

3.0 V to 5.5 V, ±12 kV IEC ESD Protected, 50 Mbps RS-485 Transceivers

Enhanced Product

ADM3065E-EP/ADM3066E-EP/ADM3067E-EP

FEATURES

TIA/EIA RS-485 compliant over full supply range 3.0 V to 5.5 V operating voltage range on V_{cc} 1.62 V to 5.5 V V₁₀ logic supply option available ESD protection on the bus pins IEC 61000-4-2 ±12 kV contact discharge IEC 61000-4-2 ±15 kV air discharge DO-160 Section 25 ±15 kV air discharge $HBM \ge \pm 30 \text{ kV}$ Full hot swap support (glitch free power-up/power-down) High speed 50 Mbps data rate Full receiver short-circuit, open circuit, and bus idle fail-safe PROFIBUS compliant at $V_{cc} \ge 4.5 V$ Half duplex and full duplex models available Allows connection of up to 128 transceivers onto the bus Space-saving package options 8-lead and 10-lead MSOP 8-lead and 14-lead, narrow-body SOIC

ENHANCED PRODUCT FEATURES

Supports defense and aerospace applications (AQEC standard) Extended industrial temperature range: -55°C to +125°C Controlled manufacturing baseline 1 assembly/test site 1 fabrication site Product change notification Qualification data available on request

APPLICATIONS

Industrial fieldbuses Process control Building automation PROFIBUS networks Motor control servo drives and encoders

FUNCTIONAL BLOCK DIAGRAMS

Figure 1. ADM3065E-EP Functional Block Diagram



Figure 2. ADM3066E-EP Functional Block Diagram



Figure 3. ADM3067E-EP Functional Block Diagram

Rev. 0

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GENERAL DESCRIPTION

The ADM3065E-EP/ADM3066E-EP/ADM3067E-EP are 3.0 V to 5.5 V, IEC electrostatic discharge (ESD) protected RS-485 transceivers, allowing the devices to withstand ± 12 kV contact discharges on the transceiver bus pins without latch-up or damage. The ADM3066E-EP features a V_{IO} logic supply pin allowing a flexible digital interface capable of operating as low as 1.62 V.

The ADM3065E-EP/ADM3066E-EP/ADM3067E-EP are suitable for high speed, 50 Mbps, bidirectional data communication on multipoint bus transmission lines. The ADM3065E-EP/ ADM3066E-EP/ADM3067E-EP feature a one-fourth unit load input impedance, which allows up to 128 transceivers on a bus.

The ADM3065E-EP/ADM3066E-EP are half-duplex RS-485 transceivers, fully compliant to the PROFIBUS^{*} standard with increased 2.1 V bus differential voltage at V_{CC} \geq 4.5 V. The ADM3067E-EP is a full duplex RS-485 transceiver option.

The RS-485 transceivers are available in a number of spacesaving packages, such as the 8-lead or 10-lead, $3 \text{ mm} \times 3 \text{ mm}$ MSOP; and the 8-lead or 14-lead, narrow-body SOIC packages. Excessive power dissipation caused by bus contention or by output shorting is prevented by a thermal shutdown circuit. If, during fault conditions, a significant temperature increase is detected in the internal driver circuitry, this feature forces the driver output into a high impedance state.

The ADM3065E-EP/ADM3066E-EP/ADM3067E-EP guarantee a logic high receiver output when the receiver inputs are shorted, open, or connected to a terminated transmission line with all drivers disabled.

Table 1 presents an overview of the ADM3065E-EP/ ADM3066E-EP/ADM3067E-EP data rate capability across temperature, power supply, and package options. Refer to the Ordering Guide for model numbering.

Additional application and technical information can be found in the ADM3065E/ADM3066E/ADM3067E data sheet.

