TMC4361A DATASHEET

TMC4361A Document Revision 1.21 • 2016-NOV-25

The S-ramp and sixPoint™ ramp motion controller for stepper motors is optimized for high velocities, allowing on-the-fly changes. TMC4361A offers SPI and Step/Dir interfaces, as well as an encoder interface for closed-loop operation.

NOTE:

TMC4361A is a product upgrade of TMC4361.



Figure 1: Sample Image TMC4361A Closed-Loop Drive

*Marking details are explained on page 223.

Features

- SPI Interfaces for μ C with easy-to-use protocol.
- SPI Interfaces for SPI motor stepper drivers.
- Encoder interface for incremental or serial encoders.
- Closed-loop operation for Step and SPI drivers.
- Integrated ChopSync[™] and dcStep[™] support.
- Internal ramp generator generating S-shaped ramps or sixPoint[™] ramps supporting on-the-fly changes.
- Controlled PWM output.
- Reference switch handling.
- Hardware and virtual stop switches.
- Extensive Support of TMC stepper motor drivers.

Applications

- Textile, sewing machines
- CCTV, security
- Printers, scanners
- ATM, cash recycler
- Office automation
- **POS**
- Factory automation
- Lab automation
- Pumps and valves
- Heliostat controllers
- **CNC** machines
- **Robotics**

Block Diagram: TMC4361A Interfaces & Features

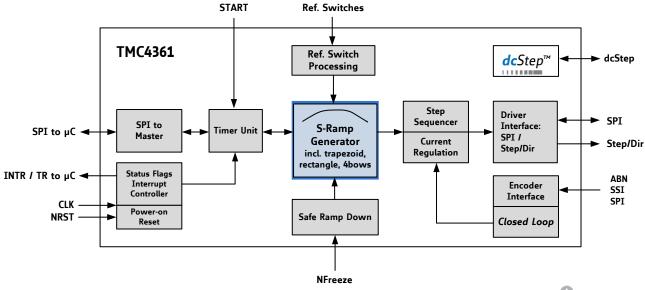


Figure 2: Block Diagram

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Read entire documentation; especially the Supplemental Directives in chapter 22 (page 224).



Functional Scope of TMC4361A

TMC4361A is a miniaturized high-performance motion controller for stepper motor drivers, particularly designed for fast and jerk-limited motion profile applications with a wide range of ramp profiles. The S-shaped or sixPoint™ velocity profile, closed-loop and open-loop features offer many configuration options to suit the user's specifications, as presented below:

S-Shaped Velocity Profile S-shaped ramp profiles are jerk-free. Seven ramp segments form the S-shaped ramp that can be optimally adapted to suit the user's requirements. High torque with high velocities can be reached by calibrating the bows of the ramp, as explained in this user manual.

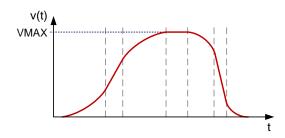


Figure 3: S-shaped Velocity Profile

i More information on ramp configurations and other velocity profiles, e.g. sixPoint™ ramps, are provided in chapter 6 (Page 28).

Closed-loop Operation Feature A typical hardware setup for closed-loop operation with a TMC262 stepper motor gate driver is shown in the diagram below. In case internal MOSFETs are desired, combine the TMC4361A with the TMC2620, the TMC261 or the TMC2660.

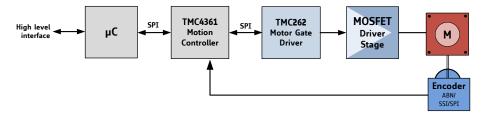


Figure 4: Hardware Set-up for Closed-loop Operation with TMC262

Open-loop Operation with dcStep™ Feature A typical hardware setup for dcStep operation with a TMC2130 stepper motor driver is shown in the diagram below. This feature is also available for TMC26x stepper motor drivers.



Figure 5: Hardware Set-up for Open-loop Operation with TMC2130

Order Codes

Order code	Description	Size
TMC4361A-LA	Motion controller with closed-loop and dcStep features, QFN40	6 x 6 mm ²

Table 1: TMC4361A Order Codes



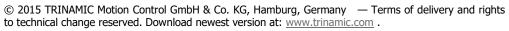
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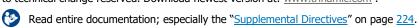


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MAIN MANUAL

1. Pinning and Design-In Process Information

In this chapter you are provided with a list of all pin names and a functional description of each.

1.1. Pin Assignment: Top View

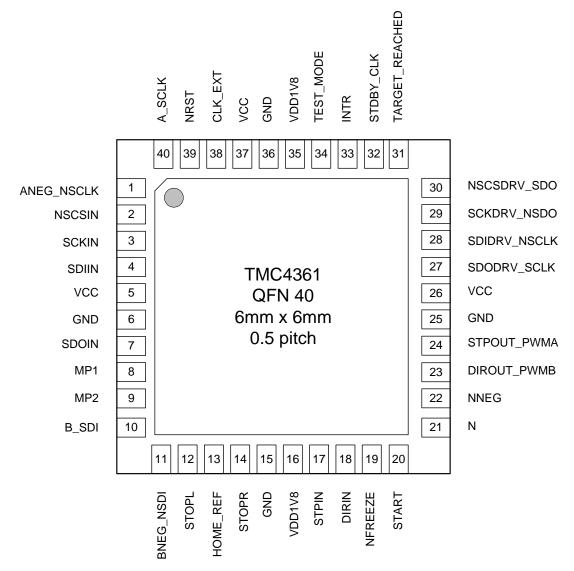


Figure 6: Package Outline: Pin Assignments Top View



1.2. Pin Description

	Pin Names and Descriptions					
Pin	Number	Туре	Function			
Supply Pins						
GND	6, 15, 25, 36	GND	Digital ground pin for IOs and digital circuitry.			
VCC	5, 26, 37	VCC	Digital power supply for IOs and digital circuitry (3.3V 5V).			
VDD1V8	16, 35	VDD	Connection of internal generated core voltage of 1.8V.			
CLK_EXT	38	I	Clock input to provide a clock with the frequency fCLK for all internal operations.			
NRST	39	I (PU)	Low active reset. If not connected, Power-on-Reset and internal pull-up resistor is active.			
TEST_MODE	34	I	Test mode input. Tie to low for normal operation.			
NFREEZE	19	I (PU)	Low active safety pin to immediately freeze output operations. If not connected, internal pull-up resistor is active.			
			Interface Pins for μC			
NSCSIN	2	I	Low active chip selects input of SPI interface to μ C.			
SCKIN	3	I	Serial clock for SPI interface to μC.			
SDIIN	4	I	Serial data input of SPI interface to μC .			
SDOIN	7	0	Serial data output of SPI interface to µC (Z if NSCSIN=1).			
INTR	33	0	Interrupt output, programmable PD/PU for wired-and/or.			
TARGET_REACHED 31 O Target reached output, pr		Target reached output, programmable PD/PU for wired-and/or.				
			Reference Pins			
STOPL	12	I (PD)	Left stop switch. External signal to stop a ramp. If not connected, internal pull-down resistor is active.			
HOME_REF	13	I (PD)	Home reference signal input. External signal for reference search. If not connected, internal pull-down resistor is active.			
STOPR	14	I (PD)	Right stop switch. External signal to stop a ramp. If not connected, internal pull-down resistor is active.			
STPIN	17	I (PD)	Step input for external step control. If not connected, internal pull-down resistor is active.			
DIRIN	18	I (PD)	Direction input for external step control. If not connected, internal pull-down resistor is active.			
START	20	IO	Start signal input/output.			
			S/D Output Pins			
STPOUT PWMA DACA	24	0	Step output. First PWM signal (Sine). First DAC output signal (Sine).			
DIROUT PWMB DACB	23	0	Direction output. Second PWM signal (Cosine). Second DAC output signal (Cosine).			
●→ Continued on next page!						





Pin Names and Descriptions					
Pin	Pin Number Type Function				
		Inter	face Pins for Stepper Motor Drivers		
NSCSDRV PWMB SDO	30	0	Low active chip selects output of SPI interface to motor driver. Second PWM signal (Cosine) to connect with PHB (TMC23x/24x). Serial data output of serial encoder output interface.		
SCKDRV MDBN NSDO	29	0	Serial clock output of SPI interface to motor driver. MDBN output signal for MDBN pin of TMC23x/24x. Negated serial data output of serial encoder output interface.		
SDODRV PWMA SCLK	27	IO	Serial data output of SPI interface to motor driver. First PWM signal (Sine) to connect with PHA (TMC23x/24x). Clock input of serial encoder output interface.		
SDIDRV ERR NSCLK	28	I (PD)	Serial data input of SPI interface to motor driver. Error input signal to ERR pin of TMC23x/24x. Negated clock input of serial encoder output interface. If not connected, internal pull-down resistor is active.		
MP1	8	I (PD)	DC_IN as external dcStep input control signal. If not connected, internal pull-down resistor is active.		
MP2	9	IO	DCSTEP_ENABLE as dcStep output control signal. SPE_OUT as output signal, connect to SPE pin of TMC23x/24x.		
STDBY_CLK	32	0	StandBy signal or internal CLK output or ChopSync output.		
			Encoder Interface Pins		
N	21	I (PD)	N signal input of incremental encoder input interface. If not connected, internal pull-down resistor will be active.		
NNEG	22	I (PD)	Negated N signal input of incremental encoder input interface. If not connected, internal pull-down resistor will be active.		
B SDI	10	I (PD)	B signal input of incremental encoder input interface. Serial data input signal of serial encoder interface (SSI/SPI). If not connected, internal pull-down resistor is active.		
BNEG NSDI SDO_ENC	11	IO	Negated B signal input of incremental encoder input interface. Negated serial data input signal of SSI encoder input interface. Serial data output of SPI encoder input interface.		
A SCLK	40	IO	A signal input of incremental encoder interface. Serial clock output signal of serial encoder interface (SSI/SPI).		
ANEG NSCLK NSCS_ENC	1	IO	Negated A signal input of incremental encoder interface. Negated serial clock output signal of serial encoder interface. Low active chip select output of SPI encoder input interface.		

Table 2: Pin Names and Descriptions



1.3. System Overview

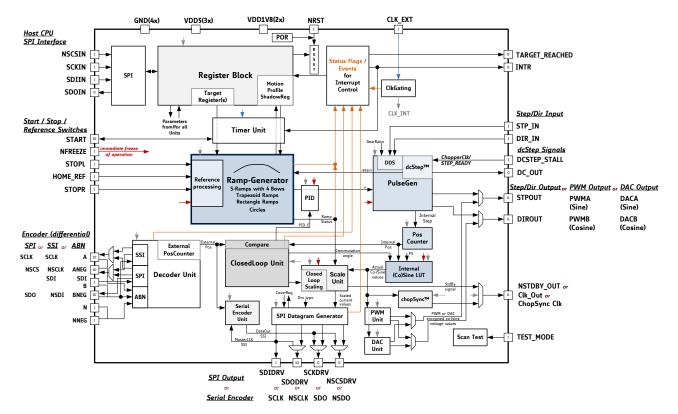


Figure 7: System Overview



2. Application Circuits

In this chapter application circuit examples are provided that show how external components can be connected.

2.1. TMC4361A Standard Connection: VCC=3.3V

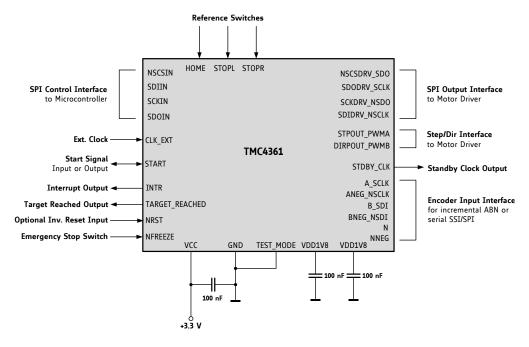


Figure 8: TMC4361A Connection: VCC=3.3V

2.2. TMC4361A with TMC26x Stepper Connection

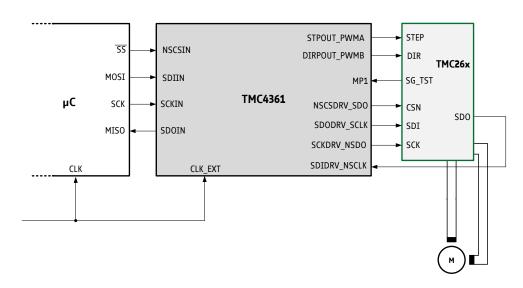


Figure 9: TMC4361A with TMC26x Stepper Driver in SPI Mode or S/D Mode



2.3. TMC4361A with TMC248 Stepper Driver

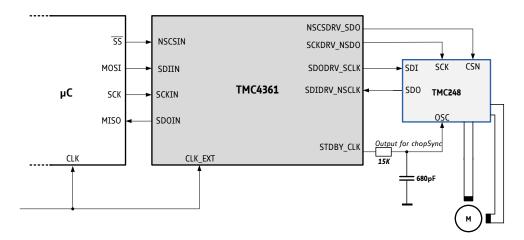


Figure 10: TMC4361A with TMC248 Stepper Driver in SPI Mode

2.4. TMC4361A with TMC2130 Stepper Driver

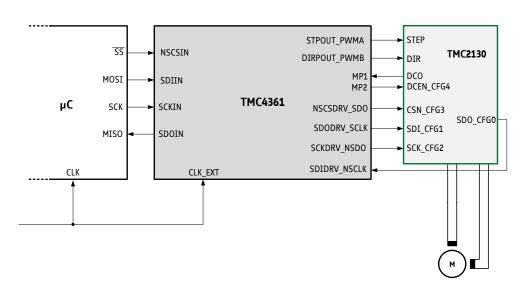


Figure 11: TMC4361A with TMC2130 Stepper Driver in SPI Mode or S/D Mode



3. SPI Interfacing

TMC4361A uses 40-bit SPI datagrams for communication with a microcontroller. The bit-serial interface is synchronous to a bus clock. For every bit sent from the bus master to the bus slave, another bit is sent simultaneously from the slave to the master. In the following chapter information is provided about the SPI control interface, SPI datagram structure and SPI transaction process.

SPI Input Control Interface Pins						
Pin Name	Pin Name Type Remarks					
NSCSIN Input Chip Select of SPI-µC interface (low active)						
SCKIN Input Serial clock of SPI-µC interface						
SDIIN Input Serial data input of SPI-µC interface						
SDOIN	Output	Serial data output of SPI-µC interface				

Table 3: SPI Input Control Interface Pins

3.1. SPI Datagram Structure

- Microcontrollers that are equipped with hardware SPI are typically able to communicate using integer multiples of 8 bit.
- The NSCSIN line of the TMC4361A has to stay active (low) for the complete duration of the datagram transmission.
- Each datagram that is sent to TMC4361A is composed of an address byte followed by four data bytes. This allows direct 32-bit data word communication with the register set of TMC4361A. Each register is accessed via 32 data bits; even if it uses less than 32 data bits.
- **i** Each register is specified by a one-byte address:
 - For read access the most significant bit of the address byte is 0.
 - For write access the most significant bit of the address byte is 1.

NOTE:

→ Some registers are write only registers. Most registers can be read also; and there are also some read only registers.

TMC4361A SPI Datagram Structure						
MSB (transmitted f	irst)	40 bits	LS	B (transmitted last)		
39				0		
→ 8-bit address← 8-bit SPI status	← → 32-bit data					
39 32	31 0					
→ to TMC4361: RW + 7-bit address ← from TMC4361: 8-bit SPI status	8-bit data	8-bit data	8-bit data	8-bit data		
39 / 38 32	31 24	23 16	15 8	7 0		
W 3832 39 38 37 36 35 34 33 32	3128 2724 31 30 29 28 27 26 25 2	2320 1916 4 23 22 21 20 19 18 17 16	1512 118 15 14 13 12 11 10 9 8	74 30 7 6 5 4 3 2 1 0		

Figure 12: TMC4361A SPI Datagram Structure



Read/Write Selection Principles and Process Read and write selection is controlled by the MSB of the address byte (bit 39 of the SPI datagram). This bit is 0 for read access and 1 for write access. Consequently, the bit named W is a WRITE notREAD control bit.

The active high write bit is the MSB of the address byte. Consequently, 0x80 must be added to the address for a write access.

The SPI interface always delivers data back to the master, independent of the Write bit W.

Difference between Read and Write Access				
If	Then			
The previous access was a read access.	The data transferred back is the data read from the address which was transmitted with the previous datagram.			
The previous access was a write access	The data read back mirrors the previously received write data.			

Figure 13: Difference between Read and Write Access

Conclusion:

Consequently, the difference between a read and a write access is that the read access does not transfer data to the addressed register but it transfers the address only; and its 32 data bits are dummies.

NOTE:

→ Please note that the following read delivers back data read from the address transmitted in the preceding read cycle. The data is latched immediately after the read request.

AREAS OF SPECIAL CONCERN

Use of Dummy Write Data

Read and Write Access Examples

A read access request datagram uses dummy write data.

Read data is transferred back to the master with the subsequent read or write access.

i Reading multiple registers can be done in a pipelined fashion. Data that is delivered is latched immediately after the initiated data transfer.

For read access to register *XACTUAL* with the address 0x21, the address byte must be set to 0x21 in the access preceding the read access.

For write access to register VACTUAL, the address byte must be set to 0x80 + 0x22 = 0xA2. For read access, the data bit can have any value, e.g., 0.

Read and Write Access Examples					
Action	Data sent to TMC	Data received from TMC			
read XACTUAL	→ 0x2100000000	← 0xSS ¹⁾ & unused data			
read XACTUAL	→ 0x2100000000	← 0xSS & XACTUAL			
write VACTUAL:= 0x00ABCDEF	→ 0xA200ABCDEF	← 0xSS & XACTUAL			
write <i>VACTUAL</i> := 0x00123456	→ 0xA200123456	← 0xSS00ABCDEF			

Table 4: Read and Write Access Examples

1) SS is a placeholder for the status bits SPI_STATUS.



Data Alignment

All data is right-aligned. Some registers represent unsigned (positive) values; others represent integer values (signed) as two's complement numbers. Some registers consist of switches that are represented as bits or bit vectors.

SPI Transaction Process

The SPI transaction process is as follows:

- The slave is enabled for SPI transaction by a transition to low level on the chip select input NSCSIN.
- Bit transfer is synchronous to the bus clock SCKIN, with the slave latching the data from SDIIN on the rising edge of SCKIN and driving data to SDOIN following the falling edge.
- The most significant bit is sent first.
- A minimum of 40 SCKIN clock cycles is required for a bus transaction with TMC4361A.

AREAS OF SPECIAL CONCERN

System Behavior Specifics

Take the following aspects into consideration:

- Whenever data is read from or written to the TMC4361A, the first eight bits that are delivered back contain the SPI status SPI_STATUS that consists of eight user-selected event bits. The selection of these bits are explained in chapter 5.2. (Page 26).
- If less than 40 clock cycles are transmitted, the transfer is not valid; even for read access. However, sending only eight clock cycles can be useful to obtain the SPI status because it sends the status information back first.
- If more than 40 clocks cycles are transmitted, the additional bits shifted into SDIIN are shifted out on SDOIN after a 40-clock delay through an internal shift register. This can be used for daisy chaining multiple chips.
- **NSCSIN** must be low during the whole bus transaction. When NSCSIN goes high, the contents of the internal shift register are latched into the internal control register and recognized as a command from the master to the slave. If more than 40 bits are sent, only the last 40 bits received before the rising edge of NSCSIN are recognized as the command.

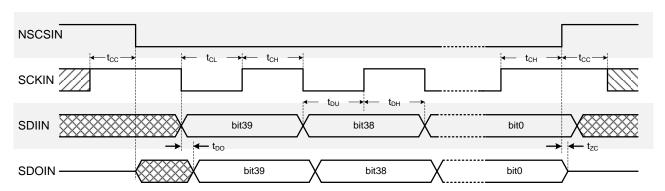


Figure 14: SPI Timing Datagram



3.1.1. SPI Timing Description

The SPI interface is synchronized to the internal system clock, which limits SPI bus clock SCKIN to a quarter of the system clock frequency. The signal processing of SPI inputs is supported with internal Schmitt Trigger, but not with RC elements.

NOTE:

→ In order to avoid glitches at the inputs of the SPI interface between µC and TMC4361A, external RC elements have to be provided.

Figure $\underline{14}$ shows the timing parameters of an SPI bus transaction, and the table below specifies the parameter values.

SPI Interface Timing						
SPI Interface Timing	AC Chara	acteristics:	External clock period: tclk			
Parameter	Symbol	Conditions	Min	Туре	Max	Unit
SCKIN valid before or after change of NSCSIN	tcc		10			ns
NSCSIN high time	tcsн	Min. time is for synchronous CLK with SCKIN high one t _{CH} before SCSIN high only.	t _{CLK}	>2·t _{CLK} +10		ns
SCKIN low time	tal	Min. time is for synchronous CLK only.	tclk	>t _{CLK} +10		ns
SCKIN high time	tcн	Min. time is for synchronous CLK only.	t _{CLK}	>t _{CLK} +10		ns
SCKIN frequency using external clock (Example: fclk = 16 MHz)	f _{SCK}	Assumes synchronous CLK.			f _{CLK} / 4 (4)	MHz
SDIIN setup time before rising edge of SCKIN	t _{DU}		10			ns
SDIIN hold time after rising edge of SCKIN	t _{DH}		10			ns
Data out valid time after falling SCKIN clock edge	t _{DO}	No capacitive load on SDOIN.			t _{FILT} +5	ns

Table 5: SPI Interface Timing

 $i \quad t_{CLK} = 1 / f_{CLK}$



4. Input Filtering

Input signals can be noisy due to long cables and circuit paths. To prevent jamming, every input pin provides a Schmitt trigger. Additionally, several signals are passed through a digital filter. Particular input pins are separated into four filtering groups. Each group can be programmed individually according to its filter characteristics. In this chapter informed on the digital filtering feature of TMC4361A is provided; and how to separately set up the digital filter for input pins.

Input Filtering Groups				
Pin Names	Туре	Remarks		
A_SCLK B_SDI N ANEG_NSCLK BNEG_NSDI NNEG	Inputs	Encoder interface input pins.		
STOPL HOME_REF STOPR	Inputs	Reference input pins.		
START	Input	START input pin.		
SDODRV_SCLK SDIDRV_NSCLK	Inputs	Master clock input interface pins for serial encoder.		
STPIN DIRIN	Inputs	Step/Dir interface inputs.		

Table 6: Input Filtering Groups (Assigned Pins)

Register Names					
Register Names	Register Names Register Address		Remarks		
INPUT_FILT_CONF	0x03	RW	Filter configuration for all four input groups.		

Table 7: Input Filtering (Assigned Register)

Input Filter Assignment

Every filtering group can be configured separately with regard to input sample rate and digital filter length.

The following groups exist:

- Encoder interface input pins.
- Reference input pins.
- Start input pin.
- Master clock input pins of encoder output interface.
- Step/Dir input pins.

NOTE:

→ Differentiated handling for Step/Dir input pins is necessary, as explained on the following pages.



Input Sample Rate (SR)

Input sample rate = $f_{CLK} 1/2^{SR}$ where:

 $^{\text{SR}}$ (extended with a particular name extension) is in [0... 7].

i This means that the next input value is considered after 2^{SR} clock cycles.

Sample Rate Configuration

Sample Rate Configuration				
SR Value	Sample Rate			
0	f _{ak}			
1	fax/2			
2	fax/4			
3	fax/8			
4	faκ/16			
5	fax/32			
6	fax/64			
7	faκ/128			

Table 8: Sample Rate Configuration

Digital Filter Length (FILT_L)

i The filter length *FILT_L* can be set within the range [0... 7].

i The filter length *FILT_L* specifies the number of sampled bits that must have the same voltage level to set a new input bit voltage level.

Digital Filter Length Configuration Table

Configuration of Digital Filter Length				
FILT_L value	Filter Length			
0	No filtering.			
1	2 equal bits.			
2	3 equal bits.			
3	4 equal bits.			
4	5 equal bits.			
5	6 equal bits.			
6	7 equal bits.			
7	8 equal bits.			

Table 9: Configuration of Digital Filter Length



4.1. Input Filtering Examples

The following three examples depict input pin filtering of three different input filtering groups.

- i After passing Schmitt trigger, voltage levels are compared to internal signals, which are processed by the motion controller.
- i The sample points are depicted as green dashed lines.

Example 1: Reference Input Pins

In this example every second clock cycle is sampled. Two sampled input bits must be equal to receive a valid input voltage.

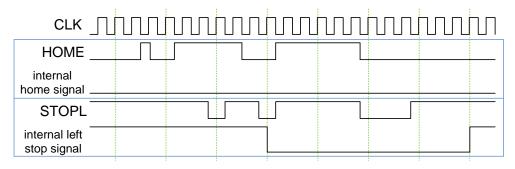


Figure 15: Reference Input Pins: SR_REF = 1, FILT_L_REF = 1

Example 2: START Input Pin

This example shows the START input pattern at every fourth clock cycle:

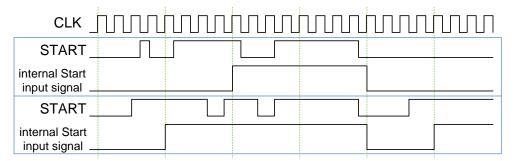


Figure 16: START Input Pin: SR_S = 2, FILT_L_S = 0

Example 3: Encoder Interface Input Pins This example shows every clock cycle bit. Eight sampled input bits must be equal to receive a valid input voltage.

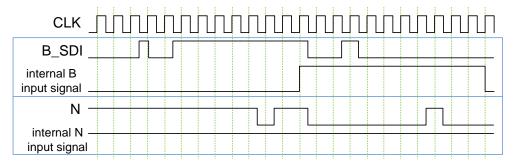


Figure 17: Encoder Interface Input Pins: SR_ENC_IN = 0, FILT_L_ENC_IN = 7



4.2. Configuration of Step/Dir Input Filter

Step/Dir input filtering setup differs slightly from the other groups, because the other four groups already complete the whole *INPUT FILT CONF* register 0x03.

This is why it is possible to assign the Step/Dir input group to one of the existing groups by setting the appropriate bit in front of the setup parameters.

i If no group is selected, Step/Dir input filtering is automatically assigned to the encoder input interface filter group.

Step/Dir Pin Filter Assignment

The following example shows the filter settings for Step/Dir interface input pins, which are taken from the reference input pin group.

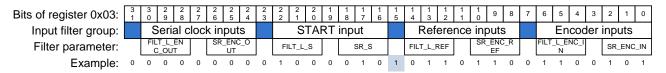
Step/Dir input pin filter settings are derived from the Reference input filter group:

$$SR SDIN = 6$$
, $FILT L SDIN = 3$

NOTE:

- → Other input filter groups are:
 - SR_ENC_IN = 5, FILT_L_ENC_IN = 6
 - SR_REF = 6, FILT_L_REF = 3
 - SR_S = 2, FILT_L_S = 4
 - SR_ENC_OUT = 0, FILT_L_ENC_OUT = 0

Step/Dir Input Filter Parameter



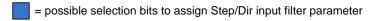


Figure 18: Step/Dir Input Filter Parameter



5. Status Flags and Events

TMC4361A provides 32 status flags and 32 status events to obtain short information on the internal status or motor driver status. These flags and events can be read out from dedicated registers. In the following chapter, you are informed about the generation of interrupts based on status events. Status events can also be assigned to the first eight SPI status bits, which are sent within each SPI datagram.

Pin Names: Status Events			
Pin Names	Туре	Remarks	
INTR	Output	Interrupt output to indicate status events.	

Table 10: Pins Names: Status Events

Register Names: Status Flags and Events					
Register Name	Register Address		Remarks		
GENERAL_CONF	0X00	RW	Bits: 15, 29, 30.		
STATUS_FLAGS	0X0F	R	32 status flags of TMC4361A and the connected TMC motor driver chip.		
EVENTS	0X0E	R+C W	32 events triggered by altered TMC4361A status bits.		
SPI_STATUS_SELECTION	0X0B	RW	Selection of 8 out of 32 events for SPI status bits.		
EVENT_CLEAR_CONF	0X0C	RW	Exceptions for cleared event bits.		
INTR_CONF	0X0D	RW	Selection of 32 events for INTR output.		

Table 11:Register Names: Status Flags and Events



5.1. Status Event Description

Status events are based on status bits. If the status bits change, related events are triggered from inactive to active level. Resetting events back to inactive must be carried out manually.

Association of Status Bits

Status bits and status events are associated in different ways:

- Status flags reflect the as-is-condition, whereas status events indicate that the dedicated information has changed since the last read request of the EVENTS register. Several status events are associated with one status bit.
- Some status events show the status transition of one or more status bits out of
 a status bit group. The motor driver flags, e.g., trigger only one motor driver
 event MOTOR_EV in case one of the selected motor driver status flags becomes
 active.
- In case a flag consists of more than one bit, the number of associated events that can be triggered corresponds to the valid combinations. The *VEL_STATE* flag, e.g., has two bit but three associated velocity state events (b'00/b'01/b'10). Such an event is triggered if the associated combination switches from inactive to active.

NOTE:

→ Some events have no equivalence in the STATUS_FLAGS register 0x0F (e.g., COVER_DONE which indicates new data from the motor driver chip).

Automatic Clearance of EVENTS

The *EVENTS* register 0x0E is automatically cleared after reading the register; subsequent to an SPI datagram request. Events are important for interrupt generation and SPI status monitoring.

NOTE:

→ It is recommended to clear EVENTS register 0x0E by read request before regular operation.

AREAS OF SPECIAL CONCERN

Recognition of a status event can fail; in case it is triggered right before or during *EVENTS* register 0x0E becomes cleared.

How to Avoid Lack of Information In order to prevent events from being cleared, assign *EVENT_CLEAR_CONF* register 0x0C according to the particular event in the EVENTS register:

Action:

➤ Set related *EVENT_CLEAR_CONF* register bit position to 1.

Result:

The related event is not cleared when *EVENTS* register is read out.

In order to clear these events, do the following, if necessary:

Action:

> Set related *EVENTS* register 0x0E bit position to 1.

Result:

The related event is cleared by writing to the *EVENTS* register.



5.2. SPI Status Bit Transfer

Up to eight events can be selected for permanent SPI status report. Consequently, these events are always transferred at the most significant transfer bits within each TMC4361A SPI response.

Assign an Event to a Status Bit

In order to select an event for the SPI status bits, assign the SPI_STATUS_SELECTION register 0x0B according to the particular event in the EVENTS register:

Action:

> Set the related SPI_STATUS_SELECTION register bit position to 1.

Result:

The related event is transferred with every SPI datagram response as SPI STATUS.

NOTE:

→ The bit positions are sorted according to the event bit positions in the EVENTS register 0x0E. In case more than eight events are selected, the first eight bits (starting from index 0 = LSB) are forwarded as SPI_STATUS.

5.3. Generation of Interrupts

Similar to *EVENT_CLEAR_CONF* register and *SPI_STATUS_SELECTION* register, events can be selected for forwarding via INTR output. The selected events are ORed to one signal which means that INTR output switches active as soon as one of the selected events triggers.

Generate Interrupts

In order to select an event for the INTR output pin, assign the *INTR_CONF* register 0x0D according to the particular event in the EVENTS register:

Action:

> Set the related *INTR_CONF* register bit position to 1.

Result

The related event is forwarded at the INTR output. If more than one event is requested, INTR becomes active as soon as one of the selected events is active.

INTR Output Polarity

Per default, the INTR output is low active.

In order to change the INTR polarity to high active, do the following:

Action:

Set intr_pol =1 (GENERAL_CONF register 0x00).

Result:

INTR is high active.



5.4. Connection of Multiple INTR Pins

INTR pin can be configured for a shared interrupt signal line of several TMC4361A interrupt signals to the microcontroller.

Connecting several Interrupt Pins

In order to make use of a Wired-Or or Wired-And behavior, the below described actions must be taken:

Action:

> **Step 1:** Set *intr_tr_pu_pd_en* = 1 (*GENERAL_CONF* register 0x00).

OPTION 1: WIRED-OR

Action:

> **Step 2:** Set *intr_as_wired_and* = 0 (*GENERAL_CONF* register 0x00).

Result:

The INTR pin works efficiently as Wired-Or (default configuration).

i In case INTR pin is inactive, the pin drive has a weak inactive polarity output. If one of the connected pins is activated, the whole line is set to active polarity.

OPTION 2: WIRED-AND

Action:

> **Step 2:** Set *intr as wired and* = 1 of the *GENERAL CONF* register 0x00.

Result:

In case no interrupt is active, the INTR pin has a strong inactive polarity output. During the active state, the pin drive has a weak active polarity output. Consequently, the whole signal line is activated in case all pins are forwarding the active polarity.



6. Ramp Configurations for different Motion Profiles

Step generation is one of the main tasks of a stepper motor motion controller. The internal ramp generator of TMC4361A provides several step generation configurations with different motion profiles. They can be configured in combination with the velocity or positioning mode.

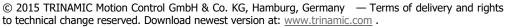
Pin Names: Ramp Generator			
Pin Names Type Remarks			
STPOUT_PWMA	Output	ut Step output signal.	
DIROUT_PWMB	Output	Direction output signal.	

Table 12: Pin Names: Ramp Generator

Register Names: Ramp Generator				
Register Name	Register Address		Remarks	
GENERAL_CONF	0x00	RW	Ramp generator affecting bits 5:0.	
STP_LENGTH_ADD			Additional step length in clock cycles; 16 bits.	
DIR_SETUP_TIME	0x10	RW	Additional time in clock cycles when no steps will occur after a direction change; 16 bits.	
RAMPMODE	0x20	RW	Requested motion profile and operation mode; 3 bits.	
XACTUAL	0x21	RW	Current internal microstep position; signed; 32 bits.	
VACTUAL	0x22	R	Current step velocity; 24 bits; signed; no decimals.	
AACTUAL	0x23	R	Current step acceleration; 24 bits; signed; no decimals.	
VMAX	0x24	RW	Maximum permitted or target velocity; signed; 32 bits= 24+8 (24 bits integer part, 8 bits decimal places).	
VSTART	0x25	RW	Velocity at ramp start; unsigned; 31 bits=23+8.	
VSTOP	0x26	RW	Velocity at ramp end; unsigned; 31 bits=23+8.	
VBREAK	0x27	RW	At this velocity value, the aceleration/deceleration will change during trapezoidal ramps; unsigned; 31 bits=23+8.	
AMAX	0x28	RW	Maximum permitted or target acceleration; unsigned; 24 bits=22+2 (22 bits integer part, 2 bits decimal places).	
DMAX	0x29	RW	Maximum permitted or target deceleration; unsigned; 24 bits=22+2.	
ASTART	0x2A	RW	Acceleration at ramp start or below VBREAK; unsigned; 24 bits=22+2.	
DFINAL	0x2B	RW	Deceleration at ramp end or below VBREAK; unsigned; 24 bits=22+2.	
BOW1	0x2D	RW	First bow value of a complete velocity ramp; unsigned; 24 bits=24+0 (24 bits integer part, no decimal places).	
BOW2	0x2E	RW	Second bow value of a complete velocity ramp; unsigned; 24bits=24+0.	
BOW3	0x2F	RW	Third bow value of a complete velocity ramp; unsigned; 24 bits=24+0.	
BOW4	0x30	RW	Fourth bow value of a complete velocity ramp; unsigned; 24 bits=24+0.	
CLK_FREQ	0x31	RW	External clock frequency falk; unsigned; 25 bits.	
XTARGET	0x37	RW	Target position; signed; 32 bits.	

Table 13: Register Names: Ramp Generator







6.1. Step/Dir Output Configuration

This section focuses on the description of the Step/Dir output configuration.

6.1.1. Step/Dir Output Configuration Steps

Step/Dir output signals can be configured for the driver circuit.

If step signals must be longer than one clock cycle, do as follows:

Action:

➤ Set proper *STP_LENGTH_ADD* register 0x10 (bit 15:0).

Result:

The resulting step length is equal to *STP_LENGTH_ADD*+1 clock cycles. This is how the step length is assigned within a range of up to 1-up-to-2¹⁶ clock cycles.

Action:

> Set proper *DIR_SETUP_TIME* register 0x10 (bit 31:16).

Result:

The delay period between DIROUT and STPOUT voltage level transitions last *DIR_SETUP_TIME* clock cycles. No steps are sent via STPOUT for *DIR_SETUP_TIME* clock cycles after a level change at DIROUT.

PRINCIPLE:

DIROUT does not change the level:

- During active step pulse signal
- For (STP_LENGTH_ADD+1) clock cycles after the step signal returns to inactive level

6.1.2. STPOUT: Changing Polarity

STPOUT characteristics can be set differently, as follows:

Per default, the step output is high active because a rising edge at STPOUT indicates a step.

In order to change the polarity, do as follows:

Action:

> Set step_inactive_pol = 1 (bit3 of GENERAL_CONF register 0x00).

Result:

Each falling edge indicates a step.

How to prompt Level Change with every Step

In order to prompt a step at every level change, do as follows:

Action:

> Set toggle_step =1 (bit4 of GENERAL_CONF register 0x00).

Result:

Every level change indicates a step.

DIROUT: Changing the Polarity

Per default, voltage level 1 at DIROUT indicates a negative step direction. DIROUT characteristics can be set differently, as shown below.

In order to change polarity, do as follows:

Action:

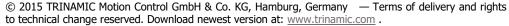
Set pol_dir_out = 0 (bit5 of GENERAL_CONF register 0x00).

Result

A high voltage level at DIROUT indicates a positive step direction.

NOTE:

 \rightarrow DIROUT is based on the internal μ Step position MSCNT and is therefore based on the internal SinLUT, see section <u>10.2.</u>, page <u>89</u>.







6.2. Altering the Internal Motion Direction

Per default, a positive internal velocity VACTUAL results in a forward motion through internal SinLUT. Consequently, if VACTUAL < 0, the SinLUT values are developed backwards.

How to change Motion Direction In order to alter the default setting of the Internal Motion Direction, do as follows:

Action:

➤ Set reverse_motor_dir =1 (bit28 of GENERAL_CONF register 0x00).

Result:

A positive internal velocity for *VACTUAL* results in a backward motion through the internal SinLUT.



6.3. Configuration Details for Operation Modes and Motion Profiles

This section provides information on the two available operation modes (velocity mode and positioning mode), and on the four possible motion profiles (no ramp, trapezoidal ramp including sixPoint™ ramp, and S-shaped ramp). Different combinations are possible. Each one of them has specific advantages. The choice of configuration depends on the user's design specification to best suit his design needs.

Description of Internal Ramp Generator

With proper configuration, the internal ramp generator of the TMC4361A is able to generate various ramps with the related step outputs for STPOUT.

In order to configure the internal ramp generator successfully – i.e. to make it fit as best as possible with your specific use case – information about the scope of each possible combination is provided in the table below and on the following pages.

	Ramp Generator Configuration Options					
Operation Mode	Motion Profile	RAMPMODE(2:0)	Description			
	No ramp	b′000	Follows VMAX request only.			
	Trapezoidal ramp	b′001	Follows <i>VMAX</i> request and considers acceleration and deceleration values.			
Velocity Mode sixPoint ramp S-shaped ramp	sixPoint ramp	b′001	Follows VMAX request and considers acceleration / deceleration values and start and stop velocity values.			
	S-shaped ramp	b'010	Follows VMAX request and considers maximum acceleration / deceleration values and adapts these values with 4 different bow values.			
	No Ramp	b′100	Follows XTARGET and VMAX requests only.			
	Trapezoidal ramp	b′101	Follows XTARGET request and a maximum velocity VMAX request and considers acceleration and deceleration values.			
Positioning Mode	sixPoint ramp	b′101	Follows XTARGET request and a maximum velocity VMAX request and considers acceleration / deceleration values and start and stop velocity values.			
	S-shaped ramp	b′110	Follows XTARGET request and a maximum velocity VMAX request and considers maximum acceleration / deceleration values and adapts these values with 4 different bow values.			

Table 14: Overview of General and Basic Ramp Configuration Options



6.3.1. Starting Point: Choose Operation Mode

Two operation modes are available: velocity mode and positioning mode.

BEFORE YOU BEGIN

Before setting any parameters:

First select:

- Operation mode and
- Motion profile

It is not advisable to change operation mode nor motion profile during motion.

Operation Mode: Velocity Mode

The *RAMPMODE* register provides a choice of two operation modes. Either velocity mode or positioning mode can be chosen.

In order to use the velocity mode, do as follows:

Action:

 \triangleright Set *RAMPMODE*(2) =0 (*RAMPMODE* register 0x20).

Result:

Velocity mode is selected. The target velocity *VMAX* is reached with the selected motion profile.

Operation Mode: Positioning Mode

In order to make use of the positioning mode, do as follows:

Action:

➤ Set *RAMPMODE*(2)=1 (*RAMPMODE* register 0x20).

Result:

Positioning mode is selected. VMAX is the maximum velocity value of this motion profile that is based on the condition that the ramp stops at target position XTARGET.

NOTE:

→ The sign of VMAX is not relevant during positioning. The direction of the steps depends on XACTUAL, XTARGET, and the current ramp motion profile status.

NOTE:

→ Do NOT exceed VMAX $\leq f_{CLK}$ ¼ pulses for positioning mode.

6.3.2. Stop during Motion

In order to stop the motion during positioning, do as follows:

Action:

 \rightarrow Set VMAX = 0 (register 0x24).

Result:

The velocity ramp directs to VACTUAL = 0, using the actual ramp parameters.

i Motion is proceeded with $VMAX \neq 0$.



6.3.3. Motion Profile Configuration

Three basic motion profiles are provided. Each one of them has a different velocity value development during the drive. See table below.

For configuration of the motion profiles, do as follows:

Action:

➤ Use the bits 1 and 0 of the *RAMPMODE* register 0x20.

Result:

As specified in the table below.

You can choose different configuration options from the list below:

- No Ramp motion profile
- Trapezoidal Ramp motion profile (including sixPoint Ramp)
- S-shaped Ramp motion profiles

TMC4361A Motion Profile					
RAMPMODE (1:0)	Motion Profile	Function			
b′00	No Ramp	Follow VMAX only (rectangular velocity shape).			
b′01	Trapezoidal Ramp	Consideration of acceleration and deceleration values without adaptation of these acceleration values.			
	sixPoint Ramp	Consideration of acceleration and deceleration values without adaptation of these acceleration values. Usage of start and stop velocity values. (see section 6.5., Page 46)			
b′10	S-shaped Ramp	Use all ramp values (including bow values).			

Table 15: Description of TMC4361A Motion Profiles



6.3.4. No Ramp Motion Profile

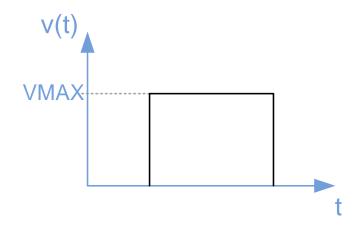


Figure 19: No Ramp Motion Profile

In order to make use of the no ramp motion profile, which is rectangular, do as follows:

Action:

- > Set RAMPMODE(1:0) = b'00 (register 0x20).
- > Set proper VMAX register 0x24.

Result:

The internal velocity VACTUAL is immediately set to VMAX.

Positioning Mode combined with No Ramp Motion Profile Combining positioning mode with the no ramp motion profile determines that the ramp holds *VMAX* until *XTARGET* is reached. The motion direction depends on *XTARGET*.

In order to make use of the no ramp motion profile in combination with the positioning mode, do as follows:

Action:

- ➤ Set *RAMPMODE*(2:0) =b'100.
- > Set proper VMAX register 0x24.
- > Set proper *XTARGET* register 0x37.

Result

VACTUAL is set instantly to 0 in case the target position is reached.

NOTE:

→ Do NOT exceed VMAX $\leq f_{CLK}/4$ pulses for positioning mode.



6.3.5. Trapezoidal 4-Point Ramp without Break Point

In order to make use of a trapezoidal 4-point ramp motion profile without break velocity, do as follows:

Action:

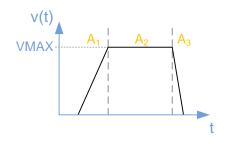
- ➤ Set *RAMPMODE*(1:0) =b'01 (register 0x20).
- ➤ Set *VBREAK* =0 (register 0x27).
- ➤ Set proper *AMAX* register 0x28 and *DMAX* register 0x29.
- > Set proper VMAX register 0x24.

Result

The internal velocity *VACTUAL* is changed successively to *VMAX* with a linear ramp. Only *AMAX* and *DMAX* define the acceleration/deceleration slopes.

NOTE:

- → AMAX determines the rising slope from absolute low to absolute high velocities, whereas DMAX determines the falling slope from absolute high to absolute low velocities.
- → Acceleration slope and deceleration slopes have only one acceleration and deceleration value each.



V(t)

VMAX

VBREAK

VBREAK

Figure 20: Trapezoidal Ramp without Break Point

Figure 21: Trapezoidal Ramp with Break Point

6.3.6. Trapezoidal Ramp with Break Point

In order to make use of a trapezoidal ramp motion profile with break velocity, do as follows:

Action:

- > Set *RAMPMODE*(1:0)=b'01 (register 0x20).
- > Set proper *VBREAK* register 0x27.
- ➤ Set proper *AMAX* register 0x28 and *DMAX* register 0x29.
- > Set proper ASTART register 0x2A and DFINAL register 0x2B.
- > Set proper VMAX register 0x24.

Result:

The internal velocity *VACTUAL* is changed successively to *VMAX* with a linear ramp. In addition to *AMAX* and *DMAX*, *ASTART* and *DFINAL* define the acceleration or deceleration slopes (see Figure above).

NOTES:

- → AMAX and ASTART determines the rising slope from absolute low to absolute high velocities.
- → DMAX and DFINAL determines the falling slope from absolute high to absolute low velocities.
- → The acceleration/deceleration factor alters at VBREAK. ASTART and DFINAL are valid below VBREAK, whereas AMAX and DMAX are valid beyond VBREAK.



6.3.7.
Position Mode combined with Trapezoidal Ramps

Motion direction depends on XTARGET.

In order to use a 4-point or sixPoint ramps during positioning mode, do as follows:

Action:

- > Set *RAMPMODE*(2:0) =b'101 (register 0x20).
- > Set Trapezoidal ramp type accordingly, as explained above.
- ➤ Set proper *XTARGET* register 0x37.

Result:

The ramp finishes exactly at the target position XTARGET by keeping |VACTUAL| = VMAX as long as possible.

AACTUAL Assignments for Trapezoidal Ramps

AACTUAL assignments apply both for 4-point and sixPoint ramps.

The acceleration/deceleration factor *AACTUAL* register depends on the current ramp phase and the velocity that needs to be reached. The related sign assignment for different ramp phases is given in the following table:

AACTUAL ASSIGNMENTS for Trapezoidal Ramps							
Ramp phase:	A _{1L}	A ₁	A ₂	A ₃	A _{3L}		
<i>ν>0:</i> AACTUAL <i>=</i>	ASTART	AMAX	0	-DMAX	-DFINAL		
v<0: AACTUAL=	-ASTART	-AMAX	0	DMAX	DFINAL		

Table 16: Trapezoidal Ramps: AACTUAL Assignments during Motion



6.3.8. Configuration of S-Shaped Ramps

In order to make use of S-shaped ramps, do as follows:

Action:

- > Set *RAMPMODE*(1:0)=b'10 (register 0x20).
- ➤ Set proper *BOW1* ... *BOW4* registers 0x2C...0x30.
- > Set proper AMAX register 0x28 and DMAX register 0x29.
- \rightarrow Set ASTART = 0 (register 0x2A).
- \rightarrow Set *DFINAL* = 0 (register 0x2B).
- > Set proper VMAX register 0x24.

Result:

The internal velocity *VACTUAL* is changed successively to *VMAX* with S-shaped ramps. The acceleration/deceleration values are altered on the basis of the bow values.

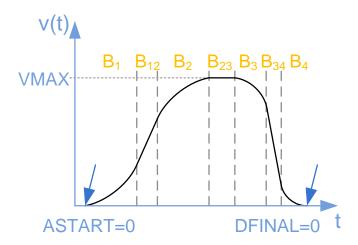


Figure 22: S-shaped Ramp without initial and final Acceleration/Deceleration Values

Definition of Rising Slope for S-shaped Ramps

Rising slope (absolute lower velocities to absolute higher velocities):

- BOW1 determines the value which increases the absolute acceleration value.
- BOW2 determines the value which decreases the absolute acceleration value.
- AMAX determines the maximum acceleration value.

Definition of Falling Slope for S-shaped Ramps

Falling slope (absolute higher velocities to absolute lower velocities):

- BOW3 determines the value which increases the absolute deceleration value.
- BOW4 determines the value which decreases the absolute deceleration value.
- *DMAX* determines the maximum absolute deceleration value.
- → Description is continued on next page.



Changing ramp parameters¹ and/or operation mode during motion is not advised. However, if this is necessary, the following applies:

NOTICE

Avoid unintended system behavior during positioning mode! Ramp parameter value changes during ramp progress can lead to:

- A temporary overshooting of *XTARGET* or mechanical stop positions.
- A temporary overshooting of VACTUAL beyond VMAX because the bows B1, B2, B3, and B4 are maintained during the ramp progress.

This will ensure smooth operation during positioning mode.

¹ Exceptions are XTARGET and VMAX. These Parameters can be changed during motion.

6.3.9. S-Ramps: Changing Ramp Parameters during Motion or Switching to Positiong Mode

However, if it is necessary to change ramp parameters for S-shaped ramps during motion or to swtich from velocity to positioning mode, do as follows:

Action:

- ➤ Set or set again proper *BOW3* registers 0x2F, regardless of wether the value changes or not.
 - i Set this parameter after all other parameters have been set.

Result:

Internal ramp calculations are reset through which the velocity ramp operates at safe mode. During this mode, the target velocity is set to 0. In case the internal ramp calculations are up-to-date, the ramp, which is configured by the actual ramp parameters, is continued.

6.3.10. Configuration of S-shaped Ramp with ASTART and DFINAL

In order to configure S-shaped ramps with starting and finishing values for acceleration or deceleration, do as follows:

Action:

- \rightarrow Set *RAMPMODE*(1:0)=b'10 (register 0x20).
- > Set S-Shaped ramp as explained above (BOW1 ... BOW4, AMAX, DMAX).
- Set proper ASTART register 0x2A.
- > Set proper *DFINAL* register 0x2B.
- > Set proper VMAX register 0x24.

Result:

The internal velocity VACTUAL is changed successively to VMAX with S-Shaped ramps.

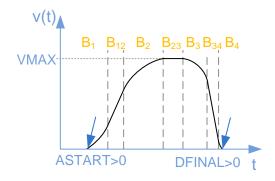


Figure 23: S-shaped Ramp with initial and final Acceleration/Deceleration Values

• → Description is continued on next page.



Definitions for S-shaped Ramps

- The acceleration/deceleration values are altered, based on the bow values.
- The start phase and the end phase of an S-shaped ramp is accelerated/decelerated by ASTART and DFINAL.
- The ramp starts with ASTART and stops with DFINAL.
- DFINAL becomes valid when AACTUAL reaches the chosen DFINAL value.
- The parameter *DFINAL* is not considered during positioning mode.

AACTUAL Assignments for S-shaped Ramps

AACTUAL assignments and current bow value selection for S-shaped ramps. The acceleration/deceleration factor depends on the current ramp phase and alters every 64 clock cycles during the bow phases B1, B2, B3, and B4.

Details are provided in the table below:

S-shaped Ramps: Assignments for AACTUAL and Internal Bow Value							
Ramp phase:	B ₁ B ₁₂ B ₂ B ₂₃ B ₃ B ₃₄ B ₄				B ₄		
v>0: AACTUAL=	ASTART→ AMAX	AMAX	<i>AMAX</i> →0	0	0→-DMAX	-DMAX	-DMAX→-DFINAL
BOW _{ACTUAL} =	BOW1	0	-BOW2	0	-BOW3	0	BOW4
v<0: AACTUAL=	-ASTART→-AMAX	-AMAX	<i>-AMAX</i> →0	0	0→ <i>DMAX</i>	DMAX	DMAX→ DFINAL
BOW _{ACTUAL} =	-BOW1	0	BOW2	0	BOW3	0	-BOW4

Table 17: Parameter Assignments for S-shaped Ramps

6.3.11. S-shaped Mode and Positioning: Fast Motion

RAMPMODE(2:0) = b'110

- The ramp finishes exactly on target position; keeping |VACTUAL| = VMAX as long as possible until the ramp falls to reach XTARGET exactly.
- It is possible that the phases B12, B23, and B34 are left out due to given values. Therefore, the highest speed performance is possible due to a maximum speed positioning ramp.
- The fastest possible slopes are always performed if the phases B12 and/or B34 are not reached during a rising and/or falling S-shaped slope.
- The ramp maintains the maximum velocity *VMAX* as long as possible in positioning mode until the falling slope finishes the ramp to reach *XTARGET* exactly. The result is the fastest possible positioning ramp in matters of time.



