CUSTOMER: Doc No: MES008466

Rev: A0

RoHS Comp.
Halogen Free

承認書

APPROVAL SHEET

CAP PL 820uF 25V ϕ 8.0*16.0 mm

Specifications description : DIP ±20%, 105°C 5000hrs

Package Type: Taping Type

APAQ P/N : **250AR5P821M08A6E10L05T**

Customer P/N :

Date	Approved by	Checked by
	陳明宗	梁名琮

Approved by Customer		
Signing or stamping here)	:	
Approved Date	:	



鈺邦科技股份有限公司

APAQ TECHNOLOGY CO., LTD

竹南科學園區

苗栗縣竹南鎮科東三路2&6號4樓

4F., No. 2 & 6, Kedong 3rd Rd., Chunan Science Park, Miaoli County 350,

Taiwan , (R. O. C.)

Rev.	Issue date		D	escription		
A0	2021/3/9	初次版本				
		E THE PROPERTY OF APAQ E REPRODUCT OR USED	A	鈺邦科技服	设份有限公司	
BASIC FOR		R SALE OF APPARATUS OR	L IPAQ	APAC	TECHNOLOGY CO.,	LTD
ED BY:陳明	旧宗 DRAWN	BY:呂姿儀	CHECKED BY	7:梁名琮	APPROVED BY:	陣田字

DOCUMENT NO.

TITLE: AP-CON AR5P SERIES SPECIFICATION

MES008466

AP-CON AR5P SERIES SPECIFICATION

1. Application

This specification shall be specified to conductive polymer aluminum solid electrolytic capacitors of AR5P series.

Composition of part number

6R3 AR5P 821 M 10A2 EXXLXXT

Rated voltage Series code Capacitance Cap tolerance Size code Special code

2.1 Rated voltage code

Table 1 Rated voltage and surge voltage

Rated voltage code	Rated voltage (V)	Surge voltage (V)
2R5	2.5	2.9
4R0	4	4.6
6R3	6.3	7.2
6R8	6.8	7.8
7R5	7.5	8.6
100	10	11.5
160	16	18.4
250	25	28.8

2.2 Capacitance code

Table 2 Rated capacitance

Capacitance code	Capacitance (uF)
3R3	3.3
100	10
821	820
122	1200

2.3 Capacitance tolerance code

Table 3 Capacitance tolerance

Cap tolerance code	Cap tolerance
M	±20%

THIS DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF APAQ TECHNOLOGY CO. LTD AND SHALL NOT BE REPRODUCT OR USED AS THE BASIC FOR THE MANUFACTURE OR SALE OF APPARATUS OR DEVICES WITHOUT PERMISSION.

DESIGNED BY: 陳明宗

DRAWN BY: 呂麥儀

CHECKED BY: 梁名琮

APPROVED BY: 陳明宗

TITLE: AP-CON ARSP SERIES SPECIFICATION

MES008466

APROVED BY: 陳明宗

APROVED BY: 陳明宗

2.4 Size code

Table 4 Dimension of radial type capacitors

Size code	Diameter	Case length
Size code	(mm)	(mm)
08A6	8	16

2.5 Special code

Size code	Remark
EXX	E10 : ESR 10 mΩ max
LXX	L05 : Leakage Current 0.05CV
Т	Taping Type

Rating

3.1 Category temperature range

-55 to +105 °C

3.2 Surge voltage

Rated voltage * 1.15

3.3 Rated ripple current

Rated ripple current shall be in accordance with standard ratings list. These current are rms values of sine wave of 100kHz at 105 °C.

