SBE® 80 / SBO® 60 Connectors Up to 80 Amps



SBE° and SBO° connectors build on the capability of the two pole SB[®] connectors by offering up to 8 auxiliary power / signal contacts along with an IEC 60950 touch safe housing. The center of the main connector features a connector holder for either: two PP15/45, two PPMX, or APP's innovative 1x4 auxiliary connector.

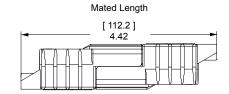
- Touch Safe Interface Minimizes potential contact with live circuits per IEC 60950
- Up to 8 Last Mate / First Break Auxiliaries Enables intelligent power switching, CAN and interlock loop circuitry, as well as power up to 20 amps per pole
- Silver Plated Wire Contacts up to 4 (25 mm²) Allows UL rated currents up to 80 amps per pole

SBE® 80 / SBO® 60 ORDERING INFORMATION

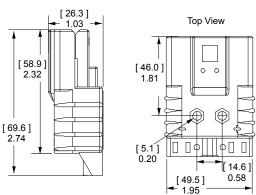
SBE® 80 / SBO® 60 Housings

The smallest size of SBE®, X, O style housing. SBE® 80 and SBO® 60 housings of the same Voltage Color-Code can be mated but is not recommended as it invalidates UL approvals for SBO® 60. SBO® 60 housings do not meet EN1175-1 requirements for industrial trucks.

Description	SBE [®] 80 Part Numbers		SBO [®] 60 Part	Numbers
Minimum Quantity	400	25	400	25
Yellow	SBE80YEL-BK	SBE80YEL	SBO60YEL-BK	SBO60YEL
Orange	SBE80ORN-BK	SBE80ORN	SBO60ORN-BK	SBO60ORN
Red	SBE80RED-BK	SBE80RED	SBO60RED-BK	SBO60RED
Gray	SBE80GRA-BK	SBE80GRA	N/A	N/A
White	N/A	N/A	SBO60WHT-BK	SBO60WHT





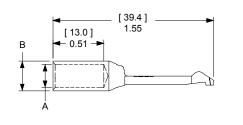


SBE® 80 / SBO® 60 Silver Plated Primary Power Wire Contacts

Use two silver plated contacts per housing for the best electrical performance and durability up to 10,000 mating cycles. See reducing bushings in accessory section for smaller wire size.

						Dimer	nsions	
		Mating				- A -	- E	3 -
AWG	mm²	Force	Loose Piece F	Part Numbers	inche	es mm	inches	mm
Minin	า <mark>um Qu</mark> a	ntity	1,000	100				
4	25	Low	1339G4-BK	1339G4 *	0.28	7.11	0.35	9.0
6	16	High	1339G1-BK	1339G1 *	0.22	5.59	0.29	7.3

* Sold as pairs. 2 parts shipped for every 1 part ordered.



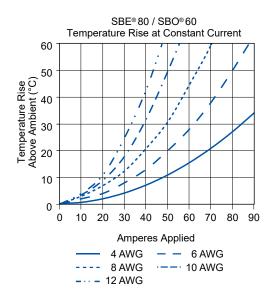


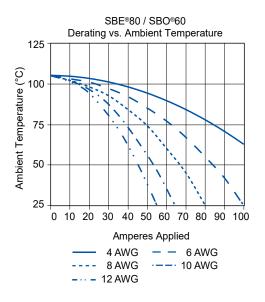
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SBE[®] 80 / SBO[®] 60

are based on a 25°C ambient temperature.

Current - Temperature Derating per IEC 60512-5-2 Test 5B





SBE® 80 / SBO® 60 CONNECTOR SPECIFICATIONS

ELECTRICAL		
Current Rating Amperes ¹	SBO® 60	SBE [®] 80
Primary Power (6 AWG)	70	80
Powerpole® Auxiliary (12 AWG)	20	20
1x4 Auxiliary (12 AWG)	20	20
PPMX Auxiliary (20 AWG)	7 UL	5 CSA
Voltage Rating AC/DC	UL 1977	EN1175-1
Primary Power	600	150 ⁴
Powerpole® Auxiliary	600	150 ⁴
1x4 Auxiliary	200	
PPMX Auxiliary	300	
Dielectric Withstanding Voltage Primary Power		
Volts AC	2,200	
Avg. Mated Contact Resistance Milliohms ¹		
1 1/4" of 6 AWG wire	0.200	
Hot Plug Current Rating Amperes - 250 Cycles at 120V DC		
Power	60A	
Powerpole [®] Auxiliary	30A	
1x4 Auxiliary	5A	