6.4. Start Velocity VSTART and Stop Velocity VSTOP

S-shaped and trapezoidal velocity ramps can be configured with unsigned start and stop velocity values: V*START*, or *VSTOP*.

Per default, *VSTART* and *VSTOP* are set to 0. The sign is selected automatically, depending on the current ramp status and the target velocity, or target position. This section explains how to set up the respective values correctly.

Starting Ramps with initial Velocity

S-shaped and trapezoidal velocity ramps can be started with an initial velocity value, if you set the *VSTART* value higher than zero (see Figure below).

In order to use trapezoidal ramps with an initial start velocity, do as follows:

Action:

- > Set *RAMPMODE*(1:0)=b'01 (register 0x20).
- > Set Trapezoidal ramp type accordingly, as explained before.
- > Set proper *VSTART* > 0 (register 0x25).
- \triangleright Set *VSTOP* = 0 (register 0x26).

Result:

The trapezoidal ramp starts with initial velocity.

NOTE:

→ The initial acceleration value is AMAX if VBREAK < VSTART, otherwise the starting acceleration value is ASTART.</p>

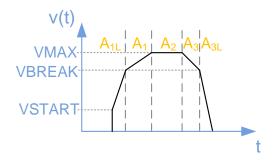


Figure 24: Trapezoidal Ramp with initial Velocity

If trapezoidal ramp with initial velocity *VSTART* is selected:



Avoid unintended system behavior during positioning mode!

Use VSTART without setting VSTOP > VSTART only in positioning mode if there
is enough distance between the current position XACTUAL and the target
position XTARGET.

This will ensure smooth operation during positioning mode.

• → Turn page for information on how to configure S-shaped ramps with initial start velocity.



S-shaped Ramps with initial Start Velocity

In order to use S-shaped ramps with initial start velocity, do as follows:

Action:

- ➤ Set *RAMPMODE*(1:0)=b'10 (register 0x20).
- > Set S-shaped ramp type accordingly, as explained before.
- > Set proper *VSTART* > 0 (register 0x25).
- \triangleright Set *VSTOP* = 0 (register 0x26).

Result:

The S-shaped ramp starts with initial velocity.

PRINCIPLE:

→ The initial acceleration value is equal to AMAX. The parameter ASTART is not considered. Consequently, ramp phase B1 is not performed.

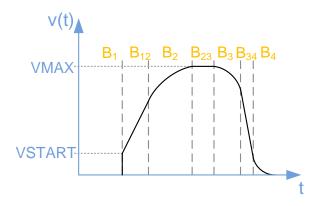


Figure 25: S-shaped Ramp with initial Start Velocity

If S-shaped ramp with initial velocity *VSTART* is selected:

NOTICE

Avoid unintended system behavior during positioning mode!

- Keep in mind that the S-shaped character of the curve is maintained. Because AMAX is the start acceleration value, the ramp will always execute phase B2 which could result in positioning overshoots.
- Use *VSTART* only in positioning mode if there is enough distance between the current position *XACTUAL* and the target position *XTARGET*.

This will ensure smooth operation during positioning mode.

• → Turn page for information on how to configure finishing ramps with stop velocity.



Finishing Ramps with Stop Velocity

S-shaped and trapezoidal velocity ramps can be finished with a stop velocity value if you set *VSTOP* value higher than zero (see figure below).

In order to configure trapezoidal ramps with stop velocity, do as follows:

Action:

- ➤ Set *RAMPMODE*(1:0)=b'01 (register 0x20).
- > Set Trapezoidal ramp type accordingly, as explained before.
- \rightarrow Set *VSTART* = 0 (register 0x25).
- > Set proper *VSTOP* > 0 (register 0x26).

Result:

The trapezoidal ramp stops with defined velocity.

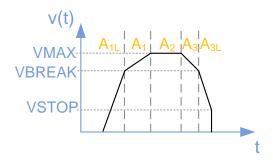


Figure 20: Trapezoidal Ramp with Stop Velocity

If trapezoidal ramps are selected (VBREAK > 0):



Avoid unintended system behavior during positioning mode!

- Set VBREAK > VSTOP.
- Set VSTART < VSTOP.

This will ensure smooth operation during positioning mode.

• → Turn page for configuration information on S-shaped ramps with stop velocity.



S-shaped Ramps with Stop Velocity

In order to use S-shaped ramps with stop velocity, do as follows:

Action:

- ➤ Set *RAMPMODE*(1:0)=b'10 (register 0x20).
- > Set S-shaped ramp type accordingly, as explained before.
- \triangleright Set *VSTART* = 0 (register 0x25).
- ➤ Set proper *VSTOP* > 0 (register 0x26).

Result:

The S-shaped ramp finishes with stop velocity.

NOTE:

→ The final deceleration value is equal to DMAX. The parameter DFINAL is not considered. Consequently, ramp phase B4 is not performed.

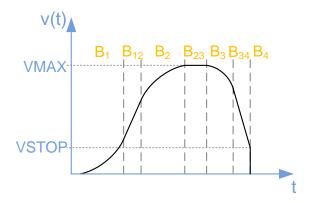


Figure 26: S-shaped Ramp with Stop Velocity

Interaction of VSTART, VSTOP, VACTUAL and VMAX:

- VSTOP can be used in positioning mode, if the target position is reached. In velocity mode, VSTOP is also used if VACTUAL ≠ 0 and the target velocity VMAX is assigned to 0.
- VSTART and VSTOP are not only used to start or end a velocity ramp. If the
 velocity direction alters due to register assignments while a velocity ramp is in
 progress, the velocity values develop according to the current velocity ramp
 type, using VSTART or VSTOP.
- The unsigned values *VSTART* and *VSTOP* are valid for both velocity directions.
- Every register value change is assigned immediately.
- → Turn page for information on how to configure S-shaped ramps with start and stop velocity.



6.4.1. S-shaped Ramps with Start and Stop Velocity S-shaped ramps can be configured with a combination of *VSTART* and *VSTOP*. It is possible to include both processes in one S-Shaped ramp to decrease the time between start and stop of the ramp.

In order to use S-Shaped ramps with a combination of start and stop velocity, do as follows:

Action:

- ➤ Set *RAMPMODE*(1:0)=b'10.
- ➤ Set S-shaped ramp type accordingly, as explained before, but with BOW2 ≠ BOW4.
- > Set proper *VSTART* > 0 (register 0x25).
- > Set proper *VSTOP* > 0 (register 0x26).

Result:

The S-shaped ramp starts with initial velocity and stops with defined velocity.

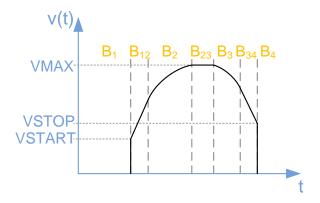


Figure 27: S-shaped Ramp with Start and Stop Velocity

If S-shaped ramp with initial velocity VSTART and stop velocity VSTOP is selected:



Avoid unintended system behavior during positioning mode!

- Keep in mind that the S-shaped character of the curve is maintained. Because
 AMAX is the start acceleration value, the ramp will always execute phase B2,
 which could result in positioning overshoots.
- Use VSTART in positioning mode, if there is enough distance between the current position XACTUAL and the target position XTARGET.

This will ensure smooth operation during positioning mode.

→ Turn page for information on how to use VSTART and ASTART for S-shaped ramps.



6.4.2. Combined Use of VSTART and ASTART for S-shaped Ramps For some S-shaped ramp applications it can be useful to start with a defined velocity value (VSTART > 0); but not with the maximum acceleration value AMAX.

In order to start with a defined velocity value, do as follows:

Action:

- ➤ Set *RAMPMODE*(1:0) =b'10 (register 0x20).
- > Set S-shaped ramp type accordingly, as explained before.
- > Set proper *VSTART* > 0 (register 0x25).
- ➤ Set proper *VSTOP* > 0 (register 0x26).
- ➤ Set use_astart_and_vstart = 1 (bit0 of the GENERAL_CONF register 0x00).

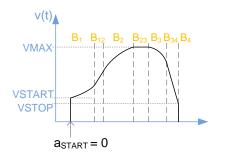
Result:

The following special ramp types can be generated in this way, as shown below.

i Section B1 is passed through although VSTART is used.

Using VSTART and starting acceleration of 0 for S-shaped ramps

Using VSTART and starting acceleration, which is smaller than AMAX for S-shaped ramps



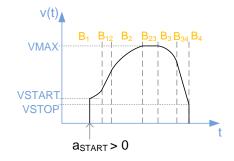


Figure 28: S-shaped Ramps with combined VSTART and ASTART Parameters

If S-shaped ramp with VSTART, ASTART, and VSTOP is selected:

NOTICE

Avoid unintended system behavior during positioning mode!

- Keep in mind that the S-shaped character of the curve is maintained. Because
 ASTART is the start acceleration value, the ramp will always execute phase B2,
 which could result in positioning overshoots.
- Use *VSTART* and *ASTART* > 0 without setting *VSTOP* > *VSTART* only in positioning mode, if there is enough distance between the current position *XACTUAL* and the target position *XTARGET*.

This will ensure smooth operation during positioning mode.



6.5. sixPoint Ramps

sixPoint ramps are trapezoidal ramps with initial and stop velocity values that also make use of two acceleration and two deceleration values.

Configuration of sixPoint Ramps

sixPoint ramps are trapezoidal velocity ramps that can be configured with a combination of *VSTART* and *VSTOP*.

In order to use trapezoidal ramps with a combination of start and stop velocity, do as follows:

Action:

- \rightarrow Set *RAMPMODE*(1:0)=b'01 (register 0x20).
- \triangleright Set a Trapezoidal ramp type appropriately as explained in section <u>6.3.6</u>, page <u>35</u>.
- > Set proper *VSTART* > 0 (register 0x25).
- > Set proper *VSTOP* > 0 (register 0x26).
- ➤ Set proper *VBREAK* > 0 (register 0x27).

Result:

The sixPoint ramp starts with an initial velocity and stops with a defined velocity.

Diagram of sixPoint Ramp

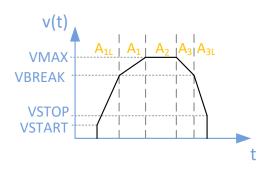


Figure 29: sixPoint Ramp: Trapezoidal Ramp with Start and Stop Velocity

If a sixPoint ramp is used:



Avoid unintended system behavior during positioning mode!

- Set VBREAK > VSTOP.
- Set VSTART < VSTOP.

This will ensure smooth operation during positioning mode.



6.6. U-Turn Behavior

The process that is triggered when motion direction changes during motion, is described below, and applies to all ramp types.

U-Turn Behavior

In case the motion direction is changed during motion in velocity mode (by direct assignment of *VMAX*) or in positioning mode (due to *XTARGET* reassignment), the following process is triggered:

- 1. Motion is directed to VACTUAL = 0.
 - i If VSTOP is used $(\neq 0)$, motion terminates at VSTOP.
- 2. A standstill phase of TZEROWAIT clock cycles (register 0x7B) occurs.
 - i It is recommended to assign TZEROWAIT > 0, if VSTOP and/or a trapezoidal ramp type are used, because motor oscillations can occur that must peter out.
- 3. Motion continues to the actual *XTARGET* (positioning mode), or to the newly assigned *VMAX* (velocity mode).
 - i If VSTART is used $(\neq 0)$, motion begins with VSTART if TZEROWAIT > 0.

Example: U-Turn for sixPoint Ramps

After reaching *VSTOP*, *TZEROWAIT* clock cycles are waited until motion continues to peter out motor oscillations.

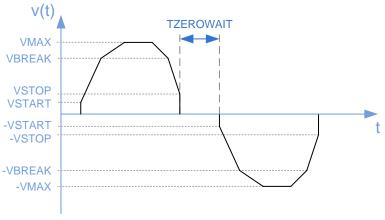


Figure 30: Example for U-Turn Behavior of sixPoint Ramp

• → Turn page for information on U-Turn for S-shaped ramps.



Example: U-Turn for S-shaped Ramps When VACTUAL = 0 is reached, motion immediately continues. In most S-shaped ramp applications that do not use VSTOP, a standstill phase is not required. If ASTART > 0 and/or DFINAL > 0, these parameters are also used during U-Turn.

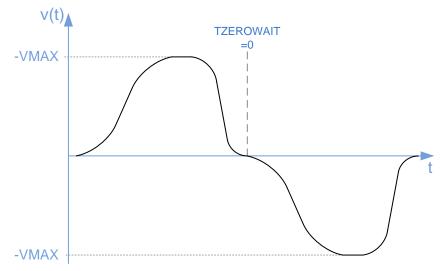


Figure 31: Example for U-Turn Behavior of S-shaped Ramp

6.6.1.
Continuous
Velocity Motion
Profile for
S-shaped Ramps

There is one exception to the above explained U-Turn process:

In case **BOW2** equals **BOW4**, the S-shaped ramp is not stopped at VACTUAL = 0. While passing VACTUAL = 0, motion acceleration does not equal 0. Thus, the fastest possible U-Turn behavior for this ramp is created.

In the figure below, this velocity ramp behavior is depicted as bold black line, whereas the velocity ramp behavior of the process explained above is depicted gray line:

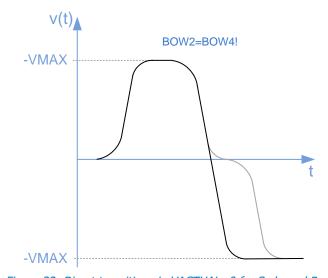


Figure 32: Direct transition via VACTUAL=0 for S-shaped Ramps



6.7. Internal Ramp Generator Units

This section provides information about the arithmetical units of the ramp parameters.

6.7.1

Clock Frequency

All parameter units are real arithmetical units.

Therefore, it is necessary to set the *CLK_FREQ* register 0x31 to proper [Hz] value, which is defined by the external clock frequency f_{CLK} . Any value between $f_{CLK} = 4.2$ MHz and 32 MHz can be selected.

Default configuration is 16 MHz.

6.7.2. Velocity Value Units

Velocity values are always defined as pulses per second [pps].

VACTUAL is given as a 32-bit signed value with no decimal places. The unsigned velocity values *VSTART*, *VSTOP*, and *VBREAK* consist of 23 digits and 8 decimal places. *VMAX* is a signed value with 24 digits and 8 decimal places.

The maximum velocity VMAX is restricted as follows:

Velocity mode: $|VMAX| \le 1/2$ pulse \cdot f_{CLK} Positioning mode: $|VMAX| \le 1/4$ pulse \cdot f_{CLK}

NOTE:

→ In case VACTUAL exceeds this limit INCORRECT step pulses at STPOUT output occur and/or positioning is not executed properly.

Furthermore, VMAX have to be the highest nominal value of all velocity values:

6.7.3. Acceleration Value Units

The unsigned values *AMAX*, *DMAX*, *ASTART*, *DFINAL*, and *DSTOP* consist of 22 digits and 2 decimal places.

AACTUAL shows a 32-bit nondecimal signed value. Acceleration and deceleration units are defined per default as pulses per second² [pps²].

If higher acceleration/deceleration values are required for short and steep ramps, do as follows:

Action:

> Set direct_acc_val_en =1 (GENERAL_CONF register 0x00).

Result:

The parameters are defined as velocity value change per clock cycle with 24-bit unsigned decimal places (MSB = 2^{-14}). The values are calculated as follows:

```
AMAX[pps^{2}] = AMAX / 2^{37} \cdot f_{CLK}^{2}
DMAX[pps^{2}] = DMAX / 2^{37} \cdot f_{CLK}^{2}
ASTART[pps^{2}] = ASTART / 2^{37} \cdot f_{CLK}^{2}
DFINAL[pps^{2}] = DFINAL / 2^{37} \cdot f_{CLK}^{2}
DSTOP[pps^{2}] = DSTOP / 2^{37} \cdot f_{CLK}^{2}
```

The maximum acceleration or deceleration values are as follows:

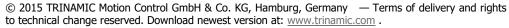
```
max(AMAX;DMAX;ASTART;DFINAL;DSTOP) [pps<sup>2</sup>] \leq VMAX \cdot f_{CLK} / 1024
```

In case *direct_acc_val_en* = 1, the maximum value is also limited to:

max(AMAX;DMAX;ASTART;DFINAL;DSTOP) ≤ 220

→ Continued on next page.







6.7.4. Bow Value Units

Bow values BOW1...BOW4:

Bow values are unsigned 24-bit values without decimal places. They are defined per default as pulses per second³ [pps³].

In case higher bow values are required for short and steep ramps, do as follows:

Action:

Set direct_bow_val_en =1 (GENERAL_CONF register 0x00)

Result:

The parameters are defined as acceleration value change per clock cycle with 24-bit unsigned decimal places with the MSB defined as 2^{-29} .

The particular bow values BOW1, BOW2, BOW3, BOW4 are calculated as follows:

 $BOWx[pps^3] = BOWx/2^{53} \cdot f_{CLK}^3$

The maximum bow are as follows:

max(BOW1...4) [pps²] $\leq max(AMAX;DMAX)$ [pps²] · fclk / 1024

In case direct_bow_val_en = 1, the maximum value is also limited to:

 $\max(BOW1...4) \le 2^{20}$

6.7.5. Overview of Minimum and Maximum Values:

Minimum and Maximum Values (Frequency Mode and in general)				
Value Classes	Velocity	Acceleration	Bow	Clock
Affected Registers	VMAX, VSTART, VSTOP, VBREAK	AMAX, DMAX, ASTART, DFINAL	BOW1, BOW2, BOW3, BOW4	CLK_FREQ (f _{CLK})
Minimum Nominal Value	3.906 mpps	0.25 mpps ²	1 mpps ³	4.194 MHz
Maximum Nominal Value	8.388 Mpps	4.194 Mpps ²	16.777 Mpps ³	32 MHz
	Velocity mode: ½ pulse · f _{CLK}			
Maximum Related Value	Positioning mode: 1/4 pulse · fclk	<i>VMAX</i> · f _{CLK} / 1024	max(<i>AMAX;DMAX</i>) · f _{CLK} / 1024	
	VMAX > max(VSTART; VSTOP; VBREAK)			

Table 18: Minimum and Maximum Values if Real World Units are selected

Minimum and Maximum Values for Steep Slopes (Direct Mode, example with f _{CLK} =16MHz)				
Value Classes	Acceleration (direct_acc_val_en = 1)	Bow (direct_bow_val_en =1)		
Affected Registers	AMAX, DMAX, ASTART, DFINAL, DSTOP	BOW1, BOW2, BOW3, BOW4		
Calculation	$a[pps^2] = (\Delta v/clk_cycle) / 2^{37} \cdot f_{CLK}^2$	bow[pps ³] = ($\Delta a/clk_cycle$) / $2^{53} \cdot f_{CLK}^3$		
Minimum Nominal Value	~1.86 kpps²	~454.75 kpps³		
Maximum Nominal Value	~1.95 Gpps²	~476.837 Gpps ³		
Maximum Related Value	<i>VMAX</i> · 15625 Hz	max(<i>AMAX;DMAX</i>) · 15625 Hz		

Table 19: Minimum and Maximum Values for Steep Slopes for $f_{CLK} = 16MHz$

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7. External Step Control and Electronic Gearing

Steps can also be generated by external steps that are manipulated internally by an electronic gearing process. In the following chapter, steps generation by external control and electronic gearing is presented.

Pins for External Step Control		
Pin Names	Туре	Remarks
STPIN	Input	Step input signal.
DIRIN	Input	Direction input signal.

Table 20: Pins used for External Step Control

Registers used for external Step Control			
Register Name	Register A	Address	Remarks
GENERAL_CONF	0x00	RW	Bits 9:6, 26.
GEAR_RATIO	0x12	RW	Electronic gearing factor; signed; 32 bits=8+24 (8-bit digits, 24-bit decimal places).

Table 21: Registers used for External Step Control

Enabling External Step Control

In order to synchronize with other motion controllers, TMC4361A offers a step direction input interface at the STPIN and DIRIN input pins.

i Three options are available. In case one of these options is selected, the internal step generator is disabled.

OPTION 1: HIGH ACTIVE EXTERNAL STEPS

Action:

Set sdin_mode = b'01 (GENERAL_CONF register 0x00).

Result:

As soon as the STPIN input signal switches to high state the control unit recognizes an external step.

OPTION 2: LOW ACTIVE EXTERNAL STEPS

Action:

> Set *sdin mode* = b'10 (*GENERAL CONF* register 0x00).

Result

As soon as the STPIN input signal switches to low state the control unit recognizes an external step.

OPTION 3: TOGGLING EXTERNAL STEPS

Action:

Set sdin_mode = b'11 (GENERAL_CONF register 0x00).

Result

As soon as the STPIN input signal switches to low or high state the control unit recognizes an external step.

→ Continued on next page.





Selecting the Input Direction Polarity

DIRIN polarity can be assigned. Per default, the negative direction is indicated by DIRIN = 0.

In order to change this polarity:

Action:

Set pol_dir_in = 1 (GENERAL_CONF register 0x00).

Result:

A negative input direction is assigned by DIRIN = 1.

7.1. Description of Electronic Gearing

If an external step is not congruent with an internal step, the *GEAR_RATIO* register 0x12 must be set accordingly. This signed parameter consists of eight bit digits and 24 bits decimal places.

With every external step the assigned *GEAR_RATIO* value is added to an internal accumulation register. As soon as an overflow occurs, an internal step is generated and the remainder will be kept for the next external step.

Any absolute gearing value between 2⁻²⁴ and 127 is possible.

NOTE:

- → Gearing ratios beyond 1 are more reasonable for the SPI output. The internal SinLUTable is used that generates multiple steps one after another without interpolation, if the accumulation register value is above 1. In contrast to a burst of steps at the STPOUT pin, the SPI output will only forward the new position in the inner SinLUT where only some values have been skipped if |GEAR RATIO|>1.
- → A negative gearing factor GEAR_RATIO < 0 inverts the interpretation of the input direction which is determined by DIRIN and pol_dir_in.

7.2. Indirect External Control

It is possible to use the internal ramp generator in combination with the external S/D interface.

In this case, the external step impulses transferred via STPIN and DIRIN cannot influence the internal *XACTUAL* counter directly. Instead, the *XTARGET* register is altered by 1 or -1 with every *GEAR_RATIO* accumulation register overflow.

NOTE:

- → Whether XTARGET is increased or decreased is determined similarly to the direct electronic gearing control. The accumulation register overflow direction indicates the target alteration. Respectively, the accumulation direction is determined by the GEAR_RATIO sign, by pol_dir_in, and by DIRIN.
- → Consecutive input steps must occur with a distance of minimum 64 clock cycles.
- i This feature allows a synchronized motion of different positioning ramps for different TMC4361A chips with differently configured ramps.

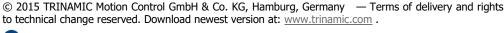
In order to select indirect external control, do as follows:

Action:

- ➤ Set *sdin_mode* ≠ b'00 according to the required external control option.
- Set sd_indirect_control = 1 (GENERAL_CONF register 0x00).

Result:

As soon as an external step is generated, *XTARGET* is increased or decreased, according to the accumulation direction.







7.3.
Switching from
External to
Internal Control

Smooth

Switching for

S-shaped Ramps

In some cases, it is useful to switch from external to internal ramp generation during motion.

TMC4361A supports a smooth transfer from direct external control to an internal ramp. The only parameter you need to know and apply is the current velocity when the switching occurs. In more detail, this means that when the external control is switched off, *VSTART* takes over the definition of the actual velocity value. The ramp direction is then selected automatically. The time step of the last internal step is also taken into account in order to provide a smooth transition from external to internal ramp control.

In order to select automatic switching from external to internal control, do as follows:

PRECONDITION (EXTERNAL DIRECT CONTROL IS ACTIVE):

Action:

- Set sdin_mode ≠ b'00 (GENERAL_CONF register 0x00).
- > Set sd_indirect_control = 0 (GENERAL_CONF register 0x00).
- \triangleright Set *ASTART* = 0 (register 0x2A).

PROCEED WITH:

Action:

- Set automatic_direct_sdin_switch_off = 1 (GENERAL_CONF register 0x00) once before switching to internal control.
- \succ Continually adapt *VSTART* register 0x25 according to the actual velocity of the TMC4361A that must be calculated in the μ C.
- If switching must be prompted, set sdin_mode = b'00.

Result:

The internal ramp velocity is started with the value of *VSTART*, and the direction is set automatically on the basis of the external steps that have occurred before.

In order to also support a smooth S-shaped ramp transition - when the external step control is switched off - the starting acceleration value can also be set separately at *ASTART* register 0x2A.

i In contrast to the automatic direction assignment, the sign of *ASTART* must be set manually.

In order to select automatic switching from external to internal control with a starting acceleration value, do as follows:

PRECONDITION (EXTERNAL DIRECT CONTROL IS ACTIVE):

Action:

- Set sdin_mode # b'00 (GENERAL_CONF register 0x00).
- Set sd_indirect_control = 0 (GENERAL_CONF register 0x00).

PROCEED WITH:

Action:

- ➤ Set *automatic_direct_sdin_switch_off* = 1 once before switching to internal control.
- \succ Continually adapt *VSTART* register 0x25 according to the actual velocity of the TMC4361A that must be calculated in the μ C.
- Continually adapt ASTART according to the actual acceleration (unsigned value) of the TMC4361A — that must be calculated in the μC.
- \triangleright Continually set ASTART(31) = 0 or 1 according to the acceleration direction.
- ➤ If switching must be prompted, set *sdin_mode* = b'00.

Result:

The internal ramp velocity is started with the value of VSTART, and the direction is set automatically on the basis of the external steps that have occurred before. The internal acceleration value is set to: +ASTART if ASTART(31) = 0 or -ASTART if ASTART(31) = 1.

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8. Reference Switches

The reference input signals of the TMC4361A function partly as safety features. The TMC4361A provides a range of reference switch settings that can be configured for many different applications. The TMC4361A offers two hardware switches (STOPL, STOPR) and two additional virtual stop switches (VIRT_STOP_LEFT, VIRT_STOP_RIGHT). A home reference switch HOME_REF is also available.

Pins used for Reference Switches			
Pin Names	Туре	Remarks	
STOPL	Input	Left reference switch.	
STOPR	Input	Right reference switch.	
HOME_REF	Input	Home switch.	
TARGET_REACHED	Output	Reference switch to indicate XACTUAL=XTARGET.	

Table 22: Pins used for Reference Switches

Dedicated Registers for Reference Switches			
Register Name	Register Name Register Address		Remarks
REFERENCE_CONF	0x01	RW	Configuration of interaction with reference pins.
HOME_SAFETY_MARGIN	0x1E	RW	Region of uncertainty around X_HOME.
DSTOP	0x2C	RW	Deceleration value if stop switches STOPL / STOPR or virtual stops are used with soft stop ramps. The deceleration value allows for an automatic linear stop ramp.
POS_COMP	0x32	RW	Free configurable compare position; signed; 32 bits.
VIRT_STOP_LEFT	0x33	RW	Virtual left stop that triggers a stop event at XACTUAL ≤ VIRT_STOP_LEFT; signed; 32 bits.
VIRT_STOP_RIGHT	0x34	RW	Virtual left stop that triggers a stop event at XACTUAL ≥ VIRT_STOP_RIGHT; signed; 32 bits.
X_HOME	0x35	RW	Home reference position; signed; 32 bits.
X_LATCH	0x36	RW	Stores XACTUAL at different conditions; signed; 32 bits.

Table 23: Dedicated Registers for Reference Switches



8.1. Hardware Switch Support

The TMC4361A offers two hardware switches that can be configured according to your design.

STOPL and STOPR

The hardware provides a left and a right stop in order to stop the drive immediately in case one of them is triggered. Therefore, pin 12 and pin 14 of the motion controller must be used.

NOTE:

→ Both switches must be enabled before motion occurs.

In order to enable STOPL correctly, do as follows:

Action:

- ▶ Determine the active polarity voltage of STOPL and set pol_stop_left (REFERENCE_CONF register 0x01) accordingly.
- ➤ Set *stop_left_en* =1 (*REFERENCE_CONF* register 0x01).

Result:

The current velocity ramp stops in case the STOPL voltage level matches pol_stop_left and VACTUAL < 0.

In order to enable STOPR correctly, do as follows:

Action:

- ➤ Determine the active polarity voltage of STOPR and set *pol_stop_right* (*REFERENCE_CONF* register 0x01) accordingly.
- Set stop_right_en =1 (REFERENCE_CONF register 0x01).

Result:

The current velocity ramp stops in case STOPR voltage level matches pol_stop_right and VACTUAL > 0.

8.1.1. Stop Slope Configuration for Hard or Linear Stop Slopes

The stop slope can be configured for hard or linear stop slopes. Per default, hard stops are selected.

If hard stops are required, do as follows:

OPTION 1: HARD STOP SLOPES

Action:

Set soft_stop_en =0 (REFERENCE_CONF register 0x01).

Result:

If one of the stop switches is active and enabled, the velocity ramp is set immediately to VACTUAL = 0.

OPTION 2: LINEAR STOP SLOPES

If linear stop ramps are required:

Action:

- Set proper DSTOP > max(DMAX; DFINAL) (register 0x2C).
- Set soft_stop_en =1 (REFERENCE_CONF register 0x01).

Result:

If one of the stop switches is active and enabled, the velocity ramp is stopped with a linear deceleration slope until VACTUAL = 0 is reached. In this case the deceleration factor is determined by DSTOP. VSTOP is not considered during the stop deceleration slope.



8.1.2. How Active Stops are indicated and reset to Free Motion When an enabled stop switch becomes active the related status flag is set in the *STATUS* flags register 0x0F. The flag remains active as long as the stop switch remains active.

The particular event is also released in the *EVENTS* register 0x0E, which remains active until the event bit is reset manually. When VACTUAL = 0 is reached after the stop event no motion toward this particular direction is possible.

In order to move into the locked direction, the following is required:

PRECONDITION 1:

The particular stop switch is NOT active anymore.

AND/OR

PRECONDITION 2:

The stop switch is disabled ($stop_left/right_en = 0$).

Action:

- > Set back the active event by reading out the EVENTS register 0x0E.
- i See information about clearing events provided in section 5.1., page 25.

Result:

The active stop event is reset to free motion into the locked direction.

8.1.3. How to latch Internal Position on Switch Events It is possible to select four different events to store the current internal position XACTUAL in the register X LATCH.

The table below show which transition of the reference signal leads to the X_LATCH transfer. For each transition process the specified reference configurations in the *REFERENCE CONF* register 0x01 must be set accordingly.

Reference Configuration	pol_stop_left=0	pol_stop_left=1	pol_stop_right=0	pol_stop_right=1
latch_x_on_inactive_l=1	STOPL=0 \rightarrow 1	STOPL=1 \rightarrow 0		
latch_x_on_active_l=1	STOPL=1 \rightarrow 0	STOPL=0 → 1		
latch_x_on_inactive_r=1			STOPR=0 → 1	STOPR = 1→0
latch_x_on_active_r=1			STOPR=1 → 0	STOPR = 0→1

Table 24: Reference Configuration and Corresponding Transition of particular Reference Switch

Interchange the Reference Switches without Physical Reconnection

If you need to change the directions of the reference switches, do as follows:

Action:

Set invert_stop_direction=1 (REFERENCE_CONF register 0x01).

Result:

STOPL is now the right reference switch and STOPR is now the left reference switch. Consequently, all configuration parameters for STOPL become valid for STOPR and vice versa.



8.2. Virtual Stop Switches

TMC4361A provides additional virtual limits; which trigger stop slopes in case the specific virtual stop switch microstep position is reached. Virtual stop positions are assigned using the *VIRTUAL_STOP_LEFT* register 0x33 and *VIRTUAL_STOP_RIGHT* register 0x34. In this section, configuration details for virtual stop switches are provided for various design-in purposes.

NOTE:

→ Virtual stop switches must be enabled in the same manner as nonvirtual reference switches. Hitting a virtual limit switch - by receiving the assigned position - triggers the same process as hitting STOPL or STOPR.

8.2.1. Enabling Virtual Stop Switches

In order to enable left virtual stop correctly, do as follows:

Action:

- > Set VIRTUAL_STOP_LEFT register 0x33 according to left stop position.
- > Set *virtual_left_limit_en* =1 (*REFERENCE_CONF* register 0x01).

Result:

The actual velocity ramp stops in case $XACTUAL \leq VIRT_STOP_LEFT$. The ramp is stopped according to the selected ramp type.

In order to enable right virtual stop correctly, do as follows:

Action:

- > Set VIRTUAL STOP RIGHT register 0x34 according to right stop position.
- Set virtual_right_limit_en =1 (REFERENCE_CONF register 0x01).

Result:

The actual velocity ramp stops in case $XACTUAL \ge VIRT_STOP_RIGHT$. The ramp is stopped according to the selected ramp type.

8.2.2. Virtual Stop Slope Configuration

The virtual stop slope can also be configured for hard or linear stop slopes.

If virtual hard stops are required, do as follows:

Action:

Set virt_stop_mode = b'01 (REFERENCE_CONF register 0x01).

Result

If one of the virtual stop switches is active and enabled, the velocity ramp will be set immediately to VACTUAL = 0.

If virtual linear stop ramps are required, do as follows:

Action:

- Set proper DSTOP > max(DMAX; DFINAL) (register 0x2C).
- > Set *virt_stop_mode* = b'10 (*REFERENCE_CONF* register 0x01).

Result:

If one of the virtual stop switches is active and enabled, the velocity ramp is stopped with a linear deceleration slope until VACTUAL = 0 is reached. In this case the deceleration factor is determined by DSTOP. VSTOP is not considered during the stop deceleration slope.

→ Continued on next page.



8.2.3.
How Active
Virtual Stops are
indicated and
reset to Free
Motion

At the same time when an enabled virtual stop switch becomes active the related status flag is activated in the *STATUS* flags register 0x0F. The flag remains active as long as the stop switch remains active.

The particular event is also released in the EVENTS register 0x0E, which remains active until the event is reset manually. When VACTUAL = 0 is reached after the stop event no motion in the particular direction is possible.

In order to move into the locked direction, the following is required:

PRECONDITION 1:

The particular stop switch is NOT active anymore because the actual position does not exceed the specified limit.

AND/OR

PRECONDITION 2:

Virtual stop switch is disabled (*virtual_left/right_limit_en* = 0).

Action:

- > Set back active event by reading out *EVENTS* register 0x0E.
- i See information about clearing events provided in section 5.1, page 25.

Result:

The active virtual stop event bit is reset to free motion into the direction that was locked beforehand.

i *invert_stop_direction* has no influence on *VIRTUAL_STOP_LEFT and VIRTUAL_STOP_RIGHT*.



8.3. Home Reference Configuration

In this section home reference switch handling is explained with information about home tracking modes, possible home event configurations and home event monitoring. For monitoring, the switch reference input HOME_REF is provided.

Switch Reference Input HOME REF

Perform the following to initiate the homing process:

Action:

- > Assign a ramp according to your needs for the homing process.
- ➤ Enable the home tracking mode with *start_home_tracking* = 1 (*REFERENCE_CONF* register 0x01).
- > Set the correct *home_event* (*REFERENCE_CONF* register 0x01) for the HOME_REF input pin (see table below).
- > Start the ramp towards the home switch HOME REF.

Result:

- When the next home event is recognized, XACTUAL is latched to X_HOME.
- At the same time, the <u>start_home_tracking</u> switch is disabled automatically in case <u>XLATCH_DONE</u> event is cleared.
- The XLATCH_DONE event is released in the events register 0x0E. This event can be used for an interrupt routine for the homing process to avoid polling.
- i If an incremental encoder is used to monitor the motion, the N channel can be used to fine-tune the homing position (*home_event* = b'0000). After performing the homing process as explained before the N channel events can be used to obtain a more precise home position.
- i X HOME can be overwritten manually.

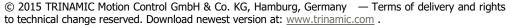
8.3.1. Home Event Selection

Nine different home events are possible.

i Except for the *home_event* = b'0000, which uses the index channel of an incremental encoder, home events are related to the HOME_REF input pin:

Home Event Selection Table				
home_event	Description		X_HOME (direction: negative / positive)	
b′0011	HOME_REF = 0 indicates negative direction in reference to X_HOME		HOME_REF 0	
b′1100	HOME_REF = 0	indicates positive direction in reference to <i>X_HOME</i>	HOME_REF 0	
b′0110	WOME DEE . 1	X_HOME in center	HOME_REF 1 0	
b′0010	HOME_REF = 1 indicates home position	X_HOME on the left side	HOME_REF 1 0	
b′0100	розион	X_HOME on the right side	HOME_REF 1 0	
b′1001	WOME DEE . 0	X_HOME in center	HOME_REF 0	
b′1011	HOME_REF = 0 indicates home position	X_HOME on the right side	HOME_REF 0	
b′1101	розион	X_HOME on the left side	HOME_REF 0	

Table 25: Overview of different home_event Settings







8.3.2. HOME_REF Monitoring

Defining a Home Range around HOME REF An error flag $HOME_ERROR_F$ is permanently evaluated. This error flag indicates whether the current voltage level of the HOME_REF reference input is valid in regard to X_HOME and the selected home_event.

In order to avoid false error flags ($HOME_ERROR_F$) because of mechanical inaccuracies, it is possible to setup an uncertainty home range around X_HOME . In this range, the error flag is not evaluated.

If you want to define an uncertainty area around $X_{\perp}HOME$, do as follows:

Action:

> Set *HOME_SAFETY_MARGIN* register 0x1E according to the required range [ustep].

Results

The homing uncertainties – related to the application environment – are considered for the ongoing motion. The error flag is NOT evaluated in the following range:

 $X_{HOME} - HOME_SAFETY_MARGIN \le XACTUAL \le X_{HOME} + HOME_SAFETY_MARGIN$

NOTE:

- → It is recommended to assign to a higher range value for HOME_SAFETY_MARGIN in which the HOME_REF level is active for the home_events b'0110, b'0010, b'0100, b'1001, b'1011, and b'1101. It avoids false positive HOME_ERROR_Flags.
- → After homing with the index channel (home_event = b'0000) for a precise assignment of X_HOME the correct home_event has to be assigned in order to activate the generation of HOME_ERROR_Flags. Note that home_event = b'0000 results in HOME_ERROR_Flag=0 permanently.
- → The following examples illustrate the points at which the error flag is release – based on the selected home_event – here for home_event = b'0011 (*), b'1100 (***), b'0110 (****), b'0010 (****), b'0100 (****), b'1001 (*****), b'1011 (*****), and b'1101 (*****).

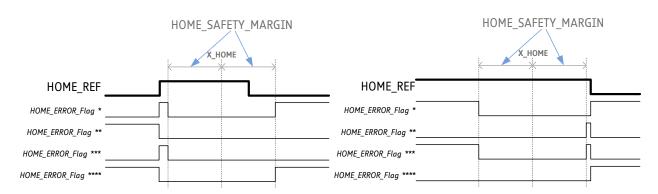


Figure 33: HOME_REF Monitoring and HOME_ERROR_FLAG



8.3.3. Homing with STOPL or STOPR STOPL and STOPR inputs can also be used as HOME_REF inputs.

OPTION 1: STOPL IS THE HOME SWITCH

Action:

Set stop_left_is_home = 1 (REFERENCE_CONF register 0x01).

Result:

The stop event at STOPL only occurs when the home range is crossed after STOPL becomes active. The home range is given by X_HOME and $HOME_SAFETY_MARGIN$.

OPTION 2: STOPR IS HOME SWITCH

Action:

Set stop_right_is_home = 1 (REFERENCE_CONF register 0x01).

Result:

The stop event at STOPR only occurs when the home region is crossed after STOPR becomes active. The home region is given by X_HOME and $HOME_SAFETY_MARGIN$.



8.4. Target Reached / Position Comparison

In this section, TARGET_REACHED output pin configuration options are explained, as well as different ways how to compare different values internally.

Target Reached Output Pin

TARGET_REACHED output pin forwards the *TARGET_REACHED_F*lag. As soon as *XACTUAL* equals *XTARGET*, TARGET_REACHED is active. Per default, the TARGET_REACHED pin is high active.

To change the TARGET REACHED output polarity, do the following:

Action:

> Set *invert pol target reached* = 1 (bit16 of the *GENERAL CONF* register 0x00).

Result:

TARGET_REACHED pin is low active.

8.4.1. Connecting several Target-reached Pins

TARGET_REACHED pins can also be configured for a shared signal line in the same way as several INTR pins can configured for one interrupt signal transfer (see section 5.4. (page 27).

To use a Wired-Or or Wired-And behavior, the below described order of action must be executed:

Action:

> **Step 1:** Set *intr_tr_pu_pd_en* = 1 (*GENERAL_CONF* register 0x00).

OPTION 1: WIRED-OR

Action:

Step 2: Set tr_as_wired_and = 0 (GENERAL_CONF register 0x00).

Result:

The TARGET_REACHED pin works efficiently as Wired-Or (default configuration).

i In case TARGET_REACHED pin is inactive, the pin drive has a weak inactive polarity output. During active state, the output is driven strongly. Consequently, if one of the connected pins is activated, the whole line is set to active polarity.

OPTION 2: WIRED-AND

Action:

Step 2: Set tr_as_wired_and = 1 (GENERAL_CONF register 0x00).

Result:

As long as the target position is not reached, the TARGET_REACHED pin has a strong inactive polarity output. During active state, the pin drive has a weak active polarity output. Consequently, the whole signal line is activated if all connected pins are forwarding the active polarity.



8.4.2. Use of TARGET_REACHED Output

Per default, TARGET_REACHED pin forwards the TARGET_REACHED_Flag that signifies XACTUAL = XTARGET. The pin can also be used to forward three other flags: VELOCITY_REACHED_Flag, ENC_FAIL_Flag, POS_COMP_REACHED_Flag.

NOTE:

→ Only one option can be selected.

Four Options for TARGET REACHED The TARGET_REACHED output pin configuration switch is available at REFERENCE_CONF register 0x01.

The available optons are as follows:

TARGET_REACHED Output Pin Configuration			
If pos_comp_output	Then TARGET_REACHED forwards		
b'00	TARGET_REACHED_Flag		
b'01	VELOCITY_REACHED_Flag		
b'10	ENC_FAIL_Flag		
b'11	POS_COMP_REACHED_Flag		

Table 26: TARGET_REACHED Output Pin Configuration



8.4.3. Position Comparison of Internal Values

TMC4361A provides several ways of comparing internal values. The position comparison process is permanently active and associated with one flag and one event. A positive comparison result can be forwarded through the INTR pin using the *POS_COMP_REACHED* event as interrupt source or by using the TARGET_REACHED pin as explained in section 8.4.2, page 63.

Basic Comparison Settings

How to compare the internal position with an arbitrary value:

Action:

- > Select a comparison value in the *POS_COMP* register 0x32.
- > Select pos comp source = 0 (REFERENCE CONF register 0x01).

Result:

XACTUAL is compared with *POS_COMP*. When *POS_COMP* equals *XACTUAL* the *POS_COMP_REACHED_F* ag becomes set and the *POS_COMP_REACHED* event becomes released.

Select External Position as Comparison Base

How to compare the external position with an arbitrary value:

Action:

- Select a comparison value in the POS_COMP register 0x32.
- > Select pos_comp_source = 1 (REFERENCE_CONF register 0x01).

Result:

ENC_POS is compared with POS_COMP. When POS_COMP equals ENC_POS the POS_COMP_REACHED_Flag becomes set and the POS_COMP_REACHED event becomes released.

NOTE:

- → Because ENC_POS represents microsteps and not encoder steps, POS_COMP represents also microsteps for the comparison process with external positions.
- → In case ENC_POS moves past POS_COMP without assuming the same value as POS_COMP, the POS_COMP_REACHED event is not flagged but is nonetheless listed in the EVENTS register in order to indicate that it has traversed.

Comparison selection grid

In addition to comparing XACTUAL / ENC_POS with POS_COMP, it is also possible to conduct a comparison of one of both parameters with X_HOME or X_LATCH resp. ENC_LATCH. TMC4361A also allows comparison of the revolution counter REV_CNT against POS_COMP.

SETTINGS ALERT

Only the selected combination generates the *POS_COMP_REACHED_*Flag and the corresponding event. Therefore, select *modified_pos_compare* in the *REFERENCE_CONF* register 0x01 as outlined in the table below:

Comparison Selection Grid			
pos_comp_source			
modified_pos_compare	` 0′	`1 ′	
`00′	XACTUAL vs. POS_COMP	ENC_POS vs. POS_COMP	
`01′	XACTUAL vs. X_HOME	ENC_POS vs. X_HOME	
`10'	XACTUAL vs. X_LATCH	ENC_POS vs. ENC_LATCH	
`11 ′	REV_CNT	vs. <i>POS_COMP</i>	

Table 27: Comparison Selection Grid to generate POS_COMP_REACHED_Flag



8.5. Repetitive and Circular Motion

TMC4361A also provides options for auto-repetitive or auto-circular motion. In this section configuration options are explained.

8.5.1. Repetitive Motion to XTARGET Per default, reaching *XTARGET* in positioning mode finishes a positioning ramp.

In order to continuously repeat the specified ramp, do as follows:

PRECONDITION:

- \triangleright Set *RAMPMODE*(2) = 1 (positioning mode is active).
- > Configure a velocity ramp according to your requirements.

Action:

> Set clr_pos_at_target = 1 (REFERENCE_CONF register 0x01).

Result:

After XTARGET is reached (TARGET_REACHED_Flag is active), XACTUAL is set to 0. As long as XTARGET is NOT 0, the ramp restarts in order to reach XTARGET again. This leads to repetitious positioning ramps from 0 towards XTARGET.

NOTE:

→ It is possible to change XTARGET during repetitive motion. The reset of XACTUAL to 0 is always executed when XACTUAL equals XTARGET.

8.5.2. Activating Circular Motion If circular motion profiles are necessary for your application, TMC4361A offers a position limitation range of *XACTUAL* with an automatic overflow processing. As soon as *XACTUAL* reaches one of the two position range limits (positive / negative), the value of *XACTUAL* is set automatically to the value of the opposite range limit.

In order to activate circular motion, do as follows:

PRECONDITION:

If you want to activate circular motion, *XACTUAL* must be located within the defined range.

PROCEED WITH:

Action:

- \triangleright Set $X_RANGE \neq 0$ (register 0x36, only writing access!).
- ➤ Set *circular_motion* = 1 (*REFERENCE_CONF* register 0x01).

Result:

The positioning range of XACTUAL is limited to: $-X_RANGE \le XACTUAL < X_RANGE$.

When XACTUAL reaches the most positive position ($X_RANGE-1$) and the motion proceeds in positive direction; the next XACTUAL value is set to $-X_RANGE$. The same applies to proceeding in negative direction; where ($X_RANGE-1$) is the position after -X RANGE.

i During positioning mode, the motion direction will be dependent on the shortest path to the target position *XTARGET*. For example, if *XACTUAL* = 200, X_RANGE = 300 and XTARGET = -200, the positioning ramp will find its way across the overflow position (299 \rightarrow -300) (see Figure A) in *Table* 27 (page 68).



8.5.3. Uneven or Noninteger Microsteps per Revolution Due to definition of the limitation range, one revolution only consists of an even number of microsteps. TMC4361A provides an option to overcome this limitation.

- Some applications demand different requirements because a revolution consists of an uneven or noninteger number of microsteps.
- TMC4361A allows a high adjustment range of microsteps by using: CIRCULAR DEC register 0x7C.

This value represents one digit and 31 decimal places as extension for the number of microsteps per one revolution.

- A revolution is completed at overflow position. With every completed revolution
 the CIRCULAR_DEC value is added to an internal accumulation register. In case
 this register has an overflow, XACTUAL remains at its overflow position for one
 step.
- On average, this leads to the following microsteps per revolution: $Microsteps/rev = (2 \cdot X_RANGE) + CIRCULAR_DEC/2^{31}.$

Example 1: Uneven Number of Microsteps per Revolution One revolution consists of 601 microsteps.

A definition of $X_RANGE = 300$ will only provide:

600 microsteps per revolution ($-300 \le XACTUAL \le 299$).

Whereas X RANGE = 301 will result in:

602 microsteps per revolution ($-301 \le XACTUAL \le 300$).

By setting:

CIRCULAR DEC =
$$0x80000000 (= 2^{31} / 2^{31} = 1)$$
.

An overflow is generated at the decimals accumulation register with every revolution. Therefore, *XACTUAL* prolongs the step at the overflow position for one step every time position overflow is overstepped. This results in a microstep count of 601 per revolution.

Example 2: Noninteger Number of Microsteps per Revolution One revolution consists of 600.5 microsteps.

By setting:

$$CIRCULAR_DEC = 0x40000000 (= 2^{30} / 2^{31} = 0.5).$$

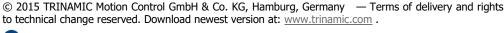
Every second revolution an overflow is produced at the decimals' accumulation register. This leads to a microstep count of 600 every second revolution and 601 for the other half of the revolutions. On average, this leads to 600.5 microsteps per revolution.

Example 3: Noninteger and uneven Number of Microsteps per Revolution One revolution consists of 601.25 microsteps.

By setting:

$$CIRCULAR_DEC = 0$$
xA0000000 (= $(2^{31} + 2^{29}) / 2^{31} = 1.25$).

With every revolution an overflow is produced at the decimals' accumulation register. Furthermore, at every fourth revolution an additional overflow occurs, which leads to another prolonged step. This leads to a microstep count of 601 for three of four revolutions and 602 for every fourth revolution. On average, this results in 601.25 microsteps per revolution.







8.5.4. Release of the Revolution Counter By overstepping the position overflow, the internal REV_CNT register is increased by one revolution as soon as XACTUAL oversteps from $(X_RANGE-1)$ to $-X_RANGE$ or is decreased by one revolution as soon as XACTUAL oversteps in the opposite direction.

The information about the number of revolutions can be obtained by reading out register 0x36, which by default is the X LATCH register (read only).

In order to gain information on the number of revolutions:

Action:

Set circular_cnt_as_xlatch = 1 (GENERAL_CONF register 0x00).

Result:

Register 0x36 cease to display the X_LATCH value. Instead, the revolution counter REV_CNT can be read out at this register address.

NOTE:

→ As soon as circular motion is inactive (circular_motion=0), REV_CNT is reset to 0.

8.6. Blocking Zones

8.6.1.
Activating
Blocking Zones
during Circular
Motion

During circular motion, virtual stops can be used to set blocking zones. Positions inside these blocking zones are NOT dedicated for motion.

In order to activate the blocking zone, do as follows:

PRECONDITION:

Circular motion is activated (*circular_motion* = 0) and properly assigned $(X_RANGE \neq 0)$.

PROCEED WITH:

Action:

- > Set VIRTUAL_STOP_LEFT register 0x33 as left limit for the blocking zone.
- > Set VIRTUAL_STOP_RIGHT register 0x34 as right limit for the blocking zone.
- ➤ Enable both virtual limits as explained in section 8.2.1 (page 57).

Result:

The blocking zone reaches from *VIRTUAL_STOP_LEFT* to *VIRTUAL_STOP_RIGHT*. During positioning, the path from *XACTUAL* to *XTARGET* does not lead through the blocking zone; which can result in a longer path compared to the direct path through the blocking zone (see Figure B1 in Table 28, page 68).

However, the selected virtual stop deceleration ramp is initiated as soon as one of the limits is reached. This can result from the velocity mode or if the target *XTARGET* is located in the blocking zone.

→ Continued on next page.



Blocking Zone Definition

The following positions are located within the blocking zone:

 $XACTUAL \leq VIRT_STOP_LEFT$

AND / OR

XACTUAL ≥ VIRT_STOP_RIGHT

NOTE:

- → In case VIRTUAL_STOP_LEFT < VIRTUAL_STOP_RIGHT, one of these conditions must be met in order to be located inside the blocking zone.
- → In case VIRTUAL_STOP_LEFT > VIRTUAL_STOP_RIGHT, both conditions must be met in order to be located inside the blocking zone.

8.6.2. Circular Motion with and without Blocking Zone

The table below shows circular motion ($X_RANGE = 300$). The green arrow depicts the path which is chosen for positioning.

The shortest path selection is shown in Figure A and the consideration of blocking zones are shown in Figures B1 and B2.

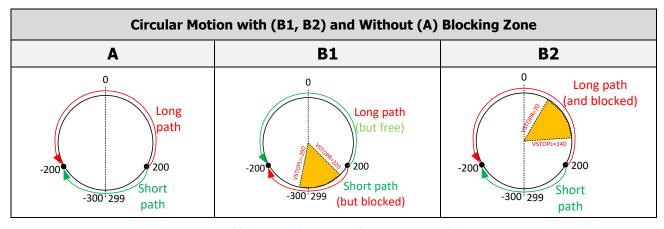


Table 28: Circular motion (X_RANGE = 300)

Moving out of the Blocking Zone

When *XACTUAL* is located inside the blocking zone, it is possible to move out without redefining the blocking zone.