3.4 Standard ratings

Table 5 Standard ratings

WV /Vdc (SV)	Cap (μF)	Size Code	Leakage current (μA)	tanδ	ESR (mΩmax/20°C, 100k to 300kHz)	Rated ripple current (mArms/105°C 100kHz)	Part No.
25 (28.8)	820	08A6	1,025	0.10	10	5,600	250AR5P821M08A6E10L05T

3.5 Frequency correction factor of allowable ripple current

Frequency	120Hz≦f<1kHz	1kHz≦f<10kHz	10kHz≦f<50kHz	50kHz≦f<100kHz	100kHz≦f≦500kHz
Coefficient	0.05	0.3	0.7	0.85	1

THIS DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF APAQ TECHNOLOGY CO. LTD AND SHALL NOT BE REPRODUCT OR USED AS THE BASIC FOR THE MANUFACTURE OR SALE OF APPARATUS OR DEVICES WITHOUT PERMISSION.

DESIGNED BY: 陳明宗

DRAWN BY: 呂麥儀

CHECKED BY: 梁名宗

APPROVED BY: 陳明宗

TITLE: AP-CON ARSP SERIES SPECIFICATION

MES008466

APAQ TECHNOLOGY CO., LTD

OCCUMENT NO.

4. Construction and dimensions.

4.1 Construction

Radial type capacitors shall be enclosed wound element, where anode and cathode foils with lead wire termination shall be winded together with separator, with conductive polymer electrolyte in a plastic coated aluminum case and sealed up tightly with rubber.

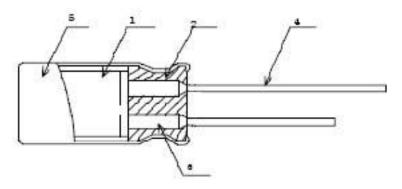


Fig. 1 Cross-section view

Compositions Materials

Anode foil Aluminum

Cathode foil Aluminum

Separator Synthetic fiber

Seal Rubber

Aluminum tab Aluminum

Lead wire Tinned Lead

Table 6 Construction

4.2 Outer dimensions

5

Case

Outer dimensions shall be in accordance with Fig. 2, and the dimensions in each size shall be specified on Table 7.

Plastic coated aluminum

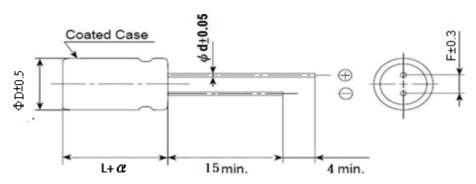


Fig. 2 Dimension

TECHNOLOGY CO. LTD AND SHA AS THE BASIC FOR THE MANUFA	PAG	鈺邦科技股1	ECHNOLOGY CO., L	TD	
DEVICES WITHOUT PERMISSION.		NI AO	APAQ I	ECHNOLOGI CO., I	עוו
DESIGNED BY:陳明宗	DRAWN BY:呂姿儀	CHECKED B	BY:梁名琮	APPROVED BY: 関	明宗
	•				
TITLE: AP-CON AR5P SERIES SI	DECHELCATION	DOCUMENT	MES00	9466	REV

Table 7 Dimension							
Size ΦD±0.5 L α Φd±0.05 F±0.3							
code	(mm)	(mm)	(mm)	(mm)	(mm)		
08A6	8	16	-0.5~1	0.6	3.5		

5. Marking

The following items shall be marked on each capacitor, as showed in Fig. 3.

Year code: Z-2019,A-2020,B-2021

Production period code



Figure 3 Marking

6.Specification for automatic insertion

6.1 Tape Adhesion

The adhesion of the hold-down tape to the carrier tape shall be a minimum 1N.

6.2 Component Adhesion

The component, when tested as shown Fig. 4 applying the force of 5N, shall not be removal the tape.

THIS DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF APAQ TECHNOLOGY CO. LTD AND SHALL NOT BE REPRODUCT OR USED		A	鈺邦科技股份	分有限公司	
AS THE BASIC FOR THE MANUFACTURE OR SALE OF APPARATUS OR DEVICES WITHOUT PERMISSION.		L. PAG	APAQ T	ECHNOLOGY CO., I	.TD
DESIGNED BY:陳明宗	DRAWN BY:呂姿儀	CHECKED B	BY:梁名琮	APPROVED BY: 陶	脚宗
THEY E . AD COM A DED CEDIES CRECIERCATION		DOCUMENT	MEGOO	0466	REV
TITLE: AP-CON AR5P SERIES SPECIFICATION		NO.	MES00	0400	A0

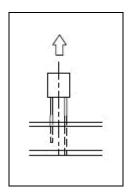


Fig. 4

7. The electrical and mechanical performance and testing method

7.1 Measurement condition

Each measurement shall be conducted at a temperature of 15 to 35 °C, and relative humidity of 45 to 85%. Furthermore, these measurements shall be preferably conducted at a temperature of 20±2 °C, and relative humidity of 60 to 70%, while the capacitors shall be kept enough time in the measuring temperature.