Specifications continued on next page



MATERIALS

Housing

SBE [®] / SBO [®] & 1x4 Auxiliary Housing	Polycarbonate / PBT blend
Powerpole [®] Plastic Resin	Polycarbonate
Contact Retention Spring	Stainless Steel
Housing Flammability Rating	
UL94	V-0
Glow Wire - SBE [®] 80 Only	960°C (GWFI) / 800°C (GWIT)
Power & Powerpole [®] Contact	Silver Plated Copper Alloy
1x4 Auxiliary Contacts	
Pin	Copper alloy, Au over Ni
Socket	BeCu, Au over Ni
Socket Body	Copper Alloy, Sn Bright Over Ni
Retention Clip	Stainless Steel
PPMX Contacts	Gold Plated Copper Alloy

Contact Termination Methods

Crimp ³

Hand Solder



US File No. E26226





NOTE 1: See IEC 60664-1 for working voltage.

NOTE 2: Amp ratings are stated per position and based on all positions being fully loaded.

- Based on: 105°C rated or better cable of the largest size. Properly calibrated APP® recommended tooling, and a 25°C ambient temperature. UL rating not to exceed the maximum operating temperature. CSA rating below a 30°C temperature rise. Only SBO® 60 has UL recognition.
- 2 Limited by the thermal properties of the connector plastic housing.
- 3 Use APP® recommended tooling only. Alternate tools may adversely affect the performance of our connectors along with UL and CSA recognition.
- 4 Voltage capability of SBE[®] housings is identical to SBO[®], but derated to meet EN1175-1 requirements.

MECHANICAL mm² Wire Size Range AWG Power Contacts 6 to 4 16 to 25 **Auxiliary Contacts** 24 to 10 0.25 to 5.3 Max. Wire in. mm **Insulation Diameter Power Contacts** 0.440 11.200 Powerpole[®] 0.175 4.450 Auxiliary 1x4 Auxiliary 0.140 3.600 Operating °F °C Temperature ² SBO[®] and SBE[®] -4° to 221° -20° to 105° Housings **Mating Cycles No Load** Silver (Ag) Gold (Au) by Plating **Power Contacts** 10,000 Powerpole[®] 10,000 Auxiliary 1x4 Auxiliary 10,000 **PPMX** Auxiliary 5,000 Avg. Mating / Lbf. Ν **Unmating Force** Main Connector 70 16 Housing Per Powerpole® 5 22 Connector Per Contact in 0.7 3.0 1x4 Auxiliary Per PPMX Housing 20.00 4.50 Min. Contact / Lbf. Ν Spring Retention Force Power Standard 50 222 Housing Powerpole[®] 25 111 Housing 1x4 Auxiliary 10 44.5 Housing **PPMX Housing** 12 53

IEC INFORMATION

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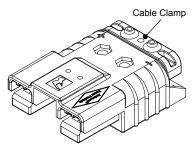
			Creepage /		PROTECTION	l .	
	Connector Series	Configurations	Clearance per IEC	Material Group	Touch Safety	Main Connector Housing	
	Jenes		60950-1	Croup	IEC 60950	Pass	RAUART
	SBE [®] 80	Unmated	4.23 mm	Illa	IEC 60529	IP20	TÜY Rhainland GEPROFT TYPE APPROVED
_	3DE 80	Mated	7.9 mm	IIId			

SBE® 80 / SBO® 60 ACCESSORIES

Cable Clamps

Clamps are made out the same chemical resistant PBT material that is used in the SBE® housings. Clamp holds the cable between the clamp piece and the connector housing. Screws must be ordered separately for part numbers starting with "113".