In order to get out of the blocking zone, do the following:

Action:

- ➤ Activate positioning mode: *RAMPMODE*(2) = 1.
- > Configure velocity ramp according to your needs.
- ➤ Clear virtual stop events by reading out *EVENTS* register 0x0E.
- > Set regular target position *XTARGET* outside of the blocking zone.

Result:

TMC4361A initiates a ramp with the shortest way to the target XTARGET.

i In order to match an incremental encoder in the same manner, select circular_enc_en = 1 (REFERENCE_CONF register 0x01).



9. Ramp Timing and Synchronization

TMC4361A provides various options to initiate a new ramp. By default, every external register change is assigned immediately to the internal registers via an SPI input. With a proper start configuration, ramp sequences can be programmed without any intervention in between.

Synchronization Opportunities

Three levels of ramp start complexity are available. Predefined ramp starts are available, which are independent of SPI data transfer that are explained in the subsequent section 9.1. (page 70).

Two optional features can be configured that can either be used individually or combined, which are as follows:

Shadow Register Set A complete shadow motion register set can be loaded into the actual motion registers in order to start the next ramp with an altered motion profile.

Target Position Pipeline

Different target positions can be predefined, which are then activated successively. This pipeline can be configured as cyclic; and/or it can also be utilized to sequence different parameters.

Masterless Synchronization Also, another start state "busy" can be assigned in order to synchronize several motion controllers for one single start event without a master.

Dedicated Ramp Timing Pins		
Pin Names	Туре	Remarks
START	Input and Output	External start input to get a start signal or external start output to indicate an internal start event.

Table 29: Dedicated Ramp Timing Pins

Dedicated Ramp Timing Registers					
Register Name	Register Address		Remarks		
START_CONF	0x02	RW	The configuration register of the synchronization unit.		
START_OUT_ADD	0x11	RW	Additional active output length of external start signal.		
START_DELAY	0x13	RW	Delay time between start triggers and start signal.		
X_PIPE0 7	0x380x3F	RW	Target positions pipeline and/or parameter pipeline.		
SH_REG012	0x400x4C	RW	Shadow register set		

Table 30: Dedicated Ramp Timing Registers



9.1. Basic Synchronization Settings

Usually, a ramp can be initiated internally or externally. Note that a start trigger is not the start signal itself but the transition slope to the active start state. After a defined delay, the internal start signal is generated.

9.1.1. Start Signal Trigger Selection

For ramp start configuration, consider the following steps:

Action:

- Choose internal or external start trigger(s).
- > Set the triggers according to the table below.
- i All triggers can be used separately or in combination.

Start Trigger Configuration Table				
trigger_events = START_CONF(8:5)	Result			
b'0000	No start signal will be generated or processed further.			
b'xxx0	Set <i>trigger_events</i> (0) = 0 for internal start triggers only. The internally generated start signal is forwarded to the START pin that is assigned as output .			
b'xxx1	Set <i>trigger_events</i> (0) = 1 for an external start trigger. The START pin is assigned as input . For START input take filter settings into consideration. See chapter 4, page 20.			
b'xx1x	TARGET_REACHED event is assigned as start signal trigger for the ramp timer.			
b'x1xx	VELOCITY_REACHED event is assigned as start signal trigger for the ramp timer.			
b'1xxx	POSCOMP_REACHED event is assigned as start signal trigger for the ramp timer.			

Table 31: Start Trigger Configuration

9.1.2. User-specified Impact Configuration of Timing Procedure

Per default, every SPI datagram is processed immediately. By selecting one of the following enable switches, the assignment of SPI requests to registers *XTARGET*, *VMAX*, *RAMP_MODE*, and *GEAR_RATIO* is uncoupled from the SPI transfer. The value assignment is only processed after an internally generated start signal.

In order to influence the impact of the start signal on internal parameter assignments, do the following:

Action:

> Choose between the following options as shown in the table below.

Start Enable Switch Configuration Table (All switches can be used separately or in combination.)				
start_en = START_CONF(4:0)	Result			
b'xxxx1	XTARGET is altered only after an internally generated start signal.			
b'xxx1x	VMAX is altered only after an internally generated start signal.			
b'xx1xx	RAMPMODE is altered only after an internally generated start signal.			
b'x1xxx	GEAR_RATIO is altered only after an internally generated start signal.			
b'1xxxx	Shadow register is assigned as active ramp parameters after an internally generated start signal. This is explained in more detail in section <u>9.2.</u> (page <u>75</u>).			

Table 32: Start Enable Switch Configuration



9.1.3. Delay Definition between Trigger and internally generated Start Signal

Per default, the trigger is closely followed by the internal start signal.

In order to delay the generation of the internal start signal, do the following:

Action:

Set START_DELAY register 0x13 according to your specification.

Result:

When a start trigger is recognized, the internal start signal is generated after START_DELAY clock cycles.

Prioritizing External Input

Per default, an external trigger is also delayed for the internal start signal generation.

In order to immediately prompt an external start, trigger to an internally generated start signal (regardless of a defined delay), do the following:

Action:

Set immediate_start_in = 1 (START_CONF register 0x02).

Recult:

When an external start trigger is recognized, the internal start signal is generated immediately, even if the internal start triggers have already initiated a timing process with an active delay.

START Pin Polarity

The START pin can be used either as input or as output pin. However, the active voltage level polarity of the START pin can be selected with one configuration switch in the *START_CONF* register 0x02.

Per default, the voltage level transition from high to low triggers a start signal (START is an input), or START output indicates an active START event by switching from high to low level.

In order to invert active START polarity, do as follows:

Action:

Set pol_start_signal = 1 (START_CONF register 0x02).

Result:

The START pin is high active. The voltage level transition from low to high triggers a start signal (START is an input), or START output indicates an active START event by switching from low to high level.

9.1.4. Active START Pin Output Configuration

Per default, the active output voltage level of the START pin lasts one clock cycle.

In order to extend this time span, do the following:

Condition:

> START pin is assigned as output: *trigger_events*(0) = 1.

Action:

➤ Set *START_OUT_ADD* register 0x11 according to your specification.

Result

The active voltage level lasts (START_OUT_ADD + 1) clock cycles.



9.1.5. Ramp Timing Examples

Ramp Timing Example 1

Process Description The following three examples depict SPI datagrams, internal and external signal levels, corresponding velocity ramps, and additional explanations. SPI data is transferred internally at the end of each datagram.

In this example, the velocity value change is executed immediately.

- The new XTARGET value is assigned after TARGET_REACHED has been set and START_DELAY has elapsed.
- A new ramp does not start at the end of the second ramp because no new XTARGET value is assigned.
- START is an output.
- Internal start signal forwards with a step length of (START_OUT_ADD + 1) clock cycles.

This is how external devices can be synchronized:

Parameter Settings Timing Example 1				
Parameter	Setting			
RAMPMODE	b'101			
start_en	b'00001			
trigger_events	b'0010			
START_DELAY	>0			
START_OUT_ADD	>0			
pol_start_signal	1			

Table 33: Parameter Settings Timing Example 1

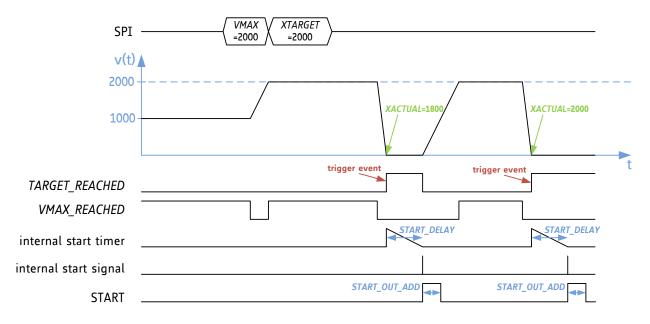
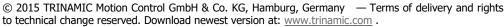


Figure 34: Ramp Timing Example 1







Ramp Timing Example 2

Process Description In this example, the velocity value and the ramp mode value change is executed after the first start signal.

- The new ramp mode becomes positioning mode with S-shaped ramps.
- The ramp then stops at target position *XTARGET* because of the ramp mode change.
- A further XTARGET change starts the ramp again.
- The ramp is initiated as soon as the start delay is completed, which was triggered by the first TARGET_REACHED event.
- The active START output signal lasts only one clock cycle.

Parameter Settings Timing Example 2					
Parameter	Setting				
RAMPMODE	b'001 → b'110				
start_en	b'00111				
trigger_events	b′0110				
START_DELAY	>0				
START_OUT_ADD	0				
pol_start_signal	0				

Table 34: Parameter Settings Timing Example 2

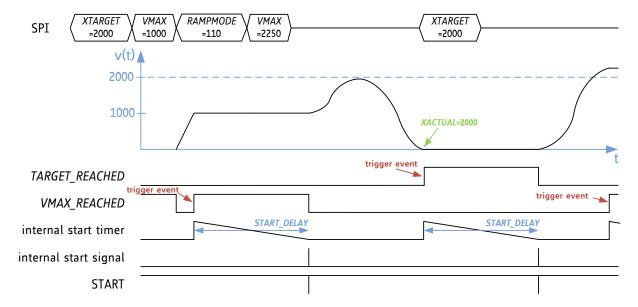


Figure 35: Ramp Timing Example 2



Ramp Timing Example 3

Process Description

In this example external start signal triggers are prioritized by making use of START_DELAY > 0 and simultaneously setting *immediate_start_in* to 1.

- When XACTUAL equals POSCOMP the start timer is activated and the external start signal in between is ignored.
- The second start event is triggered by an external start signal. The POSCOMP_REACHED event is ignored.

The third start timer process is disrupted by the external START signal, which is forced to be executed immediately due to the setting of: $immediate\ start\ in = 1$.

Parameter Settings Timing Example 3					
Parameter	Setting				
RAMPMODE	b'000				
start_en	b′00010				
trigger_events	b'1001				
immediate_start_in	0 → 1				
START_DELAY	>0				
pol_start_signal	1				

Table 35: Parameter Settings Timing Example 3

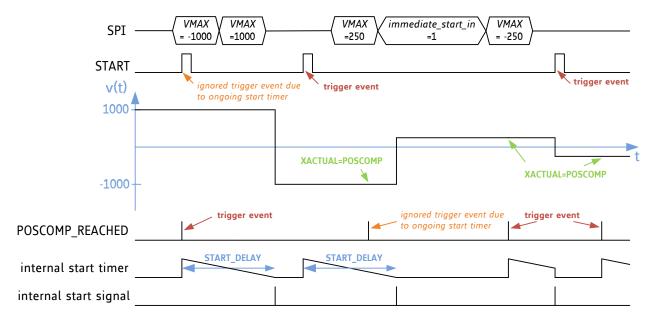


Figure 36: Ramp Timing Example 3



9.2. Shadow Register Settings

Some applications require a complete new ramp parameter set for a specific ramp situation / point in time. TMC4361A provides up to 14 shadow registers, which are loaded into the corresponding ramp parameter registers after an internal start signal is generated.

Enabling Shadow Registers

In order to enable shadow registers, do as follows:

Action

Set $start_en(4) = 1$ and select one or more $trigger_events$ ($START_CONF$ register 0x02), see section 9.1.2 (page 70).

Result:

With every successive internal start signal the shadow registers are loaded into the corresponding active ramp register.

Enabling Cyclic Shadow Registers

It is also possible to write back the current motion profile into the shadow motion registers to swap ramp motion profiles continually.

In order to enable cyclic shadow registers, do as follows:

Action

- > Set $start_en(4) = 1$ and select one or more $trigger_events$ (START_CONF register 0x02), see section 9.1.2 (page $\frac{70}{2}$).
- Set cyclic_shadow_regs = 1 (START_CONF register 0x02).

Result:

With every successive internal start signal the shadow registers are loaded into the corresponding active ramp register, whereas the active motion profile is loaded into the shadow registers.

• → Continued on next page.



9.2.1. Shadow Register Configuration Options

Four different optional shadow register assignments are available to match the shadow register set according to your selected ramp type. The available options are described on the next pages.

i Please note that the only difference between the configuration of shadow option 3 and 4 is that *VSTART* is exchanged by *VSTOP* for the transfer of the shadow registers.

Option 1: Shadow Default Configuration

If the whole ramp register is needed to set in a single level stack, do as follows:

Action:

- > Set *shadow_option* = b'00 (*START_CONF* register 0x02).
- Set start_en(4) = 1 and select one or more trigger_events (START_CONF register 0x02)

Action:

- Default configuration: Set cyclic_shadow_regs = 0 (START_CONF register 0x02)
- Optional configuration: Set cyclic_shadow_regs = 1 (START_CONF register 0x02)

Result:

Every relevant motion parameter is altered at the next internal start signal by the corresponding shadow register parameter. In case cyclic shadow registers are used, the shadow register set is altered by the current motion profile set.

20	RAMPMODE	-	4C	SH_REG12
24	VMAX	◀	40	SH_REG0
25	VSTART	◀	46	SH_REG6
26	VSTOP	◀	47	SH_REG7
27	VBREAK	-	45	SH_REG5
28	AMAX	-	41	SH_REG1
29	DMAX	-	42	SH_REG2
2A	ASTART	-	43	SH_REG3
2B	DFINAL	◀	44	SH_REG4
2D	BOW1	◀	48	SH_REG8
2E	BOW2	—	49	SH_REG9
2F	BOW3	—	4A	SH_REG10
30	BOW4	-	4B	SH_REG11

		_		
20	RAMPMODE	←	4C	SH_REG12
24	VMAX	←	40	SH_REG0
25	VSTART	←	46	SH_REG6
26	VSTOP	←	47	SH_REG7
27	VBREAK	←	45	SH_REG5
28	AMAX	←	41	SH_REG1
29	DMAX	←	42	SH_REG2
2A	ASTART	←	43	SH_REG3
2B	DFINAL	←	44	SH_REG4
2D	BOW1	←	48	SH_REG8
2E	BOW2	→	49	SH_REG9
2F	BOW3	→	4A	SH_REG10
30	BOW4	→	4B	SH_REG11

Caption



Figure 37: Single-level Shadow Register Option to replace complete Ramp Motion Profile.

- i Green arrows show default settings
- i Blue arrows show optional settings.

AREAS OF SPECIAL CONCERN

In case an S-shaped ramp type is selected and operation mode is switched from velocity to positioning mode (triggered by shadow register transfer), SH_REG10 must not be equal to BOW3; to ensure safe operation mode switching.

• → On the following pages more options are explained. Pleae turn page.



Option 2: Double-stage Shadow Register Set for S-shaped Ramps In case S-shaped ramps are configured, a double-stage shadow register set can be used. Seven relevant motion parameters for S-shaped ramps are affected when the shadow registers become active.

In order to use a double-stage shadow register pipeline for S-shaped ramps, do as follows:

Action:

- Set shadow_option = b'01 (START_CONF register 0x02).
- Set start_en(4) = 1 and select one or more trigger_events (START_CONF register 0x02).

Action:

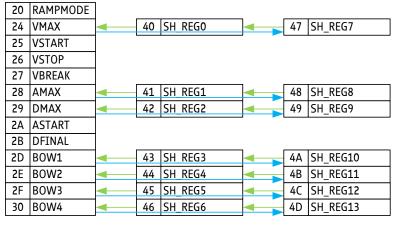
- Default configuration: Set cyclic_shadow_regs = 0 (START_CONF register 0x02).
- Optional configuration: Set cyclic_shadow_regs =1 (START_CONF register 0x02)

Result:

Seven motion parameters (*VMAX*, *AMAX*, *DMAX*, *BOW1...4*) are altered at the next internal start signal by the corresponding shadow register parameters (*SH_REG0...6*). Simultaneously, these shadow registers are exchanged with the parameters of the second shadow stage (*SH_REG7...13*).

In case cyclic shadow registers are used, the second shadow register set (*SH_REG7...13*) is altered by the current motion profile set, e.g. 0x28 (*AMAX*) is written back to 0x48 (*SH_REG8*).

The other ramp registers remain unaltered.





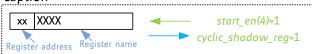


Figure 38: Double-stage Shadow Register Option 1, suitable for S-shaped Ramps.

- i Green arrows show default settings
- i Blue arrows show optional settings.
- → Description is continued on next page.



Option 3: Double-stage Shadow Register Set for Trapezoidal Ramps (VSTART) In case trapezoidal ramps are configured, a double-stage shadow register set can be used. Seven relevant motion parameters for trapezoidal ramps are affected when the shadow registers become active.

In order to use a double-stage shadow register pipeline for trapezoidal ramps, do as follows:

Action:

➤ Set *shadow_option* = b'10 (*START_CONF* register 0x02).

(SH REG12). The other ramp registers remain unaltered.

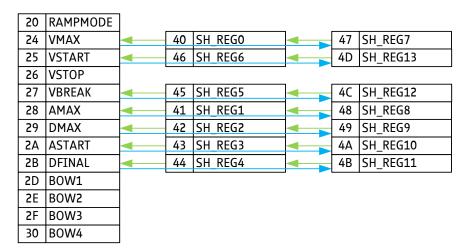
Set start_en(4) = 1 and select one or more trigger_events (START_CONF register 0x02)

Action:

- ➤ **Default configuration:** Set *cyclic_shadow_regs* = 0 (*START_CONF* register 0x02).
- Optional configuration: Set cyclic_shadow_regs = 1 (START_CONF register 0x02).

Result:

Seven motion parameters (*VMAX*, *AMAX*, *DMAX*, *ASTART*, *DFINAL*, *VBREAK*, and *VSTART*) are altered at the next internal start signal by the corresponding shadow register parameters (*SH_REG0...6*). Simultaneously, these shadow registers are exchanged with the parameters of the second shadow stage (*SH_REG7...13*). If cyclic shadow registers are used, the second shadow register set (*SH_REG7...13*) is altered by the current motion profile set, e.g. 0x27 (*VBREAK*) is written back to 0x4C



Caption



Figure 39: Double-stage Shadow Register Option 2, suitable for Trapezoidal Ramps.

- i Green arrows show default settings.
- i Blue arrows show optional settings.
- → Description is continued on next page.



Option 4: Double-stage Shadow Register Set for Trapezoidal Ramps (*VSTOP*) In case trapezoidal ramps are configured, a double-stage shadow register set can be used. Seven relevant motion parameters for trapezoidal ramps are affected when the shadow registers become active.

In order to use a double-stage shadow register pipeline for trapezoidal ramps, do as follows:

Action:

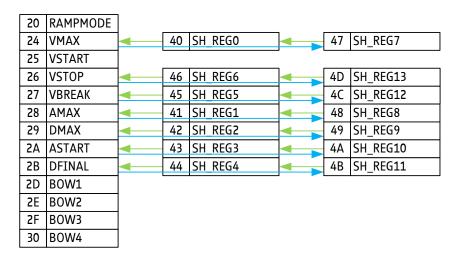
- ➤ Set *shadow_option* = b'10 (*START_CONF* register 0x02).
- Set start_en(4) = 1 and select one or more trigger_events (START_CONF register 0x02)

Action:

- Default configuration: Set cyclic_shadow_regs = 0 (START_CONF register 0x02).
- Optional configuration: Set cyclic_shadow_regs = 1 (START_CONF register 0x02)

Result:

Seven motion parameters (*VMAX*, *AMAX*, *DMAX*, *ASTART*, *DFINAL*, *VBREAK*, and *VSTOP*) are altered at the next internal start signal by the corresponding shadow register parameters (*SH_REG0...6*). Simultaneously, these shadow registers are exchanged with the parameters of the second shadow stage (*SH_REG7...13*). If cyclic shadow registers are used, the second shadow register set (*SH_REG7...13*) is altered by the current motion profile set, e.g. 0x26 (*VSTOP*) is written back to 0x4D (*SH_REG13*). The other ramp registers remain unaltered.



Caption



Figure 40: Double-Stage Shadow Register Option 3, suitable for Trapezoidal Ramps

- i Green arrows show default settings.
- i Blue Arrows show optional settings.
- → Turn page to see **Areas of Special Concern** pertaining to this section.



AREAS OF SPECIAL CONCERN

The values of ramp parameters, which are not selected by one of the four shadow options stay as originally configured, until the register is changed through an SPI write request.

Also, the last stage of the shadow register pipeline retains the values until they are overwritten by an SPI write request if no cyclic shadow registers are selected.

9.2.2. Delayed Shadow Transfer

Up to 15 internal start signals can be skipped before the shadow register transfer is executed.

In order to skip a defined number of internal start signals for the shadow transfer, do as follows:

Action:

- Set shadow_option according to your specification.
- Set start_en(4) = 1 and select one or more trigger_events (START_CONF register 0x02)
- > <u>OPTIONAL CONFIGURATION:</u> Set cyclic_shadow_regs = 1.
- \gt Set SHADOW_MISS_CNT \neq 0 (START_CONF register 0x02) according to the number of consecutive internal start signals that you specify to be ignored.

Result:

The shadow register transfer is not executed with every internal start signal. Instead, the specified number of start signals is ignored until the shadow transfer is executed through the (SHADOW_MISS_CNT+1)th start signal.

The following figure shows an example of how to make use of *SHADOW_MISS_CNT*, in which the shadow register transfer is illustrated by an internal signal sh_reg_transfer. The signal miss counter *CURRENT_MISS_CNT* can be read out at register address *START_CONF* (23:20):

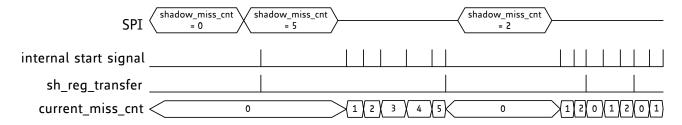


Figure 41: SHADOW_MISS_CNT Parameter for several internal Start Signals

AREAS OF SPECIAL CONCERN

Internal calculations to transfer the requested shadow BOW values into internal structures require at most (320 / f_{CLK}) [sec]. before any shadow register transfer is prompted, it is necessary to wait for the completion of all internal calculations for the shadow bow parameters.

In order to make this better understood the following example is provided for a double-stage shadow pipeline for S-shaped ramps:

PRECONDITION:

Shadow register transfer is activated ($start_en(1) = 1$ and one or more $trigger_events$ are selected) for S-shaped ramps ($shadow_option = b'01$)

Action

- > Set SH_REG0, SH_REG1, SH_REG2 (shadow register for VMAX, AMAX, DMAX).
- > Set SH_REG3, SH_REG4, SH_REG5, SH_REG6 (shadow register for BOW1...4).
- > Ensure that no shadow register transfer occurs during the next 320 / fclk [s].

Result:

Shadow register transfer can be initiated after this time span.

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9.3. Pipelining Internal Parameters

TMC4361A provides a target pipeline for sequencing subordinate targets in order to easily arrange a complex target structure.

9.3.1. Configuration and Activation of Target Pipeline

The different target values must be assigned to the $X_PIPE0...7$ register. If the target pipeline is enabled, a new assignment cycle is initiated as soon as an internal start signal is generated; moving the values, as described, simultaneously:

PROCESS DESCRIPTION:

- A new XTARGET value is assigned that takes over the value of X PIPEO.
- Every X_PIPEn register takes over the value of its successor: X PIPEn = X PIPEn+1

In order to activate the target pipeline, do as follows:

Action:

> Set *pipeline_en* = b'0001 (*START_CONF* register 0x02).

Result:

The above mentioned process description is executed with every new internal start signal prompting.

Configuration of a cyclic Target Pipeline

It is also possible to reassign the value of XTARGET to one (or more) of the pipeline registers $X_PIPE0...7$. Thereby, a cyclic target pipeline is created.

In order to enable a cyclic target pipeline, do as follows:

Action:

- > Set *pipeline_en* = b'0001 (*START_CONF* register 0x02).
- > Set XPIPE_REWRITE_REG in relation to the pipeline register where XTARGET have to written back (e.g. XPIPE_REWRITE_REG = b'00010000).

Result:

The above mentioned process description is executed with every new internal start signal prompting, and XTARGET is written back to the selected X_PIPEx register (e.g. $XPIPE_REWRITE_REG = 0x10 \rightarrow XTARGET$ is written back to X_PIPE4).

The processes and actions described on the previous page, are depicted in the following figure. The assignment cycle that is initiated when an internal start signal occurs is depicted.

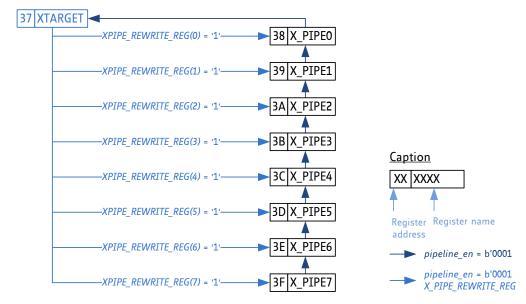
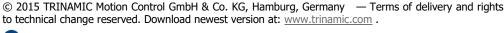


Figure 42: Target Pipeline with Configuration Options







9.3.2. Using the Pipeline for different internal Registers The TMC4361A pipeline (registers 0x38...0x3F) can be configured so that it splits up into maximal four segments. These segments can be used to feed the following internal parameters:

- XTARGET register 0x37
- POS COMP register 0x32
- GEAR_RATIO register 0x12
- GENERAL_CONF 0x00

Consequently, these definite parameter value changes can be of importance concerning a continuous ramp motion and/or for reduced overhead synchronizing of several motion controllers.

The *POS_COMP* value can be used to initiate a start signal generation during motion. Therefore, it can be useful to pipeline this parameter in order to avoid dependence on SPI transfer speed.

For instance, if the distance between two *POS_COMP* values is very close and the current velocity is high enough that it misses the second value before the SPI transfer is finished, it is advisable to change *POS_COMP* immediately after the start signal.

The same is true for the *GEAR_RATIO* parameter, which defines the step response on incoming step impulses. Some applications require very quick gear factor alteration of the slave controller. Note that when the start signal is prompted directly, an immediate change can be very useful instead of altering the parameter by an SPI transfer.

Likewise, it can (but must not) be essential to change general configuration parameters at a defined point in time. A suitable application is a clearly defined transfer from a direct external control ($sd_in_mode = b'01$) to an internal ramp ($sd_in_mode = b'00$) or vice versa because in this case the master/slave relationship is interchanged.

The following pipeline options are available, which can be adjusted accordingly:

Pipeline Activation Options					
pipeline_en(3:0) Description					
b'xxx1 Pipeline for XTARGET is enabled.					
b'xx1x Pipeline for <i>POS_COMP</i> is enabled.					
b'x1xx Pipeline for <i>GEAR_RATIO</i> is enabled.					
b'1xxx Pipeline for GENERAL_CONF is enabled.					

Table 36: Pipeline Activation Options



9.3.3. Pipeline Mapping Overview

The *pipeline_en* parameter offers an open configuration for 16 different combinations of the pipeline segregation. As a result, the number of pipelines range from 0 to 4. This also has an impact on the pipeline depth. The possible options are as follows: eight stages, four stages, three stages and two stages.

In the "Pipeline Mapping" table below, the arrangement and depth of the pipeline is allocated according to the pipeline setup. The final register destination of pipeline registers are also depicted in order to illustrate from which pipeline registers (*X_PIPEO...7*) the final target registers (*XTARGET*, *POS_COMP*, *GEAR_RATIO*, *GENERAL_CONF*) are fed.

For example, if *POS_COMP* and *GEAR_RATIO* are chosen as parameters that are to be fed by the pipeline, two 4-stage pipelines are created. When an internal start signal is generated, *POS_COMP* assumes the value of *X_PIPE0*, whereas *X_PIPE4* feeds the *GEAR_RATIO* register.

But if *POS_COMP*, *GEAR_RATIO* and *XTARGET* are selected as parameter destinations, two 3-stage pipelines and one double-stage pipeline are created. When an internal start signal is generated, *XTARGET* assumes the value of *X_PIPE0*, *POS_COMP* assumes the value of *X_PIPE3*, whereas *X_PIPE6* feeds the *GEAR_RATIO* register.

Pipeline Mapping Table

More examples are described in detail on the following pages - explaining some of the possible configurations and referencing examples - listed in the Table below.

	Pipeline Mapping										
_	pipeline_en		Final transfer register for								
Ex.	(3:0)	Arrangement	GENERAL_CONF → pipeline_en(3)	GEAR_RATIO →pipeline_en(2)	POS_COMP →pipeline_en(1)	XTARGET → pipeline_en(0)					
-	<i>b′0000</i>	No Pipelining	-	-	1	-					
-	<i>b′0001</i>		-	-	-	X_PIPE0					
A	b′0010	One 8-stage	-	-	X_PIPE0	-					
В	b′0100	pipeline	-	X_PIPE0	-	-					
-	<i>b′1000</i>		X_PIPE0		-	-					
С	b′0011		-	-	X_PIPE4	X_PIPE0					
-	b′0101		-	X_PIPE4	-	X_PIPE0					
-	<i>b′1001</i>	Two 4-stage	X_PIPE4	-	-	X_PIPE0					
-	b′0110	pipelines	1	X_PIPE4	X_PIPE0	-					
-	<i>b′1010</i>		X_PIPE4	-	X_PIPE0	-					
D	<i>b′1100</i>		X_PIPE4	X_PIPE0	-	-					
F	b'0111	Two 3-stage	-	X_PIPE6	X_PIPE3	X_PIPE0					
-	<i>b′1011</i>	pipelines and	X_PIPE6	-	X_PIPE3	X_PIPE0					
E	<i>b′1101</i>	one double-stage	X_PIPE6	X_PIPE3	-	X_PIPE0					
-	<i>b′1110</i>	pipeline	X_PIPE6	X_PIPE3	X_PIPE0	-					
G/H	b'1111	Four double- stage pipelines	X_PIPE6	X_PIPE4	X_PIPE2	X_PIPE0					

Table 37: Pipeline Mapping for different Pipeline Configurations



9.3.4. Cyclic Pipelining

For all of the above shown configuration examples, it is possible to write back the current values of the selected registers (*XTARGET*, *POS_COMP*, *GEAR_RATIO* and/or *GENERAL_CONF*) to any of the pipeline registers of their assigned pipeline in order to generate cyclic pipelines.

By selecting proper *XPIPE_REWRITE_REG*, the value that is written back to the pipeline register is selected automatically to fit the selected pipeline mapping.

9.3.5. Pipeline Examples

Below, several pipeline mapping examples with the corresponding configuration are shown.

Examples A+B: Using one Pipeline **Example A:** Cyclic pipeline for *POS_COMP*, which has eight pipeline stages.

Example B: Cyclic pipeline for *GEAR_RATIO*, which has six pipeline stages.

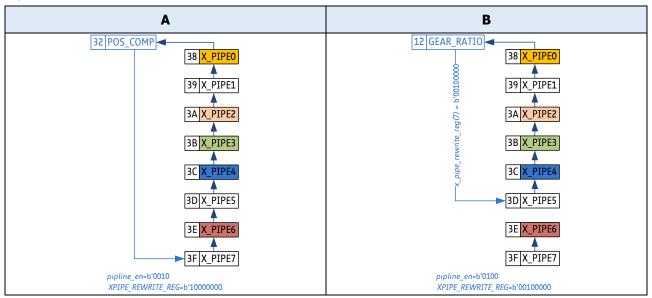


Figure 43: Pipeline Example A

Figure 44: Pipeline Example B

Examples C+D: Using two Pipelines **Example C:** Cyclic pipelines for *XTARGET* and *POS_COMP*, which have four pipeline stages each.

Example D: Cyclic pipelines for *GEAR_RATIO*, which has three pipeline stages and *GENERAL_CONF*, which has two pipeline stages.

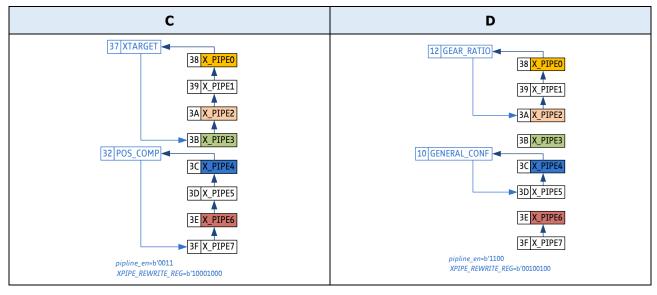
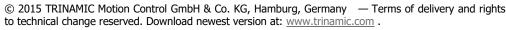


Figure 45: Pipeline Example C

Figure 46: Pipeline Example D







Examples E+F: Using three Pipelines **Example E:** Cyclic pipelines for *XTARGET* and *GEAR_RATIO*, which have three pipeline stages each and *GENERAL_CONF*, which has two pipeline stages.

Example F: Two cyclic pipelines for *XTARGET* and *GEAR_RATIO*, which have two pipeline stages each and a noncyclic pipeline for *GEAR_RATIO*, which has three pipeline stages.

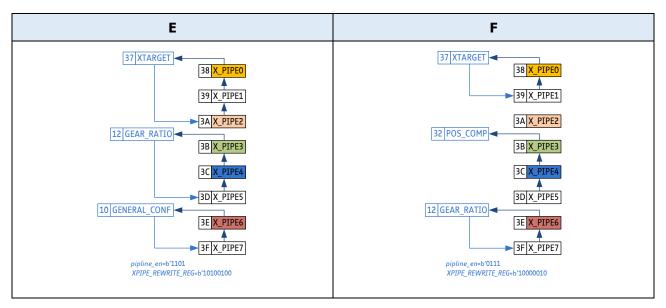


Figure 47: Pipeline Example E

Figure 48: Pipeline Example F

Examples G+H: Using four Pipelines **Example G:** Cyclic pipelines for *XTARGET*, *POS_COMP*, *GEAR_RATIO* and *GENERAL_CONF*, which have two pipeline stages each.

Example H: Four noncyclic pipelines for *XTARGET*, *POS_COMP*, *GEAR_RATIO* and *GENERAL CONF*, which have two pipeline stages each.

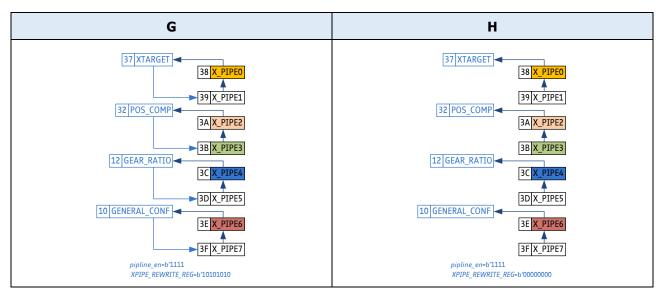


Figure 49: Pipeline Example G

Figure 50: Pipeline Example H



9.4. Masterless Synchronization of Several Motion Controllers via START Pin

START pin can also be assigned as tristate input in order to synchronize several microcontroller masterless.

Activation of the Tristate START Pin

In this case START is assigned as tristate. A busy state is enabled. During this busy state, START is set as output with a strongly driven inactive polarity. If the internal start signal is generated – after the internal start timer is expired –START pin is assigned as input. Additionally, a weak output signal is forwarded at START. During this phase, the active start polarity is emitted.

In case the signal at START input is set to active polarity, because all members of the signal line are ready, START output remains active (strong driving strength) for START OUT ADD clock cycles.

Then, busy state is active again until the next start signal occurs.

In order to activate tristate START pin, do as follows:

Action:

➤ Set *busy_en* = 1 (*START_CONF* register 0x02).

Result:

The above mentioned process description is executed.

START Pin Connection

In case START pin is connected with START pins of other TMC4361A devices, it is recommend that a series resistor (e.g. 220 Ω) is connected between the devices to limit the short circuit current flowing that can flow during the configuration phase when different voltage levels at the START pins of the different devices can occur.

NOTE:

→ Avoid that short circuits last too long.



10. Serial Data Output

TMC4361A provides an SPI interface for initialization and configuration of the motor driver (in addition to the Step/Dir output) before and during motor motion. It is possible to control TMC stepper drivers during SPI motor drive.

SPI Interface Configuration

The SPI interface is used for the following tasks:

- TMC4361A integrates an adjustable cover register for configuration purposes in order to adjust TMC motor driver chips and third parties chips easily.
- The integrated microstep Sine Wave Lookup Table (MSLUT) generates two current values that represent sine and cosine values.
- These two current values can be transferred to a TMC motor driver chip at a time, in order to energize the motor coils. This occurs within each SPI datagram. A series of current values is transferred to move the motor. Values of the MSLUT are adjusted using velocity ramp dependent scale values that align the maximum amplitude current values to the requirements of certain velocity slopes.

Pin Names for SPI Motor Drive						
Pin Names Type Remarks						
NSCSDRV_SDO	Output	Chip select output to motor driver, low active.				
SCKDRV_NSDO	Output	Serial clock output to motor driver.				
SDODRV_SCLK	InOut as Output	Serial data output to motor driver.				
SDIDRV_NSCLK	Input	Serial data input from motor driver.				
STDBY_CLK	Output	Clock output, standby output, or ChopSync clock output.				

Table 38: Pin Names for SPI Motor Drive

Register Names for SPI Output Registers							
Register Name	Register	Address	Remarks				
GENERAL_CONF	0x00	RW	Affect switches: Bit14:13, bit19, bit20, bit28.				
REFERENCE_CONF	0x01	RW	Affect switches: Bit26, bit27, bit30.				
SPIOUT_CONF	0x04	RW	Configuration register for SPI output communication.				
STEP_CONF	0x0A	RW	Microsteps per fullstep, fullsteps per revolution, and motor status bit event selection.				
DAC_ADDR	0x1D	RW	SPI addresses/commands which are put in front of the DAC values: CoilA: DAC_ADDR(15:0), CoilB: DAC_ADDR(31:16)				
SPI_SWITCH_VEL			Velocity at which automatic cover datagrams are sent.				
CHOPSYNC_DIV	0x1F	RW	Chopper clock divider (bit 11:0).				
FS_VEL	0x60	W	Velocity at which fullstep drive are enabled.				
COVER_LOW	0x6C	W	Lower 32 bits of the cover register (µC to motor driver).				
COVER_HIGH	0x6D	W	Upper 32 bits of the cover register (µC to motor driver).				
COVER_DRV_LOW	0x6E	R	Lower 32 bits of the cover response register (motor driver to μ C).				
COVER_DRV_HIGH	0x6F	R	Upper 32 bits of the cover response register (motor driver to μ C).				
CURRENT_CONF	0x05	RW	Current scaling configuration.				
SCALE_VALUES	0x06	RW	Current scaling values.				
STDBY_DELAY	0x15	RW	Delay time after standby mode is valid.				

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Register Names for SPI Output Registers							
Register Name	Register	Address	Remarks				
FREEWHEEL_DELAY	0x16	RW	Delay time after freewheeling is valid.				
VDRV_SCALE_LIMIT	0x17	RW	Velocity setting for changing the drive scale value.				
UP_SCALE_DELAY	0x18	RW	Increment delay to a higher scaling value; 24 bits.				
HOLD_SCALE_DELAY	0x19	RW	Decrement delay to the hold scaling value; 24 bits.				
DRV_SCALE_DELAY	0x1A	RW	Decrement delay to the drive scaling value.				
BOOST_TIME	0x1B	B RW Delay time after ramp start when boost scaling					
SCALE_PARAM	0x7C	R	Actual current scaling parameter; 8 bits.				
CURRENTA CURRENTB	0x7A	R	Actual current values of the MSLUT: SIN (coil A) and SIN90_120 (coil B); 9 bit for each.				
CURRENTA_SPI CURRENTB_SPI	0x7B	R	Actual scaled current values of the MSLUT: SIN (coil A) and SIN90_120 (coil B); 9 bits for each.				
MSLUT registers	0x7078	W	MSLUT values definitions.				
MSCNT	0x79	R	Actual microstep position of the MSLUT.				
START_SIN START_SIN90_120 DAC_OFFSET	0x7E	RW	Sine start value of the MSLUT (bit7:0). Cosine start value of the MSLUT (bit23:16). Offset value for DAC output values (bit31:24).				

Table 39: Dedicated SPI Output Registers

10.1. Getting Started with TMC Motor Drivers

In this chapter information is provided about how to easily start up a connected TMC motor driver.

Setting up SPIOUT_CONF correctly In order to start up a connected TMC motor stepper driver, proper setup of *SPIOUT_CONF* register 0x04 is important. TMC4361A offers presets for current transfer and automatic configuration routines if the correct TMC driver is selected. Status bits of TMC motor drivers are also transmitted to the status register of the motion controller.

TMC4361A provides a programmable lookup table for storing the current wave. Per default, the tables are preprogrammed with a sine wave, which is a good starting point for most stepper motors.



10.2. Sine Wave Lookup Tables

TMC4361A provides a programmable lookup table (LUT) for storing the current wave. Reprogramming the table from its predefined values to a motor-specific wave allows improved motor-reliant microstepping, particularly when using low-cost motors.

SETTINGS ALERT

TMC4361A-LA provides a default configuration of the internal microstep table MSLUT. In case internal MSLUT is used, proceed with section 10.3. (page 95) in order to setup a well-defined serial data connection to the stepper motor driver. The following explanations that are provided in this section only address engineers who use their own microstep table definition.

Programming Sine Wave Lookup Tables

The internal microstep wave table maps the microstep wave from 0° to 90° for 256 microsteps. It becomes automatically and symmetrically extended to 360° that consequently comprises 1024 microsteps. As a result, the microstep counter *MSCNT* ranges from 0 to 1023. Only a quarter of the wave is stored because this minimizes required memory and the amount of programmable data.

Therefore, only 256 bits (ofs00 to ofs255) are required to store the quarter wave. These bits are mapped to eight 32-bit registers MSLUT[0] (register 0x70) to MSLUT[7] (register 0x77).

When reading out the table the 10-bit microstep counter *MSCNT* addresses the fully extended wave table.

Sine Wave Table Structure

The MSLUT is an incremental table. This means that a certain order and succession is predefined at every next step based on the value before, using up to four flexible programmable segments within the quarter wave. The microstep limits of the four segments are controlled by the position registers X1, X2, and X3.

Within these segments the next value of the MSLUT is calculated by adding the base wave inclination Wx-1 (if *ofs*=0) or its successor Wx (if *ofs*=1). Because four segments are programmable, four base wave inclinations are available as basic increment value: 0, 1, 2, or 3. Thereby, even a negative wave inclination can be realized. This is shown in the next Figure where the values in last quarter segments are decreased or remain constant with every step towards *MSCNT*= 255.

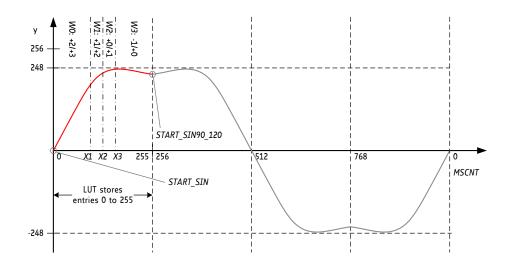


Figure 51: LUT Programming Example



10.2.1. Actual Current Values Output

Actual Current Calculations

When the microstep sequencer advances within the microstep table (MSLUT), it calculates the actual current values for the motor coils with each microstep, and stores them to the register 0x7A , which comprises the values of both waves *CURRENTA* and *CURRENTB*. However, the incremental coding requires an absolute initialization – especially when the microstep table becomes modified. Therefore, *CURRENTA* and *CURRENTB* become re-initialized with the start values whenever *MSCNT* passes zero.

Characteristics of a 2-phase Stepper Motor Microstep Table As mentioned above, the MSLUT can be adapted to the motor requirements. In order to understand the nature of incremental coding of the microstep table, the characteristics of the microstep wave must be understood, as described in the list below:

Characteristics of a 2-phase motor microstep table:

- In principle, it is a reverse characteristic of the motor pole behavior.
- It is a polished wave to provide a smooth motor behavior. There are no jumps within the wave.
- The phase shift between both phases is exactly 90°, because this is the optimum angle of the poles inside the motor.
- The zero transition is at 0°. The curve is symmetrical within each quadrant (like a sine wave).
- The slope of the wave is normally positive, but due to torque variations it can also be (slightly) negative.
- But it must not be strictly monotonic as shown in the figure above.

Considering these facts, it becomes clear that the wave table can be compressed. The incremental coding applied to the TMC4361A uses a format that reduces the required information - per entry of the 8-bit by a 256-entry wave table - to slightly more than a single bit.

10.2.2. How to Program the Internal MSLUT

Principle of Incremental Encoding The principle of **incremental encoding** only stores the difference between the actual and the next table entry. In order to attain an absolute start value, the first entry is directly stored in *START_SIN*. Also, for ease-of-use, the first entry of the shifted table for the second motor phase is stored in *START_SIN_90_120*.

Based on these start values, every next table entry is calculated by adding an increment INC to the former value. This increment is the base wave inclination value Wx whenever its corresponding *ofs* bit is 1 or Wx - 1 if ofs = 0:

$$INC = Wx + (ofs - 1).$$

The base wave inclination can be set to four different values (0, 1, 2, 3), because it consists of two bits.

Because the wave inclination does not change dramatically, TMC4361A provides four wave inclination segments with the base wave inclinations (W0, W1, W2, and W3) and the segment borders (0, X1, X2, X3, and 255), as shown in the left quarter of the MSLUT diagram in *Figure* 48, page 89.

Wave Inclination Characteristics							
Wave Inclination Base Wave Segment Ranges							
0	W0	0 X1					
1	W1	X1 X2					
2	W2	X2 X3					
3	W3	X3 255					

Table 40: Wave Inclination Characteristics of Internal MSLUT



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10.2.3. Setup of MSLUT Segments

Base Wave Inclination and Border Values All base wave inclination values (each consists of two bits) as well as the border values (each consists of eight bit) between the segments are adjustable. They are assigned by *MSLUTSEL* register 0x78.

In order to change the base wave inclination values and the segment borders, do as follows:

Action:

- ➤ Define the segment borders X1, X2, and X3 and the base wave inclination values W0...W3 according to the requirements
- \triangleright Set register *MSLUTSEL*(31:24) = X3.
- ➤ Set register *MSLUTSEL*(23:16) = X2.
- ➤ Set register *MSLUTSEL*(15:8) = X1.
- > Set register MSLUTSEL(7:6) = W3.
- > Set register *MSLUTSEL*(5:4) = W2.
- ➤ Set register *MSLUTSEL*(3:2) = W1.
- > Set register *MSLUTSEL*(1:0) = W0.

Results

The segments and the base wave inclination values of the internal MSLUT are changed.

NOTE:

→ It is not mandatory to define four segments. For instance, if only two segments are required, set X2 and X3 to 255. Then, W0 is valid for segment 0 between MSCNT = 0 and MSCNT = X1, and W1 is valid between MSCNT = X1 and MSCNT = 255 (segment 1).

In order to change the ofs bits, do as follows:

Action:

- \rightarrow Set MSLU7[0] register 0x70 = ofs31...ofs00.
- > Set MSLUT[1] register 0x71 = ofs63...ofs32.
- \triangleright Set MSLUT[2] register 0x72 = ofs95...ofs64.
- \triangleright Set *MSLUT*[3] register 0x73 = *ofs*127... *ofs*96.
- ightharpoonup Set *MSLUT*[4] register 0x74 = *ofs*159...*ofs*128.
- \triangleright Set *MSLUT*[5] register 0x75 = *ofs*191... *ofs*160.
- \triangleright Set MSLU7[6] register 0x76 = ofs223...ofs192.
- Set MSLUT[7] register 0x77 = ofs255...ofs224.

Result

The ofs bits of the internal MSLUT are changed.

AREAS OF SPECIAL CONCERN

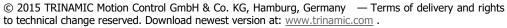
When modifying the wave:

Special care has to be applied in order to ensure a smooth and symmetrical zero transition whenever the quarter wave becomes expanded to a full wave.

Zero Crossina

When adjusting the range:

The maximum resulting swing of the wave should be adjusted to a range of -248 to 248, in order to achieve the best possible resolution while at the same time leaving headroom for a hysteresis based chopper to add an offset.







10.2.4. Current Waves Start Values

Starting Current Values of MSLUT Configuration

As both waves are shifted by 90° for two-phase stepper motors, the sine wave starts at 0° when MSCNT = 0. By comparison, the cosine wave begins at 90° when MSCNT = 256. At this starting points the current values are CURRENTA = 0 for the sine wave and CURRENTB = 247 for the cosine wave.

In contrast to the starting microstep positions that are fixed, these starting current values can be redefined if the default start values do not fit for the actual MSLUT.

In order to change the starting current values of the MSLUT, do as follows:

Action:

- ➤ Define the start values *START_SIN* and *START_SIN90_120* according to the requirements.
- Set register 0x7E (7:0) = START_SIN
- Set register 0x7E (23:16) = START_SIN90_120

Result:

The starting values for both waves are adapted to MSLUT.

10.2.5. Default MSLUT

Base Wave Inclinations

The default sine wave table in TMC drivers uses one segment with a base inclination of 2 and one segment with a base inclination of 1 (see default value of the MSLUTSEL register 0x78 = 0xFFFF8056).

The segment border X1 is located at MSCNT = 128. The base wave inclinations are W0 = b'10 (=2) and W1 = b'01 (=1).

As a result, between MSCNT = 0 and 128, the increment value INC is either 1 (if ofs = 0) or 2 (if ofs = 1).

And between MSCNT = 128 and 255, the increment value INC is either 0 (if ofs = 0) or 1 (if ofs = 1).

This reflects the stronger rise in the first segment of the MSLUT in contrast to the second segment. The maximum value is

 $START_SIN90_120 = 247.$



10.2.6. Explanatory Notes for Base Wave Inclinations

Definition of Segments 0,1,2,3

In the following example four segments are defined.

Each segment has a different base wave inclination to illustrate each possible entry:

Segment 0: W0 = 3 which means that the increment value is +2 or +3. Segment 1: W0 = 2 which means that the increment value is +1 or +2. Segment 2: W0 = 1 which means that the increment value is 0 or +1. Segment 3: W0 = 0 which means that the increment value is -1 or 0.

- i In addition to the MSLUT curve (black line), which is defined by the given *ofs* bits, all four segments show upper limits (red line); in case all *ofs* bits in the particular segments are set to 1.
- The green line shows the lower limit in case all *ofs* bits in the particular segments are set to 0.

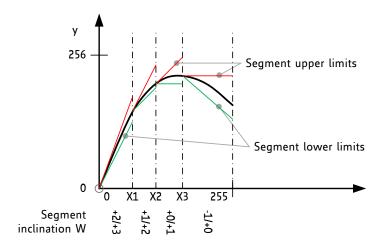


Figure 52: MSLUT Curve with all possible Base Wave Inclinations (highest Inclination first)

Standard Sine Wave Setup Considerations prior to SETUP of MSLUT

In order to set up a standard sine wave table for the MSLUT, the following considerations have to be taken into account:

PRECONSIDERATIONS:

- The microstep table for the standard sine wave begins with eight entries to 7) {0, 1, 3, 4, 6, 7, 9, 10 ...} etc. (0
- The maximum difference between two values in this section is +2, whereas the minimum difference is +1.
- While advancing according to the table, the very first time the difference between two MSLUT values is lower than +1 is between position 153 and position 154. Both entries are identical.
- The start value is 0 for the sine wave.
- The calculated value for position 256 (i.e. start of cosine wave) is 247.
- → Description is continued on next page.



Standard Sine Wave Setup

In order to set up the standard sine wave table, proceed as follows:

Action:

- ➤ Set a starting value START_SIN = 0 matching sine wave entry 0.
- > Set a base wave inclination range of W0 = b'10 = 2 to skip between +1 / +2, valid from 0 to X1.
- \triangleright Calculate the differences between every entry: $\{+1, +2, +1, +2, +1, +2, +1, \dots\}$.
- ➤ Set the microstep table entries ofsXX to 0 for the lower value (+1); 1 for the higher value (+2). Thus, the first seven microstep table entries ofs00 to ofs06 are: {0, 1, 0, 1, 0, 1, 0 ...}
- The base wave inclination must be lowered at position 153, at very latest. Use the next base wave inclination range 1 with W1 = b'01 = 1 to skip between +0 and +1.
- > Set X1 = 153 in order to switch to the next inclination range. From here on, an offset *ofs*XX of 0 means add nothing; 1 means add +1.
- ➤ Set START_SIN90_120 = 247, which is equal to the value at position 256.
- ➤ Only two of four wave segments with different base wave inclinations are used. The remaining wave inclination ranges W2 and W3 should be set to the same value as W1; and X2 and X3 can be set to 255. Thereby, only two wave inclination segments are effective.

Result:

A standard sine wave is defined as MSLUT. The following table shows an extract of this curve.

Overview of the Microstep Behavior Example											
Microstep number	0	1	2	3	4	5	6	7	 153	154	 255
Desired table entry	0	1	3	4	6	7	9	10	 200	200	 247
Difference to next entry	1	2	1	2	1	2	1		 0		 0
Required segment inclination	+2	+2	+2	+2	+2	+2	+2		 +1		 +1
Ofs bit entry	0	1	0	1	0	1	0		 0		 0

Table 41: Overview of the Microstep Behavior Example



10.3. SPI Output Interface Configuration Parameters

TMC4361A provides an SPI output interface. In the next section, the configuration of the interface parameters is explained in detail.

