

4

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1

ASSY NO.	AMPHENOL ASSY NO.	INSERT FRONT	INSERT REAR
10-825700- ( )	NOT AVAILABLE		
10-825701- ( )	NOT AVAILABLE		
10-825702- ( )	NOT AVAILABLE		
10-825703- 3( )	97-412S- 3( )	10-825723- 3( )	10-825743- 3( )
10-825704- ( )	NOT AVAILABLE		
10-825705- ( )	NOT AVAILABLE		
10-825706- 1( )	97-414S- 1( )	10-825726- 1( )	10-825746- 1( )
10-825706- 2( )	97-414S- 2( )	10-825726- 2( )	10-825746- 2( )
10-825706- 5( )	97-414S- 5( )	10-825726- 5( )	10-825746- 5( )
10-825706- 6( )	97-414S- 6( )	10-825726- 6( )	10-825746- 6( )
10-825706- 7( )	97-414S- 7( )	10-825726- 7( )	10-825746- 7( )
10-825707- ( )	NOT AVAILABLE		
10-825708- 1( )	97-416S- 1( )	10-825728- 1( )	10-825748- 1( )
10-825708- 8( )	97-416S- 8( )	10-825728- 8( )	10-825748- 8( )
10-825709- ( )	NOT AVAILABLE		
10-825710- 1( )	97-418- 1( )	10-825730- 1( )	10-825750- 1( )
10-825710- 4( )	97-418- 4( )	10-825730- 4( )	10-825750- 4( )
10-825710-11( )	97-418-11( )	10-825730-11( )	10-825750-11( )
10-825710-12( )	97-418-12( )	10-825730-12( )	10-825750-12( )
10-825710-19( )	97-418-19( )	10-825730-19( )	10-825750-19( )
10-825710-20( )	97-418-20( )	10-825730-20( )	10-825750-20( )
10-825711- 4( )	97-420- 4( )	10-825731- 4( )	10-825751- 4( )
10-825711- 7( )	97-420- 7( )	10-825731- 7( )	10-825751- 7( )
10-825711-27( )	97-420-27( )	10-825731-27( )	10-825751-27( )
10-825711-29( )	97-420-29( )	10-825731-29( )	10-825751-29( )
10-825712-14( )	97-422-14( )	10-825732-14( )	10-825752-14( )
10-825713- 2( )	97-424- 2( )	10-825733- 2( )	10-825753- 2( )
10-825714-11( )	97-428-11( )	10-825734-11( )	10-825754-11( )
10-825714-12( )	97-428-12( )	10-825734-12( )	10-825754-12( )
10-825714-20( )	97-428-20( )	10-825734-20( )	10-825754-20( )
10-825714-21( )	97-428-21( )	10-825734-21( )	10-825754-21( )
10-825715-AC( )	97-432-414( )	10-825735-AC( )	10-825755-AC( )
10-825716-10( )	97-436-10( )	10-825736-10( )	10-825756-10( )
10-825717/719	NOT AVAILABLE		

2/14/89		REVISIONS		22235-2	
ZONE	LTR	DESCRIPTION	DATE	APPROVED	
	B	(CL II) REV STAMPING EXAMPLE ECN:23387	1/10/90 PRESCOTT	AW SB	
	C	(CL II) INACTIVATED 10-825711-29(), SUPERSEDED BY 10-824600-29P/S ECN:25450	7/24/91 PRESCOTT	Shepler DM	
	D	(CL II) ADDED & RELEASE 10-825706-6( ) & DATA ECN: 81403	3-1-96 DEMATTED	JCB	
	E	(CL II) REINSTATE & REISSUE 10-825711-29( ) DATA, ECN: 82247	9-18-96 DEMATTED	JCB	

COMPANY ID:	9	( 1 2 3 4 5 )
CODED/MS/CUST:	N	(Y OR N)
INTERNAL:	N	(Y OR N)
LOTNO:	N	(Y OR N)
DATE CODE:	N	(9- SPEC NO.)
SEE PRINT:	N	(Y OR N)

4. PACKAGE PER PRODUCTION PROCESS SHEET.
3. IDENTIFY PACKAGE WITH THE FOLLOWING INFORMATION:  
 "AMPHENOL" AND 97-4XX-XXX  
 CONSISTING OF 1 EACH 97-4XX-XXYF  
 97-4XX-XXYR  
 DATE CODE PER 9-3895  
 EXAMPLE: AMPHENOL 97-418-4P  
 CONSISTING OF 1 EACH 97-418-4PF  
 97-418-4PR  
 8819
2. FOR INSERT ARRANGEMENT DATA AND ALTERNATE INSERT POSITIONS, SEE L-22208-( ) AND L-22240-( ).

1. TO COMPLETE ASSY NUMBERS ADD APPLICABLE INSERT ARRANGEMENT SUFFIX LETTER:  
 CONTACT INSERT KEYWAY POSITION

STYLE	NORMAL	W	X	Y	Z
PIN	P	G	I	K	M
SOCKET	S	H	J	L	N

NOTES:  
 THE USE OF THIS DOCUMENT IS UNLIMITED.  
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 MAY CONTAIN LIMITED RIGHTS DATA.

UNLESS OTHERWISE SPECIFIED  
 LINEAR DIMENSIONS ARE IN  
 INCHES.  
 TOLERANCES: .XXX±.010,  
 .XX ±.03, .X ±.1,  
 ANGLES ±2°.  
 OTHER STANDARDS PER 9-3800  
 AND DOD-D-1000.  
 NOTE REF. = (XX)

FIND NO.	QTY REQD.	FSCM NO.	PART NUMBER	DESCRIPTION	NOTE REF.
			SEE COLUMN	INSERT, REAR	
			SEE COLUMN	INSERT, FRONT	
PARTS LIST					
SPECIFICATIONS		SIGNATURES		DATES	
MATERIAL SPEC. N/A		PREPARED McELLAGOTT		01/30/89	
		CHECKED PRESCOTT		2/14/89	
		APPROVED DEMATTED		2/14/89	
		APPROVED HAYNER		2/14/89	
PROCESS SPEC. 9-3895		1ST PART NO.		10-825703-03P	
SIZE	FSCM NO.	SCALE		REV.	
C	77820	NONE		E	
10-825700/719		WT.		REF. N/A	
SHEET 1 OF 1		TAB.			

D

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A

10-825700/719

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