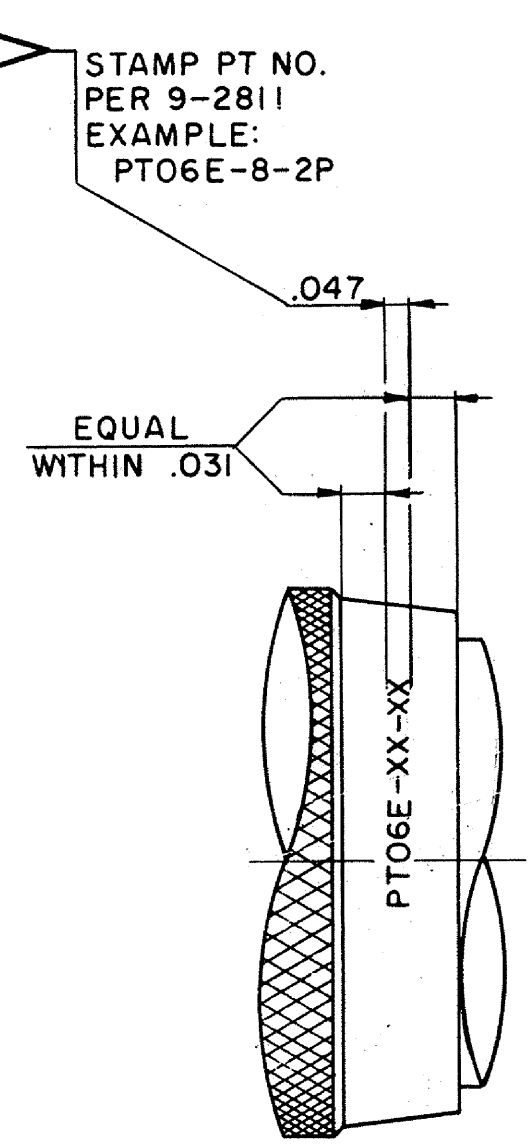
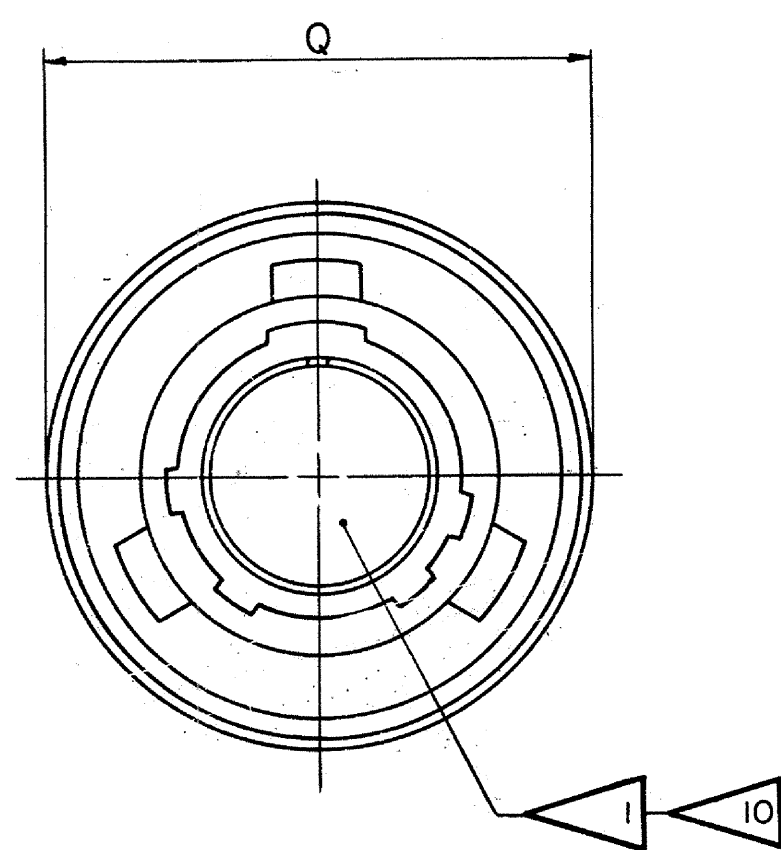