10.3.1. How to enable SPI Output Communication In order to enable SPI output communication, do as follows:

Action:

> Set serial_enc_out_enable = 0 (bit24 of GENERAL_CONF register 0x00).

Result:

SPI output is enabled.

i SPI out is the default preconfigured setting.

Pins dedicated to SPI Output Communication

The table below lists the pins that are dedicated to SPI output communication:

SPI Output Communication Pins					
Pin	Description				
NSCSDRV_SDO	Low active chip select signal.				
SCKDRV_NSDO	SPI output clock.				
SDODRV_SCLK	MOSI – Output pin to transfer the datagram to the motor driver.				
SDIDRV_NSCLK	MISO – Input pin which receives the response from the motor driver. The response is sampled during the data transfer to the motor driver.				

Table 42: SPI Output Communication Pins



10.3.2. Setup of SPI Output Timing Configuration Because TMC4361A represents the master of SPI communication to the motor driver – which is the slave – it is mandatory to set up the timing configuration for the SPI output. TMC4361A provides an SPI clock, which is generated at the SCKDRV_NSDO output pin.

In order to configure the timing of the SPI clock, set up **SPIOUT_CONF** register 0x04 as follows:

Action:

- > Set the number of internal clock cycles the serial clock should stay low at SPI_OUT_LOW_TIME = SPIOUT_CONF (23:20).
- > Set the number of internal clock cycles the serial clock should stay high at SPI_OUT_HIGH_TIME = SPIOUT_CONF(27:24).
- ➤ Also, an SPI_OUT_BLOCK_TIME = SPIOUT_CONF(31:28) can be set for a minimum time period during which no new datagram is sent after the last SPI output datagram.

Result:

SPI output communication scheme is set. During the inactive phase between to SPI datagrams - which is at least <code>SPI_OUT_BLOCK_TIME</code> clock cycles long - the <code>SCKDRV_NSDO</code> and <code>NSCSDRV_SDO</code> pins remain at high output voltage level. The timing of the SPI output communication is illustrated in the following figure.

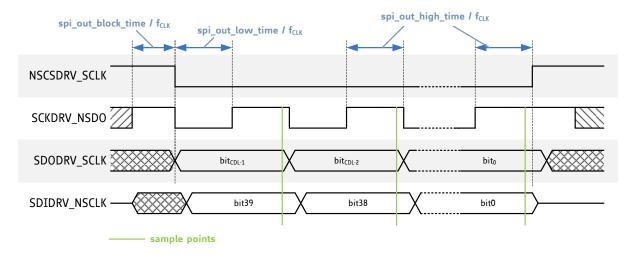


Figure 53: SPI Output Datagram Timing

Minimum and Maximum Time Period The minimum time period for all three parameters is $2/f_{CLK}$. If an SPI output parameter is set to 0, it is altered to 2 clock cycles internally. A maximum time period of $15/f_{CLK}$ can be set for all three parameters.

Thus, SPI clock frequency f_{SPI_CLK} covers the following range:

 $f_{CLK} / 30 \le f_{SPI_CLK} \le f_{CLK} / 2$.



10.3.3. Current Diagrams

Process Description

Basically, SPI output communication serves as automatic current datagram transfer to the connected motor driver. TMC4361A uses the internal microstep lookup table (MSLUT) in order to provide actual current motor driver data.

- With every step that is initialized by the ramp generator the *MSCNT* value is increased or decreased, dependent on ramp direction.
- The *MSCNT* register 0x79 (readable value) contains the current microstep position of the sine value.
- Accordingly, the current values CURRENTA (0x7A) and CURRENTB (0x7B) are altered.
- In case the output configuration of TMC4361A allows for automatic current transfer an updated current value leads to a new datagram transfer.
- Thereby, the motor driver always receives the latest data. The length for current datagrams can be set automatically and TMC4361A converts new values into the selected datagram format, usually divided in amplitude and polarity bit for TMC motor drivers.

10.3.4. Change of Microstep Resolution

By altering the microstep resolution from 256 (*MSTEP_PER_FS* = b'0000) to a lower value, an internal step results in more than one MSLUT step.

For instance, if the microstep resolution is set to 64 (*MSTEP_PER_FS* = b'0010), *MSCNT* is either increased or decreased by 4 per each internal step. Accordingly, the passage through the MSLUT skips three current values per each internal step to match the new microstep resolution.

10.3.5. Cover Datagrams Communication between µC and Driver

In addition to automatic current datagram transfer, the microcontroller can communicate directly with the motor driver through TMC4361A by using cover datagrams. This communication channel can be useful for configuration purposes because no additional SPI communication channel between microcontroller and motor driver is necessary.

Up to 64 bits can be assigned for one cover datagram. This 64-bit SPI cover register is separated into two 32-bit registers - *COVER_HIGH* register 0x6D and *COVER_LOW* register 0x6C. The *COVER_HIGH* register is only required if more than 32 bits must be sent once.

How to Define Cover Datagram Length

How many bits are sent within one cover datagram is defined by the cover datagram length *COVER_DATA_LENGTH* .

In order to define the cover datagram length, do as follows:

Action:

➤ Set the number of cover datagram bits at COVER_DATA_LENGTH = SPIOUT_CONF (19:13).

Result:

The cover datagram length is set to *COVER_DATA_LENGTH* bits. If this parameter is set higher than 64, the cover register data length is still maximum 64 bits.

i For TMC motor drivers it is possible to set *COVER_DATA_LENGTH* = 0. In this case, the cover data length is selected automatically, dependent on the chosen motor driver. More details are provided on the subsequent pages.



10.3.6. Sending Cover Datagrams The LSB (last significant bit) of the whole cover datagram register is located at *COVER_LOW*(0). As long as *COVER_DATA_LENGTH* < 33, only *COVER_LOW* or parts of this register are required for cover data transfer.

If more than 32 bits are necessary, the complete *COVER_LOW* and (parts of) the *COVER_HIGH* register are required for SPI cover data transfer.

NOTE:

→ Every SPI communication starts with the most significant bit (MSB).

OPTION 1: COVER DATA LENGTH < 33 BITS

In order to send a cover datagram - that is smaller than 33 bits - do as follows:

Action:

➤ Set COVER_LOW (COVER_DATA_LENGTH-1:0) register 0x6C = cover_data.

Result:

After a valid register request to *COVER_LOW*, SPI output is sent out *COVER_DATA_LENGTH* bits of *COVER_LOW* register.

Cover Datagrams with 32 Bits

OPTION 2: COVER DATA LENGTH > 32 BITS

In order to send a cover datagram - that consists of more than 32 bits - do as follows:

Action:

- > Split cover data into two segments:
- cover_data_low = cover_data(31:0).
- cover_data_high = cover_data >> 32.
- > cover data high = cover data(31:0).
- > Set COVER_HIGH(COVER_DATA_LENGTH-32:0) register 0x6D=cover_data_high.
- Set COVER_LOW register 0x6C = cover_data_low.

Result:

After a valid register request to *COVER_LOW*, SPI output is sent out *COVER_DATA_LENGTH* bits that comprises register values of *COVER_HIGH* and *COVER_LOW*.

The cover register and the datagram structure are illustrated in the figure below:

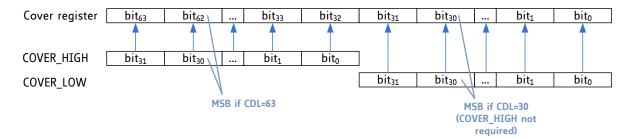


Figure 54: Cover Data Register Composition (CDL - COVER_DATA_LENGTH)

• → Continued on next page.



Receiving Responses to Cover Datagrams Because the transfer of a cover datagram is usually accompanied by a data transfer from the motor driver, the response is stored in registers; and is thus available for the microcontroller. *COVER_DRV_HIGH* register 0x6F and *COVER_DRV_LOW* register 0x6E form this cover response register that can also comprise up to 64 bits. Similar to *COVER_LOW* and *COVER_HIGH*, the motor driver response is divided in the registers *COVER_DRV_LOW* and *COVER_DRV_HIGH*. The composition of the response cover register and also the positioning of the MSB follow the same structure.

COVER_DONE Event

At the end of a successful data transmission, the event *COVER_DONE* becomes set. This indicates that the cover register data is sent to the motor driver and that the received response is stored in the *COVER_DRV_HIGH* register 0x6F and *COVER_DRV_LOW* register 0x6E.

10.3.7.
Configuring
Automatic
Generation of
Cover Datagrams

In certain setups, it can be useful to automatically send ramp velocity-dependent cover datagrams, e.g. to change chopper settings during motion.

NOTE:

→ This feature is only available if the cover datagram length does not exceed 32 bits.

In order to activate ramp velocity-dependent automatic cover data transfer, do as follows:

Action:

- ➤ Define the trigger velocity whenever an automatic cover datagram transfer is initiated.
- > Set SPI_SWITCH_VEL register 0x1D to this absolute velocity [pps].
- Set COVER_LOW register 0x6C to the cover_data, which is valid for lower velocity values.
- Set COVER_HIGH register 0x6D to the cover_data, which is valid for higher velocity values.
- Set automatic_cover = 1 (REFERENCE_CONF register 0x01).

Result:

Whenever the absolute internal ramp velocity |VACTUAL| passes the SPI_SWITCH_VEL value, the particular cover data is sent to the motor driver, $COVER_LOW$ is sent in case $|VACTUAL| < SPI_SWITCH_VEL$, $COVER_HIGH$ is sent in case $|VACTUAL| \ge SPI_SWITCH_VEL$.



10.4. Overview: TMC Motor Driver Connections

As mentioned before, TMC4361A is able to set the cover register length automatically in case a TMC motor driver is connected. Also, several additional automatic features for the SPI communication are available by selecting TMC motor drivers.

10.4.1. TMC Stepper Motor Driver Settings

Available SPI and Step/Dir™ Communication Schemes for TMC Motors The SPI and Step/Dir communication schemes are available for the following product lines that are explained in greater detail further below:

- TMC236, TMC239
- TMC246, TMC248, TMC249
- TMC260, TMC261, TMC262, TMC2660
- TMC389
- TMC2130

How to enable SPI Output Settings for TMC Stepper Motor Drivers In order to enable an operating SPI output setting for a connected TMC stepper motor driver, proceed as follows:

Action:

- ➤ Set SPI_OUT_LOW_TIME, SPI_OUT_HIGH_TIME, and SPI_OUT_BLOCK_TIME according to the TMC motor driver specification, as explained before.
- ➤ Set COVER_DATA_LENGTH = 0 (bit19:13 of SPIOUT_CONF register 0x04).
- > Set *spi_output_format* = *SPI_OUT_CONF* (3:0) according to the connected SPI motor driver as seen below in the table below.

Result:

The communication scheme is now prepared for the connected TMC motor driver with all available features.

TMC Stepper Motor Driver Options					
TMC Motor Driver	<pre>spi_output_format = SPI_OUT_CONF(3:0)</pre>	Cover Register Datagram Length COVER_DATA_LENTGH=0	Automatic Current Datagram Transfer	Cover Register Datagram Transfer	
SPI output off	b′0000	0	1		
TMC23x	b′1000	12	✓	✓	
TMC24x	b′1001	12	✓	✓	
TMC26x/389	b′1010 b′1011	20 20	√ S/D output	✓	
TMC2130	b′1101 b′1100	40 40	√ S/D output	√	

Table 43: TMC Stepper Motor Driver Options



10.4.2. TMC Motor Driver Response Datagram and Status Bits When a TMC motor driver receives a current datagram or a cover datagram that is transmitted via SPI output of TMC4361A, status data is sent back to the TMC4361A controller immediately. The response is stored in the *COVER_DRV_LOW* 0x6E and *COVER_DRV_HIGH* 0x6F registers, just like all other cover requests.

The type and sequence of the status bits that are sent back are dependent on the selected motor driver. A detailed list for every motor driver is presented in the next sections, in which the motor driver communication specifics for every driver family are explained separately.

The mapping of the available status bits to the TMC4361A *STATUS* register is similar for each and every TMC stepper motor driver. The last eight bits – STATUS (31:24) – are equal to the transferred motor status bits. A detailed overview is given in the register chapter 19.15. (page 198).

10.4.3.
Events and
Interrupts based
on Motor Driver
Status Bits

TMC4361A also provides one event at **EVENTS** (30) that is connected with the motor driver status bits. Here, any of the motor driver status bits can function as the base for this event.

In order to activate a motor driver status bit for the motor event *EVENTS* (30), do as follows:

Action:

> Selected one or more of the motor driver status for the motor event by assigning MSTATUS_SELECTION = STEP_CONF(23:16) register 0x0A accordingly.

Result:

In case one of the selected motor status bits is activated (Wired-Or), the motor event switch *EVENTS* (30) generates an event.

In order to generate an interrupt for this motor event, configure the INTR output accordingly, as explained in section 5.3. (page 26).



10.4.4. Stall Detection and Stop-on-Stall

stallGuard and stallGuard2 Functionality

TMC stepper motor driver chips with stallGuard and stallGuard2 can detect stall and overload conditions based on the motor's back-EMF without the need of a position sensor. The stall detection status is returned via SPI.

For more information, refer to the AppNote "Parameterization of stallGuard2 & coolStep" that is available online at www.trinamic.com .

Representation of the Motor Stall Status

Except for TMC23x and TMC24x, which forward three load detection bits, the motor stall status is represented by one status bit. TMC4361A is able to stop the internal ramp as soon as a stall is recognized. Because stall bit activation can occur unwanted during motion with a low velocity, it is also possible to set up a velocity threshold for the Stop-on-Stall behavior.

Internal Velocity Ramp Stop-on-Stall Activation

In order to activate a Stop-on-Stall for the internal velocity ramp, do as follows:

Action:

- ➤ Set *VSTALL_LIMIT* register 0x67 [pps] according to minimum absolute velocity value for a correct stall recognition.
- Set stop_on_stall = 1 (bit26 of REFERENCE_CONF register 0x01).
- Set drive_after_stall = 0 (bit27 of REFERENCE_CONF register 0x01).

Result:

The internal ramp velocity is set immediately to 0 whenever a stall is detected and the following is true: $|VACTUAL| > VSTALL_LIMIT$.

Then, the STOP_ON_STALL event is also generated.

- The status bit stallGuard that is directly mapped from the motor stepper driver, which is listed in STATUS (24). This flag is always activated as soon as the motor driver generates the stall guard status bit.
- i The $ACTIVE_STALL$ status bit = STATUS (11) is activated as soon as a stall is detected and $|VACTUAL| > VSTALL_LIMIT$.

Internal Velocity Ramp Activation <u>after</u> Stop-on-Stall

In order to activate the internal velocity ramp AFTER a Stop-on-Stall, do as follows:

Action:

- > Read out the *EVENTS* register 0x0E to unlock the event *STOP ON STALL*.
- ➤ Set *drive after stall* = 1 (bit27 of *REFERENCE CONF* register 0x01).

Result

The internal ramp velocity is no longer blocked by the Stop-on-Stall event.

i In order to activate the Stop-on-Stall behavior again, reset *drive_after_stall* again manually to 0.



10.5. TMC23x, TMC24x Stepper Motor Driver

In this chapter specific information pertaining to the setup of TMC23x and TMC24x is provided.

TMC23x/24x Support

TMC4361A provides the following features in order to support the TMC23x motor stepper driver family well:

- Automatic Mixed Decay chopper mode
- ChopSync
- Automatic switchover between microstep and fullstep operation
- Controlled PWM signal generation and automatic switchover between SPI and PWM mode; see section <u>13.2.</u> (page <u>133</u>).

In the following section, the features are explained in greater detail.

For further information, please refer to the manual of the particular stepper driver motor.

10.5.1. TMC23x **Setup**

In order to activate the SPI data transfer and SPI feature set for a connected TMC23x stepper motor driver, do as follows:

Action:

- > Set *spi_output_format* = b'1000 (*SPI_OUT_CONF* register 0x04).
- > Set COVER_DATA_LENGTH = 0 (SPI_OUT_CONF register 0x04).

Result:

TMC23x is selected as connected stepper motor driver.

10.5.2. TMC24x Setup

In order to activate the SPI data transfer and feature set for a connected TMC24x stepper motor driver, do as follows:

Action:

- Set spi_output_format = b'1001 (SPI_OUT_CONF register 0x04).
- ➤ Set COVER_DATA_LENGTH = 0 (SPI_OUT_CONF register 0x04).

Result:

TMC24x is selected as connected stepper motor driver.

- i In addition to the TMC23x features mentioned above, the TMC24x stepper driver family provides three stallGuard bits as load measurement indicator. Therefore, the TMC24x stepper family is supported by the TMC4361A for the following:
 - Stall detection and
 - Stop-on-Stall behavior
- → Turn to next page for more information.



10.5.3. TMC23x/24x Status Bits TMC23x/24x Microsteps TMC4361A maps the following status bits of TMC23x/24x stepper drivers – which are transferred with each SPI datagram – to the STATUS register 0x0F:

Status Register Mapping for TMC23x/24x				
STATUS bit @TMC4361A	Status flag @TMC23x/24x	Description		
STATUS (24)	UV	Undervoltage flag.		
STATUS (25)	ОТ	Over temperature flag.		
STATUS (26)	OTPW	Temperature prewarning flag.		
STATUS (27)	OCA	Overcurrent flag for bridge A.		
STATUS (28)	OCB	Overcurrent flag for bridge B.		
STATUS (29)	OLA	Open load flag for bridge A.		
STATUS (30)	OLB	Open load flag for bridge B.		
STATUS (31)	OCHS	Overcurrent high side flag.		

Table 44: Mapping of TMC23x/24x Status Flags

TMC4361A only forward new current data (*CURRENTA_SPI* and *CURRENTB_SPI* at register 0x7B) for TMC23x/TMC24x in case the upper five bits of one of the two 9-bit current values changes; because TMC23x and TMC24x current data consist of four bit current values and one polarity bit for each coil.

Consequently, alterations of the internal microstep resolution only apply in case the new microstep resolution is lower than 16 bits.

10.5.4. Automatic Fullstep Switchover for TMC23x/24x Because SPI current data is transmitted, automatic switchover from microsteps to fullsteps and vice versa is only dependent on the internal ramp velocity.

In order to activate automatic switchover between microstep and fullstep operation, do as follows:

Action:

- > Set *FS_VEL* register 0x60 according to the velocity [pps] at which the switchover must happen.
- Set fs_en = 1 (bit19 of GENERAL_CONF register 0x00).

Result:

Now, current values are switched to fullstep values in case $|VACTUAL| \ge FS_{-}VEL$. A switchback from fullsteps to μ steps is executed in case $|VACTUAL| \le FS_{-}VEL$. The status bit $FS_{-}ACTIVE$ is set active as long as fullstep mode is enabled and activated.

• → Turn to next page for more information.



10.5.5. Mixed Decay Configuration for TMC23x/24x TMC4361A supports the mixed decay feature for the TMC23x/24x chopper in *SPI_OUT_CONF* register 0x04.

In order to configure mixed decay bits for TMC23x/24x, do as follows:

Action:

- Set mixed_decay = b'00 if mixed decay must always be deactivated.
- > Set *mixed_decay* = b'01 if mixed decay must be activated for each coil during the falling ramp of the sine curve until reaching value 0.
- Set mixed_decay = b'10 if mixed decay must always be activated, except during standstill.
- ➤ Set *mixed_decay* = b'11 if mixed decay must always be activated.

Result

The mixed decay bits for TMC23x/24x stepper motor drivers are set according to the configuration and the internal MSLUT values.

i Please refer to the TMC23x/TMC24x datasheets to get more information about the configuration of mixed decay bits.

10.5.6. ChopSync Configuration for TMC23x/24x Stepper Drivers TMC4361A forwards the internal clock at the output pin STDBY_CLK. This pin can also be used to provide an external clock for the TMC23x/24x stepper motor driver. This external clock generator automatically generates clock cycles that are modified by the chopSync feature if TMC23x/24x is configured as connected motor driver. Using chopSync enhances the motor drive for fast and smooth operation.

In order to enable the chopSync clock via the STDBY_CLK pin, do as follows:

Action:

- \gt Set *CHOPSYNC_DIV* register 0x1F to generate an external clock frequency fosc according to the following equation: fosc = f_{CLK} / *CHOP_SYNC_DIV*.
- Set stdby_clk_pin_assignment = b'10 (GENERAL_CONF register 0x00).

Result:

STDBY_CLK generates an external clock with the selected frequency f_{OSC} that automatically provides the chopSync feature.

i Recommended minimum external frequency f_{OSC} : two times higher than audible range.

10.5.7.
Doubling
ChopSync
Frequency
during Standstill

Because chopper noise is of more concern during standstill than during motion, TMC4361A provides an option to automatically double the ChopSync frequency during standby.

If selected, a ChopSync frequency within the audible range can be selected. If doubled, ChopSync frequency operates outside audible range.

In order to enable automatic chopSync frequency doubling, do as follows:

Action:

- > Activate any of the above mentioned *mixed_decay* options.
- > Set double_freq_at_stdby = 1 (SPI_OUT_CONF register 0x04).

Result:

ChopSync frequency is doubled during standby because CHOPSYNC_DIV is halfed.



10.5.8. Using TMC24x stallGuard Characteristics TMC24x forwards stallGuard values ={LD2&LD1&LD0} instead of one stallGuard2 status bit. These bits represent an unsigned value between 0 and 7. The lower the value is the higher the mechanical load is. TMC4361A can generate a one-bit internal stall signal by analyzing the stallGuard values.

In order to set up the stall load limit for automatic stall recognition, do as follows:

Action:

> Set proper STALL LOAD LIMIT (bit10:8 of SPIOUT CONF register 0x04).

Result:

Whenever $\{LD2\&LD1\&LD0\} \le STALL\ LOAD\ LIMIT$ a stall is indicated.

This feature also allows use of the Stop-on-Stall feature – already explained in section 10.4.4, page 102 – because this also applies to other TMC motor stepper drivers.

Additionally, a standby datagram can be sent automatically when a Stop-on-Stall is executed. In order to activate this behavior, do as follows:

Action:

- ➤ Set *VSTALL_LIMIT* register 0x67 [pps] according to minimum absolute velocity value for a correct stall recognition.
- Set stop_on_stall = 1 (bit26 of REFERENCE_CONF register 0x01).
- Set drive_after_stall = 0 (bit27 of REFERENCE_CONF register 0x01).
- ➤ Set stdby_on_stall_for_24x = 1 (bit6 of SPIOUT_CONF register 0x04).

Result.

Whenever a stall is calculated by comparing *STALL_LOAD_LIMIT* to the response of TMC24x, while at the same time the absolute value of *VACTUAL* exceeds *VSTALL_LIMIT*, the internal ramp velocity is stopped immediately. Additionally, both current values are then set to 0 whereupon a standby mode for the TMC24x stepper motor driver is generated that switches off all power driver outputs and clears the error flags.

i To return from Stop-on-Stall, *drive_after_stall* must be set manually, as stated further in section <u>10.4.4</u> (page <u>102</u>).

In order to exchange the UV status bit in the *STATUS* register 0x0F with the calculated stallGuard bit, do as follows:

Action:

Set stall_flag_instead_of_uv_en = 1(bit10:8 of SPIOUT_CONF register 0x04).

Result:

STATUS (24) shows the calculated stallGuard bit by comparing STALL_LOAD_LIMIT with the received response datagram of TMC24x.

Connection of STDBY CLK output pin of TMC4361A and OSC input pin of TMC23x/24x1

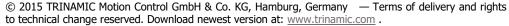


Risk of Burns! Avoid overheating and damage of the TMC23x/24x stepper driver and damage of the connected motor!

- You MUST use a low pass filter between STDBY_CLK output of TMC4361A and the OSC input pin of TMC23x/24x.
- You MUST keep the external clock frequency of the TMC23x/24x stepper motor driver below 50 kHz (to prevent overheating).

This will ensure smooth and safe operation.

¹ Per default (i.e. after power on and reset), STDBY_CLK forwards the internal clock that is too high for the TMC23x/24x. See Figure 10, (page 15) that provides a properly connected sample hardware setup.







10.6. TMC26x Stepper Motor Driver

TMC26x Stepper Motor Driver Support

TMC4361A provides the following features in order to support the TMC26x motor stepper driver family well:

- SPI mode that sets up current values directly.
- S/D mode in which the TMC26x processes S/D outputs of TMC4361A.
- Automatic switchover between microstep and fullstep operation for both modes.
- Stall detection and Stop-on-Stall behavior for both modes.
- S/D mode only: Transfer of automatic scaling values from TMC4361A to TMC26x.
- S/D mode only: Transfer of auto-generated polling datagrams sent by TMC4361A for reception of status data and microstep position from TMC26x.

In the following section, the features are explained in greater detail.

For more information, please refer to the manual of the connected stepper driver motor.

10.6.1. TMC26x Setup (SPI mode)

In order to activate the SPI data transfer mode and feature set for a connected TMC26x stepper motor driver, do as follows:

Action:

- Set spi_output_format = b'1010 (SPI_OUT_CONF register 0x04).
- > Set COVER_DATA_LENGTH = 0 (SPI_OUT_CONF register 0x04).

Result:

TMC26x in SPI mode is selected as connected stepper motor driver. Cover datagrams and current datagrams are sent via SPI output pins.

10.6.2. TMC26x Setup (S/D mode)

In order to activate the S/D mode and feature set for a connected TMC26x stepper motor driver, do as follows:

Action:

- ➤ Connect SPI output pins and S/D outputs to the TMC26x stepper motor driver.
- Set spi_output_format = b'1011 (SPI_OUT_CONF register 0x04).
- ➤ Set COVER_DATA_LENGTH = 0 (SPI_OUT_CONF register 0x04).
- > Set *DIR_SETUP_TIME* and *STP_LENGTH_ADD* (register 0x10) according to the hardware setup.
- Set proper POLL_BLOCK_EXP (bit11:8 of SPIOUT_CONF register 0x04).

Result:

TMC26x in S/D mode is selected as connected stepper motor driver. SPI output pins transfer only cover datagram and automatic configuration datagrams because motion is generated by processing the STPOUT/DIROUT output signals of TMC4361A. The next polling datagram is sent $2^{POLL_BLOCK_EXP \cdot SPI_BLOCK_TIME}$ clock cycles after the last polling datagram.

- i A high microstep frequency requires a short SPI datagram polling time.
- → Continued on next page.



10.6.3. Sending Cover Datagrams to TMC26x Based on the TMC26x settings - that were explained above - TMC4361A now sends 20-bit datagrams automatically.

In order to send cover datagrams to TMC26x motor stepper drivers, do as follows:

Action:

> Set COVER_LOW (19:0) to the register values that need to be transferred.

Result:

A cover datagram is sent to the connected driver. *COVER_DONE* is set after data transfer. The response of TMC26x is stored in *COVER_DRV_LOW* (19:0).

In case the TMC26x driver operates in SPI mode, *COVER_DONE* is also set when a current datagram is transferred.

In order to enable *COVER_DONE* only for cover datagrams, do as follows:

Action:

> Set cover_done_only_for_covers = 1 (bit12 of SPI_OUT_CONF register 0x04).

Result:

COVER_DONE event is only set if a cover datagram is sent, not for current datagrams.

10.6.4.
Automatic
Continuous
Streaming of
Cover Datagrams
for TMC26x

It is a common approach that the microcontroller continuously rewrites register values for TMC26x to respond to possible voltage drops at the VS pin of TMC26x, which – if they occur – prompt an internal register reset, by design.

TMC4361A provides an option to continuously rewrite the five configuration registers of TMC26x, which take off workload from the microcontroller.

In order to activate automatic continuous streaming of TMC26x cover datagrams, do as follows:

Action:

Set autorepeat_cover_en = 1 (bit7 of SPI_OUT_CONF register 0x04).

Result:

In case cover datagrams are sent to TMC26x while *autorepeat_cover_en* = 1, TMC4361A transfers a cover datagram every 2²⁰ clock cycle. Every time another register is addressed, the cover datagrams are retransferred one after the other in consecutive order; i.e. round-robin style.

i However, the transfer rate remains at one datagram per 2²⁰ clock cycles.

NOTE:

- → When TMC26x is operating in SPI mode, current datagrams are also repeated, if the value does not change; within one transfer interval cycle.
- → In case a TMC26x register is rewritten manually by cover datagrams, this last register value is, by definition, repeated.
- → Automatic register changes executed by TMC4361A e.g. automatic scaling value transfers are considered as well for repeated cover datagrams.



10.6.5. TMC26x SPI Mode: Automatic Fullstep Switchover Because SPI current data is transmitted, automatic switchover from microsteps to fullsteps and vice versa entirely depends on internal ramp velocity.

In order to activate automatic switchover between microstep and fullstep operation, do as follows:

Action:

- > Set FS_VEL register 0x60 according to the absolute velocity [pps] at which the switchover should happen.
- \triangleright Set fs en = 1 (bit19 of GENERAL CONF register 0x00).

Result:

Now, current values are switched to fullstep values, in case $|VACTUAL| \ge FS_VEL$. A switchback from fullsteps to μ steps is executed, in case $|VACTUAL| \le FS_VEL$.

The status bit *FS_ACTIVE* is set active as long as fullstep mode is enabled and activated.

10.6.6.
TMC26x S/D
Mode: Automatic
Fullstep
Switchover

In S/D mode, switchover from microsteps to fullsteps and vice versa is not only dependent on internal ramp velocity but also on the microstep position of the TMC26x MSLUT; because switching to a lower resolution must be executed carefully to catch the correct microstep position. Proper setting of read selection bits for TMC26x stepper drivers TMC4361A is required to execute switchover automatically.

In order to activate automatic switchover between microstep and fullstep operation in TMC26x S/D mode, do as follows:

PRECONDITION:

Mandatory TMC26x configuration MUST be executed via cover datagrams:

➤ Set RDSEL1 = 0 and RDSEL0 = 0 @TMC26x.

Action:

- ➤ Set *disable_polling* = 0 (bit6 of *SPI_OUT_CONF* register 0x04).
- > Set FS VEL register 0x60 according to the absolute switching velocity [pps].
- ➤ Set *fs_en* = 1 (bit19 of *GENERAL_CONF* register 0x00).
- Set fs_sdout = 0 (bit20 of GENERAL_CONF register 0x00).

Result:

The µstep resolution of TMC26x is set to fullsteps, in case $|VACTUAL| \ge FS_VEL$. A switchback from fullsteps to µsteps is executed in case $|VACTUAL| < FS_VEL$. FS_ACTIVE is set active as long as fullstep mode is enabled and activated. Presettings of the TMC26x DRVCTRL register – that is executed beforehand via cover datagrams – are considered whenever the particular register is overwritten with a newly assigned microstep resolution.

●→ Turn page for information on changing current scaling parameters for TMC26x in S/D mode.



10.6.7.
TMC 26x S/D
Mode: Change of
Current Scaling
Parameter

SPI mode-supported TMC26x drivers are automatically scaled by means of current datagrams. In order to automatically scale the current of a connected TMC26x motor stepper driver in S/D mode, TM4361A sends auto-generated cover datagrams by altering directly the CS value of the TMC26x SGCSCONF register.

TMC4361A provides features that change the current scaling automatically, which are explained in chapter 11, page 120.

In order to activate automatic current scaling for a connected TMC26x in S/D mode, do as follows:

Action:

- ➤ Set scale val transfer en = 1 (bit5 of SPI OUT CONF register 0x04).
- ➤ Set the scale value register 0x06 and scale configuration register 0x05 according to your requirements (see chapter 11, page 120).

Result:

If the current scaling is adapted internally, TMC4361A automatically sends cover datagrams to TMC26x that change the CS bit directly.

Presettings of the TMC26x SGCSCONF register – *that are executed beforehand via cover datagrams* – become considered whenever the particular register is overwritten with a newly assigned current scaling value.

NOTE:

→ Please consider that the CS value consists of 5 bits only. Therefore, the scaling values in register 0x06 must be adapted to 5-bit values as well.

10.6.8. TMC26x Status Bits

TMC4361A maps the following status bits of TMC26x stepper drivers – which are transferred within each SPI response – to the *STATUS* register 0x0F:

Status Register Mapping for TMC26x						
STATUS Bit @TMC4361A	Status Flag @TMC26x	Description				
STATUS(24)	SG	stallGuard2™ status flag				
STATUS(25)	ОТ	Over temperature flag				
STATUS(26)	OTPW	Temperature prewarning flag				
STATUS(27)	S2GA	Short-to-ground detection flag for high side MOSFET of coil A				
STATUS(28)	S2GB	Short-to-ground detection flag for high side MOSFET of coil B				
STATUS(29)	OLA	Open load flag for bridge A				
STATUS(30)	OLB	Open load flag for bridge B				
STATUS(31)	STST	Standstill flag				

Table 45: Mapping of TMC26x Status Flags

i If polling is not disabled, status data from TMC26x is also available in S/D mode.

10.6.9. TMC26x Status Response The DRV_STATUS register of TMC26x is always sent in response to any transferred datagram of TMC4361A.

In order to store the DRV_STATUS response of TMC26x, do as follows:

Action:

Set disbale_polling = 0 (bit5 of SPI_OUT_CONF register 0x04).

Result

TMC4361A stores the value of this response in *POLLING_STATUS* register 0x6C which then can be read out.

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10.7. TMC389 Stepper Motor Driver

Configuration for the TMC389 3--Phase Stepper Driver If a TMC389 is connected to the SPI output and a microstep resolution of 256 is set, a 3-phase stepper output for coil B can be generated. All features of TMC26x stepper motor drivers in SPI mode are also available for TMC389.

In order to activate the SPI data transfer mode and feature set - for a connected TMC389 3-phase stepper motor driver - do as follows:

Action:

- > Set *spi_output_format* = b'1010 (*SPI_OUT_CONF* register 0x04).
- ➤ Set *three_phase_stepper_en* = 1 (*SPI_OUT_CONF* register 0x04).
- ➤ Set COVER_DATA_LENGTH = 0 (SPI_OUT_CONF register 0x04).

Result:

Now, the *CURRENTB* and *CURRENTB_SPI* values are shifted by 120° towards *CURRENTA* and *CURRENTA_SPI* – in contrast to the 90° shift of the 2-phase stepper motors.



10.8. TMC2130 Stepper Motor Driver

TMC2130 Support

TMC4361A provides the following features in order to support the TMC2130 motor stepper driver well:

- SPI mode that sets up current values directly.
- S/D mode in which the TMC2130 processes S/D outputs of TMC4361A.
- Automatic switchover between microstep and fullstep operation for both modes.
- Stall detection and Stop-on-Stall behavior for both modes.
- S/D mode only: Transfer of automatic scaling datagrams from TMC4361A to TMC2130.
- S/D mode only: Transfer of auto-generated polling datagrams sent by TMC4361A for reception of status data and microstep position from TMC2130.

In the following section, the features are explained in greater detail.

For more information, please refer to the manual of the TMC2130 stepper driver motor.

10.8.1. Set-up TMC2130 Support (SPI Mode)

In order to activate the SPI data transfer mode and feature set - for a connected TMC2130 stepper motor driver - do as follows:

Action:

- > Set *spi output format* = b'1101 (*SPI OUT CONF* register 0x04).
- > Set COVER DATA LENGTH = 0 (SPI OUT CONF register 0x04).

Result:

TMC2130 in SPI mode is selected as connected stepper motor driver. Cover datagrams and current datagrams are sent via SPI output pins.

10.8.2. Set-up TMC2130 Support (S/D Mode)

In order to activate the S/D mode and feature set - for a connected TMC2130 stepper motor driver - do as follows:

Action:

- ➤ Connect SPI output pins and S/D outputs to the TMC2130 stepper motor driver.
- > Set *spi output format* = b'1100 (*SPI OUT CONF* register 0x04).
- ➤ Set COVER_DATA_LENGTH = 0 (SPI_OUT_CONF register 0x04).
- > Set *DIR_SETUP_TIME* and *STP_LENGTH_ADD* (register 0x10) according to the hardware setup.
- > Set proper *POLL BLOCK EXP* (bit11:8 of *SPIOUT CONF* register 0x04).

Result:

TMC2130 in S/D mode is selected as connected stepper motor driver. SPI output pins transfer only cover datagrams and automatic configuration datagrams because motion is generated by processing the STPOUT/DIROUT output signals of TMC4361A. The next polling datagram is sent 2^POLL_BLOCK_EXP · SPI_BLOCK_TIME clock cycles after the last polling datagram.

i A high microstep frequency requires a short SPI datagram polling time.



10.8.3. Sending Cover Datagrams to TMC2130 Based upon the TMC2130-supported settings explained above, the TMC4361A now sends 40 bit datagrams automatically.

In order to send cover datagrams to TMC2130 stepper drivers, do as follows:

Action:

- > Set COVER_HIGH (7:0) register 0x6D to address value that needs to be sent.
- > Set COVER LOW (31:0) register 0x6C to data values that needs to be sent.

Result:

A cover datagram is sent to the connected driver. *COVER_DONE* is set after data transfer. The response of TMC2130 is stored in *COVER_DRV_HIGH* (7:0) and *COVER_DRV_LOW* (31:0).

In case the TMC2130 driver operates in SPI mode, *COVER_DONE* is also set when a current datagram is transferred. This also applies to polling datagrams, explained in section 10.8.8, page 115.

In order to enable *COVER_DONE* only for cover datagrams, do as follows: Action:

> Set cover_done_only_for_covers = 1 (bit12 of SPI_OUT_CONF register 0x04).

Result:

COVER_DONE event is only set if a cover datagram is sent, not for current datagrams.

10.8.4.
Automatic
Continuous
Streaming of
Cover Datagrams
for TMC2130

It is a common approach that the microcontroller continuously rewrites register values for TMC2130 to respond to possible voltage drops at the VS pin of TMC2130, which – if they occur – prompt an internal register reset, by design.

TMC4361A provides an option to continuously rewrite five configuration registers of TMC2130, which take off workload from the microcontroller.

These registers are: GCONF 0x00, IHOLD_IRUN 0x10, CHOPCONF 0x6C, COOLCONF 0x6D, and DCCTRL 0x6E.

In order to activate automatic continuous streaming of TMC2130 cover datagrams, do as follows:

Action:

Set autorepeat_cover_en = 1 (bit7 of SPI_OUT_CONF register 0x04).

Result:

In case cover datagrams are sent to TMC2130 register – that are mentioned above – while *autorepeat_cover_en* = 1, TMC4361A transfers a cover datagram every 2²⁰ clock cycle. Everytime another register is addressed, the cover datagrams are retransferred one after the other in consecutive order; i.e. round-robin style.

i However, the transfer rate remains at one datagram per 2²⁰ clock cycles.

NOTE:

- → When TMC2130 is operating in SPI mode, current datagrams are also repeated, if the value does not change; within one transfer interval cycle.
- → In case one of the five above mentioned TMC2130 register is rewritten manually by cover datagrams, this last register value is, by definition, repeated.
- → Automatic register changes executed by TMC4361A e.g. automatic scaling value transfers are considered as well for repeated cover datagrams.



10.8.5. TMC2130 SPI Mode: Automatic Fullstep Switchover Because SPI current data is transmitted, the automatic switchover from microsteps to fullsteps and vice versa entirely depends on the internal ramp velocity.

In order to activate automatic switchover between microstep and fullstep operation, do as follows:

Action:

- > Set *FS_VEL* register 0x60 according to absolute velocity [pps] at which the switchover should happen.
- \triangleright Set fs en = 1 (bit19 of GENERAL CONF register 0x00).

Result:

Now, current values are switched to fullstep values, in case $|VACTUAL| \ge FS_{-}VEL$. A switchback from fullsteps to μ steps is executed in case $|VACTUAL| < FS_{-}VEL$. The status bit $FS_{-}ACTIVE$ is set active as long as fullstep mode is enabled and activated.

10.8.6. TMC2130 S/D Mode: Automatic Fullstep Switchover During S/D mode, switchover from microsteps to fullsteps and vice versa is only executed directly by TMC2130. Therefore, a fullstep velocity must only be defined in TMC2130. TMC4361A transfers microsteps whether TMC2130 is operating in fullstep or microstep mode.

10.8.7. TMC 2130 S/D Mode: Changing current Scaling Parameter TMC4361A provides features that change the current scaling automatically, which is explained in chapter $\underline{11}$, page $\underline{120}$. Stepper motor drivers that are supported by SPI current datagrams are automatically scaled via current datagrams. To automatically scale the current of a connected TMC2130 motor stepper driver in S/D mode, TM4361A sends auto-generated cover datagrams by altering the CS value of the TMC2130 IHOLD IRUN register.

In order to activate automatic current scaling for TMC2130 in S/D mode:

Action:

- Set scale_val_transfer_en = 1 (bit5 of SPI_OUT_CONF register 0x04).
- ➤ Set scale value register 0x06 and scale configuration register 0x05 according to your requirements (see chapter 11, page 120).

Result:

When current scaling is adapted internally, TMC4361A sends cover datagrams to TMC2130 automatically, which changes the CS bit directly.

Presettings of the IHOLD_IRUN register of the TMC2130 – executed before via cover datagrams – are considered whenever the particular register is overwritten with a newly assigned current scaling value.

i Please consider that the IRUN and IHOLD values consist of 5 bits only. Therefore, scaling values in register 0x06 must also be adapted to 5-bit values.



TMC2130 Status Bits

TMC4361A maps the following status bits of TMC2130 stepper drivers – which are transferred within each SPI response – to the *STATUS* register 0x0F:

Status Register Mapping for TMC2130							
STATUS Bit @TMC4361A	Description						
STATUS (24)	SG	stallGuard2™ status flag.					
STATUS (25)	ОТ	Over temperature flag.					
STATUS (26)	OTPW	Temperature prewarning flag.					
STATUS (27)	S2GA	Short-to-ground detection flag for high side MOSFET of coil A.					
STATUS (28) S2GB		Short-to-ground detection flag for high side MOSFET of coil B.					
STATUS (29)	OLA	Open load flag for bridge A.					
STATUS (30)	OLB	Open load flag for bridge B.					
STATUS (31)	STST	Standstill flag.					

Table 46: Mapping of TMC2130 Status Flags

i If polling is not disabled ($disable_polling = 0$), status data from TMC2130 is also available in S/D mode.

10.8.8. TMC2130 Status Response

TMC4361A continuously polls five status registers of TMC2130, if not disabled. These register are GSTAT 0x01, PWM_SCALE 0x71, LOST_STEPS 0x73 and DRV STATUS 0x6F.

In order to store the polled register values of TMC2130, do as follows:

Action:

Set disbale_polling = 0 (bit5 of SPI_OUT_CONF register 0x04).

Result:

TMC4361A stores the value of DRV_STATUS in *POLLING_STATUS* register 0x6C, which then can be read out.

The response for polling of GSTAT, PWM_SCALE and LOST_STEPS are merged in the *POLLING_REG* register 0x6D, which then can also be read out.



10.9. Connecting Non-TMC Stepper Motor Driver or SPI-DAC at SPI output interface

TMC4361A also provides configuration data for driver chips of other companies via the cover registers. The following output format settings can be selected:

Non-TMC Data Transfer Options					
Output Formats	spi_output_format	Comment			
SPI output off	b′0000	SPI output driver pins are switched off.			
Cover output only	b′1111	Only cover datagrams are sent via the SPI output pins.			
Unsigned scaling factor	b′0100	The actual unsigned current scaling value is provided at the SPI output pins.			
Signed current data	b′0101	b'0101 Both actual signed current values are provided in one datagram at the SPI output pins.			
DAC scaling factor	b′0110	The actual unsigned current scaling value is provided at the SPI output pins for a defined DAC address.			
DAC absolute values	b′0011	Both actual signed current values are provided in two datagrams at the SPI output pins for defined DAC addresses, which are absolute values. Phase bits are generated at the STPOUT/DIROUT interface. Phase bit = 0 signifies positive values.			
DAC absolute values	Both actual signed current values are provided in two datagra at the SPI output pins for defined DAC addresses, which are				
DAC adapted values	b′0001	Both actual signed current values are provided in two datagrams at the SPI output pins for defined DAC addresses. These values are mapped to positive values: Current value equals minimum value $(-255) = 0$ Current value equals $0 = 128$ Current value equals maximum value $(+255) = 255$			

Table 47: Non-TMC Data Transfer Options

NOTE:

→ Please note that the COVER_DATA_LENGTH must be set according to the predefined driver chip datagram length.

Cover Output only



In order to send cover datagrams only, use this option to avoid datagrams that send scaling or current values whenever these internal values are changed.

Please keep in mind that only the SPI protocol is available that is used for TMC motor stepper drivers.

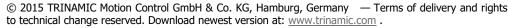
Sending unsigned Scaling Factor Setting $spi_output_format = b'0100$ leads to a transfer of the 8-bit scaling factor if this value is altered internally: Output data(7:0) = $SCALE_PARAM$ (7:0).

The MSB 7 is sent first. If more than 8 bits are configured as *COVER_DATA_LENGTH,* leading zeros are inserted before the MSB.

Sending signed Current Values

Setting $spi_output_format = b'0101$ leads to a transfer of both signed current values that consists of 18 bits and are sent one after the other in one datagram: Output data(17:0) = $CURRENTA_SPI$ (8:0) & $CURRENTB_SPI$ (8:0).

The MSB (bit17) is sent first. If more than 18 bits are configured as COVER_DATA_LENGTH, leading zeros are inserted before the MSB.







10.9.1. Connecting a SPI-DAC

DAC Output Values

Connecting a compatible SPI-DAC to SPI output pins, several possibilities are available for output configuration:

- Output of the internal SPI current values.
- Output of the internal current scaling value.
- Several SPI protocols are available.

10.9.2. DAC Data Transfer

SPI-DACs can convert more than one digital value, but every value is transmitted in one datagram. Because TMC4361A provides two current values, a datagram transfer from TMC4361A to a connected SPI-DAC is split into two datagrams, one for each current value: *CURRENTA_SPI* and *CURRENTB_SPI*.

The transmission is initiated as soon as one of both values is changed internally. The data transfer of the second current value *CURRENTB_SPI* is executed automatically whenever the transmission of *CURRENTA_SPI* is completed.

If only the scaling factor *SCALE_PARAM* needs to be transferred, only one datagram is sent out.

10.9.3. Changing SPI Output Protocol for SPI-DAC Per default, the SPI protocol follows the TMC style: To initiate a data transfer, the negated chip select signal NSCSDRV_SDO switches from high to low level. After a while, the serial clock SCKDRV_NSDO switches from high to low level. When the transmission is finished, the serial clock switches to high level. Afterwards, the negated chip select signal switches to high level to finish the data transfer.

Adaptations to suit other SPI protocols are also available:

In order to set serial clock to low level - before the negated chip select switches to low level - do as follows:

Action:

> Set sck_low_before_csn = 1 (bit4 of SPIOUT_CONF register 0x04).

Result:

SCKDRV_NSDO is tied low before NSCSDRV_SDO switches to low level to initiate data transfer.

Per default, TMC drivers sample master data with the rising edge of the serial master clock. Thus, TMC4361A shifts output data at SDODRV_SCLK with the falling edge of SCKDRV_NSDO.

If the data must be sampled with the falling edge of the master clock at the driver's side, do as follows:

Action:

> Set new_out_bit_at_rise = 1 (bit5 of SPIOUT_CONF register 0x04).

Result:

The output data at SDODRV_SCLK is changed with the rising edge of SCKDRV_NSDO.



10.9.4. DAC Address Values SPI transmission to a DAC transfers an address or a command prior to the value that must be defined. The length of the prefixed command/address can be assigned by setting *DAC CMD LENGTH* according to specification of the SPI-DAC.

In order to set up the DAC communication scheme, do as follows: Action:

- > Set DAC_CMD_LENGTH (bit11:7 of SPI_OUT_CONF register 0x04) according to the length of the address / command, which is placed in front of the values.
- ➤ Set DAC_ADDR register 0x1D according to your requirements:
 - Address/command of the 1st value: Set DAC_ADDR(15:0) = DAC_ADDR_A.
 - Address/command of the 2nd value: Set DAC_ADDR(31:16)= DAC_ADDR_B.

Result:

DAC_ADDR_A is placed in front of the first transferred value that can be the current value of coilA (=*CURRENTA_SPI*) or the scaling factor (=*SCALE_PARAM*), whereas *DAC_ADDR_B* is placed before the second current value *CURRENTB_SPI*.

- i COVER_DATA_LENGTH comprises the whole datagram length, which is the sum of the address/length DAC_CMD_LENGTH and the 8-bit data length.
- i If the cover register length comprises more bits than the combination of address/command and value, trailing zeros are added at the end.
- i The command bits consist of the least significant bits of *DAC_ADDR_x* if the command length is less than 16 bits long.

10.9.5. DAC Data Values

Several opportunities are available for the DAC data style:

- Current values are converted to absolute values. The phases of the values are generated at the STPOUT (coilA) and DIROUT (coilB) pins. The base line (value equals 0) is located at 0 (see Table 48, Figures B and C).
- The current values which range between -255 and 255 are mapped to values between 0 and +255: the minimum value of -255 is an output value of 0, whereas the baseline is set to +128. The maximum value remains at +255. In detail, the value is divided by two and 128 is added to the quotient (Table 48, p. 119, Fig. A).

TMC4381 provides an offset to compensate for a shifted DAC baseline.

In order to shift the DAC baseline, do as follows:

Action:

Set DAC_OFFSET (bit31:24 of register 0x7E) according to your requirements.

Result:

The digital values are shifted accordingly. Table $\frac{48}{2}$ (Page $\frac{119}{2}$), **Figure D** shows absolute DAC values. The DAC baseline is shifted by 32 steps, whereas Table $\frac{48}{2}$ (page $\frac{119}{2}$), **Figure E** shows mapped DAC values, which are shifted by 64 steps.

- i For the three available absolute values options including the unsigned scale parameter transfer the offset represents an unsigned number.
- i For the mapped values option the offset represents a signed number. To avoid a carry over at the value limits +255 and -256 when using an DAC offset, the MSLUT values must be scaled down for the SPI output values (see Table 48 (page 119), figures D and E). This can be done by using the current scale feature, as explained in chapter 11, page 120.
- → Continued on next page.



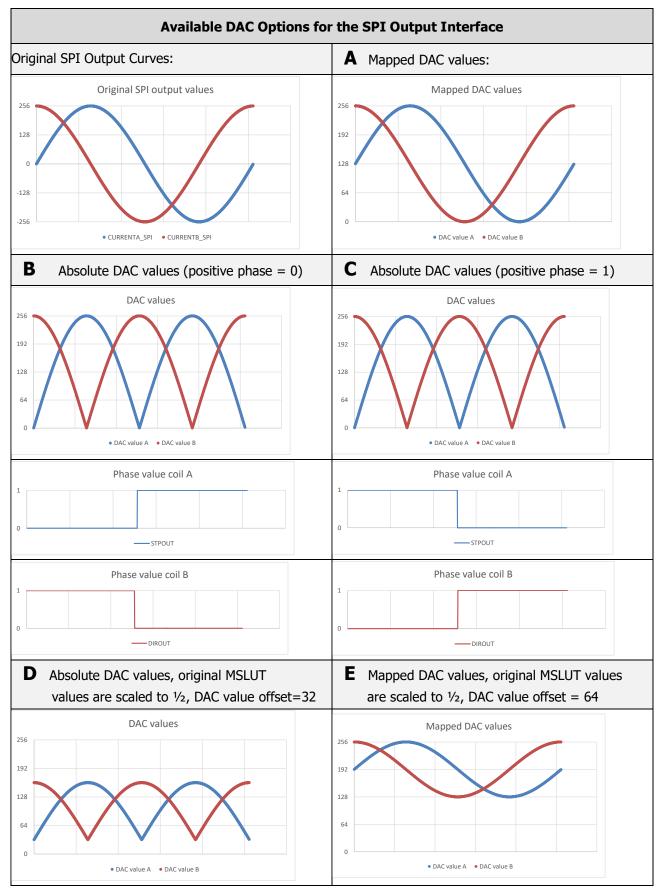


Table 48: Available SPI-DAC Options



11. Current Scaling

The current values of register 0x7A – CURRENTA and CURRENTB – of the microstep lookup table (MSLUT) represent the maximum 9-bit signed values, which can be sent via the SPIOUT output interface. In most sections of the velocity ramp it is not required to drive the motor with the full current amplitude. Various possibilities are implemented that allow adaptation of actual current values of the MSLUT to the present ramp status. Scale parameters are available for boost current, hold current, and drive current.

These parameters can be assigned independently in the *SCALE_VALUES* register 0x06, and are used automatically for different states of the velocity ramp; if enabled, as described below. Prior to describing the various feasible scaling situations, a brief explanation of the scaling calculation is provided.

Calculation of the Current Output Values

Description of Scaling Calculation When scaling is enabled for the present ramp state, the actual current values of the MSLUT are multiplied with the MULT_SCALE parameter that is deduced from one of the four *SCALE_VALUES*:

```
MULT_SCALE = (actual_SCALE_VAL + 1) / 256
with actual_SCALE_VAL = {HOLD, BOOST, DRV1, DRV2}.
```

Consequently, this MULT_SCALE ranges from 0 to 1: $0 < MULT_SCALE \le 1$.