7.2 Voltage treatment

If leakage current is doubtful, measure it after performing voltage treatment, which shall contain the following steps:

- (1) Applied DC rated voltage to the capacitors for 60 minutes at 105±2 °C.
- (2) Cooled down to room temperature with applying voltage.
- (3) Discharged through a resistor of approximately $1\Omega/V$.

7.3 Electrical performance

7.3.1 Tolerance on rated capacitance

Rated capacitance shall meet within -20% to +20% (M) tolerance against the rated capacitance measured at 120Hz±10% at 20±2 °C.

7.3.2 Leakage current

DC rated voltage shall be applied between anode and cathode lead wire terminations of a capacitor through 1kΩ protective resistance, and the leakage current shall be less than or equal to the value listed in table 5 after 2 minutes with the voltage reaching the rated value at 20±2 °C.If the value is doubtful, measure the leakage current after performing voltage treatment as described in section 7.2.

THIS DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF APAQ TECHNOLOGY CO. LTD AND SHALL NOT BE REPRODUCT OR USED		A	鈺邦科技股份	分有限公司	
AS THE BASIC FOR THE MANUFACTURE OR SALE OF APPARATUS OR DEVICES WITHOUT PERMISSION.		L. PAG	APAQ T	TECHNOLOGY CO., L	.TD
DESIGNED BY:陳明宗	DRAWN BY:呂姿儀	CHECKED B	BY:梁名琮	APPROVED BY: 関	明宗
THEY E . A D. COM A DED SERVES SPECIFICATION		DOCUMENT	MEGOO	10466	REV
TITLE: AP-CON AR5P SERIES SPECIFICATION		NO.	MES00	8400	A0

7.3.3 Tangent of loss angle ($tan\delta$)

Tanδ values shall be less than or equal to 0.10 measured at 120Hz±10% at 20±2 °C.

7.3.4 Equivalent Series Resistance (ESR)

ESR at 100kHz measured under the following conditions listed in Table 8 shall be less than or equal to the value in Table 5.

Table 8 Measurement requirement of ESR

Equipment	Agilent Technology 4263B or equivalent
Test Fixture	Agilent Technology 16047E or equivalent
	Short and Open compensation would be required.
Compensation	Short correction is performed using the shorting
	plate made of 0.5 thickness copper plate with gold
	coating.
Signal Level	500mV
Frequency	100kHz
Measurement Point	Point of lead wire within 1mm form the body

7.3.5 Impedance at high and low temperature

Impedance at 100kHz at -55±3 °C or 105±2 °C shall meet the values listed in Table 9.

Table 9 Impedance at low or high temperature

Impedance ratio	Performance
Z(-55 °C)/Z(+20 °C)	≤ 1.25
Z(105 °C)/Z(+20 °C)	≤ 1.25

7.4 Mechanical performance

7.4.1 Pull strength of lead wire terminations

With the body of a capacitor fixed, the load listed in Table 10 shall be applied to the lead wire termination in its draw out direction, gradually up to the specified value and held for 10±1 seconds. After this test, that capacitor shall not appear any change defective in use.