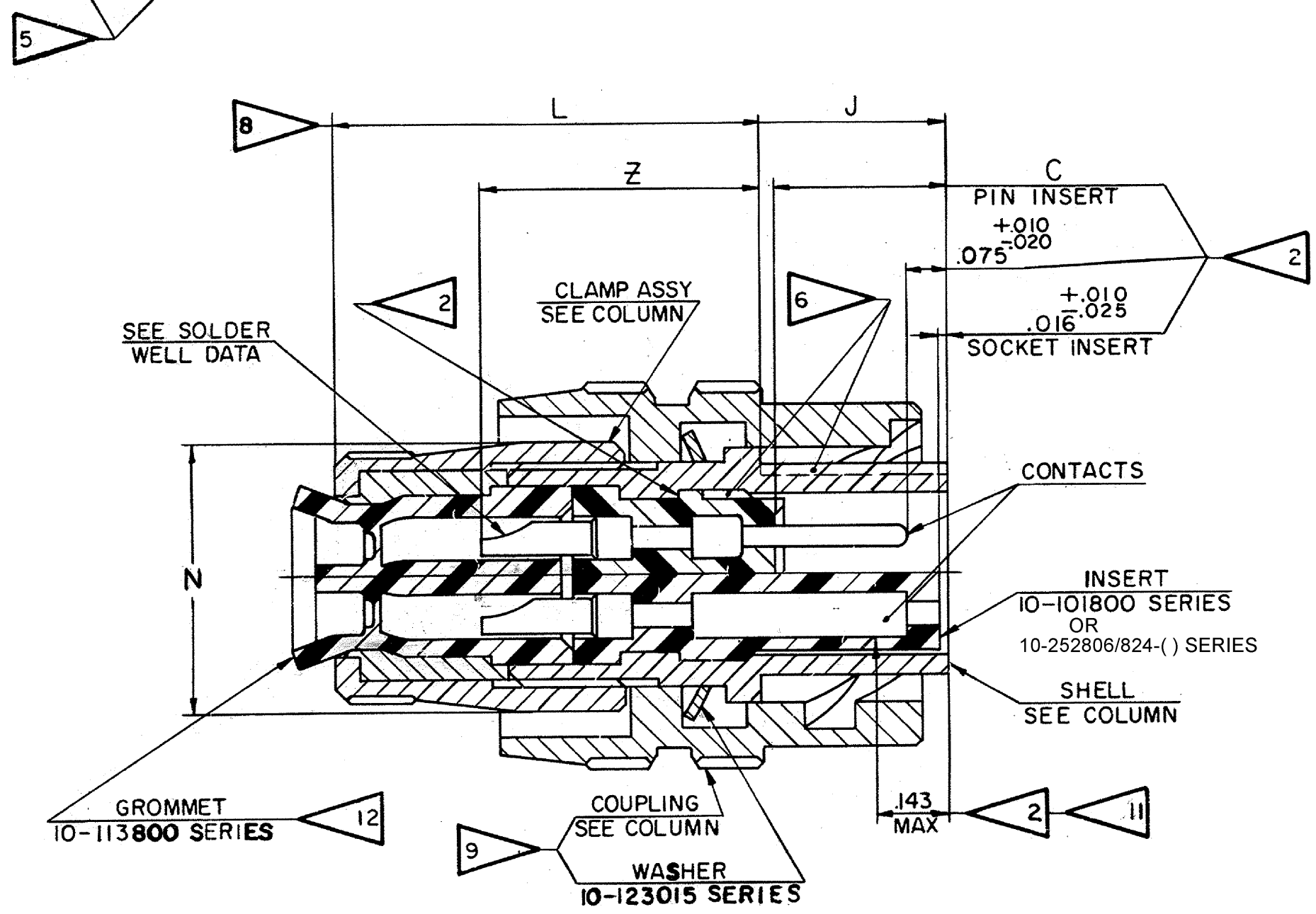


