

### FEATURES

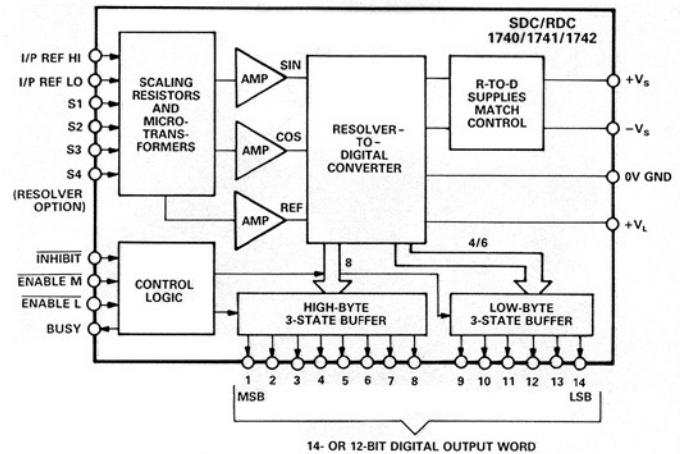
- Internal Isolating Transformers
- Military Temperature Range
- Three Accuracy Options
- 14-Bit or 12-Bit Resolution
- High, Continuous Tracking Rate
- 32-Pin Welded Metal Package
- Hermetically Sealed
- Ratiometric Conversion
- Laser Trimmed – No External Adjustment
- Three-State Latched Outputs

### APPLICATIONS

- Flight Instrumentation Systems
- Military Servo Control Systems
- Artillery Fire Control Systems
- Avionic Systems
- Antenna Monitoring
- Robotics
- Engine Controllers
- Coordinate Conversion
- Axis Transformation
- CNC Machine Tooling
- Process Control

### GENERAL DESCRIPTION

The SDC/RDC1740/1741/1742 are hybrid 14- or 12-bit continuous tracking synchro or resolver to digital converters contained in 32-pin welded metal packages. In the core of this hybrid the conversion process is performed by a monolithic IC manufactured in Analog Devices proprietary BiMOS II process that combines the advantages of CMOS logic and bipolar high accuracy linear circuits on the same chip. Internal isolating micro-transformers are used to provide true isolation of the signal and reference inputs. The 14- or 12-bit digital word is in a three-state digital form available in two bytes. Using separate ENABLE inputs for the most significant 8 bits and the least significant 6 or 4 bits not only simplifies multiplexing of more than one device onto a single data bus, but also enables the INHIBIT input to be used without interrupting the operation of the tracking loop. The converters are hermetically sealed in a 32-pin welded metal package.



Functional Diagram of the SDC/RDC1740/1741/1742

### MODELS AVAILABLE

The three synchro/resolver-to-digital converters described in this data sheet differ primarily in the areas of resolution, accuracy and dynamic performance as follows:

Model SDC1740XYZ is a 14-bit converter with an overall accuracy of  $\pm 5.3$  arc minutes and a resolution of 1.3 arc minutes.

Model SDC1741XYZ is a 12-bit converter with an overall accuracy of  $\pm 15.3$  arc minutes and a resolution of 5.3 arc minutes.

Model SDC1742XYZ is a 12-bit converter with an overall accuracy of  $\pm 8.5$  arc minutes and a resolution of 5.3 arc minutes.

Each model has two operating temperature range versions, those covering the industrial temperature range (0 to +70°C) and the military temperature range (-55°C to +125°C). The XYZ code defines the option as follows: (X) signifies the operating temperature range, (Y) signifies the reference frequency, (Z) signifies the signal and reference voltage whether it will accept synchro or resolver format. To ensure a high level of reliability each converter receives stringent precap visual inspection, environmental screening and final electrical test.

Military temperature range devices and those processed to high reliability screening standards (suffix B) receive further levels of testing and screening to ensure high levels of reliability. More information about the option codes is given under the heading Ordering Information.