Table 1. Summary of the ADM3065E-EP/ADM3066E-EP/ADM3067E-EP Operating Conditions—Data Rate Capability AcrossTemperature, Power Supply, and Package

Maximum Data Rate ¹	Maximum V _{cc} (V)	Maximum Temperature	Package Description
50 Mbps	5.5	-55°C to +105°C	8-lead SOIC_N, 8-lead MSOP, 10-lead MSOP, and 14-lead SOIC_N
50 Mbps	3.6	–55°C to +125°C	8-lead SOIC_N, 8 lead MSOP, 10 lead MSOP, and 14-lead SOIC_N

¹ The ADM3065E-EP/ADM3066E-EP/ADM3067E-EP data input (DI) is transmitting 50 Mbps clock data, and the ADM3065E-EP/ADM3066E-EP/ADM3067E-EP driver enable (DE) is enabled for 50% of the DI transmit time.

SPECIFICATIONS

 V_{CC} = 3.0 V to 5.5 V, V_{IO} = 1.62 V to V_{CC} (ADM3066E-EP), V_{IO} = V_{CC} for the ADM3065E-EP and ADM3067E-EP, T_A = T_{MIN} (-55°C) to T_{MAX} (+125°C), unless otherwise noted. All typical specifications are at T_A = 25°C, V_{IO} = V_{CC} = 3.3 V, unless otherwise noted.

Table 2.						
Parameter	Symbol	Min	Тур	Max	Unit	Test Conditions/Comments
POWER SUPPLY						
No Load Supply Current	Icc		2	7.5	mA	$DE = V_{10}, \overline{RE} = 0 V$
				7.5	mA	$DE = V_{IO}, \overline{RE} = V_{IO}$
				4.5	mA	$DE = 0 V, \overline{RE} = 0 V$
Supply Current, Data Rate = 50 Mbps			107	172	mA	V_{CC} > 4.5 V, load resistance (R _L) = 54 Ω , DE = V _{IO} , RE = 0 V
			67	75	mA	$R_L = 54 \Omega$, $DE = V_{10}$, $\overline{RE} = 0 V (V_{CC} = 3.0 V)$
Supply Current in Shutdown Mode	ISHDN		210	450	μA	$DE = 0 V, \overline{RE} = V_{IO}$
ADM3066E-EP V _{IO} Shutdown Current	I IOSHDN		1	50	μA	$DE = 0 V, \overline{RE} = V_{IO}$
DRIVER						
Differential Outputs						
Output Voltage, Loaded	V _{OD2}	2.0		V _{cc}	V	$V_{CC} \ge 3.0 \text{ V}, \text{ R}_L = 50 \Omega$, see Figure 29
	VOD2	1.5		Vcc	V	$V_{CC} \ge 3.0 \text{ V}, \text{R}_{L} = 27 \Omega (\text{RS-485}), \text{ see Figure 29}$
	V _{OD2}	2.1		Vcc	V	$V_{CC} \ge 4.5 \text{ V}, \text{ R}_{L} = 50 \Omega$, see Figure 29
	V _{OD2}	2.1		Vcc	V	$V_{CC} \ge 4.5 \text{ V}, \text{ R}_{L} = 27 \Omega \text{ (RS-485), see Figure 29}$
	Vod3	1.5		Vcc	V	$V_{CC} \ge 3.0 \text{ V}, -7 \text{ V} \le \text{common-mode voltage}$ (V_{CM}) $\le +12 \text{ V}$, see Figure 30
	V _{OD3}	2.1		Vcc	V	$V_{CC} \ge 4.5 \text{ V}, -7 \text{ V} \le V_{CM} \le +12 \text{ V}, \text{ see Figure 30}$
Change in Differential Input Voltage for Complementary Output States	Δ V _{OD}			0.2	V	R_L = 27 Ω or 50 $\Omega,$ see Figure 29
Common-Mode Output Voltage	Voc			3.0	V	R_L = 27 Ω or 50 Ω, see Figure 29
Change in Common-Mode Voltage for Complementary Output States	Δ V _{oc}			0.2	v	$R_L = 27 \Omega \text{ or } 50 \Omega$, see Figure 29
Output Short-Circuit Current	los	-250		+250	mA	–7 V < output voltage (Vou⊤) < +12 V
ADM3067E-EP Output Leakage (Y, Z)	lo			+100	μA	$DE = 0 V$, $\overline{RE} = 0 V$, $V_{cc} = 0 V$ or 3.6 V,
Current						input voltage (V _{IN}) = 12 V
		-100			μA	$DE = 0 V$, $\overline{RE} = 0 V$, $V_{CC} = 0 V$ or 3.6 V, $V_{IN} = -7 V$
Logic Inputs (DE, RE, DI)						
Input Voltage						
Low	VIL			$0.33 imes V_{IO}$	V	DE, $\overline{\text{RE}}$, DI, 1.62 V \leq V _{IO} \leq 5.5 V
High	VIH	$0.67 imes V_{IO}$			V	DE, $\overline{\text{RE}}$, DI, 1.62 V \leq V _{IO} \leq 5.5 V
Input Current	h	-2		+2	μA	DE, $\overline{\text{RE}}$, DI, 1.62 V \leq V _{IO} \leq 5.5 V, 0 V \leq V _{IN} \leq V _{IO}
RECEIVER						
Differential Inputs						
Differential Input Threshold Voltage	VTH	-200	-125	-30	mV	$-7 V < V_{CM} < +12 V$
Input Voltage Hysteresis	V _{HYS}		30		mV	$-7 V < V_{CM} < +12 V$
Input Current (A, B)	h			0.25	mA	$DE = 0 V$, $V_{CC} = powered/unpowered$, $V_{IN} = 12 V$
		-0.20			mA	$DE = 0 V$, $V_{CC} = powered/unpowered$, $V_{IN} = -7 V$
Line Input Resistance	RIN	48			kΩ	$-7 V \le V_{CM} \le +12 V$
Logic Outputs						
Output Voltage						
Low	Vol			0.4	v	$V_{IO} = 3.6 \text{ V}$, output current (I_{OUT}) = 2 mA, $V_{ID}^{1} \leq -0.2 \text{ V}$
				0.4	v	$V_{IO} = 2.7 \text{ V}$, $I_{OUT} = 1 \text{ mA}$, $V_{ID}^{1} \le -0.2 \text{ V}$, ADM3066E-EP only
				0.2	V	$V_{IO} = 1.95 \text{ V}, I_{OUT} = 500 \ \mu\text{A}, V_{ID}^{-1} \le -0.2 \text{ V},$ ADM3066E-EP only