ASSEMBLY NUMBER	PT NO.	DETAILS			DIMENSIONS					
		SHELL	COUPLING	CLAMP ASSY	C +.010 -.025	J	L +.030 -.010	N DIA +.000 -.031	Q DIA +.000 -.047	Z ±.035
71-148606	06E-6	10-150906-63	10-123016-53	10-117930-63	.328	.353	.803	.440	.609	.525
71-148608	-8-	-83	-73	-83				.560	.734	
71-148610	-10-	-103	-93	-103				.685	.844	
71-148612	-12-	-123	-123	-123				.813	1.016	
71-148614	-14-	-143	-143	-143				.930	1.141	
71-148616	-16-	-163	-163	-163				1.057	1.266	
71-148618	-18-	-183	-183	-183				1.175	1.375	
71-148620	-20-	-203	-203	-203		.415	.928	1.301	1.516	.619
71-148622	-22-	-223	-223	-223			.928	1.430	1.641	
71-148624	-24-	-243	-243	-243			.990	1.555	1.761	
71-148625/50		NOT AVAILABLE								

ACCESSORIES
(NOT PART OF STANDARD ASSEMBLY)

SEE DRAWING
10-150000

REVISIONS		DATE	APPROVAL
CHG NO.	SYM	DESCRIPTION	
3551324	5	WAS: REDRAWN, SIZE DD; REMOVED BACK KEY; REV N DIA COL	6-22-59
36162-16	6	WAS TEST 9-3353-2 (PRO SPEC)	1-28-60
36545-20	7	WAS 10-123016-63, 83-103 (COUPLING); REV WASHER DATA (-6-8 8-10)	4-13-60
37525-148	8	REM "BENDIX" FROM STAMPING	11-1-60
	A	(CL II) SEE CHANGE NOTICE ECN: A4894	6/30/08



7. STAMP PT NO. PER 9-2811
EXAMPLE:
PT06E-8-2P

7. SEE WORK ORDER FOR PERMISSIBLE ADDITIONAL OR ALTERNATE STAMPING.
6. VERTICAL CENTERLINES OF INSERT ARRANGEMENT & THE MAIN SHELL POLARIZING KEY TO BE WITHIN .005 OF OF INDICATED ROTATION PER 9-2437-1.
5. TO COMPLETE ASSY NO. & PT NO., ADD APPLICABLE INSERT ARRANGEMENT SUFFIX TO BASE NUMBERS LISTED ABOVE PER 9-2437-1.
4. FOR COMPONENT PART NUMBERS OF DESIRED ARRANGEMENT, SEE APPLICABLE PARTS LIST.
3. MATES WITH RECEPTACLES 71-148006/50 & OTHERS.
2. DIMENSIONS MUST BE MAINTAINED WHEN INSERTS ARE PRESSED FIRMLY AGAINST INDICATED SHOULDER.
1. FOR CONTACT ARRANGEMENTS, SEE DRAWINGS L-15206-() THRU L-15250-().
- NOTES:
12. ALL UNUSED GROMMET HOLES TO BE FILLED WITH GROMMET SEALING ROD OR GROMMET SEALING PLUGS. SEE DRAWING 10-150000 (# 27 & # 28).
11. DISTANCE BETWEEN END OF SHELL & THE POINT AT WHICH A GAGE PIN, HAVING THE SAME BASIC DIAMETER AS THE MATING CONTACT & A SQUARE FACE, ENGAGES SOCKET CONTACT SPRING.
10. INSERTS & CONTACTS MUST NOT BE REMOVED.
9. COUPLING SLOTS & WASHER TO BE LUBRICATED PER 9-3502.
8. DIMENSION INDICATES FINAL INSTALLATION. FOR STORAGE & SHIPPING, SHELL & CLAMP ASSEMBLY MUST BE LOOSELY COUPLED.

SOLDER WELL DATA			
CONTACT SIZE	20	16	
WELL DIA	.046 ^{+.004} _{-.000}	.078 ^{+.004} _{-.002}	
WELL DEPTH	.125 ^{+.031} _{-.000}	.188	

PROCESS SPEC TEST 9-3980-2 ASSY 9-3443-2,9-2437-1 9-3502,9-2811		LIST OF MATERIAL	
UNLESS OTHERWISE SPECIFIED 1. TOLERANCES: LINEAR .000, .010, .005, .02, 0.1 ANGULAR .2 2. ALL LOCATION TOLERANCES APPLY AT MAXIMUM MATERIAL CONDITION (MMC) 3. RADIUS FILLETS & BREAK EDGES .005, 0.1 4. CONCENTRICITY .015 TIR REGARDLESS OF SIZE FOL: DRAWING INTERPRETATION SEE SPEC 9-3800		ABBREVIATIONS & SYMBOLS (MMC): MAXIMUM MATERIAL CONDITION (TP): TRUE POSITION	
MATERIAL SPEC		HEAT TREAT SPEC	
FINISH SPEC		FINISH SPEC	
DRAWN: VIMISLIK CHECKED: BALANTIC P MATERIAL: <i>Wm...</i>		DATE: 1-11-57	
SCALE: NONE		WT: SEE PARTS LIST	
TITLE: CONNECTOR, ELECTRICAL PLUG, TYPE PTE (JMC), OLIVE DRAB		APPLICATION: SCINTILLA DIVISION BENDIX AVIATION CORPORATION SIDNEY, N. Y., U.S.A.	
DRAWING SIZE: C		TAB.	

71-148606 THRU 71-148650

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