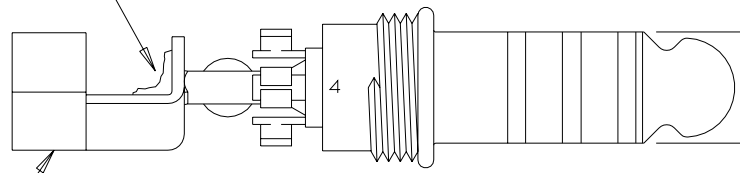
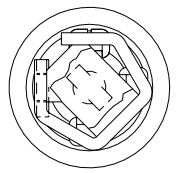


FLOW SOLDER OVER
 SWAGED END USING
 LEAD FREE SOLDER
 (KESTER #48 ACTIVATED
 ROSIN CORED SOLDER
 OR EQUIVALENT)



TP-120-6
 CLIP

TP-120-5
 STACK
 ASSEMBLY

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DWN. BY EWT	DATE 8/16/04	MATERIAL SEE FIELD OF DRAWING	
CHECKED BY	DATE	FINISH	
APPR. BY	DATE	WEIGHT	SCALE 4:1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON .XX .XXX ANGLES ±.003 ±.5°		TITLE TP-120 STACK ASSEMBLY W/ CLIP	
		DO NOT SCALE DWG.	SHEET 1 OF 1
LET.	REVISION	CN #	DATE
CHK.			

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SIZE **A** DWG. NO. TP-120-7

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