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Parameter	Symbol	Min	Тур	Мах	Unit	Test Conditions/Comments
High	V _{OH}	2.4			٧	$V_{\text{IO}} = 3.0 \text{ V}, I_{\text{OUT}} = -2 \text{ mA}, V_{\text{ID}}{}^1 \geq -0.03 \text{ V}$
		2.0			V	$V_{IO} = 2.3 \text{ V}, I_{OUT} = -1 \text{ mA}, V_{ID}^{-1} \ge -0.03 \text{ V},$ ADM3066E-EP only
		V _{IO} – 0.2			V	$\label{eq:VID} \begin{split} V_{\text{IO}} &= 1.65 \ \text{V}, \ I_{\text{OUT}} = -500 \ \mu\text{A}, \ V_{\text{ID}}{}^1 \geq -0.03 \ \text{V}, \\ \text{ADM3066E-EP only} \end{split}$
Short-Circuit Current				85	mA	$V_{OUT} = GND \text{ or } V_{IO}$
Three-State Output Leakage	IOZR			±2	μΑ	$RO = 0 V \text{ or } V_{IO}$

 $^{\scriptscriptstyle 1}$ $V_{\scriptscriptstyle ID}$ is the receiver input differential voltage.

TIMING SPECIFICATIONS

 V_{CC} = 3.0 V to 5.5 V, V_{IO} = 1.62 V to V_{CC} (ADM3066E-EP), T_A = T_{MIN} (-55°C) to T_{MAX} (+125°C), unless otherwise noted. All typical specifications are at $T_A = 25^{\circ}$ C, $V_{IO} = V_{CC} = 3.3$ V, unless otherwise noted.

Table 3.