Description	P	art Numbers
Minimum Quantity	100	25
Red Clamp and Hardware Kit	-	SBE80CLPRED or SBO60CLPRED
Red Clamp Only	113953P1	-
Screws (2 per clamp)	H1120P42 (Individual)	-



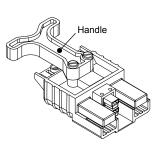
"T" Handle *

Handles are made out the same chemical resistant PBT material that is used in the SBE® housings. (2) screws and (2) nuts are required to attach each handle.

Description	Part Numbers				
Minimum Quantity Red Handle and Hardware Kit Red Handle Only Hardware Bag M5 x 35mm Screws M5 Nut	500 - 113952P1 - -	100 - - 113715P4 113716P3	25 SBE80HDLRED or SBO60HDLRED - 105G13 -		

* Torque value 12 (in - lbs) / 1.4 (Nm)

NOTE: For assembly of clamp to housing only

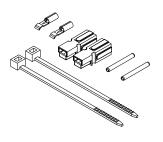


Powerpole® Auxiliary

Powerpole® auxiliary connectors are rated up to 30 amps 600 volts and can be used for auxiliary power, control or sensing. The auxiliary kit includes (1) each black and red Standard Powerpole® housing, (2) contacts, (2) zip cable straps, and (2) retaining pins.

Description	Part Numbers		
Minimum Quantity	200	25	
Powerpole [®] Auxiliary Kit	-	6344	
Black Powerpole [®] Housing	1327G6	-	
Red Powerpole® Housing	1327	-	
16 to 12 Contact	1331	-	
Retaining Pin	-	-	

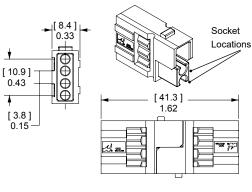
NOTE: Finger proof PP15/45 housings should not be used for auxiliary contacts.



1x4 Auxiliary Connector

The unique 1x4 auxiliary connector allows up to 4 auxiliary circuits up to 20 amps 200 volts each in SBE®, SBO®, & SBX® housings. The genderless design holds two each of the gold plated pin & socket contacts. This innovation allows the very durable and cost effective design of SBE®, O, X connectors to substitute for DIN 43589-1 applications where 4 auxiliary contacts are required. Multiple pin lengths allow the further benefit of sequencing between circuits. (2) Retaining pins are required to hold the auxiliary housing in place. Auxiliary Kits include (1) Auxiliary Housing, (2) Standard Length Pin Contacts, and (2) Socket Contacts, (2) Retaining Pins and (1) Retaining Clip.

Description	AWG	mm²	Part	Numbers	
Minimum Quantity			1,000	250	25
1x4 Auxiliary Kit	12	4	-	-	441G3
1x4 Auxiliary Kit	16 to 14	1.5 to 2.5	-	-	441G1
1x4 Auxiliary Kit	20 to 16	0.75 to 1.5	-	-	441G2
1x4 Auxiliary Housing	Contacts S	Sold Separately	3-5956P1	444G1	-



1

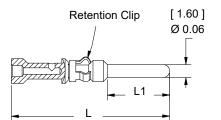
4



Pin Contacts for 1x4 Auxiliary Connector

Gold plated contacts are available in 4 lengths to allow sequencing of circuits.

Description	AWG	mm²	Part N	umbers
Minimum Quantity			500	50
Standard Length 7.7 mm	12	2.5	PM16P12S30	PM16P12S30-50
	16 to 14	1.0 to 1.5	PM16P1416S30	PM16P1416S30-50
	20 to 16	0.75 to 1.0	PM16P1620S30	PM16P1620S30-50
	24 to 20	0.50 to 0.75	PM16P2024S30	PM16P2024S30-50
Pre-Mate 9.3 mm	12	2.5	PM16P12A30	-
	16 to 14	1.0 to 1.5	PM16P1416A30	-
	20 to 16	0.75 to 1.0	PM16P1620A30	-
	24 to 20	0.50 to 0.75	PM16P2024A30	-
Post-Mate 6.4 mm	12	2.5	PM16P12C30	-
	16 to 14	1.0 to 1.5	PM16P1416C30	-
	20 to 16	0.75 to 1.0	PM16P1620C30	-
	24 to 20	0.50 to 0.75	PM16P2024C30	-