MULT_SCALE is then multiplied with the actual current values *CURRENTA* and *CURRENTB*, which are generated by the MSLUT:

```
CURRENTA_SPI = CURRENTA · MULT_SCALE (bit8:0 of 0x7B)

CURRENTB_SPI = CURRENTB · MULT_SCALE (bit24:16 of 0x7B)
```

These values are transferred via SPI output interface. If no current scaling is enabled, the output values <code>CURRENTA_SPI</code> and <code>CURRENTB_SPI</code> are equal to the MSLUT values <code>CURRENTA</code> and <code>CURRENTB</code> because the scaling values are equal to the maximum 255, per default. Thus, scaling will only decrease the original MSLUT values.

Also, the actual scale parameter can assume intermediate values because TMC4361A offers possibilities to convert smoothly from one scale value to another. The actual scale parameter *SCALE_PARAM* can be read out at register 0x7C. It has the same range as the four *SCALE_VALUES*.

AREAS OF SPECIAL CONCERN Use of TMC26x and TMC2130 stepper motor drivers in S/D mode:

If TMC motor stepper drivers are used in S/D mode, scaling values comprise only 5 bits because the CS value of TMC26x, and the IHOLD, IRUN values of TMC2130 motor stepper drivers are adapted directly. Therefore, MULT_SCALE is calculated slightly differently:

MULT_SCALE = (actual_SCALE_VAL + 1) / 32



11.1. Hold Current Scaling

During standstill, the current can be scaled down considerably in most applications because the energy demand is lower than during motion. In addition to the scaling value, the standby delay must be configured. The delay defines the time between ramp stop and startup of hold scaling. Whenever the delay is set to 0, hold scaling is immediately enabled at the end of the velocity ramp. Because most applications require waiting for system oscillations after ramp stop, this delay must be set up in most cases.

In order to set up and enable hold current scaling, do as follows:

Action:

- ➤ Set the time frame for STDBY_DEALY register 0x15 after ramp stop, and before standby phase starts.
- ➤ Set *HOLD_SCALE_VAL* = *SCALE_VALUES* (31:24) according to the maximum current during motor standstill.
- ➤ Set *hold_current_scale_en* = 1 (*CURRENT_CONF* register 0x05).
- ➤ Set *closed_loop_scale_en* = 0 (*CURRENT_CONF* register 0x05).

Result:

The standby timer is started as soon as *VACTUAL* reaches 0. After *STDBY_DELAY* clock cycles the standby timer expires that activates the hold scaling phase.

Standby Status

The standby status can be forwarded via STDBY_CLK output pin.

In order to generate an output standby signal, do as follows:

Action:

- > Set stdby_clk_pin_assignment (1) = 0 (Bit14 of GENERAL_CONF register 0x00).
- > Set *stdby_clk_pin_assignment* (0) (Bit13 of *GENERAL_CONF* register 0x00) according to the active voltage level of the output pin.

Result:

STDBY_CLK output pin forwards the internally generated standby status. The active output level equals *stdby_clk_pin_assignment* (0).

11.2. Freewheeling

Some applications require a freewheeling behavior after ramp stop. This means that the current values are set to 0. A delay timer can be configured to define the time between standby start and the beginning of freewheeling.

In order to set up and enable freewheeling, do as follows:

Action:

- ➤ Set FREEWHEEL_DELAY register 0x16 according to the duration of the time after standby start, so that freewheeling is activated accordingly.
- Set freewheeling_en = 1 (CURRENT_CONF register 0x05).
- Set closed_loop_scale_en = 0 (CURRENT_CONF register 0x05).

Result:

The freewheeling timer is started as soon as the standby mode is activated. After completion of *FREEWHEEL_DELAY* clock cycles, the freewheeling timer expires that activates the freewheeling phase.

i Just before the velocity ramps starts internal scaling is set to the standby scaling value. This avoids starting the ramp at current values that are equal to 0.



11.3. Current Scaling during Motion

If the current values need to be scaled during motion, several options are available. Up to three scaling values can be selected: Two drive scaling values and one boost scale value. Different scale values can be automatically assigned to the various sections of the velocity ramp.

11.3.1. Drive Scaling

Drive scaling is the preferred direct and mostly unconditional scaling option. If no boost scaling is enabled, the current values are scaled according to the given scale value, independent of the present ramp status.

In order to set up and enable only drive current scaling, do as follows:

Action:

- ➤ Set *DRV1_SCALE_VAL* = *SCALE_VALUES* (15:8) according to the maximum current during motion.
- Set drive_current_scale_en = 1 (CURRENT_CONF register 0x05).
- ➤ Set *closed_loop_scale_en* = 0 (*CURRENT_CONF* register 0x05).

Result:

As long as no other motion scale options are activated the current values of the MSLUT are scaled according to *DRV1 SCALE VAL* during motion (*VACTUAL* <> 0).

11.3.2. Alternative Drive Scaling

A second drive scale parameter can be assigned in order to differentiate the motion scaling according to the internal ramp velocity.

In order to set up and enable drive current scaling with two different scaling values, do as follows:

Action:

- ➤ Set *VDRV_SCALE_LIMIT* register 0x17 [pps] according to switching velocity at which drive scaling will change.
- > Set DRV1_SCALE_VAL = SCALE_VALUES(15:8) according to maximum current during motion below VDRV_SCALE_LIMIT.
- ➤ Set *DRV2_SCALE_VAL* = *SCALE_VALUES*(23:16) according to maximum current during motion beyond *VDRV_SCALE_LIMIT*.
- > Set drive_current_scale_en = 1 (CURRENT_CONF register 0x05).
- ➤ Set sec_drive_current_scale_en = 1 (CURRENT_CONF register 0x05).
- Set closed_loop_scale_en = 0 (CURRENT_CONF register 0x05).

Pacult

As long as no boost scaling is activated, the current values of the MSLUT are scaled according to $DRV1_SCALE_VAL$ as long as $VACTUAL \leq VDRV_SCALE_LIMIT$.

Whenever $VACTUAL > VDRV_SCALE_LIMIT$ the current values are scaled according to $DRV2_SCALE_VAL$.



11.3.3. Boost Current In certain sections of the velocity ramp it can be useful to boost the current. Boost current can be assigned temporarily either after ramp start or during the whole ac-/deceleration phase. All options can be selected separately, or in combination.

i All three options use the same scaling value BOOST SCALE VAL.

OPTION 1: BOOST SCALING AT RAMP START

In order to set up and enable boost current scaling within a defined time frame directly after the velocity ramp start-up, do as follows:

Action:

- ➤ Set *BOOST_TIME* register 0x18 according to the delay period at which boost current scaling is activated after a velocity ramp start.
- > Set BOOST_SCALE_VAL = SCALE_VALUES (7:0) according to the maximum current during the boost phase.
- Set boost_current_after_start_en = 1 (CURRENT_CONF register 0x05).
- Set closed_loop_scale_en = 0 (CURRENT_CONF register 0x05).

Result:

After the velocity ramp start (*VACTUAL* = 0 before), boost scaling is activated according to *BOOST_SCALE_VAL*. The boost timer expires after *BOOST_TIME* clock cycles. Afterwards, any other selected scaling value is used, if active and selected.

OPTION 2: BOOST SCALING ON ACCELERATION SLOPES

In order to set up and enable boost current scaling for the acceleration phase of the velocity ramp, do as follows:

Action:

- > Set BOOST_SCALE_VAL = SCALE_VALUES (7:0) according to the maximum current during the boost phase.
- Set boost_current_on_acc_en = 1 (CURRENT_CONF register 0x05).
- ➤ Set *closed_loop_scale_en* = 0 (*CURRENT_CONF* register 0x05).

Result:

As long as the absolute internal velocity |VACTUAL| increases, the boost scaling function is activated according to $BOOST_SCALE_VAL$. The present ramp state can be read out by the $RAMP_STATE$ flag. Acceleration slopes are indicated by $RAMP_STATE = b'01$.

OPTION 3: BOOST SCALING ON DECELERATION SLOPES

In order to set up and enable boost current scaling for the deceleration phase of the velocity ramp, do as follows:

Action:

- > Set BOOST_SCALE_VAL = SCALE_VALUES(7:0) according to maximum current during the boost phase.
- > Set boost_current_on_dec_en = 1 (CURRENT_CONF register 0x05).
- Set closed_loop_scale_en = 0 (CURRENT_CONF register 0x05).

Result:

As long as the absolute internal velocity |VACTUAL| decreases, boost scaling is activated according to $BOOST_SCALE_VAL$. The present ramp state can be read out at the $RAMP_STATE$ flag. Deceleration slopes are indicated by $RAMP_STATE$ = b'10.



11.4. Scale Mode Transition Process Control

Transition from one scale value to the next active value can be configured as slight conversion. It is advisable to avoid abrupt scaling alterations, which can cause unwanted oscillations and/or motor stall. Three different parameters can be set to convert to higher or lower current scale values.

Transition to Hold Current Scaling It is often required to peter out the motion (by smoothening the transition process from motion scaling to hold scaling) in order to avoid system standstill oscillations.

In order to configure a smooth transition from motion current scaling to hold current scaling, do as follows:

Action:

> Set *HOLD_SCALE_DELAY* register 0x19 according to the delay period after which the actual scale parameter is decreased by one step towards hold current scale value

Result:

Immediately after the hold scaling current is activated, the actual scale parameter is decreased by one step per *HOLD_SCALE_DELAY* clock cycles until *SCALE_PARAM* = *HOLD_SCALE_VAL*.

i If HOLD_SCALE_DELAY = 0, the hold current scaling value HOLD_SCALE_VAL is assigned immediately whenever the hold current scaling is activated.

Transition to higher Motion Current Scaling To avoid step loss — in case a higher scale value is assigned during motion — the transition from low to high current scale values can also be adapted.

In order to configure a smooth transition from a lower motion current scaling value to a higher motion current scaling value, do as follows:

Action:

➤ Set *UP_SCALE_DELAY* register 0x18 according to the delay period after which the actual scale parameter is increased by one step towards the higher current scale value.

Result:

Whenever a higher current scale value is assigned internally, the actual scale parameter is increased by one step per *UP_SCALE_DELAY* clock cycles until the assigned scale parameter is reached.

- i If UP_SCALE_DELAY = 0, the higher current scaling value is assigned immediately whenever the corresponding current scaling phase is activated.
- → Description continued on next page.



Transition to lower Motion Current Scaling To avoid step loss or unwanted oscillations — in case a lower scale value is assigned during motion — the transition from high to low current scale values can be adapted also.

In order to configure a smooth transition from a higher motion current scaling value to a lower motion current scaling value, do as follows:

Action:

➤ Set DRIVE_SCALE_DELAY register 0x1A according to the delay period after which the actual scale parameter is decreased by one step towards the lower current scale value.

Result:

Whenever a lower current scale value is assigned internally, the actual scale parameter is decreased by one step per *DRIVE_SCALE_DELAY* clock cycles until the assigned scale parameter is reached.

i If *DRIVE_SCALE_DELAY* = 0, the lower current scaling value is assigned immediately whenever the corresponding current scaling phase is activated.

Two examples are provided on the following pages that illustrate how scaling modes can be used.

The scale parameter *SCALE_PARAM* is shown in combination with its related scale timers in clock cycles and in combination with the underlying velocity ramp.



11.5. Current Scaling Examples

Scaling Mode Example 1

In this example, the following scale options are enabled:

- Standby scaling
- Freewheeling
- Boost scaling at start
- Boost scaling on deceleration ramps
- Drive scaling

The different scaling stages of the trapezoidal velocity ramp are shown in different colors in the **Figure A** below.

Figure B shows the internal scale parameter *SCALE_PARAM* as function of time. The scale parameter is not switched immediately whenever the scaling situations alters; because delay timers are used. A transition time between the assigned values is generated. Four transition phases are shown that are calculated as follows:

```
\begin{aligned} & \text{tstart\_scale} \ = \ (BOOST\_SCALE\_VAL - HOLD\_SCALE\_VAL) \cdot UP\_SCALE\_DELAY \cdot \\ & \text{fclk} \end{aligned} \begin{aligned} & \text{tdn\_scale} \ & = \ (BOOST\_SCALE\_VAL - DRV1\_SCALE\_VAL) \cdot \\ & DRV\_SCALE\_DELAY \cdot \\ & \text{fclk} \end{aligned} \begin{aligned} & \text{tup\_scale} \ & = \ (BOOST\_SCALE\_VAL - DRV1\_SCALE\_VAL) \cdot UP\_SCALE\_DELAY \cdot \\ & \text{fclk} \end{aligned} \begin{aligned} & \text{thold\_scale} \ & = \ (DRV1\_SCALE\_VAL - HOLD\_SCALE\_VAL) \cdot HOLD\_SCALE\_DELAY \cdot \\ & \text{fclk} \end{aligned}
```

Figure C shows the different timers that are used:

- To finish boost scaling after start.
- To start standby scaling.
- To start freewheeling.
- i These three delay values are directly determined by their respective register values 0x1B, 0x15, and 0x16.

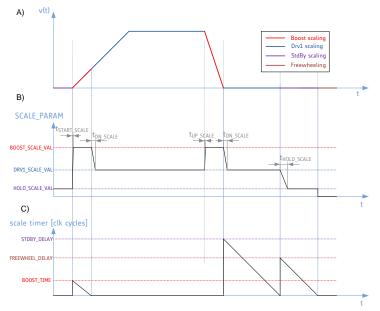
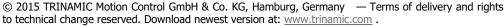


Figure 55: Scaling Example 1







Scaling Mode Example 2

In this example, the following scale options are enabled:

- Boost scaling on acceleration ramps
- Drive scaling 1 and 2

As long as $|VACTUAL| < VDRV_SCALE_LIMIT$, Drv1 scaling is active. Both drive scaling modes are used for the deceleration ramp because boost current is not enabled during deceleration slopes ($boost_current_on_dec = 0$).

Whenever *VACTUAL* traverses 0 the *RAMP_STATUS* switches to acceleration ramp, and boost scaling becomes enabled again.

This is shown in Figure $\underline{53}$ A. Figure $\underline{53}$ B depicts the actual scale parameter, which is altered with the formerly specified delays. In contrast to example 1, t_{START_SCALE} is changed to the following calculation:

ton_scale = (BOOST_SCALE_VAL - DRV1_SCALE_VAL) · DRV_SCALE_DELAY · fclk

Whereas the other transition phases depend on whether *DRV1_SCALE_VAL* or *DRV2_SCALE_VAL* is used either; before or after the transition process.

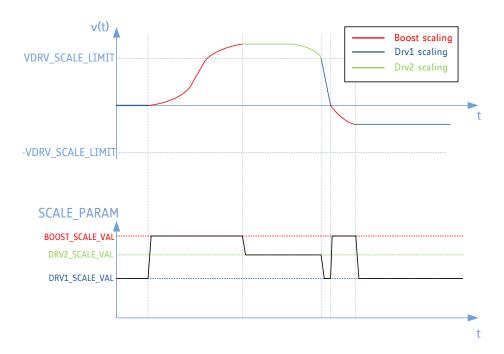


Figure 56: Scaling Example 2



12. NFREEZE and Emergency Stop

In case dysfunctions at board level occur, some applications require an additional strategy to end current operations without any delay. Therefore, TMC4361A provides the low active safety pin NFREEZE.

NFREEZE Operational Principle NFREEZE is low active. An active NFREEZE input transition from high to low level stops the current ramp immediately in a user configured way.

At the moment - when NFREEZE switches to low - an event *FROZEN* is triggered at *EVENTS* (10). *FROZEN* remains active until the reset of the TMC4361A.

AREAS OF SPECIAL CONCERN

It is necessary to tie NFREEZE low for at least three clock cycles because of the input filter of three consecutive sample points.

Pin Description: NFREEZE				
Pin Name Type Remarks				
NFREEZE Input External enable pin; low active.				

Table 49: Pin Description: NFREEZE

Pin Descriptions: DFREEZE and IFREEZE					
Register Name	Register Name Register Address Remarks				
DFREEZE	0x4E (23:0) RW		Deceleration value in the case of an active FREEZE event.		
IFREEZE 0x4E (31:24) RW Current scaling value in the case of an active FREEZE event.					

Table 50: Pin Descriptions DFREEZE and IFREEZE

12.1.1. Configuration of FREEZE Function

Two parameters (*DFREEZE* and *IFREEZE*) are necessary in order to be able to use the TMC4361A freeze function. They are integrated in the freeze register, **which can be written only once after an active reset; assuming that there has not been a ramp start before**. Thus, the freeze parameters should be set directly before operation.

NOTE:

→ Selected values cannot be altered until the next active reset. These restrictions are necessary to protect the TMC4361A freeze configuration from incorrect SPI data sent from the microcontroller in case of error.

AREAS OF SPECIAL CONCERN

Keep in mind that:

- The polarity of NFREEZE input cannot be assigned.
- The freeze register can always be read out.
- During freeze state, ramp register values can be read out.



12.1.2.
Configuration of DFREEZE for automatic Ramp Stop

DFREEZE can be used for an automatic ramp stop configuration. Two options are available:

- Option 1: Use of DFREEZE = 0 for a hard stop.
- **Option 2:** Use of *DFREEZE* \neq 0 for a linear deceleration ramp.

PRINCIPLE:

Due to the independence of *DFREEZE* from internal register values like *direct_acc_val_en* or the given clock frequency f_{CLK} (which can be altered by erroneous SPI signals) the deceleration value *DFREEZE* is always given as velocity value change per clock cycle. Therefore, the *DFREEZE* value is calculated as follows:

$$d_{freeze} [pps^2] = DFREEZE / 2^{37} \cdot f_{CLK}^2$$

This leads to the same behavior of the motor and is like setting *direct_acc_val_en* to 1 for the other acceleration values during normal operation.

Configuration of IFREEZE current Scaling Value

IFREEZE can be used to configure the current scaling value during a freeze event. Two options are available:

- **Option 1:** Use of *IFREEZE* = 0 for assigning the last specified current scaling value before the freeze event.
- **Option 2:** Use of *IFREEZE* \neq 0 for assigning a defined current scaling value.

PRINCIPLE:

IFREEZE is a current scaling value which becomes valid in case *NFREEZE* has been tied to low and the related event (*FROZEN*) has been released.

In case *IFREEZE* is set to 0, the last scaling value before the emergency event is assigned permanently.

The scale value *IFREEZE* then manipulates the current value in the same way as explained in chapter 11, page 120.



13. Controlled PWM Output

TMC4361A offers controlled PWM (Pulse Width Modulation) signals at STPOUT and DIROUT output pins. These PWM signals can be scaled, depending on the internal velocity. If a TMC23x/24x stepper motor driver is connected and configured properly, the PWM signals are redirected to two SPI output interface pins. This avoids rerouting of signal lines at board level if SPI mode is switched to PWM mode, or vice versa.

In this chapter information is provided on the basic setup of the PWM output configuration; and also on TMC23x/24x control PWM input support.

Dedicated PWM Output Pins					
Pin Names Type Remarks					
STPOUT_PWMA Output		PWM output for coil A.			
DIROUT_PWMB Output		PWM output for coil B.			
Coni	Connected and selected TMC23x/24x stepper motor drivers only:				
SDODRV	Output	PWM output for coil A.			
NSCSDRV	Output	PWM output for coil B.			

Table 51: Dedicated PWM Output Pins

Dedicated PWM Output Registers						
Register Name	Register	Address	Remarks			
GENERAL_CONF	0x00	RW	Bit 21: pwm_out_en.			
CURRENT_CONF	0x05	RW	<pre>pwm_scale_en = CURRENT_CONF(8): PWM scale enable switch PWM_AMPL = CURRENT_CONF(31:16): PWM amplitude at VACTUAL = 0.</pre>			
PWM_VMAX	0x17	RW	Second assignment to <i>VDRV_SCALE_LIMIT</i> : velocity at which the PWM scale parameter reaches 1 (maximum).			
PWM_FREQ	0x1F	RW	Number of clock cycles that forms one PWM period.			

Table 52: Dedicated PWM Output Registers



13.1. PWM Output Generation and Scaling Possibilities

Enable PWM Output Generation

The STPOUT and DIROUT output pins generally forward internal generated microsteps and motion direction. In contrast to that, it is possible to forward the internal MSLUT value as PWM output signals, which is dependent on the PWM frequency.

In order to generate PWM output, do as follows:

Action:

- > Set *PWM_FREQ* register 0x1F to the number of clock cycles for one PWM cycle.
- Set pwm_out_en = 1 (GENERAL_CONF register 0x00).

Result:

Step/Dir output is disabled and PWM signals are forwarded via STPOUT_PWMA and DIROUT_PWMB. PWM frequency fpwm is calculated by:

f_{PWM} = f_{CLK} / *PWM FREQ*

If PWM Voltage mode is selected:



Avoid unintended overheating to prevent motor damage during PWM mode!

At lower velocity values PWM voltage scaling MUST be enabled.

This will ensure smooth operation during controlled PWM mode.

PWM Duty Cycle Scaling

The duty cycle of both signals represent the sine (STPOUT) and cosine (DIROUT) values of the MSLUT.

PWM voltage scaling does not work the same way as presented for the SPI current output interface (see chapter 11, page 120). PWM scaling is adapted linearly, which depends on the internal ramp velocity. During Voltage PWM mode the scaling value at VACTUAL = 0 must be assigned, and also the velocity at which full scaling is reached.

In order to generate a scaled PWM output, do as follows:

Action:

- > Set *PWM_AMPL* (bit31:16 of register 0x05) as start PWM scaling value.
- Set PWM_VMAX register 0x17 to the internal ramp velocity [pps] at which full PWM scaling is reached.
- Set pwm_scale = 1 (bit8 of CURRENT_CONF register 0x05).

Result:

- PWM_SCALE is the actual scaling value.
- In case VACTUAL = 0, PWM SCALE = $(PWM AMPL + 1) / 2^{17}$.
- i Whenever the absolute velocity value increases, the scale parameter also increases linearly until it reaches the maximum of PWM_SCALE = 0.5 at VACTUAL = PWM VMAX.
- i The minimum duty cycle is calculated by $DUTY_MIN = (0.5 PWM_SCALE)$.
- i The maximum duty cycle is calculated by $DUTY_MAX = (0.5 + PWM_SCALE)$.
- i These values set the PWM duty cycle limits of any internal ramp velocity.



13.1.1. PWM Scale Example In *Figure* 54 below, the calculation of minimum/maximum PWM duty cycles with *PWM_AMPL* = 32767 is shown on the left side. Resulting duty cycles for different positions in the sine voltage curve are depicted on the right side. Calculated delays of minimum/maximum duty cycles are also shown.

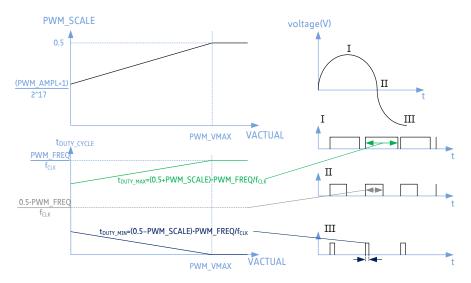


Figure 57: Calculation of PWM Duty Cycles (PWM_AMPL)

NOTE:

→ If hold current scaling is enabled, see section <u>11.1.</u>, page <u>121</u>, HOLD_SCALE_VAL is used for PWM scaling during standstill.



13.2. PWM Output Generation for TMC23x/24x

Controlled PWM Signals for TMC23x/24x

PWM output signals can be used for TMC23x/24x stepper motor drivers Voltage PWM mode. TMC4361A forwards the internal PWM output signals at the corresponding SPI output interface pins because the drivers share input and output pins for the SPI mode and the Voltage PWM mode. This feature enables variable operation of the TMC23x/24x in the one or the other mode without rerouting the particular signal lines at board level.

In order to generate a PWM output for TMC23x/24x stepper motor drivers, do as follows:

Action:

- > Set *PWM_FREQ* register 0x1F to the number of clock cycles for one PWM cycle.
- Set spi_output_format = b'1000 (TMC23x) or spi_output_format = b'1001 (TMC24x).
- > Set pwm_out_en = 1 (GENERAL_CONF register 0x00).
- > Set SPI_SWITCH_VEL register 0x1D to 0.

Result:

- SPI output interface is disabled, controlled PWM output for TMC23x/24x is enabled.
- SDODRV_SCLK output pin forwards PWM PHA signal.
- NSCSDRV_SDO output pin forwards PWM PHB signal.
- MP2 is set to low voltage level that disables TMC23x/24x SPI mode.
- SDODRV_SCLK analyses the error flags that are forward via SDO output pin of TMC23x/24x. These error flags indicate overcurrent on any bridge or the overtemperature flag. Therefore, these three status bits of TMC4361A are altered according to the ERR flag.
- SCKDRV_NSDO is set to high voltage level to set MDBN of TMC23x/24x to high voltage level.

NOTE:

- → Only the five pins mentioned above are set accordingly by TMC4361A.
- → Please be aware that all other pins of TMC23x/24x must be set according to your requirements, especially ANN/MDAN = high voltage level, and INA resp. INB according to the current limit.
- For correct hardware setup information refer to TMC23x/24x manuals.

TMC4361A with TMC23x/24x Stepper Driver

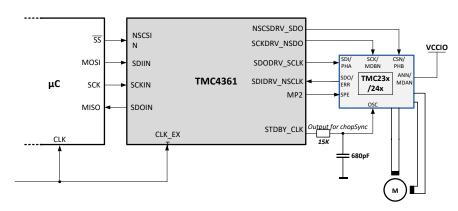


Figure 58: TMC4361A connected with TMC23x/24x operating in SPI Mode or PWM Mode



13.3. Switching between SPI and Voltage PWM Modes The hardware setup scenario, as shown on the previous page, also allows switching between SPI and Voltage PWM mode. It is advisable to enable or disable the Voltage PWM mode during standstill of the internal ramp.

In order to disable Voltage PWM mode for TMC23x/24x, do as follows:

Action:

Set pwm_out_en = 0 (GENERAL_CONF register 0x00).

Result:

SPI output interface is enabled and controlled PWM output for TMC23x/24x is disabled. MP2 – that must be connected with SPE@TMC23x/24x – is set to high voltage level, which enables TMC23x/24x SPI mode.

However, it is also possible to switch between both modes during motion. Because the internal MSLUT is used either as voltage specification or as current specification, microstep loss can occur whenever the mode is switched in case the switching velocity is passed by.

i In order to overcome this, issue a microstep offset during PWM mode can be assigned.

In order to set up a TMC23x/24x configuration that switches between SPI and PWM voltage mode, do as follows:

Action:

- Set PWM_FREQ register 0x1F to the number of clock cycles for one PWM cycle.
- \triangleright Set pwm out en = 1 (GENERAL CONF register 0x00).
- Set spi_output_format = b'1000 (TMC23x) or spi_output_format = b'1001 (TMC24x).
- ➤ Set SPI_SWITCH_VEL register 0x1D to a value [pps] at which the mode change should happen.
- ➤ Set MS_OFFSET register 0x79 (only write access) to a value between 0 and 255.

Result:

Whenever the internal velocity | VACTUAL| < SPI_SWITCH_VEL, Voltage PWM mode is activated automatically.

Whenever $|VACTUAL| \ge SPI_SWITCH_VEL$, SPI mode is activated automatically. During PWM mode the internal MSLUT value is modified by MS_OFFSET ; in order to shift the resulting voltage curve of the motor coils.

Determining MS_OFFSET

Observing the motor coil currents with current probes is the best method for determining the required *MS OFFSET*:

- Triggering the SPE signal will gain the switching point.
- At this point the current curves show a crack if no offset is assigned. This could lead to step loss.
- i The offset can attenuate this crack to overcome this step loss.



14. dcStep Support for TMC26x or TMC2130

dcStep is an automatic commutation mode for stepper motor drivers. It allows to run the stepper with its nominal velocity, which is generated by the internal ramp generator for as long as it can cope with the motor load.

In case the motor becomes overloaded, it slows down to a lower velocity at which the motor can still drive the load. This avoids that the stepper motor stalls, and enables the stepper motor to drive heavy loads as fast as possible. Its higher torque - available at lower velocity – in combination with dynamic torque (from its flywheel mass) compensates mechanical torque peaks without feedback.

Dedicated dcStep Pins				
Pin Name Pin Type Remarks				
MP1	Input	dcStep input signal.		
MP2	Inout as Output	dcStep output signal.		

Table 53: Dedicated dcStep Pins

Dedicated dcStep Registers						
Register Name Register Address Remarks						
GENERAL_CONF	0x00	RW	Bit22:21: dc_step_mode.			
DC_VEL	0x60 W		Velocity at which dcStep starts (fullstep); 24 bit.			
DC_TIME	0x61(7:0) W		Upper PWM on time limit for internal dcStep calculation.			
DC_SG	0x61(15:8) W		Maximum PWM on time for step loss detection (multiplied by 16!).			
DC_BLKTIME	0x61(31:16) W		dcStep blank time after fullstep release.			
DC_LSPTM	0x62 W dcStep low speed timer; 32 bit		dcStep low speed timer; 32 bit.			

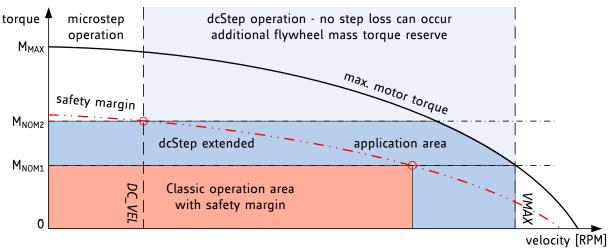
Table 54: Dedicated dcStep Registers



^{• →} Turn page for more information on how dcStep increases the usable motor torque.

dcStep increases usable Motor Torque

In a classical application, the operation area is limited by the maximum torque required at maximum application velocity. A safety margin of up to 50% torque is required, in order to compensate unforeseen load peaks, torque loss due to resonance, and aging of mechanical components. dcStep makes it possible to use the available motor torque to its fullest. Even higher short-time dynamic loads can be overcome by using motor and application flywheel mass without the danger of causing a motor stall. With dcStep, the nominal application load can be extended to a higher torque, which is only limited by the safety margin near the holding torque area (which is the highest torque the motor can provide). Additionally, maximum application velocity can be increased up to conditional maximum motor velocity.



M_{NOM}: Nominal torque required by application

 M_{MAX} : Motor pull-out torque at v=0

Safety margin: Classical application operation area is limited by a certain

percentage of motor pull-out torque

Figure 59: dcStep extended Application Operation Area

→ Turn page for more information about enabling dcStep forTMC26x stepper motor drivers.



14.1. Enabling dcStep for TMC26x Stepper Motor Drivers If connected to TMC26x drivers, TMC4361A must generate the dcStep signal internally; despite particular motor settings dcStep requires only very few settings, which could be tunneled via SPI through TMC4361A.

dcStep directly feeds motor motion back to the ramp generator so that it becomes seamlessly integrated into the motion ramp; even if the motor becomes overloaded with respect to the target velocity. In order to set up the hardware correctly the SG_TST output pin of TMC26x must be connected to the MP1 input pin of TMC4361A; and the TST_MODE pin of TMC26x must be connected to VCCIO.

Please also refer to the corresponding TMC26x manuals for the correct motor driver settings.

In order to set up a TMC26x dcStep configuration, do as follows:

PRECONDITION: TMC26X MOTOR DRIVER SETUP:

- > Set CHM = 1 (constant tOFF-Chopper).
- > Set HSTRT = 0 (slow decay only).
- > Set SGTO = 1 and SGT1 = 1 (on_state_xy as test signal output).
- > Set TST = 1 (Test mode on).

Action:

- Set spi_output_format = b'1011 or b'1010 (automatic TMC26x setting)
- ➤ Set the upper PWM time *DC_TIME* slightly higher than the driver effective blank time TBL (register 0x61).
- > Set *DC_BLKTIME* [clock cycles] when no comparison should happen after a fullstep release (register 0x61).
- ➤ Set *DC_SG* [clock cycles · 16] as PWM on-time for step loss detection (0x61).
- Set dcstep_mode = b'01 (GENERAL_CONF register 0x00).

Result:

The internal dcStep at MP1 input signal approves further step generation in case the input step signals are smaller than the *DC_TIME* step length in clock cycles.

NOTE:

- → Even though dcStep is able to decelerate the motor during overload, stalls can occur due to certain negative influences, such as:
 - The motor may stall and lose steps, e.g. because deceleration drops below obligational minimum velocity. In order to safely detect a step loss and avoid restarting of the motor, the stop on stall can be enabled (see section 10.4.4, page 102).
 - Concerning dcStep operation with TMC26x: the stall bit from the driver status is substituted by the dcStep stall detection bit.
 - Therefore, the first step at MP1 input directly after a step release is checked against the DC_SG value, which is the maximum PWM on-time. In case the signal step length is smaller than DC_SG, a stall has occurred.
 - DC_BLKTIME specifies the number of clock cycles after a fullstep release in case nothing must be compared; because fragmented steps could occur at MP1. The first step after release that is checked is the first step after blank time. The switch to fullstep drive is performed automatically, as explained in section 10.6.5 and 10.6.6, page 109).



14.2. Setup: Minimum dcStep Velocity dcStep requires a minimum operation velocity *DC_VEL* [pps]. *DC_VEL* must be set to the lowest operating velocity at which dcStep provides a reliable detection of motor operation. In case an overload appears, an internal dcStep signal is generated that pauses internal step generation. Because dcStep operates the motor in fullstep mode, a minimum fullstep frequency f_{FS} can be assigned.

Therefore, a dcStep low speed timer must be assigned to achieve the following minimum fullstep frequency:

ffs = fclk / DC LSPTM.

In order to set up a minimum dcStep velocity, do as follows:

Action:

- ➤ Set the low speed timer *DC_LSPTM* register 0x62, as explained above.
- Set DC_VEL register 0x60 as threshold velocity value [pps] at which dcStep is activated.

Result:

Whenever the internal velocity $|VACTUAL| > DC_VEL$, dcStep is activated, if enabled.

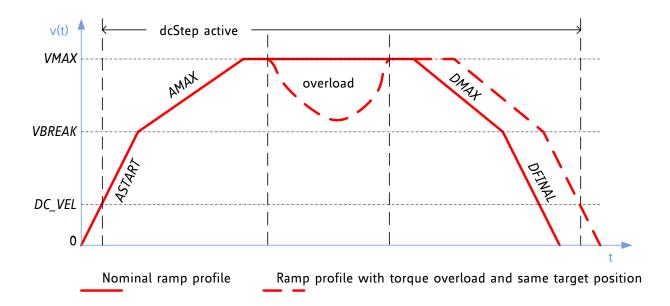


Figure 60: Velocity Profile with Impact through Overload Situation

• Turn Page for important information about the chopper settings for microstep and fullstep/dcStep mode.



AREAS OF SPECIAL CONCERN

Different chopper settings for microstep and fullstep/dcStep mode of TMC26x stepper driver can be transferred automatically during motion.

Switching between dcStep mode and microstep mode often requires different chopper settings for TMC26x stepper motor drivers.

It is possible to automatically transfer cover datagrams to TMC26x (see section $\underline{10.3.7}$, page $\underline{99}$). Thereby, it is possible to switch the chopper settings of TMC26x rapidly, shortly before reaching the dcStep velocity.

NOTE:

→ It is recommended to use this feature because dcStep requires constant off-time chopper settings; whereas driving with µSteps and a spreadCycle chopper provides better driving characteristics.

In order to set up a TMC26x dcStep configuration, do as follows:

Action:

- > Set the SPI_SWITCH_VEL register 0x1D value a little bit smaller than the DC_VEL register 0x60 value.
- > Fill in the COVER_LOW 0x6C register the chopper settings for spreadCycle chopper below the DC VEL.
- Fill in the COVER_HIGH 0x6D register the chopper settings for a constant off-time chopper during dcStep operation (fullstep mode).
- Set automatic_cover = 1 (REFERENCE_CONF register 0x01).

Result

In case dcStep mode is not activated – because $|VACTUAL| < DC_VEL$ – the spreadCycle chopper mode is activated, which is best suited for microstep operation.

In case dcStep is activated, the more suited constant off-time chopper mode for fullstep operation is activated.

•→ Turn Page for more information on enabling dcStep for TMC2130 stepper motor driver.



14.3. Enabling dcStep for TMC2130 Stepper Motor Drivers dcStep operation with TMC2130 is similar to a handshake procedure: The MP1 input must be connected to the DCO output pin of TMC2130, whereas MP2 must be connected to the DCEN input pin of TMC2130.

In order to set up a TMC2130 dcStep configuration, do as follows:

The mandatory TMC2130 configuration MUST be executed with cover datagrams, as follows:

i Please refer to the TMC2130 manual for correct settings pertaining to the TMC2130 CHOPCONF and DCCTRL registers.

Action:

- Set spi_output_format = b'1101 or b'1100 (automatic TMC2130 setting)
- > Set *dcstep mode* = b'01 (*GENERAL CONF* register 0x00).

Result:

In case $VACTUAL \ge DC_VEL$, MP2 output is set to high voltage level to indicate that dcStep can be activated.

TMC2130 will wait for the next fullstep position to switch to dcStep operation. The dcStep signal is provided by the TMC2130 at DCO output pin.

TMC4361A is continually providing microsteps even though dcStep is enabled and activated. TMC2130 auto-generates the dcStep behavior internally.

Set up minimum dcStep/Fullstep Frequency

Because dcStep operates the motor in fullstep mode, a minimum fullstep frequency f_{FS} can be assigned. Therefore, a dcStep low speed timer must be assigned to achieve the following minimum fullstep frequency:

ffs = fclk / DC_LSPTM.

In order to set up a minimum dcStep fullstep frequency, do as follows:

Action:

> Set *DC LSPTM* register 0x62.

Result:

After *DC_LSPTM* clock cycles expires – without lifting the internal dcStep signal – a step is enforced when dcStep is enabled.



15. Decoder Unit: Connecting ABN, SSI, or SPI Encoders correctly

TMC4361A is equipped with an encoder input interface for incremental ABN encoders, absolute SSI or SPI encoders. This chapter provides basic setup information for correct analysis of connected encoder signals.

Decoder Pins				
Pin Names	Туре	Remarks		
A_SCLK	Input or Output	A signal of ABN encoder or Serial Clock output for absolute SSI, or SPI encoders.		
ANEG_NSCLK	Input or Output	Negated A signal of ABN encoder or Negated Serial Clock output for SSI encoder or Low active Chip Select signal for SPI encoders.		
B_SDI	Input	B signal of ABN encoder or Serial Data Input of SSI, or SPI encoders.		
BNEG_NSDI	Input or Output	Negated B signal of ABN encoder or Negated Serial Data Input of SSI encoders or Serial Data Output of SPI encoder.		
N	Input	N signal of ABN encoder.		
NNEG	Input	Negated N signal of ABN encoder.		

Table 55: Dedicated Decoder Unit Pins

Decoder Unit Registers					
Register Name Register address			Remarks		
GENERAL_CONF	0x00	RW	Bit11:10: serial_enc_in_mode, Bit12: diff_enc_in_disable		
INPUT_FILT_CONF	0x03	RW	Input filter configuration (SR_ENC_IN, FILT_L_ENC_IN).		
ENC_IN_CONF	0x07	RW	Encoder configuration register.		
ENC_IN_DATA	0x08	RW	Serial encoder input data structure.		
STEP_CONF	0x0A	RW	Motor configurations.		
ENC_POS	0x50	RW	Current absolute encoder position in microsteps.		
ENC_LATCH	0x51	R	Latched absolute encoder position.		
ENC_POS_DEV	0x52	R	Deviation between XACTUAL and ENC_POS.		
ENC_CONST	0x54	R	Internally calculated encoder constant.		
Encoder Register Set	0x5158 0x6263	W	Encoder configuration parameter.		
Encoder velocity	0x65 0x66	R	Current encoder velocity (signed). Current filtered encoder velocity (signed).		
ADDR_TO_ENC DATA_TO_ENC	0x68 0x69	W	Serial encoder request data.		
ADDR_FROM_ENC DATA_FROM_ENC	0x6A 0x6B	R	Serial encoder request data response.		
Encoder compensation	0x7D	W	Encoder compensation register set.		

Table 56: Dedicated Decoder Unit Registers





15.1.1. Selecting the correct Encoder The encoder interface consists of six pins that can be connected with different encoder types. Depending on the encoder type, the pins serve as inputs or as outputs. If inputs are assigned, the incoming signals can be filtered, as explained in chapter 4, page 20. Consequently, *SR_ENC_IN* and *FILT_L_ENC_IN* must be set accordingly. In the following, three options are presented to select a connected encoder properly.

OPTION 1: INCREMENTAL ABN ENCODERS

In order to set up a connected incremental ABN encoder, do as follows:

Action:

Set serial_enc_in_mode = b'00 (GENERAL_CONF register 0x00).

Result:

An incremental ABN encoder is selected.

OPTION 2: ABSOLUTE SSI ENCODERS

In order to set up a connected absolute SSI encoder, do as follows:

Action:

> Set serial_enc_in_mode = b'01 (GENERAL_CONF register 0x00).

Result:

An absolute SSI encoder is selected.

i In order to avoid an erroneous status of the connected absolute SSI encoder, a proper configuration is necessary prior to enabling; as described further down below on the subsequent pages: see section 15.4. on page 149.

OPTION 3: ABSOLUTE SPI ENCODERS

In order to set up a connected absolute SPI encoder:

Action:

➤ Set serial_enc_in_mode = b'11 (GENERAL_CONF register 0x00).

Result:

An absolute SPI encoder is selected.

- i In order to avoid an erroneous status of the connected absolute SPI encoder, a proper configuration is necessary prior to enabling; as described further down below on the subsequent pages: see section 15.4. on page 149.
- → Turn page for encoder pin assignment overview.



15.1.2.
Disabling digital differential Encoder Signals

If incremental ABN or absolute SSI encoders are selected, the dedicated encoder signals are treated as digital differential signals per default. For internally displaying a valid input level, the levels of a dedicated pair must be digitally inversed.

No analog differential circuit is available.

In order to disable the digital differential input signals, do as follows:

Action:

Set diff_enc_in_disable = 1 (GENERAL_CONF register 0x00).

Result

Dedicated encoder signals are treated as single signals and every negated pin is ignored.

i Concerning absolute SPI encoders, this is done automatically.

	Pin Assignment based on selected Encoder Setup									
Pin	Din Nama	Increme	ntal ABN	Absolu	Absolute SPI					
No.	Pin Name	Differential	Single-ended	Differential	Single-ended	Single-ended				
40	A_SCLK	Α	Α	SCLK	SCLK	SCLK				
1	ANEG_NSCLK	¬A	-	¬SCLK	-	CS				
10	B_SDI	В	В	SDI	SDI	SDI				
11	BNEG_NSDI	¬B	-	¬SDI	-	SDO				
21	N	N	N	ı	-	-				
22	NNEG	¬N	-	-	-	-				

Table 57: Pin Assignment based on selected Encoder Setup

15.1.3.
Inverting of Encoder
Direction

In order to easily align the encoder direction with the motor direction it is possible to invert the encoder direction by setting one switch.

In order to invert the encoder direction, do as follows:

Action:

Set invert_direction = 1 (ENC_CONF register 0x07).

Result:

The calculation of the in external position *ENC_POS* is inverted, turning increment to decrement and vice versa.



15.1.4. Encoder Misalignment Compensation If the encoder is installed correctly, the encoder values form a circle for one motor revolution. Thus, the deviation *ENC_POS_DEV* between real position *ENC_POS* und internal position *XACTUAL* forms a constant function over the whole motor revolution. Consequently, the resulting form of a deficiently installed encoder is oval-shaped. This system failure results in a new function of *ENC_POS_DEV* that is similar to a sine function. In the figure A below, the position deviation is shown as function of one motor revolution, which comprises 51200 microsteps.

TMC4361A provides an option to compensate this kind of misalignment by adding a triangular shape function that counteracts the system error. This can improve the encoder value evaluation significantly. Per default, this function is constant at 0.

In order to setup the triangular compensation function, do as follows:

Action:

- ➤ Set proper *ENC_COMP_XOFFSET* register 0x7D (15:0).
- > Set proper *ENC_COMP_YOFFSET* register 0x7D (23:16).
- ➤ Set proper *ENC_COMP_AMPL* register 0x7D (31:24).

Result:

ENC_COMP_XOFFSET is 16-bit register which represents a numeral figure between 0 and 1. The resulting offset on the abscissa is calculated by:

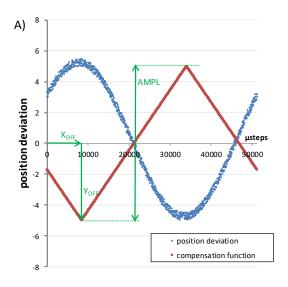
XOFF_LOW = ENC_COMP_XOFFSET · microsteps/rev / 65536.

A triangular function is generated, which has its **lowest point at** (XOFF LOW; ENC COMP YOFFSET).

The peak is shifted at a distance of half a revolution. The **peak coordinate** (XOFF_PEAK;YOFF_PEAK) is calculated as follows:

XOFF_PEAK = *ENC_COMP_XOFFSET* · microsteps/rev / 65536 + microsteps/rev / 2. YOFF_PEAK = *ENC_COMP_YOFFSET* + *ENC_COMP_AMPL*.

In the figure A below, the red line illustrates this compensation function. Internally, the triangular function is added to the *ENC_POS* value. As a result, the position deviation is harmonized as a function of the motor revolution; which can be seen in the figure B below.



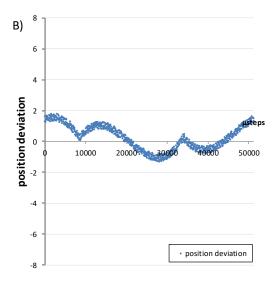


Figure 61: Triangular Function that compensates Encoder Misalignments



15.2. Incremental ABN Encoder Settings

Incremental ABN encoders increment or decrement the external position counter register *ENC POS* 0x50. This is based on A- and B-signal level transitions.

15.2.1.
Automatic
Constant
Configuration of
Incremental ABN
Encoder

The external position register *ENC_POS* 0x50 is based on internal microsteps. Thus, every AB transition is transferred to microsteps by a fixed constant value. TMC4361A is able to calculated this constant automatically.

In order to configure the incremental ABN encoder constant automatically, do as follows:

Action:

- > Set fullstep resolution of the motor in FS_PER_REV (STEP_CONF register 0x0A).
- Set microstep resolution MSTEP_PER_FS (STEP_CONF register 0x0A).
- ➤ Set encoder resolution the number of AB transitions during one revolution in register *ENC_IN_RES* 0x54 (write access).

Result:

The encoder constant value *ENC_CONST* (readable at register 0x54) is calculated as follows:

This constant is the number of microsteps through which *ENC_POS* is incremented or decremented by one AB transition.

- i ENC_CONST consists of 15 digits and 16 decimal places.
- i In case 16 bits are not sufficient for a binary representation of the decimal places, TMC4361A tries to match them to a multiple of 10000 within these 16 decimal places. Thereby, a perfect match can be achieved in case decimal representation is preferred to a binary one.
- i In case the decimal representation also does not fit completely, the type of the decimal places of ENC_CONST can be selected manually with ENC_IN_CONF (0). Set ENC_IN_CONF (0) to 0 for binary representation; or set it to 1 for the decimal one. Keep in mind that with this approach ENC_POS can slightly differ from the real position; especially the further away the position moves from 0.

15.2.2.
Manual Constant
Configuration of
Incremental ABN
Encoder

For some applications it can be useful to define the encoder constant value, which in this case does not correspond to the number of microsteps per revolution; e.g. if the encoder is not mounted directly on the motor.

In order to configure the incremental ABN encoder constant manually, do as follows:

Action:

- ➤ Set ENC_IN_RES(31) =1.
- > Set *ENC_IN_CONF*(0) to 0 for a binary or to 1 for a decimal representation as explained in the previous section.
- ➤ Set required encoder resolution in *ENC_IN_RES* (30:0) register 0x54.

Result:

ENC_CONST consists of 15 digits and 16 decimal places. The constant is the number of microsteps by which *ENC_POS* is incremented or decremented by one AB transition.



15.3. Incremental Encoders: Index Signal: N resp. Z

The index signal (N or Z channel) represents a recurrence of the same position in one motor encoder revolution. TMC4361A makes use of this signal to clear the external position counter, or to take a snapshot of the external or internal position, which then can be used to refine the home position more precisely.

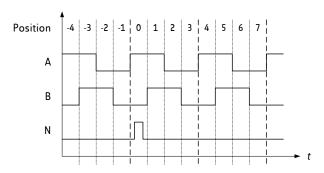


Figure 62: Outline of ABN Signals of an incremental Encoder

15.3.1. Setup of Active Polarity for Index Channel Per default, the index channel is configured low active.

In order to set up high active polarity for the index channel, do as follows:

Action:

Set pol_n = 1 (register ENC_CONF 0x07).

Result:

The index channel is high active.

15.3.2. Configuration of N Event The active polarity of the index channel can be used to clear the external position counter or to take a snapshot of the external or internal position. Therefore, N event is created internally. N event is based on the active polarity of the index channel. As addition, they can also be based on the polarities of the A and B channels.

Index Channel Sensitivity Four active polarity configuration options for the index channel are available, which are presented below. Configuration choice depends on customer-specific design wishes.

In order to set up the index channel sensitivity based on active polarity, do as follows:

Action:

> Set *n chan sensitivity* (register *ENC CONF* 0x07) to:

Index Channel Sensitivity					
n_chan_sensitivity	Result				
b'00	N event is active in case index voltage level fits pol_n.				
b'01	N event is triggered when the index channel switches to active polarity.				
b'10	N event is triggered when the index channel switches to inactive polarity.				
b'11	N event is triggered at both edges when the index channel switches to either active or inactive polarity.				

Table 58: Index Channel Sensitivity

• → Description continued on next page.



A and B Channel Signal Polarities for N Event

It can be useful to specify A and B channel signal polarities for N event. Per default, the polarities of both signal lines are set to 0 (low active).

In order to set up A channel polarity to high active for N event, do as follows:

Action:

 \triangleright Set $pol_a for_n = 1$ (ENC_CONF register 0x07).

Result:

Now, A channel signal polarity for N event is high active.

In order to set up B channel polarity to high active for N event, do as follows:

Action:

ightharpoonup Set $pol_b for_n = 1$ (ENC_CONF register 0x07).

Recult:

Now, B channel signal polarity for N event is high active.

In case A and B channel polarities do not have an influence on N event, both A and B channel polarity signals can be ignored.

In order to ignore A and B channel polarities, do as follows:

Action:

Set ignore_ab = 1 (ENC_CONF register 0x07).

Result:

Now, the A and B channel signal polarities have no influence on N event.

15.3.3. External Position Counter *ENC_POS* Clearing

N event can be used to clear the external position register *ENC_POS* 0x50. Two choices are available: continous clearing and single clearing.

i Common practice is to clear to 0. However, TMC4361A offers the possibility to clear to any single microstep count.

ENC_POS Continous Clearing

In order to set *ENC_POS* on N event to continuous clearing, do as follows:

Action:

- > Set *ENC_RESET_VAL* register 0x51 to the requested microstep position.
- Set clr_latch_cont_on_n = 1 (ENC_CONF register 0x07).
- Set clear_on_n = 1 (ENC_CONF register 0x07).

Pacult:

On every N event ENC_POS is set to ENC_RESET_VAL.

ENC_POS Single Clearing

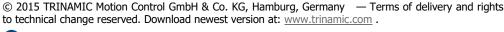
In order to only clear *ENC_POS* for the next N event, do as follows:

Action:

- ➤ Set *ENC_RESET_VAL* register 0x51 to the requested microstep position.
- Set clr_latch_cont_on_n = 0 (ENC_CONF register 0x07).
- \triangleright Set *clr latch once on n* = 1 (*ENC CONF* register 0x07).
- \triangleright Set *clear_on_n* = 1 (*ENC_CONF* register 0x07).

Result:

When the next N event occurs, *ENC_POS* is set to *ENC_RESET_VAL*. After the particular N event, *clr_latch_once_on_n* is automatically reset to 0.







15.3.4. Latching External Position

N event can be used to latch external position register *ENC_POS* 0x50 to storage register *ENC_LATCH* 0x51 (read access). Two choices are available: Continous latching and single latching.

Continous Encoder Latching

In order to continuously latch *ENC_POS* to *ENC_LATCH* on N event, do as follows:

Action:

- \triangleright Set $clr_latch_cont_on_n = 1$ (ENC_CONF register 0x07).
- Set latch_enc_on_n = 1 (ENC_CONF register 0x07).

Results

On every N event ENC_POS register 0x50 is latched to ENC_LATCH register 0x51.

Single Encoder Latching

In order to only latch *ENC_POS* to *ENC_LATCH* for the next N event, do as follows:

Action:

- ➤ Set *clr_latch_cont_on_n* = 0 (*ENC_CONF* register 0x07).
- \triangleright Set *clr latch once on n* = 1 (*ENC CONF* register 0x07).
- Set latch_enc_on_n = 1 (ENC_CONF register 0x07).