Parameter	Symbol	Min	Тур	Мах	Unit	Test Conditions/Comments
DRIVER						
Maximum Data Rate ¹		50			Mbps	
Propagation Delay	t _{dplh} , t _{dphl}		9	15	ns	$R_{LDIFF} = 54 \Omega$, $C_{L1} = C_{L2} = 100 \text{ pF}$, see Figure 4 and Figure 31
Skew	tdskew		1	2	ns	$R_{LDIFF} = 54 \Omega$, $C_{L1} = C_{L2} = 100 \text{ pF}$, see Figure 4 and Figure 31
Rise/Fall Times	t _{DR} , t _{DF}		4	6.7	ns	$R_{LDIFF} = 54 \Omega$, $C_{L1} = C_{L2} = 100 \text{ pF}$, see Figure 4 and Figure 31
Enable to Output High	t _{DZH}		10	30	ns	$R_L = 110 \Omega$, $C_L = 50 pF$, see Figure 5 and Figure 32
Enable to Output Low	t _{DZL}		10	30	ns	$R_L = 110 \Omega$, $C_L = 50 pF$, see Figure 5 and Figure 32
Disable Time from Low	t _{DLZ}		10	30	ns	$R_L = 110 \Omega$, $C_L = 50 pF$, see Figure 5 and Figure 32
Disable Time from High	t _{DHZ}		10	30	ns	$R_L = 110 \Omega$, $C_L = 50 pF$, see Figure 5 and Figure 32
Enable Time from Shutdown to High	$t_{\text{DZH(SHDN)}^2}$			2000	ns	$R_L = 110 \Omega$, $C_L = 50 pF$, see Figure 5 and Figure 32
Enable Time from Shutdown to Low	$t_{\text{DZL(SHDN)}^2}$			2000	ns	$R_L = 110 \Omega$, $C_L = 50 pF$, see Figure 5 and Figure 32
RECEIVER						
Maximum Data Rate		50			Mbps	
Propagation Delay	t _{RPLH} , t _{RPHL}			35	ns	$C_L = 15 \text{ pF}, V_{ID} \ge 1.5 \text{ V}, V_{CM} = 1.5 \text{ V}, \text{ see Figure 6 and}$ Figure 33
Skew/Pulse Width Distortion	trskew			3.5	ns	$C_L = 15 \text{ pF}, \left V_{\text{ID}}\right \geq 1.5 \text{ V}, V_{\text{CM}} = 1.5 \text{ V}, \text{ see Figure 6 and}$ Figure 33
Enable to Output High	t _{rzh}		10	35	ns	$R_L = 1 \ k\Omega, \ C_L = 15 \ pF, \ V_{ID} \ge 1.5 \ V, \ DE \ high, see Figure 7 and Figure 35$
Enable to Output Low	t _{RZL}		10	35	ns	$R_L = 1 \ k\Omega, \ C_L = 15 \ pF, \ V_{ID} \ge 1.5 \ V, \ DE \ high, see Figure 7 and Figure 35$
Disable Time from Low	t _{RLZ}		10	35	ns	$R_L = 1 \ k\Omega, \ C_L = 15 \ pF, \ V_{1D} \geq 1.5 \ V, \ see \ Figure \ 7 \ and Figure \ 35$
Disable Time from High	t _{RHZ}		10	35	ns	$R_L = 1 \ k\Omega, \ C_L = 15 \ pF, \ V_{ID} \ge 1.5 \ V, \ see \ Figure \ 7 \ and Figure \ 35$
Enable from Shutdown to High	trzh(shdn) ³			2000	ns	$R_L = 1 \text{ k}\Omega$, $C_L = 15 \text{ pF}$, $ V_{ID} \ge 1.5 \text{ V}$, see Figure 7 and Figure 34
Enable from Shutdown to Low	t _{rzl(shdn)} ³			2000	ns	$R_L = 1 \ k\Omega, \ C_L = 15 \ pF, \ V_{1D} \geq 1.5 \ V, \ see \ Figure \ 7 \ and Figure \ 34$
TIME TO SHUTDOWN	t _{SHDN} ⁴	40			ns	

 1 Maximum data rate assumes a ratio of $t_{\text{DR}}:t_{\text{BIT}}:t_{\text{DF}}$ equal to 1:1:1.

 2 tozH(SHDN) and tozL(SHDN) refer to the time for the device to enable when DE changes from 0 V to V_{cc}. $\overline{\text{RE}}$ = V_{cc} for this condition.