# SPECIFICATIONS (typical at 25°C unless otherwise specified)

| Parameter                                                  | SDC/RDC1740                                                | SDC/RDC1741                 | SDC/RDC1742 | Units             | Comments                                          | Notes |
|------------------------------------------------------------|------------------------------------------------------------|-----------------------------|-------------|-------------------|---------------------------------------------------|-------|
| <b>CONVERTER PERFORMANCE</b>                               |                                                            |                             |             |                   |                                                   |       |
| Accuracy                                                   | ±5.3 max                                                   | ±15.3 max                   | ±8.5 max    | arc min           |                                                   | 1, 3  |
| Tracking Rate                                              | 27 min                                                     | 18 min                      | **          | rev/s             |                                                   | 4     |
| Resolution                                                 | 14<br>(1 LSB = 1.3 arc min)                                | 12<br>(1 LSB = 5.3 arc min) | **          | Bits              | Output Coding Parallel<br>Natural Binary          |       |
| Signal & Reference Frequency                               | 400                                                        | *                           | *           | Hz                | Option X1Z                                        |       |
|                                                            | 2.6                                                        | *                           | *           | kHz               | Option X4Z                                        |       |
| Repeatability of Position Output                           | 1                                                          | *                           | *           | LSB               |                                                   | 4     |
| Bandwidth                                                  | 130                                                        | 150                         | **          | Hz                |                                                   | 4     |
| <b>SIGNAL INPUT IMPEDANCE</b>                              |                                                            |                             |             |                   |                                                   |       |
| 90V Signal                                                 | 200                                                        | *                           | *           | kΩ                | Resistive Tolerance ±2%                           | 4     |
| 26V Signal                                                 | 57.7                                                       | *                           | *           | kΩ                |                                                   | 4     |
| 11.8V Signal                                               | 26                                                         | *                           | *           | kΩ                |                                                   | 4     |
| <b>REFERENCE INPUTS</b>                                    |                                                            |                             |             |                   |                                                   |       |
| Reference Voltage                                          | 11.8, 26, 115                                              | *                           | *           | V rms             | See Ordering Information                          |       |
| Reference Impedance                                        |                                                            |                             |             |                   | Resistive Tolerance ±5%                           |       |
| 115V Ref                                                   | 120                                                        | *                           | *           | kΩ                |                                                   | 4     |
| 26V Ref                                                    | 27                                                         | *                           | *           | kΩ                |                                                   | 4     |
| 11.8V Ref                                                  | 12.3                                                       | *                           | *           | kΩ                |                                                   | 4     |
| <b>ACCELERATION CONSTANT</b>                               |                                                            |                             |             |                   |                                                   |       |
|                                                            | 56000                                                      | 80000                       | **          | sec <sup>-2</sup> | Symbol K <sub>a</sub>                             | 4     |
| <b>LARGE STEP RESPONSE</b>                                 |                                                            |                             |             |                   |                                                   |       |
|                                                            | 85 typ                                                     | 60 typ                      | **          | ms                | 179° Step for Settling to                         | 1, 3  |
|                                                            | 100 max                                                    | 75 max                      | **          | ms                | 1 LSB of Error                                    |       |
| <b>POWER LINES</b>                                         |                                                            |                             |             |                   |                                                   |       |
| +V <sub>S</sub> = +15V                                     | 28 typ 35 max                                              | *                           | *           | mA                | Quiescent Condition                               | 1, 3  |
| -V <sub>S</sub> = -15V                                     | 28 typ 35 max                                              | *                           | *           | mA                | Quiescent Condition                               | 1, 3  |
| V <sub>L</sub> = +5V                                       | 35 typ 56 max                                              | *                           | *           | mA                | Quiescent Condition                               | 1, 3  |
| Power Dissipation                                          | 1.4 max                                                    | *                           | *           | W                 |                                                   |       |
| <b>DIGITAL INPUTS (INHIBIT, ENABLE L, ENABLE M)</b>        |                                                            |                             |             |                   |                                                   |       |
| V (Input High)                                             | 2 min                                                      | *                           | *           | V dc              | V <sub>L</sub> = +5V                              | 1, 3  |
| V (Input Low)                                              | 0.7 max                                                    | *                           | *           | V dc              | V <sub>L</sub> = +5V                              | 1, 3  |
| I (Input High)                                             | 20 max                                                     | *                           | *           | μA                | V <sub>IH</sub> = 2.4V                            | 1, 3  |
| I (Input Low)                                              | -400 max                                                   | *                           | *           | μA                | V <sub>IL</sub> = 0.4V                            | 1, 3  |
| <b>ENABLE AND DISABLE TIME</b>                             |                                                            |                             |             |                   |                                                   |       |
|                                                            | 80 max                                                     | *                           | *           | ns                |                                                   | 2, 4  |
| <b>INHIBIT</b>                                             |                                                            |                             |             |                   |                                                   |       |
| Sense                                                      | Logic Low to INHIBIT                                       | *                           | *           |                   |                                                   |       |
| Time to Data Stable (after Negative-Going Edge of INHIBIT) | 640 max                                                    | *                           | *           | ns                |                                                   | 4     |
| <b>BUSY OUTPUT</b>                                         |                                                            |                             |             |                   |                                                   |       |
| Sense                                                      | Active Logic High when converter position output changing. |                             |             |                   |                                                   |       |
| Timing                                                     | Positive going edge 50ns before change in position output. |                             |             |                   |                                                   |       |
| Width                                                      | 400 typ                                                    | *                           | *           | ns                |                                                   | 1, 3  |
|                                                            | 200 min                                                    | *                           | *           | ns                |                                                   | 1, 3  |
|                                                            | 600 max                                                    | *                           | *           | ns                |                                                   | 1, 3  |
| Load                                                       | 2 min                                                      | *                           | *           | TTL               |                                                   | 4     |
| <b>DIGITAL OUTPUTS</b>                                     |                                                            |                             |             |                   |                                                   |       |
| Voltage Levels                                             |                                                            |                             |             |                   |                                                   |       |
| Logic High                                                 | 2.4 min                                                    | *                           | *           | V dc              | V <sub>L</sub> = +5V,<br>I <sub>OH</sub> = -240μA | 1, 3  |
| Logic Low                                                  | 0.4 max                                                    | *                           | *           | V dc              | V <sub>L</sub> = +5V<br>I <sub>OL</sub> = 9.6mA   | 1, 3  |
| Load                                                       | 6 max                                                      | *                           | *           | TTL               |                                                   |       |