Result:

When the next N event occurs, *ENC_POS* register 0x50 is latched to *ENC_LATCH* register 0x51. After the particular N event, *clr_latch_once_on_n* is automatically reset to 0.

15.3.5. Latching Internal Position

N event can be used to latch internal position register X_ACTUAL 0x21 to storage register X_LATCH 0x36 (read access). Two choices are available: Continous latching and single latching.

Continous Latching

In order to continuously latch X_ACTUAL to X_LATCH on N event, do as follows:

Action:

- ➤ Set *clr_latch_cont_on_n* = 1 (*ENC_CONF* register 0x07).
- Set latch_enc_on_n = 1 (ENC_CONF register 0x07).
- \triangleright Set $latch_x_on_n = 1$ (ENC_CONF register 0x07).

Result:

On every N event X_ACTUAL register 0x21 is latched to X_LATCH register 0x36.

Single Latching

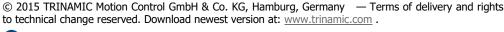
In order to only latch X_ACTUAL to X_LATCH for the next N event, do as follows:

Action:

- Set clr_latch_cont_on_n = 0 (ENC_CONF register 0x07).
- Set clr_latch_once_on_n = 1 (ENC_CONF register 0x07).
- Set latch_enc_on_n = 1 (ENC_CONF register 0x07).
- \triangleright Set $latch_x_on_n = 1$ (ENC_CONF register 0x07).

Result

When the next N event occurs, X_ACTUAL register 0x21 is latched to X_LATCH register 0x36. After the particular N event, clr_latch_once_on_n is automatically reset to 0.







15.4. Absolute Encoder Settings

Serial encoders provide absolute encoder angle data in contrast to step transitions, which are delivered from incremental encoders.

TMC4361A provides an external clock for the encoder in order to trigger serial data input,

15.4.1. Singleturn or Multiturn Data TMC4361A offers singleturn and multiturn options for the serial data stream interpretation. Per default, multiturn data is not enabled. In case multiturn data is enabled, it is interpreted as unsigned count of revolutions.

In case multiturn encoder data is transmitted, do as follows:

Action:

- > Set multi_turn_in_en = 1 (ENC_CONF register 0x07).
- > <u>OPTIONAL CONFIGURATION:</u> Set <u>multi_turn_in_signed</u> = 1. In case multiturn data is provided as signed count of encoder revolutions.

Result:

Data from connected encoders are interpreted as multiturn data.

In case only singleturn data is transmitted TMC4361A is able to permanently calculate internally the number of encoder revolutions as if it where externally transferred multiturn data.

In case singleturn encoder data is transmitted but internally multiturn data is required, do as follows:

Action:

- Set multi_turn_in_en = 0 (ENC_CONF register 0x07).
- > Set calc multi turn behav = 1 (ENC CONF register 0x07).

Result:

Data from connected singleturn encoders is internally transferred to multiturn data.

NOTE:

→ Multiturn calculations are only correct in case two consecutive singleturn data values differ only by one step less than a half turn difference, or even less.



15.4.2.
Automatic
Constant
Configuration of
Absolute
Encoder

The external position register *ENC_POS* 0x50 is based on internal microsteps. Thus, every input data angle is transferred to microsteps by a fixed constant value. TMC4361A is able to automatically calculate this constant.

In order to configure the absolute encoder constant automatically, do as follows:

Action:

- ➤ Set fullstep resolution of the motor in FS_PER_REV (STEP_CONF register 0x0A).
- ➤ Set microstep resolution *MSTEP_PER_FS* (*STEP_CONF* register 0x0A).
- ➤ Set encoder resolution in register *ENC_IN_RES* 0x54 (write access).

Result:

The encoder constant value *ENC_CONST* (readable at register 0x54) is calculated as follows:

ENC CONST = MSTEP PER FS · FS PER REV / ENC IN RES

The external position *ENC_POS* 0x50 is calculated by multiplying the constant with the transmitted input angle.

- i ENC_CONST consists of 15 digits and 16 decimal places.
- i In contrast to incremental ABN encoders, *ENC_CONST* is always represented as binary constant.

15.4.3. Manual Constant Configuration of incremental ABN Encoder

For some applications it can be useful to define the encoder constant value, which in this case does not correspond to the number of microsteps per revolution; e.g. if the encoder is not mounted directly on the motor.

In order to configure the absolute encoder constant manually, do as follows:

Action:

- > Set *ENC IN RES* (31) =1.
- > Set required encoder resolution in ENC IN RES (30:0) register 0x54.

Results

ENC_CONST consists of 15 digits and 16 decimal places. The external position *ENC_POS* 0x50 is calculated by multiplying the constant with the transmitted input angle.



15.4.4. Absolute Encoder Data Setup Encoder Data must be maintained correctly. Consequently, certain settings must be configured so that TMC4361A displays them as specified.

In order to configure absolute encoder data, do as follows:

Action:

Set SINGLE_TURN_RES (ENC_IN_DATA register 0x08) to the number of singleturn data bits -1.

OPTION A1: IF MULTITURN DATA IS TRANSMITTED

➤ Set MULTI_TURN_RES (ENC_IN_DATA register 0x08) to the number of multiturn data bits -1.

OR OPTION A2: IF MULTITURN DATA IS NOT TRANSMITTED

- ➤ Set MULTI_TURN_RES = 0 (ENC_IN_DATA register 0x08).
- ➤ Set STATUS_BIT_CNT (also register 0x08) to the number of status bits.

OPTION B1: IF STATUS FLAGS ARE ORDERED IN FRONT

Set left_aligned_data = 0 (ENC_IN_CONF register 0x07).

OR OPTION B2: IF STATUS FLAGS ARE ORDERED IN FRONT

> Set *left_aligned_data* = 1 (*ENC_IN_CONF* register 0x07).

Result:

SINGLE_TURN_RES defines the most significant bit (MSB) of the angle data bits, whereas MULTI_TURN_RES defines the MSB of the revolution counter bits. Up to three status bits can be received. The number of transferred clock bits that are sent to the encoder is calculated as follows:

#SCLK Cycles= (SINGLE_TURN_RES+1) + (MULTI_TURN_RES+1) + STATUS_BIT_CNT

Also, the order in which the status bits occur in one encoder data stream can be configured. In Figure 63, example setups are depicted.

NOTE:

- → In case more than three status bits or additional fill bits are sent from the encoder, clock errors can occur because the number of transferred clock bits does not fit.
- → In order to prevent clock failures, MULTI_TURN_RES can be set to a higher value than otherwise required; even if the encoder does not provide multiturn data. This can result in erroneous multiturn data, which can be corrected by setting multi_turn_in_en=0 in order to skip multiturn data automatically.
- → In order to compensate unavailable multiturn data make use of calc_multi_turn_behav, as explained in section <u>15.4.1</u> on page <u>149</u>.

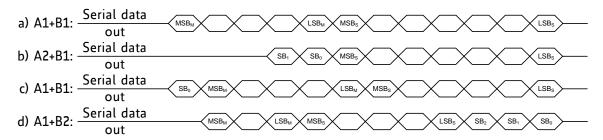


Figure 63:Serial Data Output: Four Examples

Key:

- a) SINGLE_TURN_RES=6; MULTI_TURN_RES=4; STATUS_BIT_CNT=0; left_aligned_data=0
- b) SINGLE_TURN_RES=6; MULTI_TURN_RES=0; STATUS_BIT_CNT=2; left_aligned_data=0
- c) SINGLE_TURN_RES=5; MULTI_TURN_RES=4; STATUS_BIT_CNT=1; left_aligned_data=0
- d) SINGLE_TURN_RES=4; MULTI_TURN_RES=2; STATUS_BIT_CNT=3; left_aligned_data=1

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15.4.5. Emitting Encoder Data Variation

For some applications it can be useful to limit the difference between two consecutive encoder data values; for instance, if encoder data lines are subject to too much noise. Per default, encoder data values can show a difference of 1/8th per encoder revolution, only if the limitation is enabled. The difference can be configured to a smaller value, if necessary.

In order to enable and configure encoder data variation limitation, do as follows:

Action:

- > **OPTIONAL:** Set proper SER ENC VARIATION register 0x63 (7:0).
- Set serial_enc_variation_limit =1 (ENC_IN_CONF register 0x07).

Result:

The encoder data value that is received subsequently must not exceed the previous data more than:

Maximum tolerated deviation = SER_ENC_VARIATION / 256 · 1/8 · ENC_IN_RES.

In case the variation exceeds the above mentioned limit, the new data value is rejected internally and the status flag SER_ENC_DATA_FAIL is raised.

i In case SER_ENC_VARIATION = 0, the limit is defined by 1/8 · ENC_IN_RES.



15.4.6. SSI Clock Generation

In order to receive encoder data from the absolute encoder, TMC4361A generates clock patterns according to SSI standard. Data transfer is initiated by switching the clock line SCLK from high to low level. The transfer starts with the next rising edge of SCLK. The number of emitted clock cycles depends on the expected data width, as explained in section <u>15.4.4</u>.

Configuration Details

One clock cycle has a high and a low phase, which can be defined separately according to internal clock cycles. Per default, sample points of serial data are set at the falling edges of SCLK. Some encoders need more clock cycles – than are available during the low clock phase – in order to prepare data for transfer. Also, due to long wires, data transfer can take more time. To counteract the above mentioned issues, the delay time <code>SSI_IN_CLK_DELAY</code> (default value equals 0) for compensation can be specified in order to prolong the sampling start. Therefore, this delay configuration can automatically generate more clock cycles.

After a data request – when all clock cycles have been emitted – the serial clock must remain idle for a certain interval before the next request is automatically initiated. This interval *SER_PTIME* can also be configured in internal clock cycles.

i According to SSI standard, select an interval that is longer than 21 μ s.

In order to configure the SSI clock generation, do as follows: Action:

- Set SINGLE_TURN_RES (ENC_IN_DATA register 0x08) to the number of singleturn data bits -1.
- ➤ Set MULTI_TURN_RES (ENC_IN_DATA register 0x08) to the number of multiturn data bits -1 in case multiturn data is enabled and used.
- > Set STATUS_BIT_CNT (ENC_IN_DATA reg. 0x08) to the number of status bits.
- > Set proper *left_aligned_data* (*ENC_IN_CONF* register 0x07).
- > Set proper SER_CLK_IN_LOW (register 0x56) in internal clock cycles.
- > Set proper SER_CLK_IN_HIGH (register 0x56) in internal clock cycles.
- OPTIONAL CONFIG: Set proper SSI_IN_CLK_DELAY (register 0x57) in internal clock cycles.
- > OPTIONAL CONFIG: Set proper SER_PTIME (reg. 0x58) in internal clk cycles.
- Finally, set serial_enc_in_mode = b'01.

Result:

TMC4361A emits serial clock streams at SCLK in order to receive absolute encoder data at SDI. If SSI_IN_CLK_DELAY > 0, the SDI sample points are delayed (see figures below). SER_PTIME defines the interval between two consecutive data requests.

i If differential encoder is selected, the negated clock emits at ¬SCLK; and ¬SDI is also evaluated.

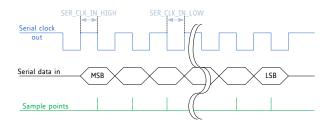


Figure 64: SSI: SSI_IN_CLK_DELAY=0

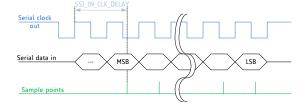


Figure 65: SSI: SSI_IN_CLK_DELAY>SER_CLK_IN_HIGH



15.4.7. Enabling Multicycle SSI request If safe transmission must be determined, it is possible to send a second request so that the encoder repeats the same encoder data. Therefore, a second interval *SSI WTIME* must be defined.

 \mathbf{i} According to SSI standard, select an interval that is shorter than 19 μ s.

In order to enable multicycle requests, do as follows:

Action:

- Set ssi_multi_cycle_data =1 (ENC_IN_CONF register 0x07).
- > Set proper SSI_WTIME (register 0x57) in internal clk cycles.

Result:

After a data request – when all clock cycles have been emitted – the serial clock remains idle for *SSI_WTIME* clock cycles. Afterwards, the second request is automatically initiated to receive the same encoder data. If the second encoder data differs from the first one, error flag *MULTI_CYCLE_FAIL* (register 0x0F) and error event *SER_ENC_DATA_FAIL* (register 0x0E) is generated.

After the second data request, the next interval lasts *SER_PTIME* clock cycles to request new encoder data.

15.4.8. Gray-encoded SSI Data Streams Several but not all SSI encoders emit angle data, which is gray-encoded. TMC4361A is able to decode this data automatically.

In order to enable gray-encoded angle data, do as follows:

Action:

> Set ssi_gray_code_en =1 (ENC_IN_CONF register 0x07).

Result:

Encoder data is recognized as gray-encoded and thus also decoded accordingly.



15.4.9. SPI Encoder Data Evaluation

SPI encoder interfaces typically consist of four signal lines. In addition to SSI encoder signal lines (SCLK, MISO), a chip select line (CS) and a data input (MOSI) to the master is provided.

SPI Encoder Communication Process

The number of bits per transfer is calculated automatically; based on proper multi_turn_in_en, SINGLE_TURN_RES, MULTI_TURN_RES, and STATUS_BIT_CNT, as explained in sections 15.4.1 (page 149) and 15.4.4 (page 151).

A typical SPI communication process responds to any SPI data transfer request when the next transmission occurs. When TMC4361A receives an answer from the encoder, it calculates ENC POS immediately. The encoder slave does not send any data without receiving a request first.

Therefore, TMC4361A always sends ADDR_TO_ENC value to request encoder data from the SPI encoder slave device. The LSB of the serial data output is $ADDR_TO_ENC(0)$.

Received encoder data is stored in ADDR_FROM_ENC. Thus, encoder values can be verified and compared to microcontroller data later on.

The clock generation works similarly to SSI clock generation, as described in section 15.4.5 on page 153; based on proper SER_CLK_IN_HIGH, SER PTIME, and SER CLK IN LOW.

In order to configure a basic SPI communication procedure, do as follows:

- > Set SINGLE_TURN_RES (ENC_IN_DATA register 0x08) to the number of singleturn data bits -1.
- > Set MULTI TURN RES (ENC IN DATA register 0x08) to the number of multiturn data bits -1 in case multiturn data is enabled and used.
- ➤ Set STATUS_BIT_CNT (ENC_IN_DATA register 0x08) to the number of status bits.
- Set proper left_aligned_data (ENC_IN_CONF register 0x07).
- > Set correct SPI transfer mode that is described in the next section.
- > Set ADDR_TO_ENC register 0x68 to the specified SPI encoder address that contains angle data.
- ➤ Set proper SER_CLK_IN_LOW (register 0x56) in internal clock cycles.
- > Set proper SER CLK IN HIGH (register 0x56) in internal clock cycles.
- > OPTIONAL CONFIG: Set proper SER PTIME (register 0x58) in internal clk cycles.
- Finally, set serial_enc_in_mode = b'11.

Result:

TMC4361A emits serial clock streams at SCLK in order to receive absolute encoder data at SDI pin. The number of generated clock cycles depends on SINGLE_TURN_RES, MULTI_TURN_RES, and STATUS_BIT_CNT.

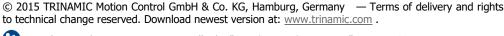
Pin ANEG_NSCLK functions as negated chip select line for the SPI encoder that is generated according to the serial clock and the selected SPI mode; which is described

Pin BNEG NSDI is the MOSI line that transfers SPI datagrams to the SPI encoder. Datagrams, which are transferred permanently to receive angle data, consists of ADDR TO ENC data.

SER_PTIME defines the interval between two consecutive data requests.

• → Turn page for information on SPI mode selection.





15.4.10. SPI Encoder Mode Selection Per default, SPI encoder data transfer is managed in the same way as the communication between microcontroller and TMC4361A. TMC4361A supports all four SPI modes with proper setting of switches *spi low before cs* and *spi data on cs*.

THE PROCESS IS AS FOLLOWS:

By setting **spi_low_before_cs** = **0**, negated chip select line at ANEG_NSCLK is switched to active low **before** the serial clock line SCLK switches.

By setting **spi_low_before_cs** = **1**, negated chip select line at ANEG_NSCLK is switched to active low **after** the serial clock line SCLK switches.

By setting **spi_data_on_cs** = **0**, the first data bit at BNEG_NSDI is changed at the same time as the first slope of the serial clock SCLK.

By setting **spi_data_on_cs** = **1**, the first data bit at BNEG_NSDI is changed at the same time as the negated chip select signal at BNEG_NSDI switches to active level.

In the table below, all four SPI modes are presented.

Per default, the delay between serial clock line and negated chip select line has a time frame of either *SER_CLK_IN_HIGH* or *SER_CLK_IN_LOW* clock cycles, which depends on the actual voltage level of the serial clock.

This particular interval does not always match the encoder behavior perfectly. Therefore, both the first and last intervals between the serial clock line and the negated chip select line can be specified separately in clock cycles at SSI_IN_CLK_DELAY register 0x57.

Below, the SSI_IN_CLK_DELAY interval is highlighted in red in all four diagrams.

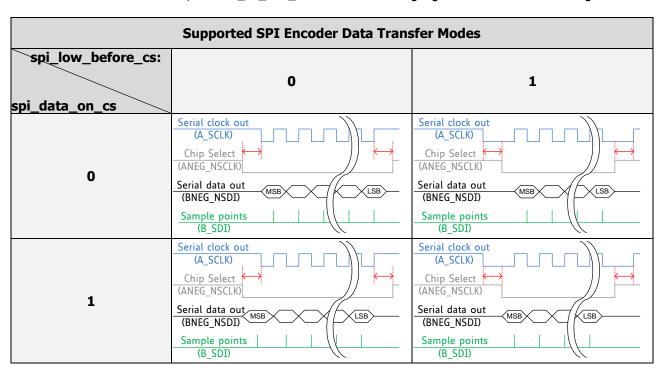


Table 59: Supported SPI Encoder Data Transfer Modes



15.4.11. SPI Encoder Configuration via TMC4361A

Connected SPI encoder can be configured via TMC4361A., which renders a connection between microcontroller and encoder unnecessary.

SPI Encoder Configuration Communication Process A configuration request is sent using the settings of *SERIAL_ADDR_BITS* and *SERIAL_DATA_BITS*, which define the transferring bit numbers.

In order to prepare SPI encoder configuration procedures, do as follows:

- Set SERIAL_ADDR_BITS (ENC_IN_DATA register 0x08) to the number of address bits of any SPI encoder configuration datagram.
- ➤ Set SERIAL_DATA_BITS (ENC_IN_DATA register 0x08) to the number of data bits of any SPI encoder configuration datagram.

Result:

In case configuration data is transferred to the SPI encoder, *SERIAL_ADDR_BITS* bits and *SERIAL_DATA_BITS* bits are sent in two SPI configuration datagrams; exactly in this order.

Because encoder data requests occur as an endless stream, it is necessary to interrupt data requests when a configuration request occurs. Consequently, a handshake behavior is implemented.

In order to transfer configuration data to the SPI encoder, do as follows:

Action:

- > Set DATA TO ENC register 0x69 to any value.
- ➤ Set ADDR_TO_ENC register 0x68 to the configuration address of the SPI encoder.
- > Set DATA_TO_ENC register 0x69 to the configuration data of the SPI encoder.

Result:

The first *DATA_TO_ENC* access stops the repetitive encoder data request.

After the second *DATA_TO_ENC* access, three datagrams are sent to SPI encoder:

- One address datagram is transmitted, which contains the ADDR_TO_ENC value.
 Data that is received simultaneously with the request is not stored.
- 2. One data datagram is transmitted that contains the *DATA_TO_ENC* value. Data that is received simultaneously with the request is stored in *ADDR_FROM_ENC* register 0x6A because this is the response of the *ADDR_TO_ENC* request.
- 3. One no-operation datagram (NOP) is transmitted. Data that is received simultaneously with the request is stored in *DATA_FROM_ENC* register 0x6B because this is the response of the *DATA_TO_ENC* request.

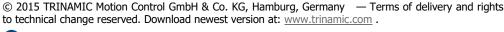
In order to finalize the configuration procedure and continue with the encoder data requests, do as follows:

- ➤ Read out *ADDR_FROM_ENC* register 0x6A first.
- ➤ Set *ADDR_TO_ENC* register 0x68 to the specified SPI encoder address that contains angle data.
- Obligatory at finalization: Read out DATA_FROM_ENC register 0x6B.

Result:

The configuration request data is read out. After *DATA_FROM_ENC* register readout, the encoder data request stream of angle data continues.





16. Possible Regulation Options with Encoder Feedback

Beyond simple feedback monitoring, encoder feedback can be used for controlling motion controller outputs in such a way that the internal actual position matches or follows the real position *ENC_POS*. Two options are provided: PID control and closed-loop operation. Closed-loop operation is preferable if the encoder is mounted directly on the back of the motor and position data is evaluated precisely. PID control is preferable if the encoder is located on the drive side with no fixed connection between motor and drive side; e.g. belt drives.

Closed-Loop and PID Registers						
Register Name	Register ad	dress	Remarks			
ENC_IN_CONF	0x07	RW	Encoder configuration register: Closed-Loop configuration switches.			
CL_TR_TOLERANCE	0x51	R	Absolute tolerated deviation to trigger TARGET_REACHED during regulation.			
ENC_POS_DEV	0x52	R	Deviation between XACTUAL and ENC_POS.			
Closed-Loop and PID Register Set	0x595F 0x6061	W	Closed-Loop and PID configuration parameters.			
Encoder velocity configuration	0x63	W	Encoder velocity filter configuration parameters.			
Encoder velocity	0x65 0x66	R	Current encoder velocity (signed). Current filtered encoder velocity (signed).			

Table 60: Dedicated Closed-Loop and PID Registers

16.1. Feedback Monitoring

Based on the difference *ENC_POS_DEV* (readout at register 0x52) between internal position *XACTUAL* and external position *ENC_POS*, a status flag *ENC_FAIL_F* and a corresponding error event *ENC_FAIL* is generated automatically.

In order to set a tolerated position mismatch, do as follows:

Action:

> Set *ENC_POS_DEV_TOL* register 0x53 to the maximum microstep value that represents no mismatch failure.

Result:

In case $|ENC_POS_DEV| \le ENC_POS_DEV_TOL$, no encoder failure flag is set. In case $|ENC_POS_DEV| > ENC_POS_DEV_TOL$, ENC_FAIL_F lag is set.

i At this point, the corresponding encoder event *ENC FAIL* is also triggered.

16.1.1.
Target-Reached during
Regulation

In case one of the regulation modes is selected, TARGET_REACHED event and status flag is only released when:

XACTUAL = XTARGET and $|ENC|POS|DEV| \leq CL|TR|TOLERANCE$.

Consequently, *CL_TR_TOLERANCE* register 0x52 (only write access) is the maximal tolerated position mismatch for target reached status.



16.2. PID-based Control of *XACTUAL*

Based on a position difference error $PID_E = XACTUAL - ENC_POS$ the PID (proportional integral differential) controller calculates a signed velocity value (v_{PID}), which is used for minimizing the position error. During this process, TMC4361A moves with v_{PID} until $|PID_E| - PID_TOLERANCE \le 0$ is reached and the position error is removed.

VPID is calculated by:

$$\begin{aligned} v_{PID} &= \frac{PID_P}{256} \cdot PID_E \cdot \left[\frac{1}{s}\right] + \frac{PID_I}{256} \cdot \int_0^t PID_E \cdot dt \ + \ PID_D \cdot PID_E \cdot \frac{d}{dt} \\ \\ v_{PID} &= \frac{PID_P}{256} \cdot PID_E \cdot \left[\frac{1}{s}\right] + \frac{PID_I}{256} \cdot PID_ISUM + PID_D \cdot PID_E \cdot \frac{d}{dt} \\ \\ v_{PID} &= \frac{PID_P}{256} \cdot PID_E \cdot \left[\frac{1}{s}\right] + \frac{PID_I}{256} \cdot PID_E \cdot \frac{f_{CLK}}{128} + PID_D \cdot PID_E \cdot \frac{d}{dt} \end{aligned}$$

Key:

PID_P = proportional term; PID_I = integral term; PID_D = derivate term

16.2.1. PID Readout Parameters

The following parameters can be read out during PID operation.

PID_VEL 0x5A

Actual PID output velocity.

PID E 0x5D

Actual PID position deviation between XACTUAL and ENC_POS.

PID_ISUM 0x5B

Actual PID integrator sum (update frequency: fclk/128), which is calculated by:

PID ISUM=PID E · fclk /128

• → Turn page for information on configuration of PID regulation.



16.2.2. PID Control Parameters and Clipping Values

In order to set parameters and clipping values for PID regulation correctly, consider the following details:

PID_DV_CLIP 0x5E

Large velocity variations are avoided by limiting v_{PID} value with *PID_DV_CLIP* (register 0x5E). This clipping parameter limits both v_{PID} and *PID_VEL*.

The error sum *PID_ISUM* (read out at 0x5B) is generated by the integral term. *PID_ISUM* is limited by setting *PID_I_CLIP* register 0x5D.

- i The maximum value of PID_I_CLIP must meet the condition $PID_I_CLIP \le PID_DV_CLIP / PID_I$.
- i If the error sum *PID_ISUM* is not clipped, it is increased with each time step by *PID I · PID E*. This continues as long as the motor does not follow.

PID_D_CLKDIV 0x5D (23:16)

Time scaling for deviation (with respect to error correction periods) is controlled by *PID D CLKDIV* register.

i During error correction, fixed clock frequency $f_{PID_INTEGRAL}$ is valid: $f_{PID_INTEGRAL}[Hz] = f_{CLK}[Hz] / 128$

VEL_ACT_PID

The internal velocity VEL_ACT_PID alters actual ramp velocity VACTUAL. Two settings are provided:

In case $regulation_modus = b'11$, VACTUAL is assigned as pulse generator base value and VEL_ACT_PID is calculated by $VEL_ACT_PID = VACTUAL + v_{PID}$.

In case $regulation_modus = b'10$, zero is assigned as pulse generator base value. Now, VEL_ACT_PID = v_{PID} is valid.

PID_TOLERANC E 0x5F

TMC4361A provides the programmable hysteresis *PID_TOLERANCE* for target position stabilization; which avoids oscillations through error correction in case *XACTUAL* is close to the real mechanical position.

The PID controller of TMC4361A is programmable up to approximate 100 kHz update rate (at $f_{CLK} = 16$ MHz). This high speed update rate qualifies PID regulation for motion stabilization.

16.2.3. Enabling PID Regulation

Now that PID control parameters and clipping values are configured, as explained above, PID regulation can be enabled. Two options can be selected.

In order to enable PID control, do as follows:

Action:

OPTION 1: BASE PULSE GENERATOR VELOCITY = 0

> Set regulation_modus = b'10 (ENC_IN_CONF register 0x07).

OPTION 2: BASE PULSE GENERATOR VELOCITY = VACTUAL

> Set regulation_modus = b'11 (ENC_IN_CONF register 0x07).

Result:

PID regulation is enabled.

NOTE

→ Detailed knowledge of a particular application (including dynamics of mechanics) is necessary for PID controller parameterization.



16.3. Closed-Loop Operation

The closed-loop unit of TMC4361A directly modifies output currents and Step/Dir outputs of the internal step generator; which is dependent on the feedback data. The 2-phase closed-loop control of TMC4361 follows a different approach than Field-Oriented Control (FOC); which is similar to PID control cascades. The ramp generator, which assigns target and velocity, is independent of position control (commutation angle control); which is also independent of current control. Closed-loop operation can only be used in combination with 256 microsteps per fullstep.

16.3.1.
Basic ClosedLoop Parameters

Closed-loop does not control current values via the internal step generator. The currents values at the SPI output and the Step/Dir outputs are verified using the evaluated difference between internal position *XACTUAL* and external position *ENC_POS*; considering the calibrated offset parameter *CL_OFFSET*.

In order to set parameters and clipping values for closed-loop regulation correctly, consider the following details:

CL_OFFSET 0x59 This register contains the basic offset value between internal and external position during calibration process, which is necessary for closed-loop operation, and offers read-write access. The write access can be used if a defined fixed offset value is preferred, which is verified beforehand.

ENC_POS_DEV 0x52 The continuously updated parameter *ENC_POS_DEV* displays the deviation between *XACTUAL* and *ENC_POS*; considering *CL_OFFSET*.

CL_BETA 0x1C (8:0) CL_BETA is the maximum commutation angle that is used to compensate an evaluated deviation ENC_POS_DEV. In case the deviation reaches CL_BETA value, the commutation angle remains stable at this value to follow the overload. Also, CL_MAX event is triggered at this point.

CL_TOLERANCE 0x5F (7:0) This parameter is set to select the tolerance range for position deviation. In case $|ENC_POS_DEV| \le CL_TOLERANCE$, CL_FIT_F lag becomes set. In case a mismatch between internal and external position occurs, CL_FIT event is triggered to signify when the mismatch is removed.

CL_DELTA_P 0x5C CL_DELTA_P is a proportional controller that compensates a detected position deviation between internal and external position. See also Figure <u>66</u>, page <u>162</u>. In case $|ENC_POS_DEV| \leq CL_TOLERANCE$, CL_DELTA_P is automatically set to 1.0. In case $|ENC_POS_DEV| > CL_TOLERANCE$, the closed-loop unit of TMC4361A multiplies ENC_POS_DEV with CL_DELTA_P and adds the resulting value to the current ENC_POS . Thus, a current commutation angle for higher stiffness position maintenance, which is clipped at CL_BETA , is calculated.

- i CL_DELTA_P consists of 24 bits. The last 16 bits represent decimal places. The final proportional term is thus calculated by: $p_{PID} = CL_DELTA_P / 65536$.
- i Therefore, the higher ppid the faster the reaction on position deviations.
 - \rightarrow A high p_{PID} term can lead to oscillations that must be avoided.

CL_CYCLE 0x63 (31:16) In case, one absolute encoder is connected, this value represents the delay time in numbers of clock cycles between two consecutive regulation cycles. It is recommended to adjust this value to the regulation cycle; which is either equal or slower than the encoder request rate. In case incremental ABN encoder is selected, this value is automatically set to fetch the fastest possible regulation rate; which in most cases are five clock cycles.



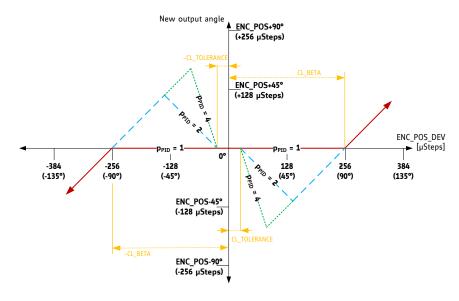


Figure 66: Calculation of the Output Angle with appropriate CL_DELTA_P

16.3.2. Enabling and calibrating Closed-Loop Operation Now that basic closed-loop control parameters are configured, as explained above, closed-loop regulation can be enabled.

i The presented calibration process is very basic. Refer to the closed-loop Application Note for detailed calibration process information.

In order to enable and calibrate closed-loop control, do as follows:

PRECONDITION: SET TO BEST POSSIBLE MAXIMUM CURRENT SCALING

PROCEED WITH: OPTION 1: CL_OFFSET IS GENERATED DURING CALIBRATION

Action:

- ➤ Set MSTEPS_PER_FS = 0 (STEP_CONF register 0x0A) [256 microsteps per fullstep].
- \triangleright Move to any fullstep position (MSCNT mod 128 = 0).
- > Set regulation_modus = b'01 (ENC_IN_CONF register 0x07).
- ➤ Set cl_caclibration_en =1 (ENC_IN_CONF register 0x07).
- Wait for a defined time span (system settle down).
- ➤ Set *cl_caclibration_en* =0 (*ENC_IN_CONF* register 0x07).

Result:

Closed-loop operation is enabled with basic calibration. *CL_OFFSET* is set to position mismatch during calibration process.

OR PROCEED WITH OPTION 2: CL OFFSET IS USED FOR CALIBRATION

In case *CL_OFFSET* was saved and no position loss has occurred while closed-loop operation was disabled, it can be used to replace the calibration process.

Action:

- Set MSTEPS_PER_FS = 0 (STEP_CONF register 0x0A) → 256 microsteps per fullstep.
- Set regulation_modus = b'01 (ENC_IN_CONF register 0x07).
- Set CL_OFFSET to any preferred microstep value.

Result:

Closed-loop operation is enabled.



16.3.3. Limiting Closed-Loop Catch-Up Velocity

CL_VMAX_CALC_P 0x5A

CL_VMAX_CALC_I
0x5B
PID_DV_CLIP
0x5E

PID_I_CLIP 0x5D In order to limit catch-up velocities in case a disturbance of regular motor motion must be compensated, the following parameters can be configured accordingly:

i Refer to section <u>16.2.</u> on page <u>159</u> for more information about PI regulation of the maximum velocity because it uses the same PI regulator like the position PID regulator. The base velocity is the actual ramp velocity *VACTUAL*.

P parameter of the PI regulator, which controls the maximum velocity.

I parameter of the PI regulator, which controls the maximum velocity.

PID_DV_CLIP can be set in order to avoid large velocity variations; and also to limit the maximum velocity deviation above the maximum velocity *VMAX*.

This parameter is used together with *PID_DV_CLIP* in order to limit the velocity for error compensation. The error sum *PID_ISUM* is generated by the integral term. In case this error sum must be limited, set *PID_I_CLIP*.

It is advisable to set the maximum value of *PID_I_CLIP* to:

 $PID_I_CLIP \leq PID_DV_CLIP / PID_I$.

i In case the error sum *PID_ISUM* is not clipped, it is increased with each time step by *PID_I* · *PID_E*. This continues as long as the motor does not follow.

16.3.4.
Enabling the
Limitation of the
Catch-Up
Velocity

Now that PI control parameters and clipping values are configured, as explained above, limiting catch-up velocities can be enabled.

In order to enable limitation of closed-loop catch-up velocity, do as follows:

Action:

Set cl_vlimit_en = 1 (ENC_IN_CONF register 0x07).

Result:

Closed-loop catch-up velocity is limited according to the configured parameters.

NOTE:

- → A higher motor velocity than specified VMAX (for negative velocity: -VMAX) is possible if the following conditions are met:
 - Closed-loop operation is enabled.
 - Closed-loop catch-up velocity is not enabled, or is enabled with PID_DV_CLIP > 0; and CL_VMAX_CALC_P and CL_VMAX_CALC_I are higher than 0.
 - ENC_POS_DEV > CL_TOLERANCE resp. ENC_POS_DEV < CL_TOLERANCE.

AREAS OF SPECIAL CONCERN

In case the internal ramp has stopped, and the position mismatch still needs to be corrected, the base velocity for catch-up velocity limitation is zero.

The mismatch correction ramp is a linear deceleration ramp, independent of the specified ramp profile. This occurs because the catch-up velocity is regulated via PI regulation, as explained above.

Thus, this final ramp for error compensation is a function of both *ENC_POS_DEV* and the PI control parameters.

• → Turn page for information on closed-loop velocity mode.



16.3.5. Enabling Closed-Loop Velocity Mode Some applications only require maintaining a specified velocity value during closed-loop behavior, regardless of position mismatches. TMC4361A also provides this option.

NOTE:

→ The closed-loop velocity mode is set independent of the internal ramp operation mode (velocity or positioning mode).

In order to enable and calibrate closed-loop control, do as follows:

Action:

- ➤ Set the catch-up velocity parameters, as explained in detail in section <u>16.3.3</u>, page <u>163</u>.
- Set cl_vlimit_en = 1 (ENC_IN_CONF register 0x07).
- ➤ Set *cl_velocity_mode_en* = 1 (*ENC_IN_CONF* register 0x07).

Result:

Closed-loop operation velocity mode is enabled.

In case position mismatch $|ENC_POS_DEV|$ exceeds 768 microsteps, internal position counter XACTUAL is set automatically to $ENC_POS \pm 768$ to limit the position mismatch.

Thus, closed-loop operation maintains the specified velocity value VMAX.

i A higher motor velocity than specified VMAX (for negative velocity: -VMAX) is possible if $PID_DV_CLIP > 0$.



16.3.6. Closed-loop Scaling

In order to save energy, current scaling can be adjusted according to actual load during closed-loop operation.

Closed-Loop Scaling Configuration and Enabling Closed-loop scaling slightly alters the use of the scaling register while remaining consistent in its use of internal scaling and the transmission to the stepper drivers:

- 1. Closed-loop scaling uses the same scaling register that is also used for open-loop configuration, as explained in chapter 11, page 120. However, the specified values that are used and thus are also named differently.
- 2. Internal scaling of MSLUT current values and transfer of these values to the motor stepper drivers function exactly in the same way as explained in chapter 10, page 87.

In order to configure and enable closed-loop scaling, do as follows:

Action:

- > Set proper *CL_IMIN* (*SCALE_VALUES* register 0x06).
- > Set proper *CL IMAX* (*SCALE VALUES* register 0x06).
- > Set proper CL_START_UP (SCALE_VALUES register 0x06).
- ➤ Set SCALE_VALUES (31:24) to 0.
- Set closed_loop_scale_en = 1 (CURRENT_CONF register 0x05).

Result:

As soon as closed-loop scaling is enabled, all other open-loop scaling options are automatically disabled. The following scaling situations are possible:

- 1. In case $|ENC_POS_DEV| \le CL_START_UP$, current values are scaled with CL_IMIN .
- In case | ENC_POS_DEV| > CL_START_UP and | ENC_POS_DEV| ≤ CL_BETA, current values are scaled with a factor that increases linearly from CL_IMIN to CL_IMAX.
- 3. In case | ENC_POS_DEV| > CL_BETA, current values are scaled with CL_IMAX.

The chart below identifies the actual scaling parameter SCALE_PARAM, which is dependent on the above described situations:

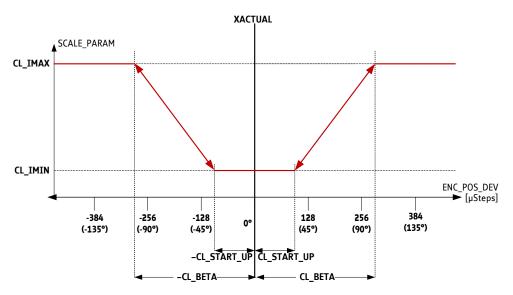


Figure 67: Closed-Loop Current Scaling

• → Turn page for information about adaptations on the scaling transformation process during closed-loop operation.



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16.3.7. Closed-Loop Scaling Transition Process Control Transition from one scale value to the next active value can be configured as slight conversion. Two different parameters can be set in order to convert to higher or lower closed-loop current scale values, as depicted in the chart below.

In order to configure a smooth transition from a lower motion current scaling value to a higher motion current scaling value, do as follows:

Action:

> Set CL_UPSCALE_DELAY register 0x18 according to the delay period after which the actual scale parameter is increased by one step towards the higher current scale value.

Result:

Whenever a higher current scale value is assigned internally, the actual scale parameter is increased by one step per *CL_UPSCALE_DELAY* clock cycles until the assigned scale parameter is reached.

i If *CL_UPSCALE_DELAY* = 0, the higher current scaling value is immediately assigned whenever the corresponding current scaling phase is activated.

In order to configure a smooth transition from a higher motion current scaling value to a lower motion current scaling value, do as follows:

Action:

➤ Set *CL_DNSCALE_DELAY* register 0x19 according to the delay period after which the actual scale parameter is decreased by one step towards the lower current scale value.

Result:

Whenever a lower current scale value is assigned internally, the actual scale parameter is decreased by one step per *CL_DNSCALE_DELAY* clock cycles until the assigned scale parameter is reached.

i If *CL_DNSCALE_DELAY* = 0, the lower current scaling value is immediately assigned whenever the corresponding current scaling phase is activated.

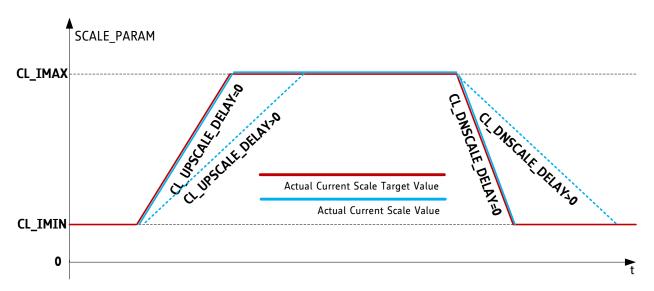


Figure 68: Closed-Loop Current Scaling Timing Behavior



16.3.8. Back-EMF Compensation during Closed-loop Operation

When higher velocities are reached, a phase shift between current and voltage occurs at the motor coils. Consequently, current control is transformed into voltage control.

This motor- and setup-dependent effect must be compensated because currents are still continuously assigned for motor control. TMC4361A attributes γ -correction to the compensation process, which adds a velocity-dependent angle - in motion direction - to the current commutation angle.

Load Angle Calculation

Gamma correction constantly adds one compensation angle, GAMMA, to the actual commutation angle; because the velocity-dependent amount of the influence of Back-EMF, GAMMA is also velocity-dependent. Thus, velocity limits are assigned. These limits are based on REAL motor velocity V_ENC (register 0x65). The value of the motor velocity is internally calculated and can be filtered (V_ENC_MEAN register 0x66) to smoothen the y-correction, which is explained in the next section.

In order to configure and enable Back-EMF compensation during closed-loop operation, do as follows:

Action:

- > Set proper CL_GAMMA register 0x1C.
- > Set proper *CL_VMIN_EMF* register 0x60.
- > Set proper CL_VMAX_EMF register 0x61.
- Set cl_emf_en = 1 (ENC_IN_CONF register 0x07).

Result:

Back-EMF compensation during closed-loop operation is enabled. *CL_GAMMA* represents the maximum value of GAMMA. Per default, *CL_GAMMA* is set to its maximal possible value of 255, which represents a 90° angle.

The following compensation situations are possible:

- 1. In case $|V_ENC_MEAN| \le CL_VMIN_EMF$, GAMMA is set to 0.
- 2. In case $|V_ENC_MEAM| > CL_VMIN_EMF$ and $|V_ENC_MEAM| \le (CL_VMIN_EMF + CL_VADD_EMF)$, GAMMA is scaled linearly between 0 and its maximum value.
- In case | V_ENC_MEAN| > (CL_VMIN_EMF + CL_VADD_EMF), GAMMA = CL_GAMMA.

The chart below identifies the actual parameter GAMMA, which is dependent on the above described situations:

Areas of Special Concern

If γ -correction is turned on, the maximum possible commutation is $(CL_BETA + CL_GAMMA)$.

This value must not exceed 180° (511 microsteps at 256 microsteps per fullstep) because angles of 180° or more will result in unwanted motion direction changes.

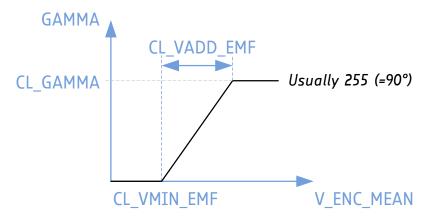
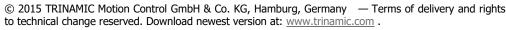


Figure 69: Calculation of the actual Load Angle GAMMA







16.3.9. Encoder Velocity Readout Parameters In case an encoder is connected, REAL motor velocity can be read out. The actual encoder velocity flickers. This is system-immanent. TMC4361A provides filter options that back-EMF compensation is based on. The following velocity parameters can be read out.

V_ENC 0x65

Actual encoder velocity in pulses (microsteps) per second [pps].

V_ENC_MEAN 0x66

Actual filtered encoder velocity in pulses (microsteps) per second [pps].

16.3.10.
Encoder Velocity
Filter
Configuration

In order to set filter parameters correctly, consider the following details:

ENC_VMEAN_WAIT 0x63 (7:0)

 ENC_VMEAN_WAIT represents the delay period in number of clock cycles between two consecutive V_ENC values that are used for the encoder filter velocity calculation. The lower this value, the faster the adaptation process of V_ENC_MEAN is. Accordingly: The higher the gradient of V_ENC_MEAN is.

In case incremental ABN encoders are connected, *ENC_VMEAN_WAIT* must be set above 32.

In case absolute encoders are connected, <code>ENC_VMEAN_WAIT</code> is automatically set to <code>SER_PTIME</code>.

ENC_VMEAN_FILTER 0x63 (11:8)

This filter exponent is used for filter calculations. The lower this value, the faster the adaptation process of V_ENC_MEAN is. Accordingly: The higher the gradient of V_ENC_MEAN is. Every ENC_VMEAN_WAIT clock cycles, the following calculation applies:

$$V_{ENC_{MEAN}} = V_{ENC_{MEAN}} - \frac{V_{ENC_{MEAN}}}{2^{ENC_VMEAN_FILTER}} + \frac{V_{ENC}}{2^{ENC_VMEAN_FILTER}}$$

ENC_VMEAN_INT 0x63 (31:16)

The refresh frequency of high encoder velocity values V_ENC is determined by this encoder velocity update period.

In case incremental ABN encoders are connected, the minimum value of *ENC VMEAN INT* is automatically set to 256.

In case absolute encoders are connected, *ENC_VMEAN_INT* is automatically adapted to encoder value request rate.

16.3.11. Encoder Velocity equals 0 Event Because internal calculation of low V_ENC values is triggered by AB signal changes and not by the refresh frequency defined by ENC_VMEAN_INT , any occurring idle state of the encoder is not recognized.

In order to determine that $V_ENC = 0$, it is possible to limit the number of clock cycles while no AB signal changes occur; which then signifies encoder idle state.

In order to evoke encoder idle state, do as follows:

Action:

> Set proper *ENC VEL ZERO* register 0x62.

Result:

In case no AB signal changes occur during *ENC_VEL_ZERO* clock cycles, *ENC_VEL0* event is triggered, which indicates encoder idle state.



17. Reset and Clock Gating

In addition to the hardware reset pin NRST and the automatic Power-on-Reset procedure, TMC4361A provides a software reset option. If not in operation, clock gating can be used to reduce power consumption.

Reset and Clock Pins				
Pin Names	Types	Remarks		
NRST	Input	Low active hardware reset.		
STPIN	Input	High active wake-up signal.		
CLK_EXT	Input	Connected external clock signal.		

Table 61: Dedicated Reset and Clock Pins

Reset and Clock Gating Registers						
Register Name	Register ad	dress	Remarks			
GENERAL_CONF	0x00	RW	Bit18:17			
CLK_GATING_DELAY	0x14	RW	Dela time before clock gating is enabled.			
CLK_GATING_REG	0x4F (2:0)	RW	Trigger for clock gating.			
RESET_REG	0x4F (31:8)	RW	Trigger for SW-Reset.			

Table 62: Dedicated Reset and Clock Gating Registers

17.1. Manual Hardware Reset

A hardware reset is provided by the NRST input pin.

In order to reset TMC4361A, do as follows:

Action:

Set NRST input to low voltage level.

Result:

TMC4361A registers are reset to default values.

NOTE:

→ During power-up of TMC4361A, Power-on-Reset is executed automatically.

17.2. Manual Software Reset

In order to reset TMC4361A without use of NRST pin, do as follows:

Action:

 \rightarrow Set *RESET_REG* = 0x525354 (Bits31:8 of register 0x4F).

Result:

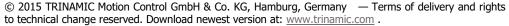
TMC4361A registers are reset to default values.

NOTE:

- → A software reset can be activated in all cases, except for one:
- → Due to safety reasons, only hardware resets are available during the FROZEN event to overcome this freeze condition (see chapter 12, page 128).

17.3. Reset Indication

RST_EV = EVENTS(31) is set as indicator signifying that one of the possible reset conditions was triggered.







17.4. Activating Clock Gating manually

Clock gating must be enabled before activation. In addition, the delay between activation and the active clock gating phase can be configured.

In order to activate clock gating manually, do as follows:

PRECONDITION: VEL STATE F = "00" INDICATING THAT VACTUAL = 0.

Action:

- Set clk_gating_en = 1 (bit17 of GENERAL_CONF register 0x00).
- ➤ Set proper *CLK_GATING_DELAY* register 0x14.
- Set CLK_GATING_REG = 0x7 (bit2:0 of register 0x4F).

Result:

When writing to *CLK_GATING_REG*, this activates the *CLK_GATING_DELAY* counter, which specifies the delay between clock gating trigger and activation in [number of cycles]. When the counter reaches 0, clock gating is activated. See figure below.

NOTE:

→ In case CLK_GATING_REG = 0, clock gating is executed immediately after activating the CLK_GATING_REG register. See figure below.

17.5. Clock Gating Wake-up

In order to conduct clock gating wake-up, do as follows:

Action:

> Set STPIN input pin to high voltage level.

Recult:

Clock-gating is terminated. See figure below.

If SPI datagram transfers from microcontroller to TMC4361A prompt wakeup, do as follows:

Action:

- ➤ Set CLK_GATING_DELAY = 0xFFFFFFF (register 0x14).
- Set CLK_GATING_REG = 0x0 (bit2:0 of register 0x4F).
- Set CLK_GATING_REG = 0x7 (bit2:0 of register 0x4F).
- ➤ Set *clk_gating_en* = 0 (bit17 of *GENERAL_CONF* register 0x00).

Result:

Clock-gating is terminated.

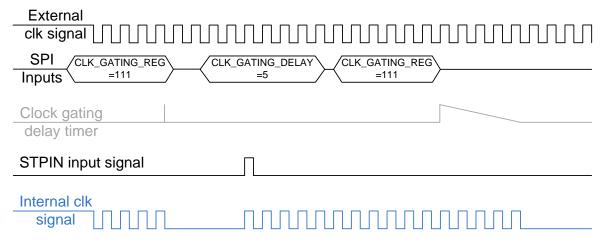


Figure 70: Manual Clock Gating Activation and Wake-Up



17.6.
Automatic Clock
Gating
Procedure

It is possible to use TMC4361A standby phase to automatically activate clock gating.

i For further information about standby timer, see section 11.1, page 121.

In order to activate automatic clock gating, do as follows:

Action:

- > Set the time frame for STDBY_DEALY register 0x15 after ramp stop, and before standby phase starts.
- Set hold_current_scale_en = 1 (CURRENT_CONF register 0x05).
- Set closed_loop_scale_en = 0 (CURRENT_CONF register 0x05).
- ➤ Set *clk_gating_en* = 1 (bit17 of *GENERAL_CONF* register 0x00).
- > Set proper CLK_GATING_DELAY register 0x14.
- ➤ Set clk_gating_stdby_en = 1 (bit17 of GENERAL_CONF register 0x00).

Result:

After standby phase activation, activation of clock gating counter follows. When the counter reaches 0, clock gating is activated.

In addition, the start signal generation, presented in chapter $\underline{9}$, page $\underline{69}$, can be used for an automated wake-up. An example is given in the figure below.

The chart below shows the TARGET_REACHED (=TR) signal, which signifies ramp stop at which VACTUAL reaches 0.

When VACTUAL = 0, the following process occurs:

- The start delay timer signifies the time frame between ramp stop and next ramp start.
- 2. When the standby delay timer expires, the standby phase is activated.
- 3. When the standby phase is activated, the clock gating delay timer is started.
- 4. After the clock gating delay timer expires, clock gating is activated.
- 5. Shortly before the start delay timer expires, clock gating is disabled, which occurs so that the next ramp is started with proper assigned registers.

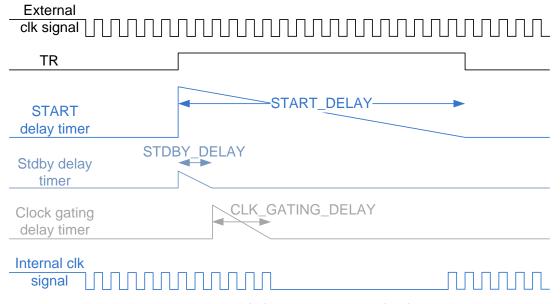


Figure 71: Automatic Clock Gating Activation and Wake-Up



18. Serial Encoder Output

TMC4361A provides an option to render internal encoder data into absolute SSI encoder data. This encoder data is streamed via the SPI output interface.

Pin Names for SPI Motor Drive				
Pin Names	Туре	Remarks		
NSCSDRV_SDO	Output	Serial data output.		
SCKDRV_NSDO	Output	Negated serial data output.		
SDODRV_SCLK	InOut as Input	Serial clock input.		
SDIDRV_NSCLK	Input	Negated serial clock input.		

Table 63: Pin Names for Encoder Output Interface

Register Names for SPI Output Registers						
Register Name Register Address			Remarks			
GENERAL_CONF	0x00	RW	Affect switches: Bit25:24.			
SSI_OUT_MTIME	0x04	RW	Bit24:4: Monoflop time.			
ENC_IN_CONF 0x07 RW			Affect switches: Bit14, Bit30.			
ENC_OUT_DATA	0x09	RW	Encoder output data structure.			
ENC_OUT_RES	0x55	W	Resolution of singleturn data.			