 3 traces that the required to be the device to enable when \overline{RE} changes from V_{cc} to 0 V. DE = 0 V for this condition. 4 Minimum time required to put the device into shutdown: DE and \overline{RE} must be disabled for more than 40 ns for the device to go into shutdown.

Timing Diagrams







Figure 7. Receiver Enable and Disable Timing Diagram

ABSOLUTE MAXIMUM RATINGS

Table 4.

Parameter	Rating
V _{cc} to GND	6 V
V _{IO} to GND	–0.3 V to +6 V
Digital Input and Output Voltage (DE, RE, DI, and RO)	–0.3 V to V _{CC} + 0.3 V
Driver Output and Receiver Input Voltage	–9 V to +14 V
Operating Temperature Ranges	–55°C to +125°C
Storage Temperature Range	–65°C to +150°C
Continuous Total Power Dissipation	
8-Lead SOIC_N	0.225 W
8-Lead MSOP	0.151 W
10-Lead MSOP	0.151 W
14-Lead SOIC_N	0.239 W
Maximum Junction Temperature	150°C
Lead Temperature	
Soldering (10 sec)	300°C
Vapor Phase (60 sec)	215°C
Infrared (15 sec)	220°C
ESD on the Bus Pins (A, B, Y, Z)	
IEC 61000-4-2 Contact Discharge	±12 kV
IEC 61000-4-2 Air Discharge	±15 kV
DO-160 Section 25 Air Discharge	±15 kV
ESD Human Body Model (HBM)	
On the Bus Pins (A, B, Y, Z)	≥±30 kV
All Other Pins	±8 kV

Stresses at or above those listed under Absolute Maximum Ratings may cause permanent damage to the product. This is a stress rating only; functional operation of the product at these or any other conditions above those indicated in the operational section of this specification is not implied. Operation beyond the maximum operating conditions for extended periods may affect product reliability.

THERMAL RESISTANCE

Thermal performance is directly linked to printed circuit board (PCB) design and operating environment. Careful attention to PCB thermal design is required. θ_{JA} is the natural convection junction to ambient thermal resistance measured in a one cubic foot sealed enclosure. θ_{JC} is the junction to case thermal resistance.

Table 5. Thermal Resistance

Package Type	θ_{JA}^{1}	θ _{JC} 1	Unit
R-8	110.88	58.63	°C/W
RM-8	165.69	49.61	°C/W
RM-10	165.69	49.61	°C/W
R-14	104.5	42.90	°C/W

¹ Thermal impedance simulated values are based on JEDEC 2S2P thermal test board with no bias. See JEDEC JESD-51.

ESD CAUTION



ESD (electrostatic discharge) sensitive device. Charged devices and circuit boards can discharge without detection. Although this product features patented or proprietary protection circuitry, damage may occur on devices subjected to high energy ESD. Therefore, proper ESD precautions should be taken to avoid performance degradation or loss of functionality.

PIN CONFIGURATIONS AND FUNCTION DESCRIPTIONS



Figure 8. ADM3065E-EP 8-Lead Narrow Body SOIC_N Pin Configuration



Figure 9. ADM3065E-EP 8-Lead MSOP Pin Configuration

Table 6. ADM3065E-EP Pin Function Descriptions

Pin No.	Mnemonic	Description
1	RO	Receiver Output Data. This output is high when $(A - B) \ge -30$ mV and low when $(A - B) \le -200$ mV. This output is tristated when the receiver is disabled; that is, when RE is driven high.
2	RE	Receiver Enable Input. This is an active low input. Driving this input low enables the receiver, and driving it high disables the receiver.
3	DE	Driver Enable. A high level on this pin enables the driver differential outputs, A and B. A low level places the driver output into a high impedance state.
4	DI	Transmit Data Input. Data to be transmitted by the driver is applied to this input.
5	GND	Ground.
6	A	Noninverting Driver Output and Receiver Input. When the driver is disabled, or when V _{CC} is powered down, Pin A is put into a high impedance state to avoid overloading the bus.
7	В	Inverting Driver Output and Receiver Input. When the driver is disabled, or when V _{CC} is powered down, Pin B is put into a high impedance state to avoid overloading the bus.
8	V _{cc}	3.0 V to 5.5 V Power Supply. Adding a 0.1 μ F decoupling capacitor between the V _{cc} pin and the GND pin is recommended.