Table 10 Pull strength load of lead wire terminations

Lead wire diameter (mm)	Load strength (N)	Load strength (kgf)
0.5 <d≦0.8< td=""><td>15</td><td>1.5</td></d≦0.8<>	15	1.5

THIS DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF APAQ TECHNOLOGY CO. LTD AND SHALL NOT BE REPRODUCT OR USED		A	鈺邦科技股份	份有限公司	
AS THE BASIC FOR THE MANUFACTURE OR SALE OF APPARATUS OR DEVICES WITHOUT PERMISSION.		L. PAG	APAQ T	TECHNOLOGY CO., I	.TD
DESIGNED BY:陳明宗	DRAWN BY:呂姿儀	CHECKED B	BY:梁名琮	APPROVED BY: 関	柳宗
TITLE · AD CON ADED SEDIES SPECIFICATION		DOCUMENT	MES00	NO 166	REV
TITLE: AP-CON AR5P SERIES SPECIFICATION		NO.	MESO	70 4 00	A0

7.4.2 Bending strength of lead wire terminations

Bending strength load listed in Table 11 shall be hung at the end of the lead wire termination, and the body of a capacitor shall be bent 90° and return to its original position. This operation shall be performed around 2 to 3 seconds. Then the body shall be bent 90° at the opposite direction and return to its original position at same speed. At this test, that capacitor shall no appear any change defective in use.

Table 11 Bending strength load of lead wire terminations

Lead wire diameter (mm)	Load strength (N)	Load strength (kgf)
0.5 <d≦0.8< td=""><td>15</td><td>1.5</td></d≦0.8<>	15	1.5

7.4.3 Vibration

Vibration cycle should vary from 10 to 55Hz with total amplitude of 1.5mm and return to10Hz in about 1 minute. Vibration applied to a capacitor should be three directions, which each perpendicular to the other two as longitudinal axis of capacitor set as z axis, and last for 2 hours in each direction. During this test, measured electrical value shall be stabilized when that capacitor is measured 5 times within 30 minutes before completion of test, and the appearance shall not appear any remarkable abnormality. A capacitor shall be fixed at the point of 4mm or less from the body as shown in Figure 5.

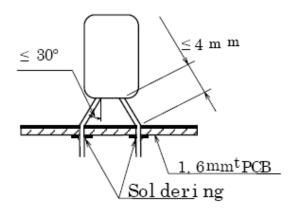


Figure 5 Vibration test

THIS DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF APAQ TECHNOLOGY CO. LTD AND SHALL NOT BE REPRODUCT OR USED		A	鈺邦科技股份	分有限公司	
AS THE BASIC FOR THE MANUFACTURE OR SALE OF APPARATUS OR DEVICES WITHOUT PERMISSION.		L. PAG	APAQ T	TECHNOLOGY CO., I	.TD
DESIGNED BY:陳明宗	DRAWN BY:呂姿儀	CHECKED I	BY:梁名琮	APPROVED BY: 9	柳宗
THE E . AD CON A DED GED ING GI	DECIFICATION	DOCUMENT	MEGOO	00466	REV
TITLE: AP-CON AR5P SERIES SPECIFICATION		NO.	MES00	18400	A0

7.4.4 Solderability

A lead wire termination shall be dipped for 2 ± 0.5 seconds in the flux of ethanol or isopropylalcohol solution ($25\pm2\%$) of colophonium. Then that lead wire terminations shall be immersed to a solder (H60A, H60S or H63A) of 235 ± 5 °C and up to the point 1.5 to 2.0mm from the body and kept for 2 ± 0.5 seconds, and pulling it out. After this test, at least 95% of circumferential surface of the dipped portion of termination shall be covered with new solder.

7.4.5 Resistance to soldering heat

A Capacitor shall be inserted to a printed circuit board having a thickness of 1.6mm up to the point 1.5 to 2.0mm from the body. Then the lead wire termination shall be dipped for 5 to 10 seconds in the flux of ethanol solution (25±2%) of colophonium. And then the lead wire termination shall be immersed to the solder (H60A, H60S or H63A) of 260±5 °C and up to the point of the Printed circuit board and kept for 10±1 seconds, and pulling it out. After this test, characteristics shall meet the value in Table 12.