| Parameter                   | SDC/RDC1740                       | SDC/RDC1741 | SDC/RDC1742 | Units       | Comments                | Notes |
|-----------------------------|-----------------------------------|-------------|-------------|-------------|-------------------------|-------|
| OPERATING TEMPERATURE RANGE |                                   |             |             |             |                         |       |
| Option 5YZ                  | 0 to +70                          | *           | *           | °C          |                         |       |
| Option 4YZ                  | -55 to +125                       | *           | *           | °C          |                         |       |
| DIMENSIONS                  | 1.74×1.14×0.28<br>(44.2×28.9×7.1) | *           | *           | Inch<br>mm  | See Package Information | 4     |
| WEIGHT                      | 0.86 max<br>25 max                | *           | *           | oz<br>grams |                         | 4     |

**NOTES**

<sup>1</sup>Specified over the appropriate operating temperature range and for: (a) ±10% signal and reference amplitude variation; (b) ±10% signal and reference harmonic distortion; (c) ±5% power supply variation; (d) ±10% variation in reference frequency.

<sup>2</sup>ENABLE M enables most significant 8 bits.

ENABLE L enables least significant 4 bits (or 6 bits for SDC/RDC1740).

<sup>3</sup>100% tested at nominal values of power supplies, input signal voltages and operating frequency.

<sup>4</sup>Guaranteed by design.

\*Specifications same as SDC/RDC1740.

\*\*Specifications same as SDC/RDC1741.

Specifications subject to change without notice.

**ABSOLUTE MAXIMUM RATINGS**

+V<sub>S</sub><sup>1</sup> to GND . . . . . +17.25V dc  
 -V<sub>S</sub> to GND . . . . . -17.25V dc  
 +V<sub>L</sub><sup>2</sup> to GND . . . . . +7V dc  
 Reference Input HI to GND . . . . . ±350V dc  
 Reference Input LO to GND . . . . . ±350V dc  
 Common Mode Range . . . . . 175V rms  
 S1, S2, S3, S4 to GND . . . . . ±350V dc  
 Any Logical Input to GND . . . . . -0.4V to +V<sub>L</sub>  
 Case to GND . . . . . ±20V dc  
 Storage Temperature Range . . . . . -65°C to +150°C

**CAUTION:**

<sup>1</sup>Correct polarity voltages must be maintained on the +V<sub>S</sub> and -V<sub>S</sub> pins.

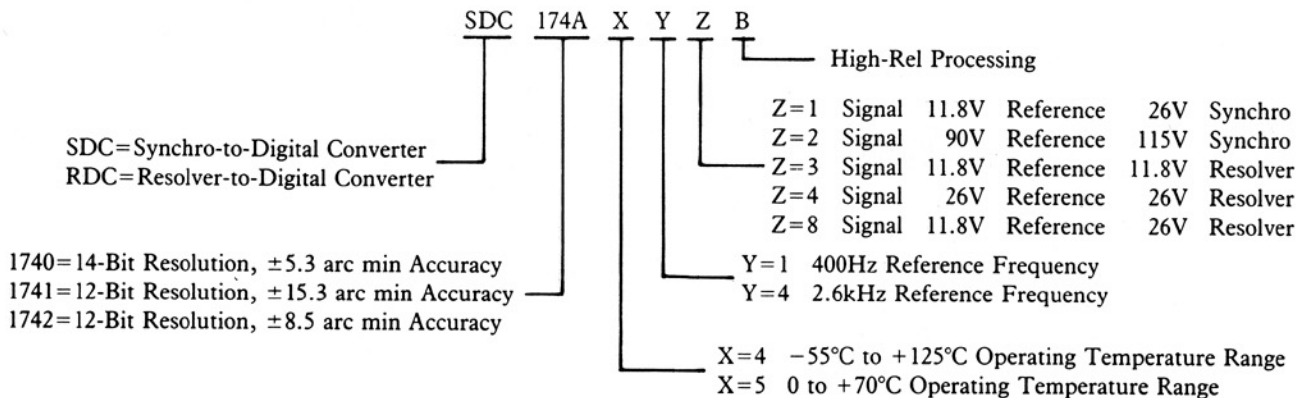
<sup>2</sup>The +5V power supply must never go below GND potential.