Figure 10. ADM3066E-EP 10-Lead MSOP Pin Configuration

Table 7. ADM3066E-EP Pin Function Descriptions

Pin No.	Mnemonic	Description
1	Vio	1.62 V to 5.5 V Logic Supply. Adding a 0.1 μF decoupling capacitor between the V_{10} pin and the GND pin is recommended.
2	RO	Receiver Output Data. This output is high when (A − B) ≥ −30 mV and low when (A − B) ≤ −200 mV. This output is tristated when the receiver is disabled; that is, when \overline{RE} is driven high.
3	DE	Driver Enable. A high level on this pin enables the driver differential outputs, A and B. A low level places the driver output into a high impedance state.
4	RE	Receiver Enable Input. This is an active low input. Driving this input low enables the receiver, and driving it high disables the receiver.
5	DI	Transmit Data Input. Data to be transmitted by the driver is applied to this input.
6	GND	Ground.
7	NIC	No Internal Connection. This pin is not internally connected.
8	A	Noninverting Driver Output and Receiver Input. When the driver is disabled, or when V _{CC} is powered down, Pin A is put into a high impedance state to avoid overloading the bus.
9	В	Inverting Driver Output and Receiver Input. When the driver is disabled, or when V _{CC} is powered down, Pin B is put into a high impedance state to avoid overloading the bus.
10	V _{cc}	3.0 V to 5.5 V Power Supply. Adding a 0.1 μ F decoupling capacitor between the V _{CC} pin and the GND pin is recommended.



Figure 11. ADM3067E-EP 14-Lead SOIC Pin Configuration

Table 8. ADM3067E-El	P Pin Function	Descriptions
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Pin No.	Mnemonic	Description
1, 8	NIC	No Internal Connection. This pin is not internally connected.
2	RO	Receiver Output Data. This output is high when $(A - \underline{B}) \ge -30$ mV and low when $(A - B) \le -200$ mV. This output is tristated when the receiver is disabled; that is, when \overline{RE} is driven high.
3	RE	Receiver Enable Input. This is an active low input. Driving this input low enables the receiver, and driving it high disables the receiver.
4	DE	Driver Enable. A high level on this pin enables the driver differential outputs, Y and Z. A low level places the driver output into a high impedance state.
5	DI	Transmit Data Input. Data to be transmitted by the driver is applied to this input.
6, 7	GND	Ground.
9	Y	Driver Noninverting Output. When the driver is disabled, or when V _{CC} is powered down, Pin Y is put into a high impedance state to avoid overloading the bus.
10	Z	Driver Inverting Output. When the driver is disabled, or when V_{CC} is powered down, Pin Z is put into a high impedance state to avoid overloading the bus.
11	В	Inverting Receiver Input.
12	А	Noninverting Receiver Input.
13, 14	Vcc	3.0 V to 5.5 V Power Supply. Adding a 0.1 μF decoupling capacitor between the Vcc pin and the GND pin is recommended.

ADM3067E-EP

TYPICAL PERFORMANCE CHARACTERISTICS



Figure 12. Shutdown Current (I_{SHDN}) vs. Temperature



Figure 13. Supply Current (I_{cc}) vs. Temperature, Data Rate = 50 Mbps, V_{cc} = 3.3 V



Figure 14. Supply Current (I_{cc}) vs. Temperature, Data Rate = 50 Mbps, V_{cc} = 5.0 V



Figure 15. Supply Current (I_{CC}) vs. Data Rate with 54 Ω Load Resistance



Figure 16. Supply Current (Icc) vs. Data Rate with No Load Resistance



Figure 17. Driver Differential Propagation Delay vs. Temperature, 50 Mbps

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Figure 23. Receiver Propagation Delay at 50 Mbps, $|V_{ID}| \ge 1.5 V$