Table12 Soldering heat resistance

Characteristics	Performance
Capacitance change	Within ±5% of the value before test
tanδ	Not exceed than the value in Table 5
Leakage current	Not exceed than the value in Table 5
Visual	No remarkable abnormality

7.4.6 Resistance to solvent

A Capacitor shall be immersed for 30±5 seconds in isopropylalcohol at 20 to 25 °C and then pull it out. After this test, marking and visual shall meet the requirement in Table 13.

Table 13 Solvent resistance

Characteristics	Performance
Marking	Easily readable
Appearance	Not appear any abnormality

7.5 Environmental performance

7.5.1 Damp heat, steady state

A capacitor shall be subjected to a temperature of $60\pm2\,^{\circ}\text{C}$ and relative humidity of 90 to 95% without voltage applied for a period of 1000+24/-0 hours. Then that capacitor shall be taken out from the above condition to a temperature of $20\,^{\circ}\text{C}$ and it shall meet the characteristics in Table 14.

THIS DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF APAQ TECHNOLOGY CO. LTD AND SHALL NOT BE REPRODUCT OR USED		A	鈺邦科技股份	分有限公司	
AS THE BASIC FOR THE MANUFACTURE OR SALE OF APPARATUS OR DEVICES WITHOUT PERMISSION.		L. PAG	APAQ T	TECHNOLOGY CO., I	.TD
DESIGNED BY:陳明宗	DRAWN BY:呂姿儀	CHECKED B	Y:梁名琮	APPROVED BY: 阿	柳宗
TITLE: AP-CON AR5P SERIES SPECIFICATION		DOCUMENT	MEGOO	10466	REV
TITLE · AP-CON ARSP SERIES S	PECIFICATION	NO.	MES00	8400	A0

Table 14	Damp heat performance
Characteristics	Performance
Appearance	No significant damage
Capacitance change	≤ ±20% of the initial value
tanδ	≤ 150% of the initial specified value
ESR	≤ 150% of the initial specified value
Leakage current	≤ the initial specified value

7.5.2 Endurance

A capacitor shall be subjected to a temperature of 105±2 °C with test voltage and ripple applied for a period of 5,000+72/-0 hours and take out from the above condition to a temperature of 20 °C. After this test, that capacitor shall meet the characteristics in Table 15.

Besides, the applied voltage shall increase up from 0V to test voltage step by step (maximum 5 minutes).

CharacteristicsPerformanceAppearanceNo significant damageCapacitance change $\leq \pm 20\%$ of the initial value $\tan \delta$ $\leq 150\%$ of the initial specified valueESR $\leq 150\%$ of the initial specified value

Table 15 Endurance performance

7.5.3 Surge voltage

Leakage current

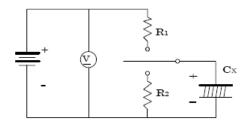
The following specifications in Table 16 shall be satisfied when the capacitors are restored to $+20\,^{\circ}\text{C}$ after the surge voltage is applied at a cycle of 360 seconds which consists charge for 30±5 seconds through a protective resistor of $1\text{k}\Omega$ and discharge for 330 seconds, for 2000 cycles at $105\pm2\,^{\circ}\text{C}$.

≤ the initial specified value

Table 16 Surge voltage performance

Characteristics	Performance
Appearance	No significant damage
Capacitance change	≤ ±20% of the initial value
$tan\delta$	≤ 150% of the initial specified value
ESR	≤ 150% of the initial specified value
Leakage current	≤ the initial specified value

TITLE: AP-CON AR5P SERIES SPECIFICATION		DOCUMENT NO.	MES00	08466	A0
		DOCKIN/ENTE			REV
DESIGNED BY:陳明宗	DRAWN BY:呂姿儀	CHECKED BY: 梁名琮		APPROVED BY: 関	柳宗
DEVICES WITHOUT PERMISSION.			n ny 1	ECHIOLOGI CO., I	110
AS THE BASIC FOR THE MANUFACTURE OR SALE OF APPARATUS OR		PAG	ΔΡΔΟ Τ	TECHNOLOGY CO., I	TD
TECHNOLOGY CO. LTD AND SHALL NOT BE REPRODUCT OR USED		A	7 7 1 4767861	// // // /	
THIS DRAWINGS AND SPECIFICA	TIONS ARE THE PROPERTY OF APAQ		鈺邦科技股份	分有限公司 -	