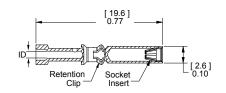


Auxiliary Pin Contact Lengths	- 1	- L -		.1 -
	in.	mm	in.	mm
Standard Length 7.7 mm	0.77	19.6	0.30	7.7
Pre-Mate 9.3 mm	0.83	21.2	0.37	9.3
Post-Mate 6.4 mm	0.72	18.3	0.25	6.4

Socket Contacts for 1x4 Auxiliary Connector

Selectively gold plated contacts offer low resistance and durability up to 10,000 mating cycles.

Description	AWG	mm²	Part Numbers	
Minimum Quantity Socket Contact	12 16 to 14 20 to 16	2.5 1.0 to 1.5 0.75 to 1.0	500 PM16S12S32 PM16S1416S32 PM16S1620S32	50 PM16S12S32-50 PM16S1416S32-50 PM16S1620S32-50
	24 to 20	0.50 to 0.75	PM16S2024S32	PM16S2024S32-50



Auxiliary Socket Contacts Crimp Barrel ID									
Wire Gauge	in.	mm.							
24 to 20	0.04	1.1							
20 to 16	0.07	1.7							
16 to 14	0.08	2.1							
12	0.10	2.6							

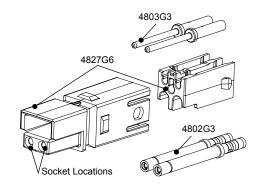
PPMX Auxiliary Connector

The PPMX auxiliary connector allows up to 8 auxiliary circuits to be used in the SBE[®], SBO[®], & SBX[®] housings. There are 4 auxiliary circuits per PPMX connector and two PPMX housings fit into the auxiliary port in the main connector housing. Rated up to 7 amps 300 volts per contact, the genderless design holds two each gold plated pin & socket contacts. This innovation allows the very durable and cost effective equipment design of SBE[®], O, X connectors to be used for applications requiring up to 8 battery monitoring or vehicle communication circuits. (2) Retaining pins or (1) Retaining clip is required to hold the auxiliary housing in place.

Auxiliary Kits include (1) Auxiliary Housing, (2) Pin Contacts, and (2) Socket Contacts.

Description	AWG	mm²	Part Numbers				
Minimum Quantity PPMX Auxiliary Kit 1x4 Auxiliary Housing	24 to 20 Contacts	0.50 to 0.25 Sold Separately	1,000 - 4827G6-BK	100 4850G6 -	25 - 4827G6		

* No extraction tool required for contact removal.

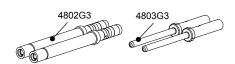


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Pin & Socket Contacts for PPMX Auxiliary Connector

Gold plated contacts are ideal for signal or low power use with durability up to 5,000 mating cycles.

Description	AWG	mm²	Part Num	bers
Minimum Quantity Pin Contacts		0.50 to 0.25	2,000 4803G3-BK	50 4803G3
Socket Contacts	24 to 20	0.50 to 0.25	4802G3-BK	4802G3

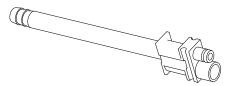


NOTE: Contacts sold individually, not sold as a set of two.

SBE® Air Tubes

Air tubes fit into SBE[®] housings to allow electrolyte circulation while charging the battery. Genderless tube design allows the same part to be used on both sides. (2) Retaining pins are required to hold the air tube in place. Retaining pins are included in Air Tube Kit.

Description	Part Numbers					
Minimum Quantity	500	25				
Air Tube Kit, Black	-	6396G1				
Air Tube Only	3-5798P1	-				

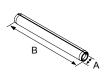


SBE® 80 / SBO® 60

Retaining Pins

Retaining pins are used to hold accessories in the auxiliary port in SBE®, SBO®, & SBX® housings. Dimension "B" is +/- 0.015 in or 0.38 mm.