Figure 24. Receiver Propagation Delay vs. Temperature, 50 Mbps













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ADM3065E-EP/ADM3066E-EP/ADM3067E-EP

TEST CIRCUITS



Figure 29. Driver Voltage Measurements



Figure 30. Driver Voltage Measurements over Common-Mode Range







Figure 34. Receiver Enable/Disable from Shutdown



THEORY OF OPERATION HIGH SPEED IEC ESD PROTECTED RS-485

The ADM3065E-EP/ADM3066E-EP/ADM3067E-EP are 3.0 V to 5.5 V, 50 Mbps RS-485 transceivers with DO-160 Section 25 ESD protection on the bus pins. The ADM3065E-EP/ADM3066E-EP/ADM3067E-EP can withstand up to ± 12 kV contact discharge on transceiver bus pins (A, B, Y, and Z) without latch-up or damage.

DO-160 SECTION 25 ESD PROTECTION

ESD is the sudden transfer of electrostatic charge between bodies at different potentials caused by near contact or induced by an electric field. It has the characteristics of high current in a short time period. The primary purpose of the DO-160 Section 25 ESD test is to determine the immunity of systems to external ESD events outside the system during operation.

During testing, the data port is subjected to at least 10 positive and 10 negative single discharges. Selection of the test voltage is dependent on the system end environment.

Figure 36 shows the 8 kV contact discharge current waveform as described in the DO-160 Section 25 ESD specification. Some of the key waveform parameters are rise times of less than 1 ns and pulse widths of approximately 60 ns. The DO-160 Section 25 standard uses the same resistor/capacitor (RC) network and an equivalent test procedure as the IEC61000-4-2 standard.



Figure 36. DO-160 Section 25 ESD Waveform (8 kV)

Figure 37 shows the 8 kV contact discharge current waveform from the DO-160 Section 25 ESD standard compared to the HBM ESD 8 kV waveform. Figure 37 shows that the two standards specify a different waveform shape and peak current. The peak current associated with a DO-160 Section 25 ESD 8 kV pulse is 30 A, whereas the corresponding peak current for HBM ESD is more than five times less, at 5.33 A. The other difference is the rise time of the initial voltage spike, with the DO-160 Section 25 ESD waveform having a much faster rise time of 1 ns, compared to the 10 ns associated with the HBM ESD waveform. The amount of power associated with a DO-160 Section 25 waveform is much greater than that of an HBM ESD waveform. The HBM ESD standard requires the equipment under test to be subjected to three positive and three negative discharges, whereas the DO-160 standard requires 10 positive and 10 negative discharge tests.

The ADM3065E-EP/ADM3066E-EP/ADM3067E-EP with DO-160 Section 25 and IEC61000-4-2 ESD ratings is better suited for operation in harsh environments compared to other RS-485 transceivers that state varying levels of HBM ESD protection.



Figure 37. DO-160 Section 25 ESD Waveform 8 kV Compared to HBM ESD Waveform 8 kV

OUTLINE DIMENSIONS





Dimensions shown in millimeters and (inches)

ORDERING GUIDE

Model ¹	Temperature Range	Package Description	Package Option
ADM3065ETRZ-EP	–55°C to +125°C	8-Lead Standard Small Outline Package [SOIC_N]	R-8
ADM3065ETRZ-EP-R7	–55°C to +125°C	8-Lead Standard Small Outline Package [SOIC_N]	R-8
ADM3065ETRMZ-EP	–55°C to +125°C	8-Lead Mini Small Outline Package [MSOP]	RM-8
ADM3065ETRMZ-EP-R7	–55°C to +125°C	8-Lead Mini Small Outline Package [MSOP]	RM-8
ADM3066ETRMZ-EP	-55°C to +125°C	10-Lead Mini Small Outline Package [MSOP]	RM-10
ADM3066ETRMZ-EP-R7	–55°C to +125°C	10-Lead Mini Small Outline Package [MSOP]	RM-10
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EVAL-ADM3065EEBZ		8-Lead SOIC Evaluation Board	
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EVAL-ADM3067EEBZ		14-Lead SOIC Evaluation Board	

 1 Z = RoHS Compliant Part.

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