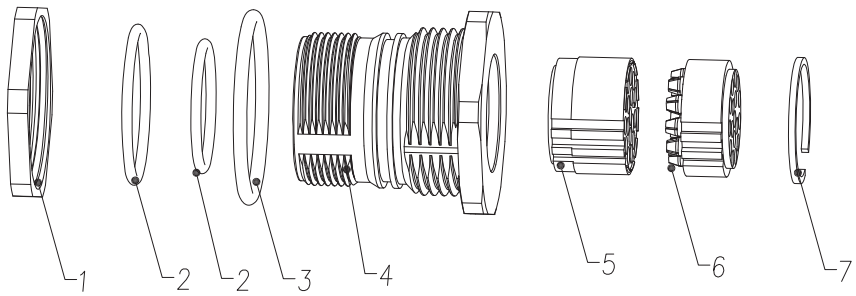
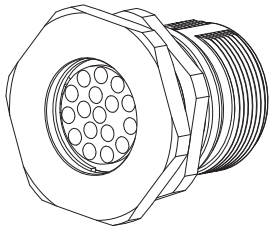
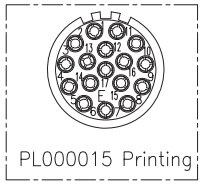
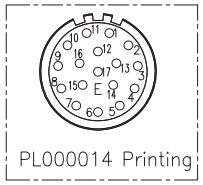
REVISIONS						
REV	ZONE	ECO	DESCRIPTION	DATE	BY	APPR
A1	--	--	RELEASE NUMBER	06/28/11	--	--
A2	--	C0064S	RECTIFY THE KEY ORIENTATION	11/07/12	--	--

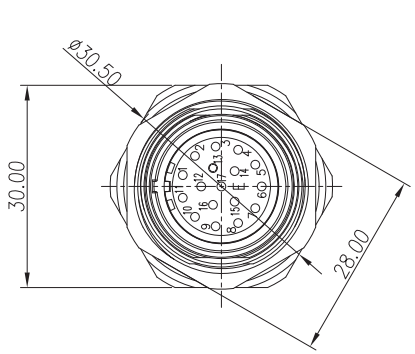


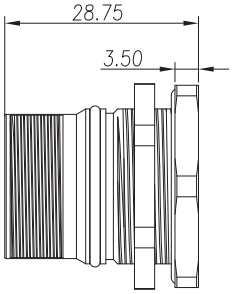


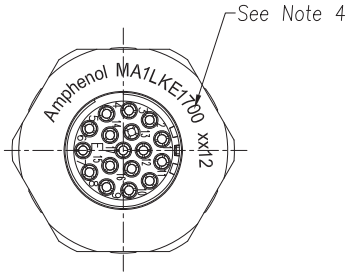


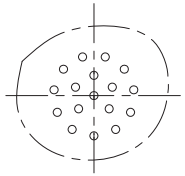


E type, Normal Key
(E型, 0°转位角)

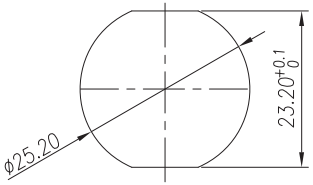




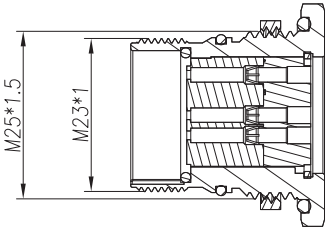




PCB HOLE POSITION



Mounting Holes



安费诺精密连接器(深圳)有限公司
Amphenol PCD Shenzhen
受 控 文 件
2012 年 11 月 08 日

ITEM	PART NUMBER	Qty	DESCRIPTION	REMARK
7	M0076	1	Metal clip, 19.3mm * 1.0mm	
6	PL000015	1	Back insulator, 17 pos	
5	PL000014	1	Front insulator, 17 pos	
4	CP-M0482	1	A,Short Receptacle,Metal shell	
3	RB000183	1	O-ring, 25.0mm * 1.5mm BLACK (Viton)	
2	RB000024	2	O-ring, 17.5mm * 1.6mm BLACK (Viton)	
1	M0323	1	NUT M25	

MATERIALS LIST

规格参数(Spec.):
1. 工作温度: -40° C～+130° C.
   Operating Temperature:-40° C～+130° C.
2. 绝缘电阻: 不低于5000MΩ
   Min.Insulation Resistance: 5000 megohms Min。
3. 耐电压: 在2500VAC电压下漏电流小于2毫安。
   Dielectric Withstanding Voltage: Less than 2 milliamps at 2500VAC
4. 端子与胶芯的保持力: 10Lbs Min.
   Contact&Insert retention:10Lbs Min.
5. 外壳与胶芯的保持力: 50Lbs Min.
   Shell&Insert retention:50Lbs Min.

注:
1. 将件5,件6超声波熔接, 再在两头分别用白色油墨印上孔位号。
2. 件5和件6组件对应装入件4内. 件5的孔位号12必须与件4中心凸起的键位对齐, 确保转位角为0°;
3. 将件1,2,3,7组装到件4内;
4. 在件4上用激光刻标识: AMPHENOL MA1LKE1700 xx12(字体:Arial,xx12字高:1.5mm, 其它字高:2.0mm), 其中xx12为批次号(生产周加年份组合).
5. 产品包装及标识符合POI -060.

UNLESS OTHERWISE SPECIFIED
1) All dimensions are in metric(mm).
2) Tolerances are as follows:
1 PL DEC ±0.20
2 PL DEC ±0.10 Fractions ±1/64
3 PL DEC ±0.05 Angles ±1°

签 名 SIGNATURE		日期 DATE
制 图 DRAWN	ORION LI	11/07/12
审 核 CHECKED		
工 艺 ENGINEER		
批 准 APPROVAL		2012.11.08 09:35:35 +08'00'
客 户 CUSTOMER		

MATERIAL SPECIFICATIONS:

PROCESS SPECIFICATIONS:

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SINE Systems Corporation
A Subsidiary of Amphenol Corporation

A,Receptacle,female,17 pos ,E

DWG NO: MA1LKE1700

第三角投影 THIRD ANGLE PROJECTION	文件编号 FSCM NO.	幅面 SIZE	质量 MASS	版次 REV.	比例 SCALE
		A3		A2	1:1

SHEET 1 OF 1

NEXT ASS'Y:

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