Table 64: Dedicated SPI Output Registers

ullet o This topic is continued on the following page. Please turn page.



18.1.1.
Configuration
and Enabling of
SSI Output
Interface

The internal [microstep] value of the external position *ENC_POS* 0x50 can be transferred to a serial data stream using the SPI output interface. SSI output format and structure can be configured freely.

In order to provide SSI output data at the SPI output interface, do as follows:

Action:

- Set encoder resolution in register ENC_OUT_RES 0x55 (write access).
- ➤ Set SINGLE_TURN_RES_OUT (Bit4:0 of ENC_OUT_DATA register 0x09) to the number of singleturn data bits 1.

OPTIONAL: IF MULTITURN DATA MUST BE TRANSMITTED

- ➤ Set MULTI_TURN_RES_OUT (Bit9:5 of ENC_OUT_DATA register 0x09) to the number of multiturn data bits 1.
- ➤ Set *multi_turn_out_en* = 1 (Bit14 of *ENC_IN_CONF* register 0x07).
- ➤ Set proper SSI_MTIME register 0x04(23:4).
- > Set serial_enc_out_enable = 1 (Bit24 of GENERAL_CONF register 0x00).

Result:

Differential SSI output data is streamed via SPI output interface:

- Master clock input pin is SDODRV_SCLK
- Negated clock input pin is SDIDRV_NSCLK.
- NSCSDRV_SDO acts as serial data output
- Negated data output is SCKDRV NSDO.
- Output data remains unchanged until SSI_OUT_MTIME clock cycles expires after the last master request to support multicycle data requests.

The angle of the singleturn data is calculated considering the external position ENC_POS and the requested encoder resolution ENC_OUT_RES . The number of singleturn bits is equal to $SINGLE_TURN_RES_OUT+1$.

If multiturn data must be transferred, the number of revolutions is also calculated and transmitted as signed number before singleturn data bits follow. The number of multiturn bits is equal to $MULTI_TURN_RES_OUT + 1$.

An example is provided below: SSI output stream consists of five multiturn bits $(MULTI_TURN_RES_OUT = 4)$ and seven singleturn bits $(SINGLE_TURN_RES_OUT = 6)$ that follow each other successively in one data stream.

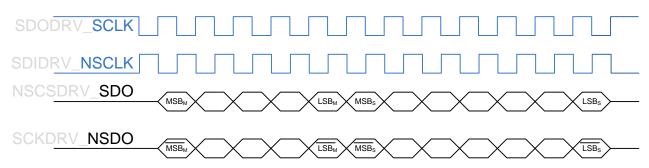


Figure 72: Example for SSI Output Configuration: M - Multiturn; S - Singleturn

• Turn page for information on additional configuration options.



18.1.2. Disabling differential Encoder Output Signals Regular SSI operation makes use differential signals. Thus, TMC4361A expects digital differential serial clock input signals.

In order to disable the digital differential output signals, do as follows:

Action:

> Set serial_enc_out_diff_disable = 1 (Bit25 of GENERAL_CONF register 0x00).

Result:

Dedicated encoder signals are treated as single signals and every negated pin is ignored.

18.1.3. Gray-encoded SSI Output Data

TMC4361A is able to gray-encode SSI data automatically.

In order to enable gray-encoded SSI output data, do as follows:

Action:

Set enc_out_gray =1 (Bit30 of ENC_IN_CONF register 0x07).

Result:

Encoder data output is gray-encoded.

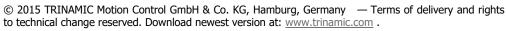


TECHNICAL SPECIFICATIONS

19. Complete Register and Switches List

19.1. General Configuration Register GENERAL_CONF 0x00

	GENERAL_CONF 0x00 (Default value: 0x00006020)							
R/W	Bit	Val Remarks						
	0	use_astart_and_vstart (only valid for S-shaped ramps 0 Sets AACTUAL = AMAX or −AMAX at ramp start and in the case of VSTART ≠ 0.						
	1	Sets AACTUAL = ASTART or -ASTART at ramp start and in the case of VSTART # 0 direct_acc_val_en Acceleration values are divided by CLK_FREQ.						
		1 Acceleration values are set directly as steps per clock cycle. direct_bow_val_en						
	2	Bow values are calculated due to division by CLK_FREQ. Bow values are set directly as steps per clock cycle. inactive net						
	3	step_inactive_pol 0 STPOUT = 1 indicates an active step. 1 STPOUT = 0 indicates an active step.						
	4	 toggle_step Only STPOUT transitions from inactive to active polarity indicate steps. Every level change of STPOUT indicates a step. 						
RW	5	pol_dir_out 0 DIROUT = 0 indicates negative direction. 1 DIROUT = 1 indicates negative direction.						
	7:6	 sdin_mode Internal step control (internal ramp generator will be used) External step control via STPIN / DIRIN interface with high active steps at STPIN External step control via STPIN / DIRIN interface with low active steps at STPIN External step control via STPIN / DIRIN interface with toggling steps at STPIN 						
	8	pol_dir_in 0 DIRIN = 0 indicates negative direction. 1 DIRIN = 1 indicates negative direction.						
	9	sd_indirect_control STPIN/DIRIN input signals will manipulate internal steps at XACTUAL directly. STPIN/DIRIN input signals will manipulate XTARGET register value, the internal ramp generator is used.						
	•→Continued on next page.							







			GENERAL_CONF 0x00 (Default value: 0x00006020)				
R/W	Bit	Val	Remarks				
		seria	al_enc_in_mode				
		0	An incremental encoder is connected to encoder interface.				
	11:10	1	An absolute SSI encoder is connected to encoder interface.				
		2	Reserved				
		3	An absolute SPI encoder is connected to encoder interface.				
		diff_	diff_enc_in_disable				
	12	0	Differential encoder interface inputs enabled.				
		1	Differential encoder interface inputs is disabled (automatically set for SPI encoder).				
		stdb	py_clk_pin_assignment				
		0	Standby signal becomes forwarded with an active low level at STDBY_CLK output.				
	14:13	1	Standby signal becomes forwarded with an active high level at STDBY_CLK output.				
		2	STDBY_CLK passes ChopSync clock (TMC23x, TMC24x stepper motor drivers only).				
		3	Internal clock is forwarded to STDBY_CLK output pin.				
		intr_	pol				
	15	0	INTR=0 indicates an active interrupt.				
RW		1	INTR=1 indicates an active interrupt.				
		inve	rt_pol_target_reached				
	16	0	TARGET_REACHED signal is set to 1 to indicate a target reached event.				
		1	TARGET_REACHED signal is set to 0 to indicate a target reached event.				
		clk_	gating_en				
	17	0	Clock gating is disabled.				
		1	Internal clock gating is enabled.				
		clk_	gating_stdby_en				
	18	0	No clock gating during standby phase.				
		1	Intenal clock gating during standby phase is enabled.				
		fs_e	en .				
	19	0	Fullstep switchover is disabled.				
		1	SPI output forwards fullsteps, if VACTUAL > FS_VEL.				
		fs_s	dout				
	20	0	No fullstep switchover for Step/Dir output is enabled.				
		1	Fullsteps are forwarded via Step/Dir output also if fullstep operation is active.				

→Continued on next page.



			GENERAL_CONF 0x00 (Default value: 0x00006020)			
R/W	Bit	Val	Remarks			
		dcst	rep_mode			
		0	dcStep is disabled.			
		1	dcStep signal generation will be selected automatically			
	22:21	2	dcStep with external STEP_READY signal generation (TMC2130).			
		3	dcStep with internal STEP_READY signal generation (TMC26x). i TMC26x config: use const_toff-Chopper (CHM = 1); slow decay only (HSTRRT = 0); TST = 1 and SGT0=SGT1=1 (on_state_xy).			
		pwn	n_out_en			
	23	0	PWM output is disabled. Step/Dir output is enabled at STPOUT/DIROUT.			
		1	STPOUT/DIROUT output pins are used as PWM output (PWMA/PWMB).			
		seria	al_enc_out_enable			
	24	0	No encoder is connected to SPI output.			
		1	SPI output is used as SSI encoder interface to forward absolute SSI encoder data.			
		seria	al_enc_out_diff_disable			
	25	0	Differential serial encoder output is enabled.			
		1	Differential serial encoder output is disabled.			
		automatic_direct_sdin_switch_off				
RW	26	0	VACTUAL=0 & AACTUAL=0 after switching off direct external step control.			
		1	VACTUAL = VSTART and AACTUAL = ASTART after switching off direct external step control.			
		circu	ular_cnt_as_xlatch			
	27	0	The register value of X_LATCH is forwarded at register 0x36.			
		1	The register value of REV_CNT (#internal revolutions) is forwarded at register 0x36.			
		reve	erse_motor_dir			
	28	0	The direction of the internal SinLUT is regularly used.			
		1	The direction of internal SinLUT is reversed			
		intr_	tr_pu_pd_en			
	29	0	INTR and TARGET_REACHED are outputs with strongly driven output values			
		1	INTR and TARGET_REACHED are used as outputs with gated pull-up and/or pull-down functionality.			
		intr_	_as_wired_and			
	30	0	INTR output function is used as Wired-Or in the case of $intr_tr_pu_pd_en = 1$.			
		1	INTR output function is used as Wired-And. in the case of $intr_tr_pu_pd_en = 1$.			
		tr_a	s_wired_and			
	31	0	TARGET_REACHED output function is used as Wired-Or in the case of intr_tr_pu_pd_en = 1.			
		1	TARGET_REACHED output function is used as Wired-And in the case of intr_tr_pu_pd_en = 1.			

Table 65: General Configuration 0x00



19.2. Reference Switch Configuration Register REFERENCE_CONF 0x01

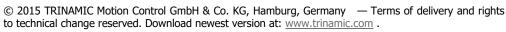
	REFERENCE_CONF 0x01 (Default value: 0x00000000)							
R/W	Bit	Val	Remarks					
		stop	_left_en					
	0	0	STOPL signal processing disabled.					
		1	STOPL signal processing enabled.					
		stop	_right_en					
	1	0	STOPR signal processing disabled.					
		1	STOPR signal processing enabled.					
		pol_	stop_left					
	2	0	STOPL input signal is low active.					
		1	STOPL input signal is high active.					
		pol_	stop_right					
	3	0	STOPR input signal is low active.					
		1	STOPR input signal is high active.					
		inve	rt_stop_direction					
	4	0	STOPL/STOPR stops motor in negative/positive direction.					
		1	STOPL/STOPR stops motor in positive/negative direction.					
		soft_	_stop_en					
	5	0	Hard stop enabled. VACTUAL is immediately set to 0 on any external stop event.					
RW		1	Soft stop enabled. A linear velocity ramp is used for decreasing $VACTUAL$ to $v = 0$.					
		virtu	ual_left_limit_en					
	6	0	Position limit VIRT_STOP_LEFT disabled.					
		1	Position limit VIRT_STOP_LEFT enabled.					
		virtu	ual_right_limit_en					
	7	0	Position limit VIRT_STOP_RIGHT disabled.					
		1	Position limit VIRT_STOP_RIGHT enabled.					
		virt_	stop_mode					
		0	Reserved.					
	9:8	1	Hard stop: VACTUAL is set to 0 on a virtual stop event.					
		2	Soft stop is enabled with linear velocity ramp (from $VACTUAL$ to $v = 0$).					
		3	Reserved.					
		latch	n_x_on_inactive_l					
	10	0	No latch of XACTUAL if STOPL becomes inactive.					
		1	$X_{LATCH} = XACTUAL$ is stored in the case STOPL becomes inactive.					
		latcl	n_x_on_active_I					
	11	0	No latch of XACTUAL if STOPL becomes active.					
		1	$X_{LATCH} = XACTUAL$ is stored in the case STOPL becomes active.					
			•→Continued on next page.					





			REFERENCE_CONF 0x01 (Default value: 0x00000000)			
R/W	Bit	Val	Remarks			
		latci	h_x_on_inactive_r			
	12	0	No latch of XACTUAL if STOPR becomes inactive.			
		1	$X_LATCH = XACTUAL$ is stored in the case STOPL becomes inactive.			
		latci	h_x_on_active_r			
	13	0	No latch of XACTUAL if STOPR becomes active.			
		1	$X_{LATCH} = XACTUAL$ is stored in the case STOPL becomes active.			
		stop	p_left_is_home			
	14	0	STOPL input signal is not also the HOME position.			
		1	STOPL input signal is also the HOME position.			
		stop	p_right_is_home			
	15	0	STOPR input signal is not Iso the HOME position.			
		1	STOPR input signal is also the HOME position.			
		hom	ne_event			
		0	Next active N event of connected ABN encoder signal indicates HOME position.			
		2	HOME_REF = 1 indicates an active home event			
		3	X_HOME is located at the rising edge of the active range. HOME_REF = 0 indicates negative region/position from the home position.			
			HOME_REF = 1 indicates an active home event			
		4	X_HOME is located at the falling edge of the active range.			
RW	19:16	6	HOME_REF = 1 indicates an active home event X_HOME is located in the middle of the active range.			
		9	HOME_REF = 0 indicates an active home event			
			X_HOME is located in the middle of the active range. HOME_REF = 0 indicates an active home event			
		11	X_HOME is located at the rising edge of the active range.			
		12	HOME_REF = 1 indicates negative region/position from the home position.			
		13	HOME_REF = 0 indicates an active home event X_HOME is located at the falling edge of the active range.			
		star	t_home_tracking			
		0	No storage to X_HOME by passing home position.			
	20		Storage of XACTUAL as X_HOME at next regular home event.			
		1	An XLATCH_DONE event is released. In case the event is cleared, start_home_tracking is reset automatically.			
		clr i	pos_at_target			
	21	0	Ramp stops at <i>XTARGET</i> if positioning mode is active.			
	21	1	Set XACTUAL = 0 after XTARGET has been reached.			
			The next ramp starts immediately.			
	33		Ular_movement_en			
	22	0	Range of XACTUAL is not limited: $-2^{31} \le XACTUAL \le 2^{31}-1$			
		1	Range of XACTUAL is limited by X _RANGE: $-X$ _RANGE $\leq X$ ACTUAL $\leq X$ _RANGE -1			
	●→Continued on next page.					





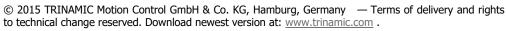
			REFERENCE_CONF 0x01 (Default value: 0x00000000)		
R/W	Bit	Val Remarks			
		pos_	_comp_output		
		0	TARGET_REACHED is set active on TARGET_REACHED_Flag.		
	24:23	1	TARGET_REACHED is set active on VELOCITY_REACHED_Flag.		
		2	TARGET_REACHED is set active on ENC_FAIL flag.		
		3	TARGET_REACHED triggers on POSCOMP_REACHED_Flag.		
		pos_	_comp_source		
	25	0	POS_COMP is compared to internal position XACTUAL.		
		1	POS_COMP is compared with external position ENC_POS.		
		stop	o_on_stall		
	26	0	SPI and S/D output interface remain active in case of an stall event.		
		1	SPI and S/D output interface stops motion in case of an stall event (hard stop).		
		drv_after_stall			
	27	0	No further motion in case of an active stop-on-stall event.		
RW		1	Motion is possible in case of an active stop-on-stall event and after the stop-on-stall event is reset.		
		POS	dified_pos_compare: S_COMP_REACHED_F / event is based on comparison ween XACTUAL resp. ENC_POS and		
	29:28	0	POS_COMP		
	29.20	1	X_HOME		
		2	X_LATCH resp. ENC_LATCH		
		3	REV_CNT		
		auto	omatic_cover		
	30	0	SPI output interface will not transfer automatically any cover datagram.		
		1	SPI output interface sends automatically cover datagrams when <i>VACTUAL</i> crosses <i>SPI_SWITCH_VEL</i> .		
		circu	ular_enc_en		
	31	0	Range of ENC_POS is not limited: $-2^{31} \le ENC_POS \le 2^{31}-1$		
		1	Range of ENC_POS is limited by X_RANGE : $-X_RANGE \le ENC_POS \le X_RANGE - 1$		

Table 66: Reference Switch Configuration 0x01



19.3. Start Switch Configuration Register START_CONF 0x02

	START_CONF 0x02 (Default value: 0x00000000)					
R/W	Bit	Val	Remarks			
		start_	en			
		xxxx1	Alteration of XTARGET value requires distinct start signal.			
	4-0	xxx1x	Alteration of VMAX value requires distinct start signal.			
	4:0	xx1xx	Alteration of RAMPMODE value requires distinct start signal.			
		x1xxx	Alteration of GEAR_RATIO value requires distinct start signal.			
		1xxxx	Shadow Register Feature Set is enabled.			
		trigge	er_events			
		0000	Timing feature set is disabled because start signal generation is disabled.			
		xxx0	START pin is assigned as output.			
	8:5	xxx1	External start signal is enabled as timer trigger. START pin is assigned as input.			
		xx1x	TARGET_REACHED event is assigned as start signal trigger.			
		x1xx	VELOCITY_REACHED event is assigned as start signal trigger.			
		1xxx	POSCOMP_REACHED event is assigned as start signal trigger.			
		pol_st	tart_signal			
	9	0	START pin is low active (input resp. output).			
		1	START pin is high active (input resp. output).			
	10	immediate_start_in				
DW		0	Active START input signal starts internal start timer.			
RW		1	Active START input signal is executed immediately.			
	11	busy_	state_en			
		0	START pin is only assigned as input or output.			
		1	Busy start state is enabled. START pin is assigned as input with a weakly driven active start polarity or as output with a strongly driven inactive start polarity.			
		pipelii	ne_en			
		0000	No pipelining is active.			
	15:12	xxx1	X_TARGET is considered for pipelining.			
	15.12	xx1x	POS_COMP is considered for pipelining.			
		x1xx	GEAR_RATIO is considered for pipelining.			
		1xxx	GENERAL_CONF is considered for pipelining.			
		shado	pw_option			
		0	Single-level shadow registers for 13 relevant ramp parameters.			
	17:16	1	Double-stage shadow registers for S-shaped ramps.			
		2	Double-stage shadow registers for trapezoidal ramps (excl. <i>VSTOP</i>).			
		3	Double-stage shadow registers for trapezoidal ramps (excl. VSTART).			
	•→Continued on next page.					







	START_CONF 0x02 (Default value: 0x00000000)						
R/W	Bit	Val	Remarks				
		cyclic	shadow_regs				
	18	0	Current ramp parameters are not written back to the shadow register.				
		1	Current ramp parameters are written back to the appropriate shadow register.				
	19	Reserved. Set to 0.					
		SHAD	DOW_MISS_CNT				
	23:20	U	Number of unused start internal start signals between two consecutive shadow register transfers.				
		XPIPL	E_REWRITE_REG				
RW	31:24		Current assigned pipeline registers – $START_CONF$ (15:12) – are written back to X_PIPEx in the case of an internal start signal generation and if assigned in this register with a `1': $XPIPE_REWRITE_REG(0) \rightarrow X_PIPE0$ $XPIPE_REWRITE_REG(1) \rightarrow X_PIPE1$ $XPIPE_REWRITE_REG(2) \rightarrow X_PIPE2$ $XPIPE_REWRITE_REG(3) \rightarrow X_PIPE3$ $XPIPE_REWRITE_REG(3) \rightarrow X_PIPE3$ $XPIPE_REWRITE_REG(4) \rightarrow X_PIPE4$ $XPIPE_REWRITE_REG(5) \rightarrow X_PIPE5$ $XPIPE_REWRITE_REG(5) \rightarrow X_PIPE5$ $XPIPE_REWRITE_REG(7) \rightarrow X_PIPE7$ Ex.: $START_CONF$ (15:12) = b'0011. $START_CONF$ (31:24) = b'01000010. If an internal start signal is generated, the value of X_TARGET is written back to X_PIPE1 , whereas the value of POS_COMP is written back to X_PIPE6 .				

Table 67: Start Switch Configuration START_CONF 0x02

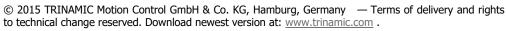


19.4. Input Filter Configuration Register INPUT_FILT_CONF 0x03

		INPUT_FILT_CONF 0x03 (Default value: 0x00000000)				
R/W	Bit	Val Remarks				
		SR_ENC_IN				
	2:0	Input sample rate = f_{clk} / $2^{SR_ENC_IN}$ for the following pins: A_SCLK, ANEG_NSCLK, B_SDI, BNEG_NSDI, N, NNEG				
	3	Reserved. Set to 0.				
		FILT_L_ENC_IN				
	6:4	Filter length for these pins: A_SCLK, ANEG_NSCLK, B_SDI, BNEG_NSDI, N, NNEG. Number of sample input bits that must have equal voltage levels to provide a valid input bit.				
		SD_FILT0				
	7	0 S/D input pins (STPIN/DIRIN) are not assigned to the ENC_IN input filter group.				
		1 S/D input pins (STPIN/DIRIN) are also assigned to the ENC_IN input filter group.				
	10.0	SR_REF				
	10:8	U Input sample rate = f_{clk} / 2^{REF} for the following pins: STOPL, HOME_REF, STOPL				
	11	Reserved. Set to 0.				
	14:12	FILT_L_REF				
		U Filter length for the following pins: STOPL, HOME_REF, STOPL. Number of sample input bits that must have equal voltage levels to provide a valid input bit.				
	15	SD_FILT1				
		0 S/D input pins (STPIN/DIRIN) are not assigned to the REF input filter group.				
RW		1 S/D input pins (STPIN/DIRIN) are also assigned to the REF input filter group.				
	18:16	SR_S				
	10.10	U Input sample rate = f_{clk} / 2^S for the START pin.				
	19	Reserved. Set to 0.				
		FILT_L_S				
	22:20	U Filter length for the START pin. Number of sample input bits that must have equal voltage levels to provide a valid input bit.				
		SD_FILT2				
	23	0 S/D input pins (STPIN/DIRIN) are not assigned to the S input filter group.				
		1 S/D input pins (STPIN/DIRIN) are also assigned to the S input filter group.				
	26:24	SR_ENC_OUT				
	20.24	U Input sample rate = f_{clk} / $2^{SR_ENC_OUT}$ for these pins: SDODRV_SCLK, SDIDRV_NSCLK				
	27	Reserved. Set to 0.				
	20.55	FILT_L_ENC_OUT				
	30:28	Filter length for the following pins: SDODRV_SCLK, SDIDRV_NSCLK. Number of sample input bits that must have equal voltage levels to provide a valid input bit.				
		SD_FILT3				
	31	0 S/D input pins (STPIN/DIRIN) are not assigned to the ENC_OUT input filter group.				
		1 S/D input pins (STPIN/DIRIN) are assigned to the ENC_OUT input filter group.				

Table 68: Input Filter Configuration Register INPUT_FILT_CONF 0x03

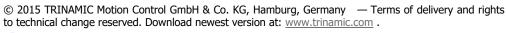




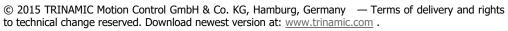
19.5. SPI Output Configuration Register SPI_OUT_CONF 0x04

	SPI_OUT_CONF 0x04 (Default value: 0x00000000)				
R/W	Bit	Val	Remarks		
		spi_	output_format		
		0	SPI output interface is off .		
		1	SPI output interface is connected with a SPI-DAC . SPI output values are mapped to full amplitude: Current=0 → VCC/2 Current=-max → 0 Current=max → VCC		
		2	SPI output interface is connected with a SPI-DAC . SPI output values are absolute values . Phase of coilA is forwarded via STPOUT, whereas phase of coilB is forwarded via DIROUT. Phase bit = 0:positive value.		
		3	SPI output interface is connected with a SPI-DAC . SPI output values are absolute values . Phase of coilA is forwarded via STPOUT, whereas phase of coilB is forwarded via DIROUT. Phase bit = 0: negative value.		
		4	The actual unsigned scaling factor is forwarded via SPI output interface.		
	3:0	5	Both actual signed current values CURRENTA and CURRENTB are forwarded in one datagram via SPI output interface.		
		6	SPI output interface is connected with a SPI-DAC . The actual unsigned scaling factor is merged with DAC_ADDR_A value to an output datagram.		
		8	SPI output interface is connected with a TMC23x stepper motor driver.		
		9	SPI output interface is connected with a TMC24x stepper motor driver.		
		10	SPI output interface is connected with a TMC26x/389 stepper motor driver. Configuration and current data are transferred to the stepper motor driver.		
RW		11	SPI output interface is connected with a TMC26x stepper motor driver. Only configuration data is transferred to the stepper motor driver. S/D output interface provides steps.		
		12	SPI output interface is connected with a TMC2130 stepper motor driver. Only configuration data is transferred to the stepper motor driver. S/D output interface provides steps.		
		13	SPI output interface is connected with a TMC2130 stepper motor driver. Configuration and current data are transferred to the stepper motor driver.		
		15	Only cover datagrams are transferred via SPI output interface.		
		col	VER_DATA_LENGTH		
	19:13	U	Number of bits for the complete datagram length. Maximum value = 64 Set to 0 in case a TMC stepper motor driver is selected. The datagram length is then selected automatically.		
	23:20	SPI_	_OUT_LOW_TIME		
	23.20	U	Number of clock cycles the SPI output clock remains at low level.		
	27:24	SPI_	_OUT_HIGH_TIME		
	27.27	U	Number of clock cycles the SPI output clock remains at high level.		
		SPI_	_OUT_BLOCK_TIME		
	31:28	U	Number of clock cycles the NSCSDRV output remains high (inactive) after a SPI output transmission.		
	●→Continued on next page.				





			SPI_OUT_CONF 0x04 (Default value: 0x00000000)				
R/W	Bit	Val	Remarks				
	5:4	mixe	ed_decay	(TMC23x/24x only)			
		0	Both mixed decay bits are always off.				
		1	Mixed decay bits are on during falling ramps until reaching a	current value of 0.			
		2	Mixed decay bits are always on, except during standstill.				
		3	Mixed decay bits are always on.				
	6	stdb	py_on_stall_for_24x	(TMC24x only)			
		0	No standby datagram is sent.				
		1	In case of a Stop-on-Stall event, a standby datagram is sent	to the TMC24x.			
		stali	flag_instead_of_uv_en	(TMC24x only)			
	7	0	Undervoltage flag of TMC24x is mapped at STATUS(24).				
		1	Calculated stall status of TMC24x is forwarded at STATUS(24).			
		STA	LL_LOAD_LIMIT	(TMC24x only)			
	10:8	U A stall is detected if the stall limit value <i>STALL_LOAD_LIMIT</i> is higher than combination of the load bits (LD2&LD1&LD0).					
	11	pwn	m_phase_shft_en	(TMC24x only)			
		0	No phase shift during PWM mode.				
		1	During PWM mode, the internal SinLUT microstep position <i>M. MS_OFFSET</i> microsteps. Consequently, the sine/cosine value: (<i>MS_OFFSET</i> / 1024 · 360°)				
	12	dou	ble_freq_at_stdby	(TMC23x/24x only)			
RW		0	ChopSync frequency remains stable during standby.				
1000		1	CHOP_SYNC_DIV is halfed during standby.				
	4	thre	pe_phase_stepper_en	(TMC389 only)			
		0	A 2-phase stepper motor driver is connected to the SPI output	ut (TMC26x).			
		1	A 3-phase stepper motor driver is connected to the SPI output	ut (TMC389).			
		scal	le_val_transfer_en (TMC26x/2)	130 in SD mode only)			
	5	0	No transfer of scale values.				
		1	Transmission of current scale values to the appropriate drive	r registers.			
		disa	ble_polling (TMC26x/2)	130 in SD mode only)			
	6	0	Permanent transfer of polling datagrams to check driver statu	JS.			
		1	No transfer of polling datagrams.				
		auto	orepeat_cover_en	(TMC26x/2130 only)			
	7	0	No automatic continuous streaming of cover datagrams.				
		1	Enabling of automatic continuous streaming of cover datagra				
	11:8	POL	L_BLOCK_EXP (TMC26x in SD mode	••			
	11.0	U	Multiplier for calculating the time interval between two conse datagrams: tpoll = 2^POLL_BLOCK_EXP · SPI_OUT_BLOCK_				
		cove	er_done_only_for_cover	(TMC26x/2130 only)			
	12	0	COVER_DONE event is set for every datagram that is sent to	the motor driver.			
		1	COVER_DONE event is only set for cover datagrams sent to t	the motor driver.			
			→Continued on next page.				







	SPI_OUT_CONF 0x04 (Default value: 0x00000000)					
R/W	Bit	Val	Remarks			
		sck_	low_before_csn (No TMC driv	ver)		
	4	0	NSCSDRV_SDO is tied low before SCKDRV_NSDO to initiate a new data transfer.			
		1	SCKDRV_NSDO is tied low before NSCSDRV_SDO to initiate a new data transfer.			
		new	v_out_bit_at_rise (No TMC driv	ver)		
	5	0	New value bit at SDODRV_SCLK is assigned at falling edge of SCKDRV_NSDO.			
RW		1	New value bit at SDODRV_SCLK is assigned at rising edge of SCKDRV_NSDO.			
	11.7	DAC	C_CMD_LENGTH (SPI-DAC or	nly)		
	11:7	U	Number of bits for command address.			
	12	Rese	erved. Set to 0.			
		SSI_	OUT_MTIME (Serial encoder output or	nly)		
	23:4	U	Monoflop time for SSI output interface: Delay time [clock cycles] during which th absolute encoder data remain stable after the last master request.	е		

Table 69: SPI Output Configuration Register SPI_OUT_CONF 0x04



19.6. Current Scaling Configuration Register CURRENT_CONF 0x05

	CURRENT_CONF 0x05 (Default: 0x00000000)				
R/W	Bit	Val	Remarks		
		hola			
	0	0	No hold current scaling during standstill phase.		
		1	Hold current scaling during standstill phase.		
		drive	e_current_scale_en		
	1	0	No drive current scaling during motion.		
		1	Drive current scaling during motion.		
		boos	st_current_on_acc_en		
	2	0	No boost current scaling for deceleration ramps.		
		1	Boost current scaling if <i>RAMP_STATE</i> = b'01 (acceleration slopes).		
		boos	st_current_on_dec_en		
	3	0	No boost current scaling for deceleration ramps.		
		1	Boost current scaling if <i>RAMP_STATE</i> = b'10 (deceleration slopes).		
		boos	st_current_after_start_en		
	4	0	No boost current at ramp start.		
		1	Temporary boost current if $VACTUAL = 0$ and new ramp starts.		
	5	sec_	drive_current_scale_en		
RW		0	One drive current value for the whole motion ramp.		
		1	Second drive current scaling for VACTUAL > VDRV_SCALE_LIMIT.		
	6	free	wheeling_en		
		0	No freewheeling.		
		1	Freewheeling after standby phase.		
		close	ed_loop_scale_en		
	7	0	No closed-loop current scaling.		
		1	Closed-loop current scaling – CURRENT_CONF(6:0) = 0 is set automatically ! Turn off for closed-loop calibration with maximum current!		
		pwn	n_scale_en		
	8	0	PWM scaling is disabled.		
		1	PWM scaling is enabled.		
	15:9	Reser	ved. Set to 0x00.		
		PWN	M_AMPL		
	31:16	U	PWM amplitude during Voltage PWM mode at VACTUAL = 0. i Maximum duty cycle = (0.5 + (PWM_AMPL + 1) / 2 ¹⁷) Minimum duty cycle = (0.5 - (PWM_AMPL + 1) / 2 ¹⁷) PWM_AMPL = 2 ¹⁶ - 1 at VACTUAL = PWM_VMAX.		

Table 70: Current Scale Configuration (0x05)





19.7. Current Scale Values Register SCALE_VALUES 0x06

	SCALE_VALUES 0x06 (Default: 0xFFFFFFF)					
R/W	Bit	Val	Scaling Value Name	Remarks		
	7:0	U	BOOST_SCALE_VAL	Open-loop boost scaling value.		
	7:0	U	CL_IMIN	Closed-loop minimum scaling value.		
	15:8		DRV1_SCALE_VAL	Open-loop first drive scaling value.		
		U	CL_IMAX	Closed-loop maximum scaling value.		
			DRV2_SCALE_VAL	Open-loop second drive scaling value.		
RW	23:16	ט	CL_START_UP	ENC_POS_DEV value at which closed-loop scaling increases the current scaling value above CL_IMIN.		
			HOLD_SCALE_VAL	Open-loop standby scaling value.		
	31:24	U	CL_START_DOWN	ENC_POS_DEV value at which closed-loop scaling decreases the current scaling value below CL_IMAX. i Recommended: Set to 0 to automatically assign to CL_BETA.		

Table 71: Current Scale Values (0x06)

NOTE:

- → BOOST_SCALE_VAL, DRV1/DRV2_SCALE_VAL, HOLD_SCALE_VAL, CL_IMIN, CL_IMAX.
- \rightarrow Real scaling value = (x+1)/32 if $spi_output_format = b'1011$ or b'1100.
- \rightarrow = (x+1)/256 any other spi_output_format setting.



19.8. Various Scaling Configuration Registers

	Various Scaling Configuration Registers						
R/W	Addr	Bit	Val	Description			
	0.45	24.0	ST	DBY_DELAY (Default:0x00000000)			
	0x15	31:0	U	Delay time [# clock cycles] between ramp st	top and activating standby phase.		
			FR	EEWHEEL_DELAY (Default:0x00000000)			
	0x16	31:0	U	Delay time [# clock cycles] between initialization.	ation of active standby phase and		
			VD	RV_SCALE_LIMIT (Default:0x000000)	(Voltage PWM mode is not active)		
	0x17	23:0	U	Drive scaling separator: DRV2_SCALE_VAL is active in case VACTUAL DRV1_SCALE_VAL is active in case VACTUAL			
			2 nd	assignment: Also used as <i>PWM_VMAX</i> if Volta	nge PWM is enabled (see <u>19.17.</u>)		
		23:0	UP_	_SCALE_DELAY (Default:0x000000)	(Open-loop operation)		
	0x18		U	Increment delay [# clock cycles]. The value used to increase the current scale value for our	, ,		
RW			CL_	_UPSCALE_DELAY (Default:0x000000)	(Closed-loop operation)		
			U	Increment delay [# clock cycles]. The value used to increase the current scale value for during closed-loop operation.	• •		
		23:0	НО	DLD_SCALE_DELAY (Default:0x000000)	(Open-loop operation)		
	0x19		U	Decrement delay [# clock cycles] to decreas towards hold current.	se the actual scale value by one step		
	UXIJ		CL_	_DNSCALE_DELAY(Default: 0x000000)	(Closed-loop operation)		
			U	Decrement delay [# clock cycles] to decreas towards lower current values during closed-l	,		
		22.0	DR	V_SCALE_DELAY (Default:0x000000)			
	UX1A	23:0	U	Decrement delay [# clock cycles], which sign one step towards lower value.	nifies current scale value decrease by		
	0x1B	31:0	ВО	OST_TIME (Default:0x00000000)			
	OXID	31.0	U	Time [# clk cycles] after a ramp start when	boost scaling is active.		
R		8:0	SC	ALE_PARAM (Default:0x000)			
	0x7C	0.0	U	Actual used scale parameter.			
W			2 nd	2 nd assignment: Also used as <i>CIRCULAR_DEC</i> for write access (see section <u>19.16.</u>)			

Table 72: Various Scaling Configuration Registers (0x15...0x1B)



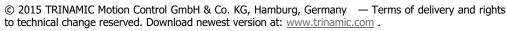
19.9. Encoder Signal Configuration (0x07)

ENC_IN_CONF 0x07 (Default 0x00000400)							
R/W	Bit	Val	Description				
		enc_	sel_decimal				
	0	0	Encoder constant represents a binary number.				
		1	Encoder constant represents a decimal number (for ABN only).				
		clea	r_on_n				
		0	ENC_POS is not set to ENC_RESET_VAL.				
	1	1	<pre>ENC_POS is set to ENC_RESET_VAL</pre>				
		clr_l	latch_cont_on_n				
	2	0	Value of ENC_POS is not cleared and/or latched on every N event.				
-		1	Value of <i>ENC_POS</i> is cleared and/or latched on every N event.				
		clr_l	latch_once_on_n				
	3	0	Value of ENC_POS is not cleared and/or latched on the next N event.				
		1	Value of ENC_POS is cleared and/or latched on the next N event. i This bit is set to 0 after latching/clearing once.				
		pol_	n				
RW	4	0	Active polarity for N event is low active.				
		1	Active polarity for N event is high active.				
		n_chan_sensitivity					
		0	N event is active as long as N equals active N event polarity.				
	6:5	1	N event triggers when N switches to active N event polarity.				
		2	N event triggers when N switches to inactive N event polarity.				
-		3	N event triggers when N switches to in-/active N event polarity (both slopes).				
		pol_	a_for_n				
	7	0	A polarity has to be low for a valid N event.				
-		1	A polarity has to be high for a valid N event.				
		pol_	b_for_n				
	8	0	B polarity has to be low for valid N event B polarity has to be high for valid N event				
		_	re_ab				
	9	0	TMC4361A considers A and B polarities for valid N event.				
	-	1	Polarities of A and B signals for a valid N event are ignored.				
	 Polarities of A and B signals for a valid N event are ignored. ◆→ Continued on next page. 						





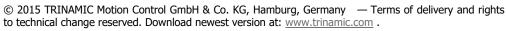
	ENC_IN_CONF 0x07 (Default 0x00000400)					
R/W	Bit	Val	Description			
		latch	n_enc_on_n			
		0	ENC_POS is not latched.			
	10	1	ENC_POS is latched to ENC_LATCH on every N event in case clr_latch_cont_on_re on the next N event in case clr_latch_once_on_re			
		latch	n_x_on_n			
	11	0	XACTUAL is not latched.			
	11	1	XACTUAL is latched to X_LATCH on every N event in case clr_latch_cont_on_note on the next N event in case clr_latch_once_on_note	-		
		mult	ti_turn_in_en	(Absolute encoder only)		
	12	0	Connected serial encoder transmits singleturn values.			
		1	Connected serial encoder input transmits singleturn and mu	ltiturn values.		
		mult	ti_turn_in_signed	(Absolute encoder only)		
	13	0	Multiturn values from serial encoder input are unsigned nun	nbers.		
		1	Multiturn values from serial encoder input are signed number	ers.		
	14	mult	ti_turn_out_en (Se	erial encoder output only)		
		0	Serial encoder output transmits singleturn values.			
		1	Serial encoder output transmits singleturn and multiturn val	ues.		
RW		use_	usteps_instead_of_xrange			
	15	0	X_RANGE is valid in case circular motion is also enabled for	encoders.		
		1	USTEPS_PER_REV is valid in case circular motion is also ena	abled for encoders.		
		calc_	_multi_turn_behav	(Absolute encoder only)		
	16	0	No multiturn calculation.			
		1	TMC4361A calculates internally multiturn data for singleturn	n encoder data.		
		ssi_i	multi_cycle_data	(Absolute encoder only)		
	17	0	Every SSI value request is executed once.			
		1	Every SSI value request is executed twice.			
_		ssi_g	gray_code_en	(Absolute encoder only)		
	18	0	SSI input data is binary-coded.			
-		1	SSI input data is gray-coded.			
		left_	aligned_data	(Absolute encoder only)		
	19	0	Serial input data is aligned right (first flags, then data).			
		1	Serial input data is aligned left (first data, then flags).			
			•→Continued on next page.			







	ENC_IN_CONF 0x07 (Default 0x00000400)						
R/W	Bit	Val	Description				
		spi_c	data_on_cs	(SPI encoder only)			
	20	0	BNEG_NSDI provides serial output data at next serial clock line (A	_SCLK) transition.			
		1	BNEG_NSDI provides serial output data immediately in case negat ANEG_NSCLK switches to low level.	ed chip select line			
		spi_l	low_before_cs	(SPI encoder only)			
	21	0	Serial clock line A_SCLK switches to low level after negated chip se ANEG_NSCLK switches to low level.				
		1	Serial clock line A_SCLK switches to low level before negated chip ANEG_NSCLK switches to low level.	select line			
		regu	lation_modus				
		0	No internal regulation on encoder feedback data.				
	23:22	1	Closed-loop operation is enabled. ! Use full microstep resolution only! (256 μSteps/FS → MSTEPS_PER_FS=0).				
		2	PID regulation is enabled. Pulse generator base velocity equals 0.				
		3	PID regulation is enabled. Pulse generator base velocity equals VA	ICTUAL.			
		cl_ca	alibration_en (Closed-I	loop operation only)			
		0	Closed-loop calibration is deactivated.				
	24		Closed-loop calibration is active.				
		1	! Use maximum current without scaling during calibrati! It is recommend to keep the motor driver at fullstep p				
			motion occurrence during the calibration process.				
		cl_ei	mf_en (Closed-I	loop operation only)			
RW	25	0	Back-EMF compensation deactivated during closed-loop operation.				
		1	Back-EMF compensation is enabled during closed-loop operation. Compensates Back-EMF in case $ VACTUAL > CL_VMIN$.	Closed-loop operation			
		cl_cl	r_xact (Closed-I	loop operation only)			
	26	0	XACTUAL is not reset to ENC_POS during closed-loop operation.				
	26	1	$XACTUAL$ is set to ENC_POS in case $ ENC_POS_DEV > ENC_POS$ closed-loop operation.				
		,	! This feature must only be used if understood complete	•			
				loop operation only)			
	27	0	No catch-up velocity limit during closed-loop regulation.				
		1	Catch-up velocity during closed-loop operation is limited by interna				
		cl_ve	elocity_mode_en (Closed-I	loop operation only)			
	28	0	Closed-loop velocity mode is deactivated.				
		1	Closed-loop velocity mode is deactivated. In case ENC_POS_DEV > 768, XACTUAL is adjusted accordingly.				
		invei	rt_enc_dir				
	29	0	Encoder direction is NOT inverted internally.				
		1	Encoder direction is inverted internally.				
	•→Continued on next page.						







	ENC_IN_CONF 0x07 (Default 0x00000400)								
R/W	Bit	Val	Val Description						
		enc_	_out_gray	(Serial encoder output only)					
	30	0	SSI output data is binary-encoded.						
		1	SSI output data is gray-encoded.						
		no_e	enc_vel_preproc	(Incremental ABN encoder)					
		0	AB signal is preprocessed for internal encoder velocity c	alculation.					
RW	31	1	No AB signal preprocessing. ! It is recommend to maintain AB preprocessing resonances.	ng in order to filter encoder					
	31	seria	al_enc_variation_limit	(Absolute encoder)					
		0	No variation limit on absolute encoder data.						
			1	Two consecutive serial encoder values must no deviate In case $ ENC_POS_X - ENC_POS_{X-1} > 1/8 \cdot SER_ENC_VAENC_POS_X$ is not valid and is not assigned to ENC_POS_X .	•				

Table 73: Encoder Signal Configuration ENC_IN_CONF (0x07)



19.10. Serial Encoder Data Input Configuration (0x08)

	ENC_IN_DATA 0x08 (Default: 0x00000000)								
R/W	Bit	Val	Remarks						
		SIN	GLE_TURN_RES (Default: 0x00)						
	4:0	U	Number of angle data bits within one revolution = SINGLE_ ! Set SINGLE_TURN_RES < 31.	_TURN_RES + 1.					
	9:5	MUL	TI_TURN_RES (Default: 0x00)						
	9.5	U	Number of data bits for revolution count = MULTI_TURN_A	RES + 1					
	11 10	STA	TUS_BIT_CNT (Default: 0x0)						
RW	11:10	U	Number of status data bits						
	15:12	Reser	ved. Set to 0x0.						
	22,16	SER.	IAL_ADDR_BITS (Default: 0x00)	(SPI encoder only)					
	23:16	U	Number of address bits within one SPI datagram for SPI en	coder configuration					
	21,24	SER.	IAL_DATA_BITS (Default: 0x00)	(SPI encoder only)					
	31:24	U	Number of data bits within one SPI datagram for SPI encode	der configuration					

Table 74: Serial Encoder Data Input Configuration ENC_IN_DATA (0x08)

19.11. Serial Encoder Data Output Configuration (0x09)

	ENC_OUT_DATA 0x09 (Default: 0x00000000)							
R/W	W Bit Val Remarks							
	4:0	SIN	GLE_TURN_RES_OUT (Default: 0x00)					
		U	Number of angle data bits within one revolution = SINGLE_TURN_RES_OUT + 1					
RW	9:5	MUL	TI_TURN_RES_OUT (Default: 0x00)					
-		U	Number of data bits for revolution count = MULTI_TURN_RES_OUT + 1					
	31:12	Reser	ved. Set to 0x00000.					

Table 75: Serial Encoder Data Output Configuration ENC_OUT_DATA (0x09)



19.12. Motor Driver Settings Register STEP_CONF 0x0A

	STEP_CONF 0x0A (Default: 0x00FB0C80)						
R/W	Bit	Val	Remarks				
		MS7	TEP_PER_FS (Default: 0x0)				
		0	Highest microsteps resolution: 256 microsteps per fullstep. i Set to 256 for closed-loop operation. i When using a Step/Dir driver, it must be capable of a 256 resolution via Step/Dir input for best performance (but lower resolution Step/Dir drivers can be used as well).				
		1	128 microsteps per fullstep.				
	3:0	2	64 microsteps per fullstep.				
		3	32 microsteps per fullstep.				
		4	16 microsteps per fullstep.				
		5	8 microsteps per fullstep.				
RW		6	4 microsteps per fullstep.				
		7	Halfsteps: 2 microsteps per fullstep.				
		8	Full steps (maximum possible setting)				
	15:4	FS_	PER_REV (Default: 0x0C8)				
	15.7	U	Fullsteps per motor axis revolution				
		MS7	TATUS_SELECTION (Default: 0xFB)				
	23:16		Selection of motor driver status bits for SPI response datagrams: ORed with Motor Driver Status Register Set (7:0): if set here and a particular flag is set from the motor stepper driver, an event will be generated at <i>EVENTS</i> (30)				
	31:24	Rese	rved. Set to 0x00.				

Table 76: Motor Driver Settings (0x0A)



Event Selection Registers 0x0B..0X0D 19.13.

	Event Selection Registers						
R/W	Addr	Bit	Bit Remarks				
		SPI_	STATUS_SELECTION (Default: 0x82029805)				
	0x0B	31:0	Events selection for SPI datagrams: Event bits of <i>EVENTS</i> register 0x0E that are selected (=1) in this register are forwarded to the eight status bits that are transferred with every SPI datagram (first eight bits from LSB are significant!).				
	0x0C	EVE	NT_CLEAR_CONF (Default: 0x00000000)				
RW		31:0	Event protection configuration: Event bits of <i>EVENTS</i> register 0x0E that are selected in this register (=1) are not cleared during the readout process of <i>EVENTS</i> register 0x0E.				
		INTI	R_CONF (Default: 0x00000000)				
	0x0D	31:0	Event selection for INTR output: All Event bits of <i>EVENTS</i> register 0x0E that are selected here (=1) are ORed with interrupt event register set: if any of the selected events is active, an interrupt at INTR is generated.				

Table 77: Event Selection Regsiters 0x0B...0x0D



Status Event Register (0x0E) 19.14.

		Status Event Register EVENTS 0x0E
R/W	Bit	Description
	0	TARGET_REACHED has been triggered.
	1	POS_COMP_REACHED has been triggered.
	2	VEL_REACHED has been triggered.
	3	VEL_STATE = b'00 has been triggered ($VACTUAL$ = 0).
	4	VEL_STATE = b'01 has been triggered (VACTUAL > 0).
	5	VEL_STATE = b'10 has been triggered (VACTUAL < 0).
	6	RAMP_STATE = b'00 has been triggered (AACTUAL = 0, VACTUAL is constant).
	7	RAMP_STATE = b'01 has been triggered (VACTUAL increases).
	8	RAMP_STATE = b'10 has been triggered (VACTUAL increases).
	9	MAX_PHASE_TRAP: Trapezoidal ramp has reached its limit speed using maximum values for AMAX or DMAX (VACTUAL > VBREAK; VBREAK≠0).
	10	FROZEN: NFREEZE has switched to low level. i Reset TMC4361A for further motion.
	11	STOPL has been triggered. Motion in negative direction is not executed until this event is cleared and (STOPL is not active any more or <i>stop_left_en</i> is set to 0).
	12	STOPR has been triggered. Motion in positive direction is not executed until this event is cleared and (STOPR is not active any more or <i>stop_right_en</i> is set to 0).
	13	VSTOPL_ACTIVE: VSTOPL has been activated. No further motion in negative direction until this event is cleared and (a new value is chosen for VSTOPL or virtual_left_limit_en is set to 0).
R+C W	14	VSTOPR_ACTIVE: VSTOPR has been activated. No further motion in positive direction until this event is cleared and (a new value is chosen for VSTOPR or virtual_right_limit_en is set to 0).
VV	15	HOME_ERROR: Unmatched HOME_REF polarity and HOME is outside of safety margin.
	16	$XLATCH_DONE$ indicates if X_LATCH was rewritten or homing process has been completed.
	17	FS_ACTIVE: Fullstep motion has been activated.
	18	ENC_FAIL: Mismatch between XACTUAL and ENC_POS has exceeded specified limit.
	19	N_ACTIVE: N event has been activated.
	20	ENC_DONE indicates if ENC_LATCH was rewritten.
	21	SER_ENC_DATA_FAIL: Failure during multi-cycle data evaluation or between two consecutive data requests has occured.
	22	Reserved.
	23	SER_DATA_DONE: Configuration data was received from serial SPI encoder.
	24	One of the SERIAL_ENC_Flags was set.
	25	COVER_DONE: SPI datagram was sent to the motor driver.
	26	ENC_VELO: Encoder velocity has reached 0.
	27	CL_MAX: Closed-loop commutation angle has reached maximum value.
	28	CL_FIT: Closed-loop deviation has reached inner limit.
	29	STOP_ON_STALL: Motor stall detected. Motor ramp has stopped.
	30	MOTOR_EV: One of the selected TMC motor driver flags was triggered.
	31	RST_EV: Reset was triggered.

Table 78: Status Event Register EVENTS (0x0E)



Read entire documentation; especially the "Supplemental Directives" on page 224.

Status Flag Register (0x0F) 19.15.

		Status Flag Register STATUS 0x0F	
R/W	Bit	Description	
	0	TARGET_REACHED_F is set high if XACTUAL = XTARGET	
	1	POS_COMP_REACHED_F is set high if XACTUAL = POS_COMP	
	2	VEL_REACHED_F is set high if VACTUAL = VMAX	
	4:3	VEL_STATE_F: Current velocity state: $0 \rightarrow VACTUAL = 0$; $1 \rightarrow VACTUAL > 0$; $2 \rightarrow VACTUAL < 0$	
	6:5	RAMP_STATE_F: Current ramp state: $0 \rightarrow AACTUAL = 0$; $1 \rightarrow AACTUAL$ increases (acceleration); $2 \rightarrow AACTUAL$ decreases (deceleration)	
	7	STOPL_ACTIVE_F: Left stop switch is active.	
	8	STOPR_ACTIVE_F: Right stop switch is active.	
	9	VSTOPL_ACTIVE_F: Left virtual stop switch is active.	
	10	VSTOPR_ACTIVE_F: Right virtual stop switch is active.	
	11	ACTIVE_STALL_F: Motor stall is detected and VACTUAL > VSTALL_LIMIT.	
	12	HOME_ERROR_F: HOME_REF input signal level is not equal to expected home level.	
	13	FS_ACTIVE_F: Fullstep operation is active.	
	14	ENC_FAIL_F: Mismatch between XACTUAL and ENC_POS is out of tolerated range.	
	15	N_ACTIVE_F: N event is active.	
	16	ENC_LATCH_F: ENC_LATCH is rewritten.	
R	17	Applies to absolute encoders only: MULTI_CYCLE_FAIL_F indicates a failure during last multi cycle data evaluation. Applies to absolute encoders only: SER_ENC_VAR_F indicates a failure during last serial data evaluation due to a substantial deviation between two consecutive serial data values.]
	18	Reserved.	
	_	CL_FIT_F: Active if ENC_POS_DEV < CL_TOLERANCE. The current mismatch between	
	19	XACTUAL and ENC_POS is within tolerated range.	
	23:20	Applies to absolute encoders only: SERIAL_ENC_FLAGS received from encoder. These flags are reset with a new encoder transfer request.	
	24	TMC26x / TMC2130 only: SG: StallGuard2 status Optional for TMC24x only: Calculated stallGuard status.	
	24	TMC23x / TMC24x only: UV_SF: Undervoltage flag.	
	25	All TMC motor drivers: OT: Overtemperature shutdown.	
	26	All TMC motor drivers: OTPW: Overtemperature warning.	
	27	TMC26x / TMC2130 only: <i>S2GA</i> : Short to ground detection bit for high side MOSFE of coil A.	Ξ
		TMC23x / TMC24x only: OCA: Overcurrent bridge A.	
	28	TMC26x / TMC2130 only: S2GB: Short to ground detection bit for high side MOSFET of coil B.	
		TMC23x / TMC24x only: OCB: Overcurrent bridge B.	
	29	All TMC motor drivers: OLA: Open load indicator of coil A.	
	30	All TMC motor drivers: OLB: Open load indicator of coil B.	
	31	TMC26x / TMC2130 only: STST: Standstill indicator.	
	JΙ	TMC23x / TMC24x only: OCHS: Overcurrent high side.	

