

REL.	35508-363	WAS	DATE	D. MAN.	APPD.
1	36162-18	SEE SHEET 1	1-28-60	M. K. K. K.	Bo. J. J.
2	36545-21	SEE SHEET 1	4-12-60	LEWIS	H. J. J.
3	37663-3	SEE SHEET 1	11-22-60	DUFFEK	J. J. J.
4	37525-672	SEE SHEET 1	5-6-61	HISCOIT	J. J. J.
5	39969-4	SEE SHEET 1	6-26-62	Lambrecht	J. J. J.
A		(CL II) SEE CHANGE NOTICE ECN: A4900	6/30/08	H. BROOKER	

ASSEMBLY NUMBER	PT NO.	DETAILS			DIMENSIONS								
		SHELL	COUPLING	ELBOW ASSEMBLY	B ±.031	C +.010 -.020	D ±.062	E ±.025	J	L ±.047	Q DIA MAX	Z ±.035	
71-148806-	08E-6-					NOT	AVAILABLE						
71-148808-	- 8-	10-184961 -83	10-123016-73	10-184964 -83	.655	.156	.941	.339	.353	1.433	.796	.525	
71-148810-	- 10-	-103	- 93	-103	.749	.169	1.191	.393		1.527	.921		
71-148812-	- 12-	-123	-123	-123	.812	.264	1.191	.450		1.612	1.046		
71-148814-	- 14-	-143	-143	-143	.905	.310	1.254	.519		1.760	1.171		
71-148816-	- 16-	-163	-163	-163	1.030	.330	1.316	.583		1.962	1.297		
71-148818-	- 18-	-183	-183	-183	1.015	.444	1.562	.621		2.070	1.422		
71-148820-	- 20-	-203	-203	-203	1.077	.510	1.625	.683	.415	2.280	1.562	.619	
71-148822	- 22-	-223	-223	-223	1.139	.515	1.719	.739		2.327	1.672		
71-148824	- 24-	-243	-243	-243	1.265	.656	1.751	.797		2.565	1.797		
71-148826/50		NOT	AVAILABLE										



71-148806 THRU
71-148850

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7. DIMENSIONS INDICATE FINAL INSTALLATION. FOR STORAGE & SHIPPING, SHELL & ELBOW ASSEMBLY MUST BE LOOSELY COUPLED.
6. SEE WORK ORDER FOR PERMISSIBLE ADDITIONAL OR ALTERNATE STAMPING.
5. VERTICAL CENTERLINES OF INSERT ARRANGEMENT AND SHELL POLARIZING KEY MUST BE WITHIN .005 OF INDICATED ROTATION PER 9-2437-1.
4. FOR COMPONENT PART NUMBERS OF DESIRED ARRANGEMENT, SEE APPLICABLE PARTS LIST.
3. TO COMPLETE ASSY NO. & PT NO., ADD APPLICABLE INSERT ARRANGEMENT SUFFIX TO BASE NUMBERS LISTED ABOVE PER 9-2437-1.
2. MATES WITH RECEPTACLE 71-148006/50 AND OTHERS.
1. FOR CONTACT ARRANGEMENTS, SEE DRAWINGS L-15206-() THRU L-15250-().
8. INSERTS & CONTACTS MUST NOT BE REMOVED.
9. ALL UNUSED GROMMET HOLES TO BE FILLED WITH GROMMET SEALING ROD OR GROMMET SEALING PLUGS. SEE DRAWING 10-150000 (27 & 28)
10. COUPLING SLOTS & WASHER TO BE LUBRICATED PER 9-3502 .
11. DIMENSIONS MUST BE MAINTAINED WHEN INSERTS ARE PRESSED FIRMLY AGAINST INDICATED SHOULDER
12. ALL LOCKWIRE HOLES ARE .044 DIA MIN.
13. DISTANCE BETWEEN END OF SHELL & THE POINT AT WHICH A GAGE PIN, HAVING THE SAME BASIC DIAMETER AS THE MATING CONTACT & A SQUARE FACE, ENGAGES SOCKET CONTACT SPRING.

SOLDER WELL DATA			
CONTACT SIZE	20	16	
WELL DATA	.046 ^{+0.004} / _{-0.000}	.078 ^{+0.004} / _{-0.002}	
WELL DEPTH	1.031 1.000	.125	.188

MATERIAL SPEC:	PROCESS SPEC TEST 9-3980-2 ASSY 9-3443-2 9-2437-1 9-3502 9-2811	HEAT TREAT SPEC:	FINISH SPEC:
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SCINTILLA DIVISION BENDIX AVIATION CORPORATION SIDNEY, N. Y., U.S.A.			
NAME CONNECTOR, ELECTRICAL PLUG, TYPE: PTE () MC, 90°, OLIVE DRAB			
D. MAN.	CHECKER	MAT.	ST. DS.
Fairchild	Balentine		
11-20-58	2-25-59		

TOLERANCES UNLESS OTHERWISE SPECIFIED			
FRACTIONS ±	DECIMALS ±	ANGLES ±	
CONCENTRICITY	SURFACE ROUGHNESS		WEIGHT ±
TIR	MICRO IN RMS MAX		SEE PARTS LIST
NEXT ASSEMBLY	SUPERSEDED BY		
	AND IS NOT INTERCHANGEABLE		
	SUPERSEDED BY		
	71-148806 THRU		
	71-148850		
	SHEET 2 OF 2 CODE 77820		

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