DATE CODE PER 9-3895
 EXAMPLE: AMPHENOL 97-418-4P
 CONSISTING OF 1 EACH 97-418-4PF
 97-418-4PR
 8819
2. FOR INSERT ARRANGEMENT DATA AND ALTERNATE INSERT POSITIONS, SEE L-22208-() AND L-22240-().

1. TO COMPLETE ASSY NUMBERS ADD APPLICABLE INSERT ARRANGEMENT SUFFIX LETTER:
 CONTACT INSERT KEYWAY POSITION

STYLE	NORMAL	W	X	Y	Z
PIN	P	G	I	K	M
SOCKET	S	H	J	L	N

NOTES:

THE USE OF THIS DOCUMENT IS UNLIMITED.
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 MAY CONTAIN LIMITED RIGHTS DATA.

N/A
 N/A
 NEXT ASSEMBLY

UNLESS OTHERWISE SPECIFIED
 LINEAR DIMENSIONS ARE IN
 INCHES.
 TOLERANCES: .XXX±.010,
 .XX ±.03, .X ±.1,
 ANGLES ±2°.
 OTHER STANDARDS PER 9-3800
 AND DOD-D-1000.
 NOTE REF. = (XX)

FIND NO.	QTY REQD.	FSCM NO.	PART NUMBER	DESCRIPTION	NOTE REF.
			SEE COLUMN	INSERT, REAR	
			SEE COLUMN	INSERT, FRONT	
PARTS LIST					
SPECIFICATIONS		SIGNATURES		DATES	
MATERIAL SPEC. N/A		PREPARED McELLAGOTT		01/30/89	
		CHECKED PRESCOTT		2/14/89	
		APPROVED DEMATTED		2/14/89	
		APPROVED HAYNER		2/14/89	
PROCESS SPEC. 9-3895		1ST PART NO. 10-825703-03P		SIZE C	
				FSCM NO. 77820	
				SCALE NONE	
				WT. N/A	
				REF. N/A	
				SHEET 1 OF 1	
				REV. E	

10-825700/719

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