**NOTE**

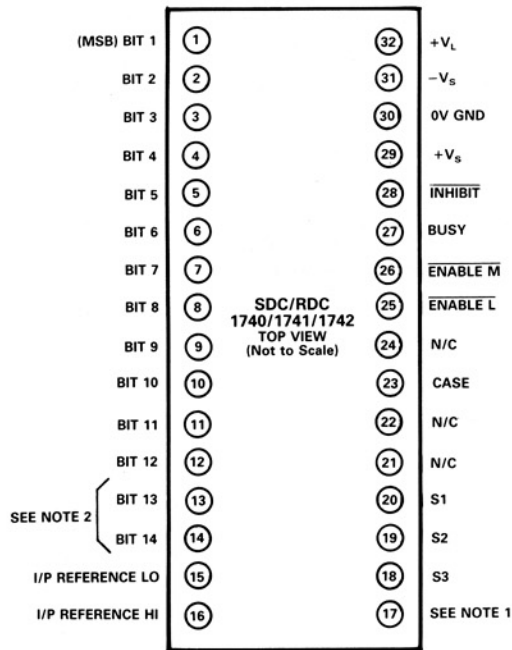
Absolute maximum ratings are those values beyond which damage to the device may occur.

**ORDERING INFORMATION**

For full definition, the converter part number should be suffixed by an option code. All the standard options and their option codes are shown below. For options not shown, please consult Analog Devices.



## PIN CONFIGURATION



NOTE 1. FOR THE RESOLVER OPTION PIN 17 IS S4  
FOR THE SYNCHRO OPTION PIN 17 IS  
NOT CONNECTED.

NOTE 2. FOR THE 1741 AND 1742 PINS 13 AND 14  
ARE NOT CONNECTED.

| Bit Number             | Weight in Degrees |
|------------------------|-------------------|
| 1 (MSB)                | 180.0000          |
| 2                      | 90.0000           |
| 3                      | 45.0000           |
| 4                      | 22.5000           |
| 5                      | 11.2500           |
| 6                      | 5.6250            |
| 7                      | 2.8125            |
| 8                      | 1.4063            |
| 9                      | 0.7031            |
| 10                     | 0.3516            |
| 11                     | 0.1758            |
| 12 (LSB for 1741/1742) | 0.0879            |
| 13                     | 0.0439            |
| 14 (LSB for 1740)      | 0.0220            |

Table I. Bit Weight Table

## PIN FUNCTION DESCRIPTION

| Pin  | Mnemonic                     | Description                                                                                                                                                                                        |
|------|------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1-14 | Bit 1-14 (1740)              | Parallel output data bits.                                                                                                                                                                         |
| 1-12 | Bit 1-12 (1741/1742)         |                                                                                                                                                                                                    |
| 15   | REF LO                       | Input pins for the reference signal.                                                                                                                                                               |
| 16   | REF HI                       |                                                                                                                                                                                                    |
| 17   | S4 OR N/C                    | S4 signal input for Resolver option. N/C for Synchro option.                                                                                                                                       |
| 18   | S3                           |                                                                                                                                                                                                    |
| 19   | S2                           | Synchro/Resolver input signals.                                                                                                                                                                    |
| 20   | S1                           |                                                                                                                                                                                                    |
| 21   | N/C                          | No Connection.                                                                                                                                                                                     |
| 22   | N/C                          | No Connection.                                                                                                                                                                                     |
| 23   | CASE                         | Should be connected to 0V GND.                                                                                                                                                                     |
| 24   | N/C                          | No Connection.                                                                                                                                                                                     |
| 25   | $\overline{\text{ENABLE L}}$ | $\overline{\text{ENABLE L}}$ enables the 6 or 4 least significant bits.                                                                                                                            |
| 26   | $\overline{\text{ENABLE M}}$ | $\overline{\text{ENABLE M}}$ enables the 8 most significant bits. Logic High sets the output data bits to a high impedance state; a Logic Low presents the data in the latches to the output pins. |
| 27   | BUSY                         | Converter busy. A Logic High output indicates that the output latches are being updated and data should not be transferred.                                                                        |
| 28   | $\overline{\text{INHIBIT}}$  | Logic Low inhibits the data transfer from the counter to the output latches.                                                                                                                       |
| 29   | +V <sub>s</sub>              | Main positive power supply.                                                                                                                                                                        |
| 30   | 0V GND                       | Power supply ground.                                                                                                                                                                               |
| 31   | -V <sub>s</sub>              | Main negative power supply.                                                                                                                                                                        |
| 32   | +V <sub>L</sub>              | Logic power supply.                                                                                                                                                                                |