(V) :DC voltmeter

R1: Protective resistor 1kΩ

R2 :Discharging resistor 1kΩ

Cx :Capacitor under test

Fig. 6 Surge voltage circuit

7.5.4 Rapid temperature change

The characteristics of a capacitor kept under the temperature cycle indicated in Figure 7 for 5 cycles and followed the voltage treatment as described in section 6.2 shall meet the characteristics in Table 17.

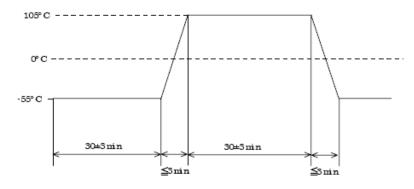


Fig.7 Rapid temperature change profile

Table 17 Rapid temperature change performance

Characteristics	Performance
Appearance	No significant damage
Capacitance change	≤ ±10% of the initial value
tanδ	≤ the initial specified value
ESR	≤ the initial specified value
Leakage current	≤ the initial specified value

8. Instructions of Capacitors

8.1 Cautions on use of Capacitor

8.1.1 Polarity

Solid electrolytic capacitors are polarized capacitors. Use capacitors after verifying their positive and negative polarities. If these capacitors are installed in the reverse polarity, its life may shorten because of increasing leakage current or short circuit.

TITLE: AP-CON AR5P SERIES SPECIFICATION		DOCUMENT NO.	MES00	8466	A0
					REV
DESIGNED BY:陳明宗 DRAWN BY:呂姿儀		CHECKED B	BY:梁名琮	APPROVED BY: 関	明宗
DEVICES WITHOUT PERMISSION.		7 HING	i yana	ECHNOLOGI CO., I	,110
AS THE BASIC FOR THE MANUFACTURE OR SALE OF APPARATUS OR		Y PAG	ΔΡΔΟ Τ	ECHNOLOGY CO., I	TD
TECHNOLOGY CO. LTD AND SHA	LL NOT BE REPRODUCT OR USED	A	7 7 1 1 100/00	/V // 11- 21 V	
THIS DRAWINGS AND SPECIFICAT	ΓΙΟΝS ARE THE PROPERTY OF APAQ		鈺邦科技股份	分有限公司	

- 8.1.2 Types of circuits in which capacitors are prohibited from being used AR5P series may be heated by soldering to increase in its leakage current slightly. This may have some influence on the characteristics capacitors in the following circuits.
 - (1) Time constant circuit
 - (2) Coupling circuit
 - (3) High impedance voltage holding circuit
 - (4) Connection of two or more capacitors in series for higher withstand voltage.

8.1.3 Over voltage

If AR5P series is applied a voltage higher than the rated voltage for an instantaneous period, it may be defected due to short circuit. Note that the voltage over the rated voltage must not be applied to capacitors.

8.1.4 Repeat of rapid charging and discharging

If AR5P series is used in a rapid charging and discharging circuit or receive the flow of excess rush current, its life may shorten by large leakage current or short circuit. The charging and discharging current through AR5P series should be less than 10A.

8.1.5 Soldering

Capacitors should be soldered under the soldering conditions defined in the delivery specifications. Some improper soldering condition may cause the leakage current of capacitors to increase or other parameters to change.

8.1.6 Use of capacitors for industrial equipment

When capacitors are used for industrial equipment, the circuits should be designed to have sufficient margins in the ratings of capacitors including capacitance and impedance. Without sufficient margins in the characteristics, the reliability of the capacitors may be reduced by their shorter life. Always contact us if you want to use capacitors for equipment affecting human lives such as space, aviation, atomic power, and medical devices. Never use capacitors for the used without our prior approval.

8.2 Notes on circuit designs for capacitors

8.2.1 Rating and performance

Use capacitors within the rating and performance ranges defined in the brochures and delivery specification of capacitors after checking the operating and installation environments.