			Dimensions				
			- A -		- B -		
Description	Part Numb	oers	inches	mm	inches	mm	
Minimum Quantity For SBE [®] 80 & SB0 [®] 60	1,000 1 110G9-BK 1	00 110G9	0.093 / 0.099	2.36 / 2.51	0.85	21.59	



Zip Cable Straps

Zip cable straps are used to secure auxiliary wires to the side of the main power cables.

Description	Part Number
Minimum Quantity	1,000
White	H1835P3

Use cable ties to secure auxiliary contact leads to one of the main cables.

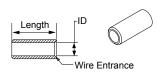


Reducing Bushings

Use with contact part number 1339G1 to allow a smaller wire to be used with the connector. Electrical capability is derated with smaller wire.

R

						Dimensions			
Contact Barrel Size	Wire	Size				- ID -		- Length	n –
AWG mm ²	AWG	mm²	Pa	rt Numbers		inches	mm	Inches	mm
Minimum Quantity			3,000	1,000	100				
6 13.3	8	8.4 mm ²	-	5912-BK	5912	0.18	4.57	0.45	11.43
6 13.3	12 to 10	3.3 to 5.3	5910-BK	-	5910	0.14	3.56	0.47	11.94
6 13.3	16 to 14	1.3 to 2.1	5913-BK	-	5913	0.09	2.29	0.47	11.94



Wii	re Size	Loose Piece Part Number			Loose	Pie	ce Contact C	rimp Tools		
AWG	mm²	Contacts	Pneumatic Bench Tool	+	Die	+	Locator	Number of Crimps	+	Hand Tools
			SBE®	320	/ SBX® 350					
300 MCM	152	6358	N/A		N/A		N/A	N/A		
4/0 AWG	107.2	6356								1368 Series
3/0 AWG	85	6355	_		1303G12		1303G28	Double		
2/0 AWG	67.4	6354							1	
2	N/A	6394	1387G2		1303G2		1304G28			1200 261162
N/A	95 mm²	1341G3			1303G17		1304G35			
N/A	70 mm²	1341G2			1303G12		1304G34			
N/A	50 mm²	1341G1			1303G8		1304G36			
			SBE®	160	/ SBX® 175					
1/0 AWG	53.5	6384G1	1387G2		1303G13		1304G32	Double		
2	25 mm²	6384G2	1387G2		1303G13		1304G32	Double	1368 series	
1/0 & #2	53.5 to 5mm ²	6384G1 & 6384G2	1387G1		1388G3		1389G3	Single		
			SBO	® 60	/ SBE® 80					
4	25	1339G4	1387G1		1388G7		1389G9	Circula		N/A
6	16	1339G1	120/01		1388G6		129969	Single		1309G4
		P	owerpole® 15	6/45	Auxiliary Conta	acts ⁱ	**			
16 to 20	1.3 to .52	1332	NI/A		NI /A	N1/A	N/A	Cingle		1309G2 or
12 to 16	3.3 to 1.3	1331	N/A		N/A		N/A	Single		1309G8
			PowerMod®	1x4	Auxiliary Cont	acts				
		All Crimp Pins					TL0001			TM0001*
12 to 24	2.5 to 0.25	All Crimp Sockets	- TP0001*		N/A		TL0002	_ Single		PM1000G1
			PPMX /	Auxil	iary Contacts				I	
		4803G3								TM0001* or
20 to 24	0.50 to 0.25	4802G3	TP0001*		N/A		TL0005	Single		PM1000G1
			I	Тс	ols	1	I			
PM1002G1 -	1 x 4 Auxiliary Co	ntact Insertion Tool - For	use with PM cor	ntacts	s and 1x4 auxiliar	y hou	using (444G1 h	ousings and 441G kits)		
		ntact Insertion Tool - For				-				
		tacts Inspection Tool - Fo)	
		Power Contact Extraction				,		5		
	,	Power Contact Extracti								

* TP0001 and TM0001 tools require locators to properly position contacts.

** See Powerpole[®] family tooling chart for other Powerpole[®] contacts

The auxiliary contacts used with wire sizes 16 to 24 AWG cannot be properly inserted without the insertion tool. Properly installed auxiliary contact of all wire gauges cannot be removed from the housing without the extraction tool.

Your Best Connection™

2020-0055 DS-SBE080-60 REV C7

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