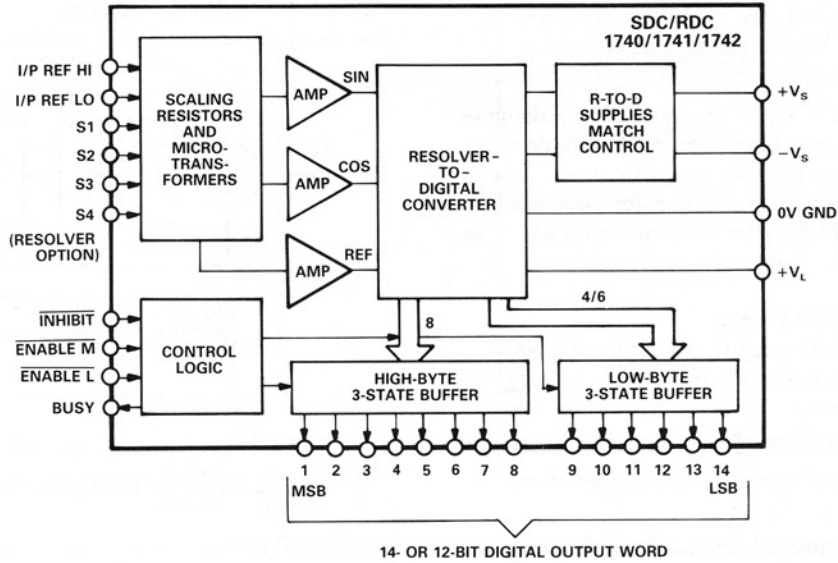


Figure 1. Functional Diagram of the SDC/RDC1740/1741/1742

### THEORY OF OPERATION

In the synchro-to-digital converter configuration, the 3-wire synchro output should be connected to S1, S2 and S3 on the unit and the Scott T transformer pair will convert these signals into resolver format, i.e.,

$$\begin{aligned} V_1 &= K E_O \sin \omega t \sin \theta & (\text{SIN}) \\ V_2 &= K E_O \sin \omega t \cos \theta & (\text{COS}) \end{aligned}$$

where  $\theta$  is the angle of the synchro shaft.

In the resolver-to-digital converter configuration, the 4-wire resolver output should be connected to S1, S2, S3 and S4 on the unit and the transformers will act purely as isolators.

To understand the conversion process, then assume that the current word state of the up-down counter is  $\phi$ .

$V_1$  is multiplied by  $\text{COS}\phi$  and  $V_2$  is multiplied by  $\text{SIN}\phi$  to give:

$$\begin{aligned} &K E_O \sin \omega t \sin \theta \cos \phi \\ &\text{and } K E_O \sin \omega t \cos \theta \sin \phi. \end{aligned}$$

These signals are subtracted by the error amplifier to give:

$$\begin{aligned} &K E_O \sin \omega t (\sin \theta \cos \phi - \cos \theta \sin \phi) \\ \text{or } &K E_O \sin \omega t \sin (\theta - \phi). \end{aligned}$$

A phase sensitive detector, integrator and voltage controlled oscillator (VCO) form a closed loop system which seeks to null  $\sin (\theta - \phi)$ . The digital output (counter  $\phi$ ), then represents the synchro/resolver shaft angle  $\theta$  within the specified accuracy of the converter.

### INHIBIT INPUT

The INHIBIT logic input only inhibits the data transfer from the up-down counter to the output latches and, therefore, does not interrupt the operation of the tracking loop. Releasing the INHIBIT automatically generates a busy pulse to refresh the output data.

### ENABLE INPUTS

The ENABLE inputs determine the state of the output data. A Logic High maintains the output data pins in the high impedance condition, and application of a Logic Low presents the data in the latches to the output pins. ENABLE M enables the most significant 8 bits, while ENABLE L, enables the least significant 4 bits (6 bits in the SDC/RDC1740). The operation of the ENABLE inputs has no effect on the conversion process.

### DATA TRANSFER

Data transfer can be accomplished using either the INHIBIT input or the trailing edge, positive to negative transition of the BUSY pulse output.

The data will be valid 640ns after the application of a Logic Lo to the INHIBIT input. This is regardless of the time when the INHIBIT is applied and allows time for an active busy pulse to clear. By using the ENABLE M and ENABLE L inputs the two bytes of data can be transferred after which the INHIBIT should be returned to a Logic Hi state to enable the output latches to be updated.

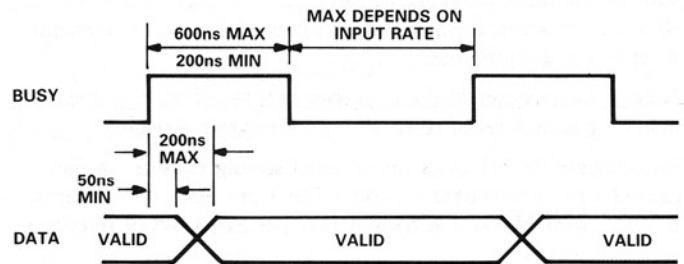


Figure 2. Timing Diagram

## BUSY OUTPUT

The validity of the output data is indicated by the state of the BUSY output. When the input to the converter is changing, the signal appearing on the BUSY output is a series of pulses at TTL levels. A BUSY is initiated each time the input moves by an analog equivalent of an LSB and the internal counter is incremented or decremented or the  $\overline{\text{INHIBIT}}$  input is released.