	TIONS ARE THE PROPERTY OF APAQ	^	鈺邦科技股份	分有限公司	
TECHNOLOGY CO. LTD AND SHALL NOT BE REPRODUCT OR USED AS THE BASIC FOR THE MANUFACTURE OR SALE OF APPARATUS OR DEVICES WITHOUT PERMISSION.		L.IPAG	APAQ T	ECHNOLOGY CO., I	.TD
DESIGNED BY:陳明宗	DRAWN BY:呂姿儀	CHECKED BY: 梁名琮 APPROVED BY: 陳			東明宗
		DOCUMENT	Marian	00466	REV
TITLE: AP-CON AR5P SERIES SPECIFICATION		NO.	MES00	18466	A0

8.2.2 Operating temperature

If AR5P series is used at a temperature higher than the upper specified temperature (105°C), its life may be remarkably shortened or the leakage current may increase to cause defective.

8.2.3 Ripple current

Never make current larger than the rated ripple current through AR5P series. If excess ripple current flows through AR5P series, internal heat may be generated largely to make its life shortened or cause it to be defected due to short circuit.

8.2.4 Leakage current

Depending on the soldering conditions, the leakage current of AR5P series may increase slightly. The application of DC voltage enables the capacitors to be repaired by itself. This leads the leakage current to be smaller gradually. The leakage current can be reduced fast if the DC voltage, which is less than the rating voltage, is applied at the temperature close to the upper specified temperature.

8.2.5 Applied voltage

- (1) To secure the reliability of capacitors, it is recommended that the voltage applied to them should be less than 80% of the rated voltage.
- (2) The peak value of the ripple voltage superimposed with the DC voltage should be less than the rated voltage.

8.2.6 Failure mode

AR5P series contains a conductive polymer as material of cathode electrode. Therefore, like other solid electrolyte capacitors, the life ends mostly due to random failure mode, mainly short circuit. If a current continuously flow through the capacitor due to short circuit, the capacitor would be overheated higher than 300°C and then aluminum case of the capacitor would be removed by increasing internal pressure due to the vaporization of materials.

8.2.7 Insulation

- (1) Plastic coated case of capacitors is not secured to insulate. Do not use capacitors in areas requiring insulation.
- (2) Isolate the case of AR5P series from the positive and negative terminals and adjacent circuit patterns.

	TIONS ARE THE PROPERTY OF APAQ LL NOT BE REPRODUCT OR USED	A	鈺邦科技股份	分有限公司	
AS THE BASIC FOR THE MANUFACTURE OR SALE OF APPARATUS OR DEVICES WITHOUT PERMISSION.		L. PAG	APAQ T	TECHNOLOGY CO., L	.TD
DESIGNED BY:陳明宗	DRAWN BY:呂姿儀	CHECKED BY: 梁名琮 APPROVED BY		APPROVED BY: 関	明宗
		DOCUMENT	MEGOO	10466	REV
TITLE · AP-CON ARSP SERIES S	TITLE: AP-CON AR5P SERIES SPECIFICATION		MES00	8400	A0

8.2.8 Design of printed circuit board

Take note on the following subjects when capacitors are installed on printed circuit boards:

- (1) Verify that the lead spacing fit hole pitches on printed circuit board.
- (2) Do not place heating components on boards to be close to capacitors or in the backside of them.
- (3) If capacitors are mounted on a double-sided PC board, design the board so that extra or through holes may not be opened below them.

8.2.9 Parallel connection

If AR5P series is connected with another type of a capacitor in parallel, larger ripple current may flow through one of capacitors. Take the current balance among them into account in circuit designs.

8.2.10 Using temperature and frequency

The electric characteristics of capacitors depend on the variations of the ambient temperature and frequency. Check the variations in designing circuits.