Table 79: Status Flag Register STATUS (0x0F)





Various Configuration Registers: S/D, Synchronization, etc. 19.16.

	Various Configuration Registers: Closed-loop, Switches					
R/W	Addr	Bit	Val Description			
		15:0	STP_LENGTH_ADD (Default: 0x0000)			
			U Additional length [# clock cycles] for active step polarity of a step at STPOUT.			
	0x10		DIR_SETUP_TIME (Default: 0x0000)			
		31:16	U Delay [# clock cycles] between DIROUT and STPOUT voltage level changes.			
			START_OUT_ADD (Default:0x00000000)			
	0x11	31:0	U Additional length [# clock cycles] for active start signal. Active start signal length = 1+START_OUT_ADD			
			GEAR_RATIO (Default:0x01000000)			
	0x12	31:0	Constant value that is added to the internal position counter by an active step at STPIN. Value representation: 8 digits and 24 decimal places.			
	0x13	31.0	START_DELAY (Default:0x00000000)			
RW	0X13	31.0	U Delay time [# clock cycles] between start trigger and internal start signal release.			
1200	0x14	21.0	CLK_GATING_DELAY (Default:0x00000000)			
	UX14	31:0	U Delay time [# clock cycles] between clock gating trigger and clock gating start.			
	0x1D	22.0	SPI_SWITCH_VEL			
		23:0	U Absolute velocity value [pps] at which automatic cover datagrams are sent			
		31:0	2^{nd} assignment: Also used as DAC_ADDR_A/B if SPI-DAC mode is enabled (see $\underline{19.30.}$)			
	0x1E		HOME_SAFETY_MARGIN (Default: 0x0000)			
		15:0	HOME_REF polarity can be invalid within $X_HOME \pm HOME_SAFETY_MARGIN$, which is not flagged as error.			
		11:0	CHOPSYNC_DIV (Default: 0x0280) (ChopSync for TMC23x/24x is enabled)			
	0x1F		Chopper clock divider that defines the chopper frequency fosc: $f_{OSC} = f_{CLK}/CHOPSYNC_DIV$ with $96 \le CHOPSYNC_DIV \le 818$			
		15:0	2 nd assignment: Also used as <i>PWM_FREQ</i> if Voltage PWM is enabled (see <u>19.17.</u>)			
			FS_VEL(Default:0x000000) (Closed-loop and dcStep operation are disabled)			
	0x60	31:0	Minimum fullstep velocity [pps]. In case VACTUAL > FS VEL fullstep operation is active, if enabled.			
		31.0	2 nd assignment: Also used as <i>DC_VEL</i> if dcStep is enabled (see section 19.27.) 3 rd assignment: Also used as <i>CL_VMIN_EMF</i> if closed-loop is enabled (see 19.26.)			
W	0x64	31:0	Reserved. Set to 0x00000000.			
VV			VSTALL_LIMIT (Default:0x0000000)			
	0x67	23:0	Stop on stall velocity limit [pps]: Only above this limit an active stall leads to a stop on stall, if enabled.			
			TZEROWAIT (Default: 0x00000000)			
	0x7B	31:0	U Standstill phase after reaching $VACTUAL = 0$.			
R			2 nd assignment: Also used as <i>CURRENTA/B_SPI</i> for read out (see section 19.29.)			
			CIRCULAR_DEC (Default:0x00000000)			
W	0x7C	31:0	Decimal places for circular motion if one revolution is not exactly mapped to an even number of µSteps per revolution. Value representation: 1 digit, 31 decimals.			
R		8:0	2^{nd} assignment: Also used as $SCALE_PARAM$ for read out (see section $\underline{19.8.}$)			

Table 80: Various Configuration Registers: S/D, Synchronization, etc.





PWM Configuration Registers 19.17.

	PWM Configuration Registers								
R/W	Addr	Bit	Val	Description					
			PW	M_VMAX (Default:0x00000000)	(Voltage PWM is enabled)				
	0x17	23:0	U	PWM velocity value at which maximal scale parameter value 1.0 is reached.					
DIM			2 nd a	assignment: Also used as VDRV_SCALE_LIMIT if Volta	ge PWM is disabled (<u>19.29.</u>)				
RW	0x1F	15:0	PW	M_FREQ (Default: 0x0280)	(Voltage PWM is enabled)				
			U	Number of clock cycles for one PWM period.					
		11:0	2 nd a	assignment: Also used as CHOPSYNC_DIV if Voltage I	PWM is disabled (see 19.16.)				
		9:0	MS	OFFSET (Default:0x000)	(TMC23x/24x only)				
W	0x79		U	Microstep offset for PWM mode.					
			2 nd a	assignment: Also used as MSCNT for read out (see se	ection <u>19.29.</u>)				

Table 81: PWM Configuration Registers.

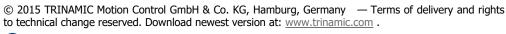


Ramp Generator Registers 19.18.

	Ramp Generator Registers														
R/W	Addr	Bit	Val	Description											
		RAM	PMOL	DE (Default:0x0)											
			Ope	ration Mode:											
		2	1	Positioning mode: XTARGET is superior target of velocity ramp.											
			0	Velocitiy mode : <i>VMAX</i> is superior target of velocity ramp.											
RW	0x20		Moti	on Profile:											
			0	No ramp: VACTUAL follows only VMAX (rectangle velocity shape).											
		1:0	1	Trapezoidal ramp (incl. sixPoint ramp): Consideration of acceleration and deceleration values for generating <i>VACTUAL</i> without adapting the acceleration values.											
			2	S-shaped ramp: Consideration of all ramp values (incl. bow values) for generating <i>VACTUAL</i> .											
RW	0.21	0x21 31:0	021 21.0	0.21 21.0	XA	CTUAL (Default: 0x00000000)									
KVV	UXZI		S	Actual internal motor position [pulses]: $-2^{31} \le XACTUAL \le 2^{31} - 1$											
			VA	CTUAL (Default: 0x00000000)											
R	0x22	31:0	S	Actual ramp generator velocity [pulses per second]: 1 pps $\leq VACTUAL \leq CLK_FREQ \cdot 1/2$ pulses (f _{CLK} = 16 MHz \rightarrow 8 Mpps)											
			AA	CTUAL (Default: 0x00000000)											
R	0x23	3 31:0	S	Actual acceleration/deceleration value [pulses per sec ²]: -2^{31} pps ² \leq AACTUAL \leq $2^{31} - 1$ 1 pps ² \leq [AACTUAL]											
			VM.	IAX (Default: 0x00000000)											
				Maximum ramp generator velocity in positioning mode or											
RW	0x24	31:0	31:0	24 31:0	24 31:0	x24 31:0	x24 31:0	0x24 31:0	0x24 31:0	k24 31:0	24 31:0	31:0	4 31:0	S	Target ramp generator velocity in velocity mode and no ramp motion profile.
				Value representation: 23 digits and 8 decimal places ! Consider maximum values, represented in section 6.7.5, page 50											
			VS	TART (Default: 0x00000000)											
				Absolute start velocity in <i>positioning mode</i> and <i>velocity mode</i> In case <i>VSTART</i> is used: no first bow phase B ₁ for S-shaped ramps											
RW	0x25	30:0	U	VSTART in positioning mode: In case $VACTUAL = 0$ and $XTARGET \neq XACTUAL$: no acceleration phase for $VACTUAL = 0 \rightarrow VSTART$.											
			U	VSTART in velocity mode: In case $VACTUAL = 0$ and $VACTUAL \neq VMAX$: no acceleration phase for $VACTUAL = 0 \rightarrow VSTART$.											
				Value representation: 23 digits and 8 decimal places. ! Consider maximum values, represented in section 6.7.5, page 50											

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	Ramp Generator Registers						
R/W	Addr	Bit	Val	Description			
			VS	TOP (Default:0x00000000)			
	0x26	30:0	U	Absolute stop velocity in positioning mode and velocity mode. In case <i>VSTOP</i> is used: no last bow phase B₄ for S-shaped ramps. In case <i>VSTOP</i> is very small and positioning mode is used, it is possible that the ramp is finished with a constant <i>VACTUAL</i> = <i>VSTOP</i> until <i>XTARGET</i> is reached. <i>VSTOP</i> in positioning mode: In case <i>VACTUAL</i> ≤ <i>VSTOP</i> and <i>XTARGET</i> = <i>XACTUAL</i> : <i>VACTUAL</i> is immediately set to 0. <i>VSTOP</i> in velocity mode: In case <i>VACTUAL</i> ≤ <i>VSTOP</i> and <i>VMAX</i> = 0: <i>VACTUAL</i> is immediately set to 0. Value representation: 23 digits and 8 decimal places. ! Consider maximum values, represented in section 6.7.5, page 50			
			VB	REAK (Default:0x00000000)			
	0x27	30:0	U	Absolute break velocity in positioning mode and in velocity mode, This only applies for trapezoidal ramp motion profiles. In case VBREAK = 0: pure linear ramps are generated with AMAX DMAX only. In case VACTUAL < VBREAK: AACTUAL = ASTART or DFINAL In case VACTUAL ≥ VBREAK: AACTUAL = AMAX or DMAX ! Always set VBREAK > VSTOP! If VBREAK ≠ 0.			
				Value representation: 23 digits and 8 decimal places. ! Consider maximum values, represented in section 6.7.5, page 50			
RW			AM	IAX (Default: 0x000000)			
				S-shaped ramp motion profile: Maximum acceleration value.			
				Trapezoidal ramp motion profile: Acceleration value in case $ VACTUAL \ge VBREAK$ or in case $VBREAK = 0$.			
	0x28	23:0	U	Value representation: Frequency mode: [pulses per sec²] 22 digits and 2 decimal places: 250 mpps² ≤ AMAX ≤ 4 Mpps² Direct mode: [Δν per clk cycle] a[Δν per clk_cycle]= AMAX / 2³7 AMAX [pps²] = AMAX / 2³7 • fclk² ! Consider maximum values, represented in section 6.7.5, page 50			
			DM	1AX (Default: 0x000000)			
	0x29	23:0	U	S-shaped ramp motion profile: Maximum deceleration value. Trapezoidal ramp motion profile: Deceleration value if VACTUAL ≥ VBREAK or if VBREAK = 0. Value representation: Frequency mode: [pulses per sec²] 22 digits and 2 decimal places: 250 mpps² ≤ DMAX ≤ 4 Mpps² Direct mode: [Δv per clk cycle] d[Δv per clk_cycle]= DMAX / 2³7 DMAX [pps²] = DMAX / 2³7 • fclk²			
				! Consider maximum values, represented in section <u>6.7.5</u> , page <u>50</u>			

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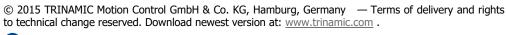




	Ramp Generator Registers						
R/W	Addr	Bit	Val	Description			
			AS	TART (Default: 0x000000)			
				S-shaped ramp motion profile: start acceleration value.			
				Trapezoidal ramp motion profile: Acceleration value in case VACTUAL < VBREAK.			
		23:0		Acceleration value after switching from external to internal step control.			
	0x2A	23.0	U	Value representation: Frequency mode: [pulses per sec²] 22 digits and 2 decimal places: 250 mpps² ≤ ASTART ≤ 4 Mpps² Direct mode: [Δν per clk cycle] a[Δν per clk_cycle]= ASTART / 2³7 ASTART [pps²] = ASTART / 2³7 • fclk² ! Consider maximum values, represented in section 6.7.5, page 50			
		31		Sign of AACTUAL after switching from external to internal step control.			
			DF	TINAL (Default: 0x000000)			
RW	0x2B	23:0	U	S-shaped ramp motion profile: Stop deceleration value, which is not used during positioning mode. Trapezoidal ramp motion profile: Deceleration value in case VACTUAL < VBREAK. Value representation: Frequency mode: [pulses per sec²] 22 digits and 2 decimal places: 250 mpps² ≤ DFINAL ≤ 4 Mpps² Direct mode: [Δv per clk cycle] d[Δv per clk_cycle]= DFINAL / 2³7 DFINAL [pps²] = DFINAL / 2³7 • fclk² ! Consider maximum values, represented in section 6.7.5, page 50			
			DS	TOP (Default: 0x000000)			
	0x2C	23	U	Deceleration value for an automatic linear stop ramp to VACTUAL = 0. DSTOP is used with activated external stop switches (STOPL or STOPR) if soft_stop_enable is set to 1; or with activated virtual stop switches and virt_stop_mode is set to 2. Value representation: Frequency mode: [pulses per sec²] 22 digits and 2 decimal places: 250 mpps² ≤ DSTOP ≤ 4 Mpps² Direct mode: [Δν per clk cycle] d[Δν per clk_cycle]= DSTOP / 2³7			
				DSTOP [pps²] = DSTOP / 2³7 • f _{CLK} ² ! Consider maximum values, represented in section <u>6.7.5</u> , page <u>50</u>			

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	Ramp Generator Registers						
R/W	Addr	Bit	Val	Description			
			ВС	DW1 (Default: 0x000000)			
				Bow value 1 (first bow B_1 of the acceleration ramp).			
	0x2D	23:0	J	Value representation: Frequency mode: [pulses per sec³] 24 digits and 0 decimal places: 1 pps³ ≤ BOW1 ≤ 16 Mpps³ Direct mode: [Δa per clk cycle] bow[av per clk_cycle] = BOW1 / 2 ⁵³ BOW1 [pps³] = BOW1 / 2 ⁵³ • f _{CLK} ³ ! Consider maximum values, represented in section 6.7.5, page 50			
			BO	0W2 (Default: 0x000000)			
		23:0		Bow value 2 (second bow B2 of the acceleration ramp).			
RW	0x2E		U	Value representation: Frequency mode: [pulses per sec³] 24 digits and 0 decimal places: 1 pps³ ≤ BOW2 ≤ 16 Mpps³ Direct mode: [Δa per clk cycle] bow[av per clk_cycle] = BOW2 / 2 ⁵³ BOW2 [pps³] = BOW2 / 2 ⁵³ • f _{CLK} ³ ! Consider maximum values, represented in section 6.7.5, page 50			
			ВО	0W3 (Default: 0x000000)			
			23:0 U	Bow value 3 (first bow B3 of the deceleration ramp).			
	0x2F	23:0		Value representation: Frequency mode: [pulses per sec³] 24 digits and 0 decimal places: 1 pps³ ≤ BOW3 ≤ 16 Mpps³ Direct mode: [Δa per clk cycle] bow[av per clk_cycle] = BOW3 / 2 ⁵³ BOW3 [pps³] = BOW3 / 2 ⁵³ • f _{CLK} ³ ! Consider maximum values, represented in section 6.7.5, page 50			
			ВС	DW 4 (Default: 0x000000)			
	0x30	23:0		Bow value 4 (second bow B4 of the deceleration ramp). Value representation: Frequency mode: [pulses per sec³] 24 digits and 0 decimal places: 1 pps³ ≤ BOW4 ≤ 16 Mpps³ Direct mode: [Δa per clk cycle] bow[av per clk_cycle] = BOW4 / 2 ⁵³ BOW4 [pps³] = BOW4 / 2 ⁵³ • f _{CLK} ³ Consider maximum values, represented in section 6.7.5, page 50			

Table 82: Ramp Generator Registers



19.19. **External Clock Frequency Register**

External Clock Frequency Register						
R/W	Addr	Bit	Val	Val Description		
RW	0x31	24.0	CLK_FR	EQ (Default: 0x0F42400)		
KVV	0X31	24.0	U	External clock frequency value f_{CLK} [Hz] with 4.2 MHz $\leq f_{CLK} \leq 30$ MHz		

Table 83: External Clock Frequency Register

Target and Compare Registers 19.20.

	Target and Compare Registers								
R/W	Addr	Bit	Val	Description					
RW	0x32	31:0	POS_CC	DMP (Default: 0x00000000)					
KVV	UX32	31.0	S	Compare position.					
RW	0x33	31:0	VIRT_S	TOP_LEFT (Default: 0x00000000)					
KVV	UX33	31.0	S	Virtual left stop position.					
RW	0x34	21.0	VIRT_S	TOP_RIGHT (Default: 0x00000000)					
KVV	UX34	31.0	S	Virtual right stop position.					
RW	0x35	31:0	X_HOM	E (Default: 0x00000000)					
KVV	UX33	31.0	S	Actual home position.					
			X_LATC	TH (Default: 0x00000000)	(if circular_cnt_as_xlatch = 0)				
R		21.0	S	Storage position for certain triggers.					
K		31:0	REV_C\	IT (Default: 0x00000000)	(if circular_cnt_as_xlatch = 1)				
	0x36		S	Number of revolutions during circular motion	on.				
			X_RANG	GE (Default: 0x00000000)					
W		30:0	U	Limitation for X_ACTUAL during circular mo $-X_RANGE \le X_ACTUAL \le X_RANGE$					
			X_TARG	GET (Default: 0x00000000)					
RW	0x37	31:0	U	Target motor position in positioning mode. ! Set all other motion profile param	eters before!				

Table 84: Target and Compare Registers



Pipeline Registers 19.21.

	Pipeline Register								
R/W	R/W Addr Bit Val Description								
	0x38	31:0	S	X_PIPE0 (Default: 0x00000000): 1 st pipeline register.					
	0x39	31:0	S	X_PIPE1 (Default: 0x00000000): 2 nd pipeline register.					
	0x3A	31:0	S	X_PIPE2 (Default: 0x00000000): 3 rd pipeline register.					
RW	0x3B	31:0	S	X_PIPE3 (Default: 0x00000000): 4 th pipeline register.					
KVV	0x3C	31:0	S	X_PIPE4 (Default: 0x00000000): 5 th pipeline register.					
	0x3D	31:0	S	X_PIPE5 (Default: 0x00000000): 6 th pipeline register.					
	0x3E	31:0	S	X_PIPE6 (Default: 0x00000000): 7 th pipeline register.					
	0x3F	31:0	S	X_PIPE7 (Default: 0x00000000): 8 th pipeline register.					

Table 85: Pipeline Register

Shadow Register 19.22.

	Shadow Register							
R/W	R/W Addr Bit Val Description							
	0x40	31:0	S	SH_REGO (Default: 0x00000000): 1 st shadow register.				
	0x41	31:0	U	SH_REG1 (Default: 0x00000000): 2 nd shadow register.				
	0x42	31:0	U	SH_REG2 (Default: 0x00000000): 3 rd shadow register.				
	0x43	31:0	U	SH_REG3 (Default: 0x00000000): 4 th shadow register.				
	0x44	31:0	U	SH_REG4 (Default: 0x00000000): 5 th shadow register.				
	0x45	31:0	U	SH_REG5 (Default: 0x00000000): 6 th shadow register.				
RW	0x46	31:0	U	SH_REG6 (Default: 0x00000000): 7 th shadow register.				
KVV	0x47	31:0	S/U	SH_REG7 (Default: 0x00000000): 8 th shadow register.				
	0x48	31:0	U	SH_REG8 (Default: 0x00000000): 9 th shadow register.				
	0x49	31:0	U	SH_REG9 (Default: 0x00000000): 10 th shadow register.				
	0x4A	31:0	U	SH_REG10 (Default: 0x00000000): 11th shadow register.				
	0x4B	31:0	U	SH_REG11 (Default: 0x00000000): 12 th shadow register.				
	0x4C	31:0	U	SH_REG12 (Default: 0x00000000): 13 th shadow register.				
	0x4D	31:0	U	SH_REG13 (Default: 0x00000000): 14 th shadow register.				

Table 86: Shadow Register



19.23. **Freeze Register**

The freeze register can only be written once after an active reset and before motion starts. It is always readable.

	FREEZE Register						
R/W	Addr	Bit	: Val Description				
			DFR	EEZE (Default: 0x000000)			
RW	0x4E	23:0	U	Freeze event deceleration value. In case NFREEZE switches to low level, this parameter is used for an automatic linear ramp stop. Setting <i>DFREEZE</i> to 0 leads to an hard stop. Value representation: Frequency mode: not available Direct mode: [Δν per clk cycle] a[Δν per clk_cycle]= <i>DFREEZE</i> / 2 ³⁷ <i>DFREEZE</i> [pps²] = <i>DFREEZE</i> / 2 ³⁷ • fclk² ! Set <i>DFREEZE</i> ≤ 2 ²⁰ .			
		31:24	IFRE	EZE (Default: 0x00)			
			U	Scaling value in case NFREEZE is tied low. In case IFREEZE=0, actual active scaling value is valid at FROZEN event.			

Table 87: Freeze Register

19.24. **Reset and Clock Gating Register**

	Reset and Clock Gating Register									
R/W	Addr	Bit	Val	Description						
	0x4F		CLK_GAT.	ING_REG (Default: 0x0)						
		2:0	0	Clock gating is not activated.						
DW			7	Clock gating is activated.						
RW		31:8	RESET_R	EG (Default: 0x000000)						
			0	No reset is activated.						
			0x525354	Internal reset is activated.						

Table 88: Reset and Clock Gating Register



19.25. Encoder Registers

	Encoder Registers																
R/W	Addr	Bit	Description														
DW	٥٧٢٥	21.0	IC_POS (Default: 0x00000000)														
RW	0x50	31:0	Actual encoder position [µst	ps].													
R			IC_LATCH (Default: 0x000000	00)													
K			Latched encoder position.														
	0x51	31:0	IC_RESET_VAL(Default: 0x000	00000)													
W			Defined reset value for <i>ENC</i> another value than 0.	POS in case the encoder position must be cleared to													
R			IC_POS_DEV (Default: 0x0000	0000)													
K		31:0														Deviation between XACTUA	and ENC_POS.
	0x52		_TR_TOLERANCE (Default: 0)	(Closed-loop operation)													
W				between <i>XACTUAL</i> and <i>ENC_POS</i> to trigger RGET_REACHED_Flag and event).													
W	0x53	21.0	31:0	21.0	21.0	IC_POS_DEV_TOL (Default: 0.	FFFFFFF)										
VV	00000	31.0	Maximum tolerated value of	ENC_POS_DEV, which is not flagged as error.													
			IC_IN_RES (Default: 0x00000	00)													
W	20.0	20.0	20	30:0 0x54	20.0	20.0	20.0	20.0	Resolution [encoder steps p inputs.	r revolution] of the encoder connected to the encoder							
_					IC_CONST (Default: 0x000000	00)											
R	0x54				0x54	x54	0x54)x54	Encoder constant. i Value representation	: 15 digits and 16 decimal places							
			anual_enc_const (Default: 0)														
W		31		alculated automatically. of ENC_CONST = ENC_IN_RES													
W	0x55	21.0	IC_OUT_RES (Default: 0x0000	0000)													
VV	UXDD	31:0	Resolution [encoder steps p	r revolution] of the serial encoder output interface.													

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	Encoder Registers						
R/W	Addr	Bit	Val	Description			
		15:0	SER	R_CLK_IN_HIGH (Default: 0x00A0)			
	0x56	15:0	U	High voltage level time of serial clock output [# clock cycles].			
	UXSO	31:16	SER	R_CLK_IN_LOW (Default: 0x00A0)			
		31:10	U	Low voltage level time of serial clock output [# clock cycles].			
			SSI_	_IN_CLK_DELAY (Default: 0x0000)			
	0x57	15:0	U	SSI encoder: Delay time [# clock cycles] between next data transfer after a rising edge of serial clock output. i In case SSI_IN_CLK_DELAY = 0: SSI_IN_CLK_DELAY = SER_CLK_IN_HIGH SPI encoder: Delay [# clock cycles] at start and end of data transfer between serial clock output and negated chip select. i In case SSI_IN_CLK_DELAY = 0:			
W		31:16	SSI	SSI_IN_CLK_DELAY = SER_CLK_IN_HIGH _IN_WTIME (Default: 0x0F0)			
			U	Delay parameter tw [# clock cycles] between two clock sequences for a multiple data transfer (of the same data). i SSI recommendation: tw < 19 μs.			
		19:0	SER	_PTIME (Default: 0x00190)			
	0x58		U	SSI and SPI encoder: Delay time period tp [# clock cycles] between two consecutive clock sequences for new data request. i SSI recommendation: tp > 21 μs.			
			ENC	C_COMP_XOFFSET (Default:0x0000)			
		15:0	U	Start offset for triangular compensation in horizontal direction. $0 \le ENC_COMP_XOFFSET < 2^{16}$			
	070		ENC	C_COMP_YOFFSET (Default:0x00)			
	UX/D	23:16	S	Start offset for triangular compensation in vertical direction. $-128 \le ENC_COMP_YOFFSET \le 127$			
		21.24	ENC	C_COMP_AMPL (Default:0x00)			
		31:24	U	Maximum amplitude for encoder compensation.			

Table 89: Encoder Registers



PID & Closed-Loop Registers 19.26.

	PID and Closed-Loop Registers												
R/W	R/W Addr Bit Val Description												
			CL_	BETA (0x0FF)									
RW	0x1C	8:0	U	Maximum commutation angle for closed-loop regulation i Set CL_BETA > 255 carefully (esp. if cl_vlimit_en i Exactly 255 is recommended for best performance	= 1).								
				GAMMA (Default:0xFF)									
		23:16	U	Maximum balancing angle to compensate back-EMF at l closed-loop regulation.	higher velocities during								
			CL_	OFFSET (Default: 0x00000000)	(Closed-loop operation)								
RW	0x59	31:0	S	Offset between <i>ENC_POS</i> and <i>XACTUAL</i> after closed-lood during closed-loop calibration process. It can be written	•								
W			PIL	D_P (Default: 0x000000)	(PID regulation)								
• • •		23:0	U	Parameter P of PID regulator. Proportional term = PID	_E · <i>PID_P</i> / 256								
W	0x5A	23.0	CL_	VMAX_CALC_P (Default: 0x000000)	(Closed-loop operation)								
• • •	0,0,7,1		U	Parameter P of PI regulator controls maximum catch-up	velocity limitation.								
R	3		31:0		31:0	31.0	31:0	31.0	31.0	31:0	PIL	P_VEL (Default: 0x00000000)	(PID regulation)
			51.0	S	Actual PID output velocity.								
W		23:0 B	PIL	0_I (Default: 0x000000)	(PID regulation)								
			U	Parameter I of PID regulator. Integral term = PID_ISUN	M / 256 · PID_I / 256								
W	0x5B		CL_	VMAX_CALC_I (Default: 0x000000)	(Closed-loop operation)								
	07.02				U	Parameter I of PI regulator controls maximum catch-up	velocity limitation.						
R		31:0	31:0	31:0	31:0	31:0	31:0	31:0	PIL	D_ISUM_RD (Default: 0x00000000)	(PID regulation)		
						S	Actual PID integrator sum. Update frequency = $f_{CLK}/128$	3					
			PIL	D_D (Default: 0x000000)	(PID regulation)								
W					U	Parameter D of PID regulator. PID_E is sampled with f_C Derivative term = (PID_ELAST - PID_EACTUAL) · PID_D	LK / 128 / <i>PID_D_CLKDIV</i> .						
	0x5C	23:0	CL_	DELTA_P (Default: 0x000000)	(Closed-loop operation)								
W							U	Gain parameter that is multiplied with the actual position calculate the actual commutation angle for position mai at CL_BETA . Real value = $CL_DELTA_P / 2^{16}$; Ex: 65536 Value representation: 8 digits and 16 decimal places.	ntenance stiffness. Clipped				
\A/		14.0	PIL	·) (Closed-loop operation)								
W		14:0	U	Clipping parameter for <i>PID_ISUM</i> . Real value = <i>PID_IS</i>	UM • 2 ¹⁶ • PID_ICLIP								
W	OVED	22.16	PIL	D_D_CLKDIV (Default:0x00)	(PID regulation)								
VV	0x5D	23:10	U	Clock divider for D part calculation.									
R		31:0	PIL	_E (Default:0x00000000)	(PID regulation)								
		51.0	S	Actual position deviation.									
W	0x5E	30:0	PID	_DV_CLIP (Default:0x00000000) (PID regulation)) (Closed-loop operation)								
. ,	5,51	33.0	U	Clipping parameter for <i>PID_VEL</i> .									
	●→ Continued on next page.												





			077	TOLEDANCE (Defende or 20000)	(070/- 4')										
W		19:0		D_TOLERANCE (Default:0x00000)	(PID regulation)										
	0x5F		U	Tolerated position deviation: $PID_E = 0$ in case											
W	OAS!	7:0	CL_	_TOLERANCE (Default:0x00)	(Closed-loop operation)										
VV		7.0	U	Tolerated position deviation: CL_DELTA_P = 65536 (gain=1) in case ENC_PC	OS DEVI < CL TOLERANCE										
			CL_	_VMIN_EMF (Default:0x000000)	(Closed-loop operation)										
W	0x60	23.0	U	Encoder velocity at which back-EMF compensation	on starts.										
	OXOO	25.0		assignment: Also used as DC_VEL if dcStep is ena											
				assignment: Also used as FS_VEL if no dcStep or c	closed-loop is enabled (see 19.16.)										
		23:0		_ <i>VADD_EMF (Default:0x000000)</i> Additional velocity value to calculate the encoder	volocity at which back-EME										
W	0x61	25.0	J	compensation reaches the maximum angle <i>CL_G</i>											
		31:0	2 nd a	assignment: Also used as a dcStep configuration r	egister (see section 19.27.)										
			ΕN	C_VEL_ZERO (Default:0xFFFFFF)											
W	0x62	31:0	U	Delay time [# clock cycles] after the last increme $V_ENC_MEAN = 0$.	ental encoder change to set										
			ΕN	C_VMEAN_WAIT (Default:0x00)	(incremental encoders only)										
		7:0		Delay period [# clock cycles] between two conse											
			U	values that account for calculation of mean encode. Set <i>ENC_VMEAN_WAIT</i> > 32.	der velocity.										
				i Is set automatically to SER_PTIME for	absolute SSI/SPI encoder.										
		7:0	SEI	R_ENC_VARIATION (Default:0x00)	(absolute encoders only)										
				Multiplier for maximum permitted serial encoder	variation between consecutive										
			7:0	7:0	7:0	7:0	7:0	7:0	7:0	7:0	7:0	7:0		absolute encoder requests. ! Maximum permitted value = ENC_VAR	RIATION / 256 • 1/8 •
			U	ENC_IN_RES.											
W	0x63			! If ENC_VARIATION = 0: Maximum per ENC IN RES.	mitted value = 1/8 •										
				ENG_IN_KESI											
		11:8	ΕN	C VMEAN FILTER (Default:0x0)											
		11:8		C_VMEAN_FILTER (Default:0x0) Filter exponent to calculate mean encoder velocit	ty.										
		11:8	U	Filter exponent to calculate mean encoder velocit	,										
		11:8 31:16	U <i>EN</i>	Filter exponent to calculate mean encoder velocit C_VMEAN_INT (Default:0x0000) Encoder velocity update time [# clock cycles].	(incremental encoders only)										
		_	U EN	Filter exponent to calculate mean encoder velocit C_VMEAN_INT (Default:0x0000) Encoder velocity update time [# clock cycles]. i Minimum value is set automatically to	(incremental encoders only) 256.										
		31:16	U ENG U	Filter exponent to calculate mean encoder velocit C_VMEAN_INT (Default:0x0000) Encoder velocity update time [# clock cycles]. i Minimum value is set automatically to CYCLE (Default:0x0000)	(incremental encoders only)										
		_	U ENG U	Filter exponent to calculate mean encoder velocit C_VMEAN_INT (Default:0x0000) Encoder velocity update time [# clock cycles]. i Minimum value is set automatically to	(incremental encoders only) 256. (absolute encoders only)										
	0x65	31:16	U ENG U CL U	Filter exponent to calculate mean encoder velocit C_VMEAN_INT (Default:0x0000) Encoder velocity update time [# clock cycles]. i Minimum value is set automatically to CYCLE (Default:0x0000) Closed-loop control cycle [# clock cycles]. i Is set automatically to fastest possible ENC (Default:0x00000000)	(incremental encoders only) 256. (absolute encoders only)										
R	0x65	31:16	U ENG U CL U	Filter exponent to calculate mean encoder velocit C_VMEAN_INT (Default:0x0000) Encoder velocity update time [# clock cycles]. i Minimum value is set automatically to CYCLE (Default:0x0000) Closed-loop control cycle [# clock cycles]. i Is set automatically to fastest possible	(incremental encoders only) 256. (absolute encoders only)										
R	0x65	31:16	U	Filter exponent to calculate mean encoder velocit C_VMEAN_INT (Default:0x0000) Encoder velocity update time [# clock cycles]. i Minimum value is set automatically to CYCLE (Default:0x0000) Closed-loop control cycle [# clock cycles]. i Is set automatically to fastest possible ENC (Default:0x00000000)	(incremental encoders only) 256. (absolute encoders only)										

Table 90: PID and Closed-Loop Registers



19.27. dcStep Registers

	Micellaneous Registers								
R/W	Addr	Bit	Val	Description					
			DC	_VEL (Default:0x000000)	(dcStep only)				
	0x60	23:0	U	Minimum dcStep velocity [pps]. In case VACTUAL > DC_VEL dcStep is active, if enabled					
				assignment: Also used as <i>CL_VMIN_EMF</i> if closed-loop is assignment: Also used as <i>FS_VEL</i> if no dcStep or closed-lo					
			DC_	_TIME (Default:0x00) (TMC26	6x only and dcStep only)				
	0x61	7:0	U	Upper PWM on-time limit for commutation. i Set slightly above effective blank time TBL of	the driver.				
		15:8	DC	_SG (Default:0x0000) (T	MC26x and dcStep only)				
W			U	Maximum PWM on-time [# clock cycles · 16] for step los detected (step length of first regular step after blank tim signal is below <i>DC_SG</i>), a stall event will be released.					
		31:16	_	_BLKTIME (Default:0x0000) (T	MC26x and dcStep only)				
			U	Blank time [# clock cycles] after fullstep release when no happen.	o signal comparison should				
		23:0	2 nd a	assignment: Also used as <i>CL_VADD_EMF</i> if closed-loop is	enabled (see <u>19.26.</u>)				
		21.0	DC_	_LSPTM (Default:0x00FFFFFF)	(dcStep only)				
	0x62	31:0	U	dcStep low speed timer [# clock cycles]					
		23:0	2 nd a	assignment: Also used as <i>ENC_VEL_ZERO</i> if dcStep is disa	abled (see <u>19.26.</u>)				

Table 91: Miscellaneous Registers



Transfer Registers 19.28.

	Transfer Registers							
R/ W	Addr	Bit	Val	Description				
			ADI	DR_TO_ENC (Default:0x00000000)	(SPI encoders only)			
W	0x68	31:0	-	Address data permanently sent to get encoder angle device.	data from the SPI encoder slave			
				Address data sent from TMC4361A to SPI encoder fo	r one-time data transfer.			
w	0x69	31:0	1:0 DA	TA_TO_ENC (Default:0x00000000)	(SPI encoders only)			
			-	Configuration data sent from TMC4361A to SPI encode	der for one-time data transfer.			
			ADI	DR_FROM_ENC (Default:0x00000000)	(SPI encoders only)			
R	0x6A	31:0		Repeated request data is stored here.				
			-	Address data received from SPI encoder as response	of the one-time data transfer.			
R	0x6B	21.0	DA	TA_FROM_ENC (Default:0x00000000)	(SPI encoders only)			
K	UXOD	31.0	1	Data received from SPI encoder as response of the o	ne-time data transfer.			
			со	VER_LOW (Default:0x00000000)				
W	0x6C	31:0	1	Lower configuration bits of SPI orders that can be set drivers via SPI output. Automatic cover data transfer (automatic_cover = 1) in case VACTUAL crosses SPI_SWITCH_VEL downwell Set COVER_DATA_LENGTH ≤ 32. ! In case COVER_DATA_LENGTH = 0, no TM	: Value in <i>COVER_LOW</i> are sent rards.			
	-		POI	LLING_STATUS (Default:0x00000000)	(TMC26x / TMC2130 only)			
R			-	DRV_STATUS response of TMC26x / TMC2130	(Triczox / Tricziso omy)			
			\mathcal{C}	VER_HIGH (Default:0x00000000)				
		31:0	- 00	Upper configuration bits of SPI orders that can be sel drivers via SPI output.	nt from TMC4361A to the motor			
W	-		1	Automatic cover data transfer (automatic_cover = 1) if VACTUAL crosses SPI_SWITCH_VEL upwards. ! Set COVER_DATA_LENGTH ≤ 32. ! In case COVER_DATA_LENGTH = 0, no TM				
			POL	POLLING_REG (Default:0x00000000) (TMC2130				
		19:0	-	LOST_STEPS response of TMC2130	, ,,,			
R		27:20	-	PWM_SCALE response of TMC2130				
		31:28	-	GSTAT response of TMC2130				
	0x6E	31:0	со	VER_DRV_LOW (Default:0x00000000)				
R			1	Lower configuration bits of SPI response received fro the SPI output.	m the motor driver connected to			
			со	VER_DRV_HIGH (Default:0x00000000)				
R	0x6F	F 31:0	-	Upper configuration bits of SPI response received fro the SPI output.	m the motor driver connected to			

Table 92: Transfer Registers



19.29. SinLUT Registers

	SinLUT Registers						
R/W	Addr	Bit	Val Description				
	0x70		MSLUT[0] (Default:0xAAAAB554)				
	0x71		MSLUT[1] (Default:0x4A9554AA)				
	0x72		MSLUT[2] (Default:0x24492929)				
	0x73	31:0	MSLUT[3] (Default:0x10104222)				
W	0x74	31.0	MSLUT[4] (Default:0xFBFFFFF)				
	0x75		MSLUT[5] (Default:0xB5BB777D)				
	0x76		MSLUT[6] (Default:0x49295556)				
	0x 77		MSLUT[7] (Default:0x00404222)				
			! Each bit defines the difference between consecutive values in the microstep look-up table MSLUT (in combination with <i>MSLUTSEL</i>).				
W	0x78	31:0	MSLUTSEL (Default:0xFFFF8056)				
VV	0x76	31.0	- Definition of the four segments within each quarter MSLUT wave.				
R			MSCNT (Default:0x000)				
K	0x79	9:0	U Actual μStep position of the sine value.				
W			2^{nd} assignment: Also used as MS_OFFSET if Voltage PWM is enabled (see $\underline{19.17.}$)				
		8:0	CURRENTA (Default:0x000)				
R	0x7A		S Actual current value of coilA (sine values).				
K	UX/A	24:16	CURRENTB (Default:0x0F7)				
			S Actual current value of coilB (sine90_120 values).				
	0x7B	8:0	CURRENTA_SPI (Default:0x000)				
D			S Actual scaled current value of coilA (sine values) that are sent to the driver.				
R		24:16	CURRENTB_SPI (Default:0x0F7)				
		24:10	S Actual scaled current value of coilB (sine90_120 values); sent to motor driver.				
W		31:0	2 nd assignment: Also used as <i>TZERO_WAIT</i> for write access (see section 19.16.)				
		7:0	START_SIN (Default:0x00)				
			U Start value for sine waveform.				
W	0x7E	23:16	START_SIN90_120 (Default:0xF7)				
		23:10	U Start value for cosine waveform.				
		31:24	2 nd assignment: Also used as <i>DAC_OFFSET</i> for write access (see section <u>19.30.</u>)				

Table 93: SinLUT Registers





19.30. SPI-DAC Configuration Registers

SPI-DAC Configuration Registers								
R/W	R/W Addr Bit Val Description							
		15:0	DAC_ADDR_A (Default:0x0000)					
	0x1D		U	Fixed command/address, which is sent via SPI output before sending CURRENTA_SPI values.				
RW			DA	C_ADDR_B (Default: 0x0000)				
		31:16	U	Fixed command/address, which is sent via SPI output before sending current CURRENTB_SPI values.				
		23:0	2 nd a	assignment: Also used as SPI_SWITCH_VEL if SPI-DAC mode is disabled (19.16.)				
	0x7E	31:24	DA	C_OFFSET (Default:0x00)				
W			J	Offset (absolute sine and cosine DAC values).				
VV			S	Offset (mapped DAC values).				
		23:0	2 nd a	assignment: Also used as START_SIN/90_120 for read out (see section 19.29.)				

Table 94: SPI-DAC Configuration Registers.

19.31. TMC Version Register

Version Register						
R/W	Addr	Bit	Val	Description		
R	0x7F	15:0	Versio	on No (Default:0x0002)		
1				TMC4361 version number.		

Table 95: Version Register



20. Absolute Maximum Ratings

The maximum ratings may not be exceeded under any circumstances. Operating the circuit at or near more than one maximum rating at a time for extended periods shall be avoided by application design.

Maximum Ratings: 3.3V supply								
Parameter (VCC = 3.3V nominal → TEST_MODE = 0V)	Symbol	Min	Max	Unit				
Supply voltage	Vcc	3.0	3.6	V				
Input voltage IO	V _{IN}	-0.3	3.6	٧				

Table 96: Maximum Ratings: 3.3V supply

Maximum Ratings: 5.0V supply								
Parameter (VCC = 5V nominal → TEST_MODE = 0V)	Symbol	Min	Max	Unit				
Supply voltage	V _{CC}	4.8	5.2	V				
Input voltage IO	V _{IN}	-0.3	5.2	V				

Table 97: Maximum Ratings: 5.0V supply

Maximum Ratings: Temperature								
Parameter	Symbol	Min	Max	Unit				
Temperature	Т	-40	125	°C				

Table 98: Maximum Ratings: Temperature



21. Electrical Characteristics

DC characteristics contain the spread of values guaranteed within the specified supply voltage range unless otherwise specified. Typical values represent the average value of all parts measured at +25°C. Temperature variation also causes stray to some values. A device with typical values will not leave Min/Max range within the full temperature range.

DC Characteristics						
Parameter	Symbol	Conditions	Min	Тур	Max	Unit
Extended temperature range	Тсом		-40°C		125	°C
Nominal core voltage	V_{DD}			1.8		V
Nominal IO voltage	V_{DD}			3.3 / 5.0		V
Nominal input voltage	V_{IN}		0.0		3.3 / 5.0	V
Input voltage low level	V_{INL}	$V_{DD} = 3.3V / 5V$	-0.3		0.8 / 1.2	V
Input voltage high level	V_{INH}	$V_{DD} = 3.3V / 5V$	2.3 / 3.5		3.6 / 5.2	V
Input with pull-down		$V_{\text{IN}} = V_{\text{DD}}$	5	30	110	μΑ
Input with pull-up		$V_{IN} = 0V$	-110	-30	-5	μΑ
Input low current		$V_{IN} = 0V$	-10		10	μΑ
Input high current		$V_{\text{IN}} = V_{\text{DD}}$	-10		10	μΑ
Output voltage low level	Voutl	$V_{DD} = 3.3V / 5V$			0.4	V
Output voltage high level	V _{OUTH}	$V_{DD} = 3.3V / 5V$	2.64 / 4.0			V
Output driver strength	Iout_drv	$V_{DD} = 3.3V / 5V$		4.0		mA

Table 99: DC Characteristics

21.1. Power Dissipation

Power Dissipation						
Parameter	Symbol	Conditions	Min	Тур	Max	Unit
Static power dissipation	PD _{STAT}	All inputs at VDD or GND $V_{DD} = 3.3V / 5V$			1.1 / 1.7	mW
Dynamic power dissipation	PD _{DYN}	All inputs at VDD or GND f_{CLK} variable $V_{DD} = 3.3V / 5V$			2.7 / 4.0	mW / MHz
Total power dissipation	PD	$f_{CLK} = 16 \text{ MHz}$ $V_{DD} = 3.3 \text{V} / 5 \text{V}$			44.3 / 65.7	mW

Table 100: Power Dissipation



21.2. General IO Timing Parameters

General IO Timing Parameters						
Parameter	Symbol	Conditions	Min	Тур	Max	Unit
Operation frequency	f _{CLK}	fclk = 1 / tclk	4.2 ¹⁾	16	30	MHz
Clock Period	talk	Rising edge to rising edge	33.5	62.5		ns
Clock time low			16.5			ns
Clock time high			16.5			ns
CLK input signal rise time	trise_in	20 % to 80 %			20	ns
CLK input signal fall time	t _{FALL_IN}	80 % to 20 %			20	ns
Output signal rise time	trise_out	20 % to 80 % load 32 pF		3.5		ns
Output signal fall time	tfall_out	80 % to 20 % load 32 pF		3.5		ns
Setup time for SPI input signals in synchronous design	t _{SU}	Relative to rising clk edge	5			ns
Hold time	t _{HD}	Relative to rising clk edge	5			ns

Table 101: General IO Timing Parameters

¹⁾ The lower limit for f_{CLK} refers to the limits of the internal unit conversion to physical units. The chip will also operate at lower frequencies.

21.3. Layout Examples

21.3.1. Internal Cirucit Diagram for Layout Example

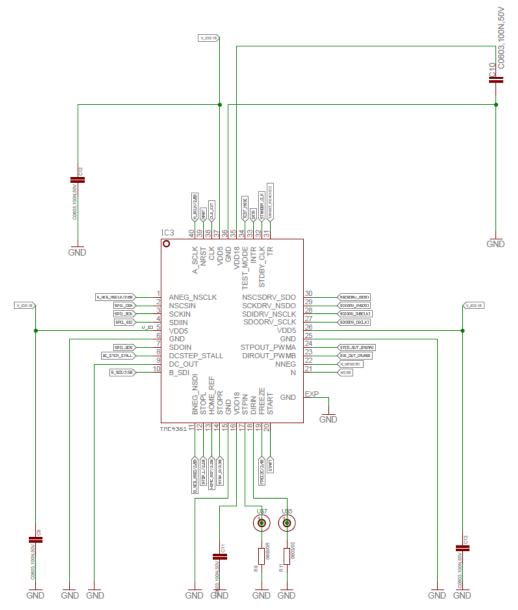


Figure 73: Internal Circuit Diagram for Layout Example



21.3.2. Components Assembly for Application with Encoder

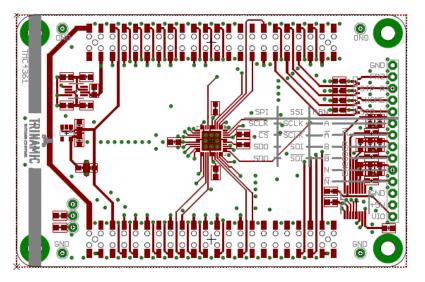


Figure 74: Components Assembly for Application with Encoder

21.3.3. Top Layer: Assembly Side

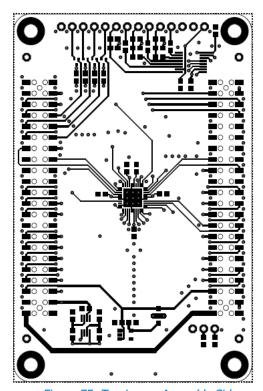


Figure 75: Top Layer: Assembly Side



21.3.4. Inner Layer (GND)

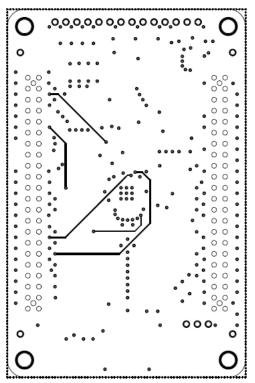


Figure 76: Inner Layer (GND)

21.3.5. Inner Layer (Supply VS)

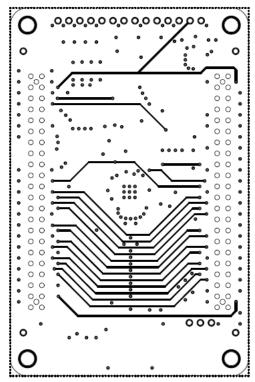
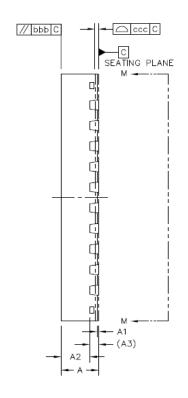


Figure 77: Inner Layer (Supply VS)



21.4. Package Dimensions



Package Dimensions						
Parameter	Ref	Min	Nom	Max		
Total thickness	Α	0.8	0.85	0.9		
Stand off	A1	0	0.03 5	0.05		
Mold thickness	A2	-	0.65	0.67		
Lead frame thickness	A3	0.	203 RI	EF.		
Lead width	b	0.2	0.25	0.3		
Body size X	D	6 BSC				
Body size Y	Е	6 BSC				
Lead pitch	е	0.5 BSC				
Exposed die pad size X	J	4.52	4.62	4.72		
Exposed die pad size Y	K	4.52	4.62	4.72		
Lead length	L	0.35	0.4	0.45		
Package edge tolerance	aaa	0.1				
Mold flatness	bbb	0.1				
Coplanarity	CCC	0.08				
Lead offset	ddd	0.1				
Exposed pad offset	eee	e 0.1				

Table 102: Package Dimensions

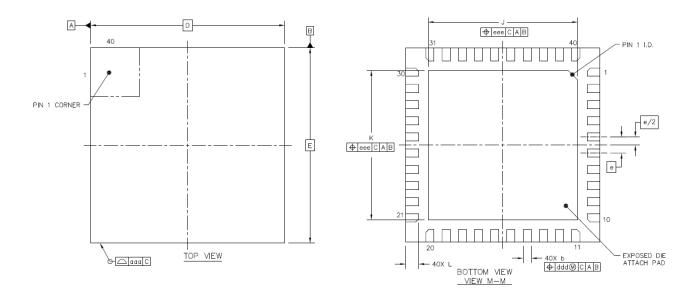


Figure 78: Package Dimensional Drawings



21.5. Package Material Information

Please refer to the associated document "TMC43xx Package Material Information, V1.00" for information about available package dimensions and the various tray and reel package options. This document informs you about outside dimensions per tray and/reel and the number of ICs per tray/reel. It also provides information about available packaging units and their weight, as well as box dimension and weight details for outer packaging.

The document is available for download on the TMC4361A product page at www.trinamic.com.

i Should you require a custom-made component packaging solution or a different outer packaging solution, or have questions pertaining to the component packaging choice, please contact our customer service.

NOTE:

→ Our trays and reels are JEDEC-compliant.

21.6. Marking Details provided on Single Chip

The marking on each single chip shows:

- 1 Trinamic emblem.
- 2 Product code.
- 3 Date code.
- 4 Location of the copyright holder, which is TRINAMIC in Hamburg, Germany.
- **5** Lot number.

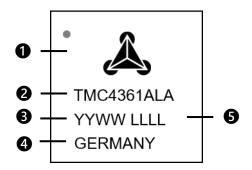


Figure 79: Marking Details on Chip1



¹ The image provided is not an accurate rendition of the original product but only serves as illustration.

APPENDICES

22. Supplemental Directives

ESD-DEVICE INSTRUCTIONS



This product is an ESD-sensitive CMOS device. It is sensitive to electrostatic discharge.

- Provide effective grounding to protect personnel and machines.
- Ensure work is performed in a nonstatic environment.
- Use personal ESD control footwear and ESD wrist straps, if necessary.

Failure to do so can result in defects, damages and decreased reliability.

Producer Information

The producer of the product TMC4361A is TRINAMIC GmbH & Co. KG in Hamburg, Germany; hereafter referred to as TRINAMIC. TRINAMIC is the supplier; and in this function provides the product and the production documentation to its customers.

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Target User

The documentation provided here, is for programmers and engineers only, who are equipped with the necessary skills and have been trained to work with this type of product.

The *Target User* knows how to responsibly make use of this product without causing harm to himself or others, and without causing damage to systems or devices, in which the user incorporates the product.

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Product Documentation Details

This document **Datasheet User Manual** contains the **User Information** for the **Target User**.

The **Short Spec** forms the preface of the document and is aimed at providing a general product overview. The Main Manual contains detailed product information pertaining to functions, and configuration settings. It contains all other pages of this document.

Collateral Documents & Tools

This product documentation is related and/or associated with additional tool kits, firmware and other items, as provided on the product page at: www.trinamic.com.



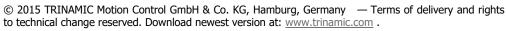
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25. Revision History

	Document Revision History					
Version	Date	Author	thor Description			
1.00	2014-APR-11	HS, SD	First complete version. New release variant, which is a product upgrade of TMC4361.			
1.10	2016-JUL-20	HS, SV	New chapter organization with additional information. Specifically for: Chapter 17: Reset and Clock Gating, page 169. Chapter 18: Serial Encoder Output, page 172. New Layout, ANSI-compliant safety notices.			
1.20	2016-NOV-10	HS	Repair of references • Maximum velocity, acceleration and bow values changed! Section 6.7.5, page 50			
1.21	2016-NOV-25	HS	Adaption of register overview that is now more arranged according to features.			

Table 103: Document Revision History





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