

# **USBF TV** (USB-A)

**USB Connection System for Harsh Environment** 



With USB Field, you can insert a standard USB 2.0 cordset into a metallic plug which will protect it from shocks, dust and fluids.

#### No hazardous on-field cabling and grounding!

This metallic plug is connected into a receptacle, using a Tri Start Thread coupling mechanism (MIL-DTL-38999 series III type) with anti-decoupling device for high vibrations.

#### **Applications**

- Embedded Computers
- Data Acquisition and transmission in harsh environment
- Railways
- Battelfield Communication Systems
- Navy Systems

#### **Data Transmission**

USB Specification 2.0

Data Rate: Up to 480 Mb/s for High Speed USB

#### **MAIN CHARACTERISTICS**

- Sealed against fluids and dusts (IP68)
- Shock, Vibration and Traction resistant
- No cabling operation in field and no tools required
- Improved EMI protection
- Tri Start Thread coupling mechanism (MIL-DTL-38999 series III type) with anti-decoupling device
- 2 mechanical Coding / Polarization possibilities by the user (receptacle insert rotation)
- USBF TV plug retention in the receptacle: 100 N in the axis
- Mating cycles: 500 to 1500

#### **Environmental Protection**

- Sealing (when mated): IP68 (Temporary immersion)
- Salt Spray: 48 h with Nickel plating

> 500 h with Olive Drab Cadmium 1000 h with marine bronze shell

- Fire Retardant / Low Smoke: UL94 V0 and NF F 16 101 & 16 102
- Vibrations: 10 500 Hz, 10 g, 3 axes: no discontinuity > 1micro s
- Shocks: IK06: weight of 250 g drop from 40 cm [15.75 in] onto connectors (mated pair)
- Humidity: 21 days, 43°C, 98% humidity
- Temperature Range: 40°C / +85°C

#### **Part Number Code**

 Series
 USBFTV
 2
 1
 G

 USB Field TV
 1
 G

#### Shell Type

**6:** Plug

2: Square flange receptacle

2PE: Square flange receptacle with metal backshell (type 1) & with metal backshell + plastic gland (type 2)

**2PEM:** Square flange receptacle with backshell + metal gland (only for back termination type 2 = Solder)

**7:** Jam nut receptacle

**7PE:** Jam nut receptacle with metal backshell (type 1) & with metal backshell + plastic gland (type 2)

**7PEM:** Jam nut receptacle with backshell + metal gland (only for back termination type 2 = Solder)

#### Back Terminations (Receptacles only)

1: Female USB-A

Solder (4 tinned holes)

#### Shells Material & Finish

N: Aluminium shell - Nickel plating - ROHS compliant
 G: Aluminium shell - Olive Drab Cadmium plating
 BZ: Marine bronze shell - ROHS compliant

Examples:

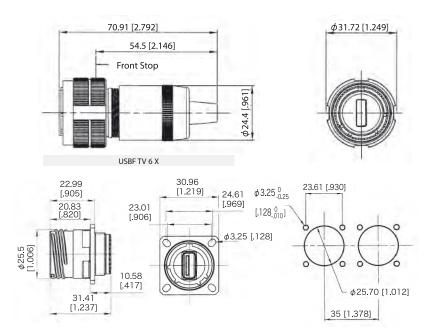
- Olive Drab Cadmium Plug: USBF TV 6G
- Olive Drab Cadmium Square Flange Receptacle, USB-A back terminat°: USBF TV 21G
- Olive Drab Cadmium Jam Nut Receptacle, USB-A receptacle back terminat°: USBF TV 71G
- Nickel Jam Nut Receptacle, solder termination: USBF TV 72N

#### Plug

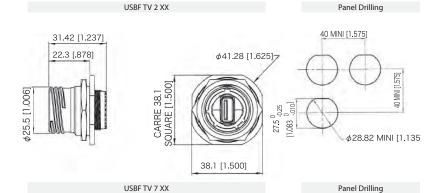
■ Shell type 6

#### Receptacles

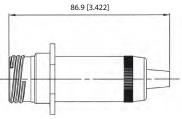
Square flange receptacle4 mounting holes: Shell type 2



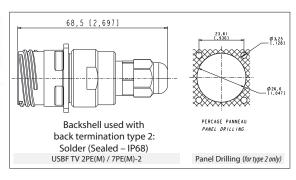
■ Jam nut receptacle Hexagonal Nut mounting: Shell type 7



■ Receptacles with backshell Shell type 2PE and 7PE

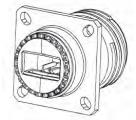


Backshell used with back termination type 1: USB A receptacle (Not sealed) Same panel drilling as USBFTV 2xx USBFTV 2PE / 7PE-1



#### **Back Terminations**







Type 2: Solder 4 Tinned holes to solder your cable

View of the PCB of the Type 2 version with 4 tinned holes for solder termination

### **Assembly Instructions**

#### Can be used with most the USB cordset brands: No tools required! **Plug Assembly**

- 1. Only if you need a full sealing (IP68): Install the white sticker around the plug, covering the 4 little holes of the overmolding
- 2. Insert the black O Ring around the front face of the USB A plug. This O Ring will ensure connection sealing
- 3. Insert the USB cordset into the metallic backshell
- 4. Insert the retention spacer laterally to the cable (this spacer is soft, in order to adapt to different shapes of overmolding) and slide the overmolding of the USB-A plug into this retention spacer
- 5. Insert the friction ring laterally to the cable
- 6. Choose the right coding (2 positions) and insert the USB-A plug into the protective plug. Note at this step, the main key is used for polarization.





CODE A





CONNECTION SIDE VIEW CODE B

7. Screw the backshell on the plug body. A wrench can be necessary to fully tighten it, and the connection to the receptacle can help

#### **IMPORTANT NOTE**

The connection sealing is not done by the black retention spacer (which is sloted), but by the front face ORing (fig. 2)

#### Receptacle Assembly

Insert the USB module from the rear. Reference is main key. Beware to have a coding compatible with the coding you used for the plug: on front view, the white shapes in the USBs must be on the same side.

To remove the USB module, insert the removal tool **USBF ODE** from the Front, and push back the module.

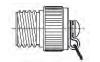




(7a



(7b)



Receptacle Cap

Plug Cap

Plug Cap end

Square flange receptacle cap end

Jam Nut receptacle cap end

#### **Accessories**

#### ■ Metallic Caps

**USBF TVC** G **Connector Type** Plug 2: Square Flange Receptacle Jam Nut Receptacle **Shells Material & Finish** Aluminium shell - Nickel - ROHS compliant Aluminium shell - Olive Drab Cadmium Marine bronze shell - ROHS compliant

Panel Gasket for square flange receptacle (Thickness: 0,8 mm [.031]): JE15



Receptacle Insert removal tool: USBF ODE



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