Typically the width of the BUSY pulse is 400ns during the position data output updates. The trailing edge, positive to negative transition, of the BUSY pulse indicates that the position data output has been updated and is ready for transfer (data valid). The maximum load on the BUSY output using the trailing edge of the BUSY pulse is 2 TTL loads.

## CONNECTING THE CONVERTER

The power supply voltages connected to  $+V_S$  and  $-V_S$  pins should be  $\pm 15V$  and must not be reversed. The digital logic supply  $V_L$  is connected to  $+5V$ .

It is suggested that a parallel combination of a  $0.1\mu F$  ceramic and a  $6.8\mu F$  electrolytic capacitor is placed from each of the three supply pins to GND.

The pin marked CASE is connected electrically to the case and should be taken to a convenient zero volt potential in the system.

The digital output is taken from Pin 1 through to Pin 12 for the SDC/RDC1741/1742 and Pin 1 through to Pin 14 for the SDC/RDC1740 where Pin 1 is the MSB.

The reference connections are made to REF HI and REF LO. In the case of a synchro, the signals are connected to S1, S2 and S3 according to the following convention:

$$E_{S1-S3} = E_{RLO-RHI} \sin \omega t \sin \theta$$

$$E_{S3-S2} = E_{RLO-RHI} \sin \omega t \sin (\theta + 120^\circ)$$

$$E_{S2-S1} = E_{RLO-RHI} \sin \omega t \sin (\theta + 240^\circ)$$

For a resolver, the signals are connected to S1, S2, S3 and S4 according to the following convention:

$$E_{S1-S3} = E_{RLO-RHI} \sin \omega t \sin \theta$$

$$E_{S2-S4} = E_{RHI-RLO} \sin \omega t \cos \theta$$

The BUSY,  $\overline{\text{INHIBIT}}$  and  $\overline{\text{ENABLE}}$  pins should be connected as described under the heading Data Transfer.

## RESISTIVE SCALING OF INPUTS

A feature of these converters is that the signal and reference inputs can be resistively scaled to accommodate any change of input signal and reference voltages.

This means that a standard converter can be used with a personality card in systems where a wide range of input and reference voltages are encountered.

Note: The accuracy of the converter will be affected by the matching accuracies of resistors used for external scaling.

To calculate the values of the external scaling resistors in the case of a synchro converter, add  $1.11k\Omega$  per extra volt of signal in series with S1, S2 and S3 and  $1k\Omega$  per extra volt of reference

in series with RHI. In the case of a resolver-to-digital converter, add  $2.22k\Omega$  in series with S1 and S2 per extra volt of signal and  $1k\Omega$  per extra volt of reference in series with RHI.

## DYNAMIC PERFORMANCE

The transfer function of the converter is given below.

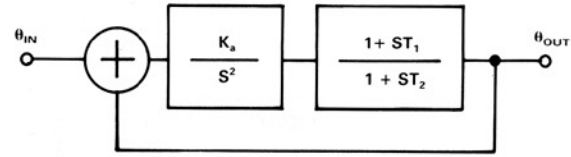


Figure 3. Transfer Function of SDC/RDC1740/1741/1742

Open loop gain:

$$\frac{\theta_{OUT}}{\theta_{IN}} = \frac{K_a}{s^2} \cdot \frac{1 + sT_1}{1 + sT_2}$$

Closed loop gain:

$$\frac{\theta_{OUT}}{\theta_{IN}} = \frac{1 + sT_1}{1 + sT_1 + \frac{s^2}{K_a} + \frac{s^3 T_2}{K_a}}$$

Model SDC/RDC1740

Where  $K_a = 56,000$

$T_1 = 0.01$

$T_2 = 0.001525$

The gain and phase diagrams are shown in Figures 4 and 5.

Model SDC/RDC1741/1742

Where  $K_a = 80,000$

$T_1 = 0.0087$

$T_2 = 0.001569$

The gain and phase diagrams are shown in Figures 6 and 7.

## ACCELERATION ERROR

A tracking converter employing a type 2 servo loop does not suffer any velocity lag, however, there is an additional error due to acceleration. This additional error can be defined using the acceleration constant  $K_a$  of the converter.

$$K_a = \frac{\text{Input Acceleration}}{\text{Error in Output Angle}}$$

The numerator and denominator have the same units.  $K_a$  does not define maximum acceleration, only the error due to acceleration, maximum acceleration is in the region of 5 times the  $K_a$  figure. The following is an example using the  $K_a$  of the SDC1740.

