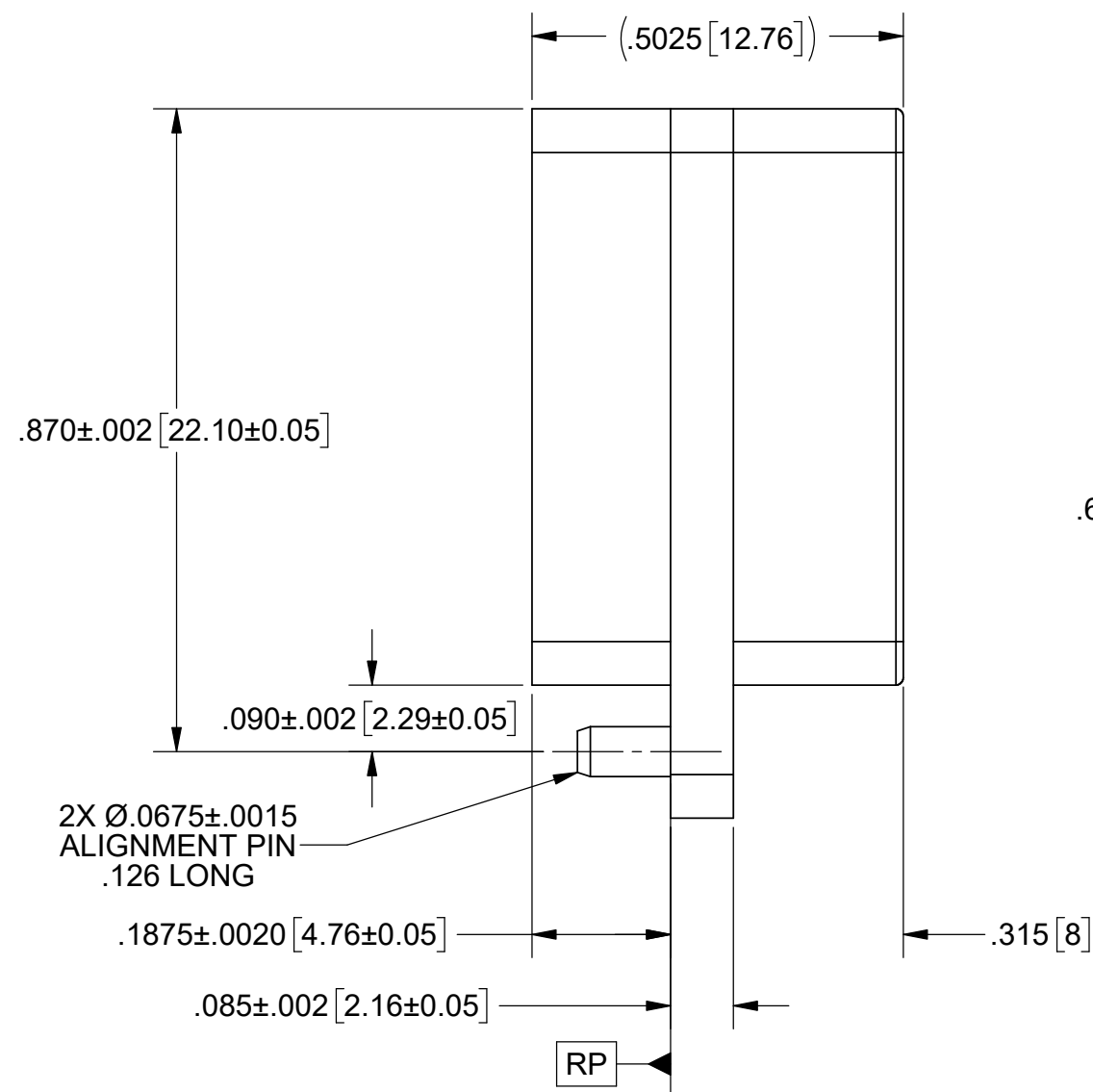


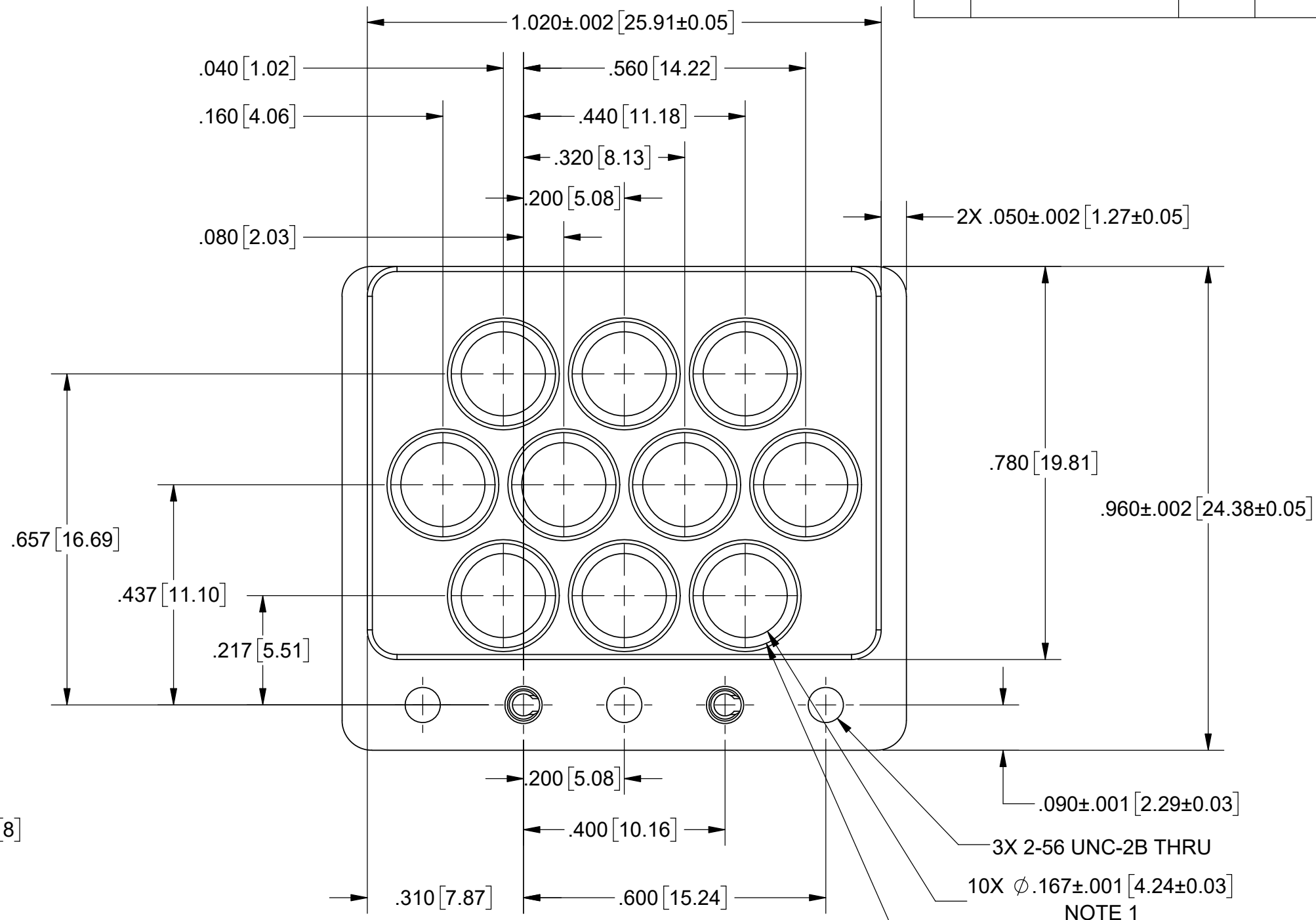
PRODUCT DATA DRAWING

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
-	NRN 40528	04/16	DAL
A	DCN 48136	11/18	STW



2X Ø.0675±.0015
ALIGNMENT PIN
.126 LONG

RP



NOTES:

- 10X Ø.160±.001 HOLE CENTERS ARE POSITIONED WITH A TOLERANCE OF ±.0015 AS SHOWN.
- USE PIN CONTACT 3221-40047 OR SIMILAR
- USE REMOVAL TOOL 500-32-015

MATERIAL:

BLOCK: STAINLESS STEEL PER AMS-5640, ALLOY UNS S30300, TYPE 1

ALIGNMENT PINS: STAINLESS STEEL PER ASTM A313, ALLOY UNS S30200, TYPE 302

FINISH:

BLOCK & ALIGNMENT PINS: PASSIVATED PER AMS-2700

MATERIAL: SEE NOTES	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: ±1/64 ANGULAR: X° ±1'0" X'X' ±15'	UNLESS OTHERWISE SPECIFIED 1) ALL DIMENSIONS ARE IN INCHES (MILLIMETERS) 2) ALL DIMENSIONS ARE AFTER PLATING. 3) BREAK CORNERS & EDGES .005 R. MAX. 4) CHAM. 1ST & LAST THREADS. 5) SURFACE ROUGHNESS 63-MIL-STD-10. 6) DIA.'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R. 7) REMOVE ALL BURRS	 2400 Centrepark West Drive, Suite 100 West Palm Beach, FL 33409 TITLE: VITA 67.3 BACKPLANE 10 PORT MODULE
FINISH: SEE NOTES	DECIMAL: X ±.030 .XX ±.010 .XXX ±.005	INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	
SURFACE AREA: N/A	THIRD ANGLE PROJECTION	DRAWN: DAL 01/04/16	SIZE: B CAGE CODE: 95077 DWG. NO. SF9321-60059
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		APPROVED: ELA 01/04/16	SHEET 1 OF 1

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