Acceleration of 50 revolutions  $\text{sec}^{-2}$  with  $K_a = 56000$

$$\text{Error in LSBs} = \frac{50 \times 16384}{56000} = 14.62 \text{LSBs}$$

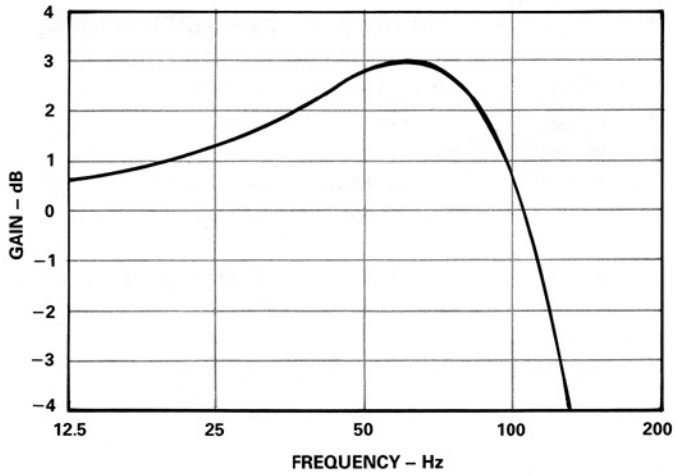


Figure 4. SDC/RDC1740 Gain Plot

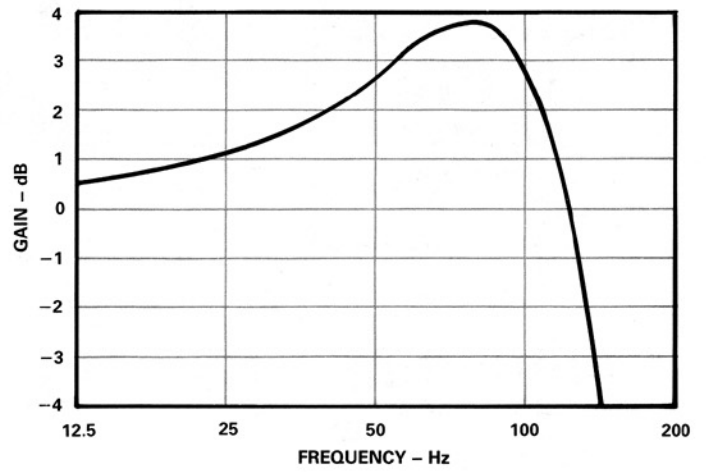


Figure 6. SDC/RDC1741/1742 Gain Plot

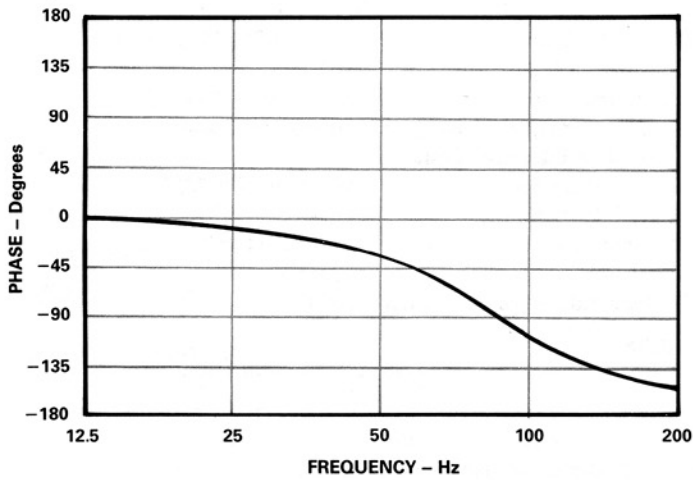


Figure 5. SDC/RDC1740 Phase Plot

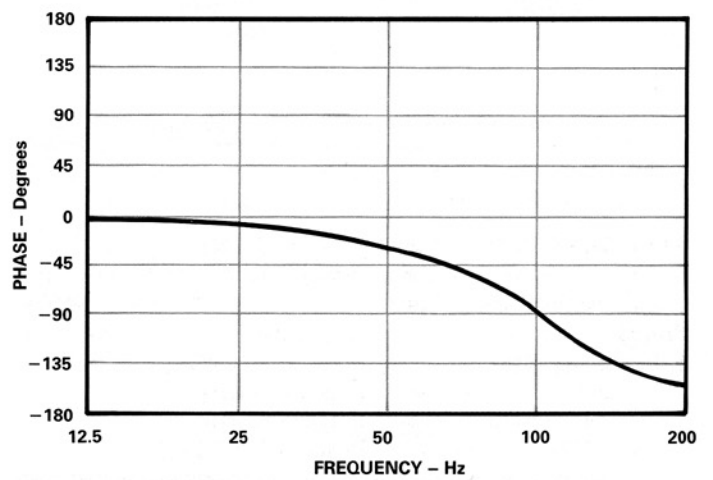


Figure 7. SDC/RDC1741/1742 Phase Plot

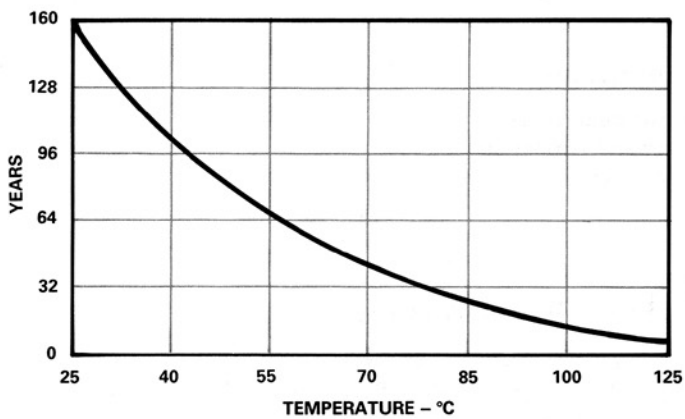


Figure 8. SDC/RDC1740/41/42 MTBF Curve

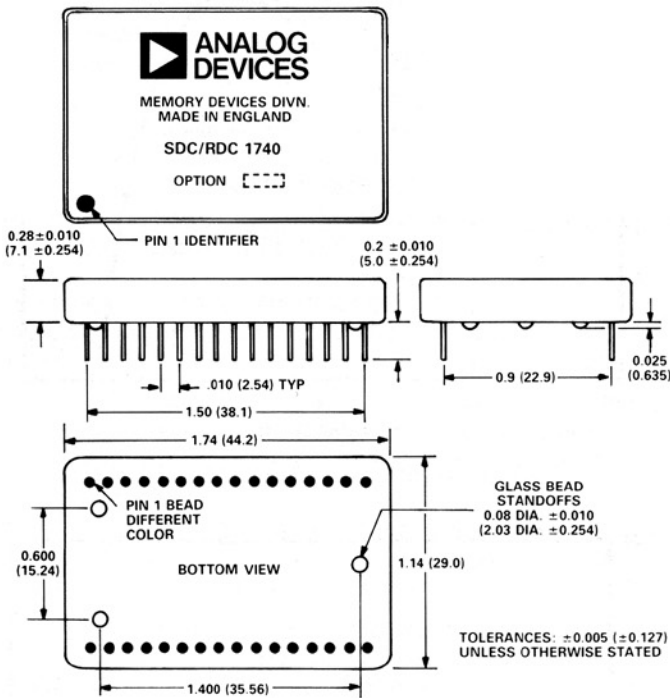
### RELIABILITY

The reliability of these products is very high due to the extensive use of custom chip circuits that decrease the active component count. Calculations of the MTBF figure under various environmental conditions are available on request.

As an example of the Mean Time Between Failures (MTBF) calculated according to MIL-HDBK-217E, Figure 8 shows the MTBF in years versus case temperature in naval sheltered conditions for SDC/RDC1740/41/42.

## OUTLINE DIMENSIONS

Dimensions shown in inches and (mm).



### STANDARD PROCESSING (5YZ OPTION)

As part of the standard manufacturing procedure, all converters receive the following processing:

| Process                                                                       | Conditions                                      |
|-------------------------------------------------------------------------------|-------------------------------------------------|
| 1. Preseal Burn In                                                            | 64 hrs at +125°C                                |
| 2. Precap Visual Inspection                                                   | In-house criteria                               |
| 3. Seal Test, Fine and Gross                                                  | In-house criteria                               |
| 4. Final Electrical Test                                                      | Performed at +25°C                              |
| Extended temperature range versions receive additional processing as follows: |                                                 |
| Final Electrical Test                                                         | Performed at max and min operating temperatures |

## OTHER PRODUCTS

Many other hybrid products concerned with the conversion of synchro data are manufactured by Analog Devices, some of which are listed below. If you have any questions about our products or require advice about their use for a particular application, please contact our Applications Engineering Department.

The *SDC/RDC1767* and *SDC/RDC1768* are hybrid synchro-to-digital converters with isolating microtransformers similar to the *SDC/RDC1740/41/42* described on this data sheet with the additional features of analog velocity output and dc error output.

The *OSC1758* is a hybrid sine/cosine power oscillator which can provide a maximum power output of 1.5 watts, over a frequency range of 0 to 10kHz.

The *DRC1745* and *DRC1746* are 14- and 16-bit natural binary latched output hybrid digital-to-resolver converters. The accuracies available are  $\pm 2$  and  $\pm 4$  arc mins, and the outputs can supply 2VA at 7V rms.

## PROCESSING FOR HIGH RELIABILITY

| Process                               | Conditions                                           |
|---------------------------------------|------------------------------------------------------|
| 1. Preseal Burn In                    | 64 hrs at +125°C                                     |
| 2. Precap Visual Inspection           | 2017                                                 |
| 3. Temperature Cycling                | 10 Cycles, -65°C to +150°C                           |
| 4. Constant Acceleration              | 5000G, Y1 Plane                                      |
| 5. Interim Electrical Tests           |                                                      |
| 6. Operating Burn In                  | 96 hours @ +125°C                                    |
| 7. Seal Test, Fine and Gross          | 1014                                                 |
| 8. Final Electrical Testing (Group A) | Performed at $T_{min}$ , $T_{ambient}$ and $T_{max}$ |
| 9. External Visual Inspection         | 2009                                                 |

### NOTE

Test and screening data can be supplied. Further information on request.



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