8.3 Notes on installation of capacitors

8.3.1 Notes on pre-installation of capacitors

- (1) Do not reuse capacitors installed in a unit with the power supply turned on for another unit. No used capacitors shall be reused excluding those removed to measure their electric characteristics in periodical inspection.
- (2) If AR5P series stored for a long period may often increase in its leakage current, connect a resistor of approximately $1k\Omega$ to the capacitors for voltage treatment.

8.3.2 Notes at installation of capacitors

- (1) Install capacitors in a unit after confirming that their ratings (rated capacitance and rated voltages) meet the conditions of the unit.
- (2) Install capacitors in the correct polarities.
- (3) Take care not to drop capacitors on floors. Do not use capacitors dropped on floors.
- (4) Do not deform capacitors to install them in units.
- (5) Install AR5P series on a printed circuit board after confirming that its lead pitch is equivalent to the corresponding hole pitch.
- (6) At the picking, mounting, and locating by an automatic inserter or the cutting of the leads of AR5P series by an automatic mounter, some stress may be applied to the AR5P series. Take note on the shock.
- (7) Do not apply any excess force with the terminals of capacitors.

THIS DRAWINGS AND SPECIFICATECHNOLOGY CO. LTD AND SHA	TIONS ARE THE PROPERTY OF APAQ	A	鈺邦科技股份	分有限公司	
AS THE BASIC FOR THE MANUFACTURE OR SALE OF APPARATUS OR DEVICES WITHOUT PERMISSION.		L. PAG	APAQ T	TECHNOLOGY CO., I	.TD
DESIGNED BY:陳明宗	DRAWN BY:呂姿儀	CHECKED BY: 梁名琮 APPROVED BY: 陳明第			脚宗
,		DOCUMENT	Marian	00466	REV
TITLE: AP-CON AR5P SERIES SPECIFICATION		NO.	MES00	18466	A0

8.3.3 Heating

In preheating or heating for adhesion and fixing of other electronic components, the temperature put to capacitors should be less than 120°C. The total heating period should be shorter the 90 seconds.

8.3.4 Soldering by soldering iron

- (1) Capacitors should be soldered under the conditions as follows: The iron tip at the temperature of 400±10°C or less may be put to each lead of AR5P series for shorter than 3+1 seconds.
- (2) The lead wire terminations of capacitors may be required to be processed because the distance between the terminals is not equivalent to that of corresponding holes on the printed circuit board. Process the terminations so that no stress may be applied to the capacitors itself before soldering.
- (3) Do not make the tip of a soldering iron be in contact with capacitors themselves.
- (4) The leakage current of soldered capacitors may increase slightly depending on several conditions including pre-heating, soldering temperature and period, and board material and thickness. However, the leakage current decreases gradually by the self-repair characteristic of capacitors when they are used with voltage application.

8.3.5 Flow soldering

- (1) Do not dip capacitors themselves into melted solder in soldering. Only provide soldering for the board surface in the backside of the surface on which the capacitors are mount.
- (2) Solder capacitors under the soldering conditions as follows.
 - (a) Pre-heat condition: atmosphere temperature 120°C or less for up to 90 seconds
 - (b) Soldering condition: solder temperature 260°C or less for up to 10 seconds.
- (3) Note that flux may not adhere to any substances except lead wires.
- (4) Do not make any other components fallen at capacitors in soldering.

THIS DRAWINGS AND SPECIFICAT TECHNOLOGY CO. LTD AND SHAL	TIONS ARE THE PROPERTY OF APAQ LL NOT BE REPRODUCT OR USED	A	鈺邦科技股份	分有限公司	
AS THE BASIC FOR THE MANUFACTURE OR SALE OF APPARATUS OF DEVICES WITHOUT PERMISSION.		L. PAG	APAQ T	ECHNOLOGY CO., I	.TD
DESIGNED BY:陳明宗	DRAWN BY:呂姿儀	CHECKED B	BY:梁名琮	APPROVED BY: 陶	脚宗
TITLE: AP-CON AR5P SERIES SPECIFICATION		DOCUMENT	MEGOO	0466	REV
ITTLE · AP-CON ARSP SERIES SP	ECIFICATION	NO.	MES00	0400	A0

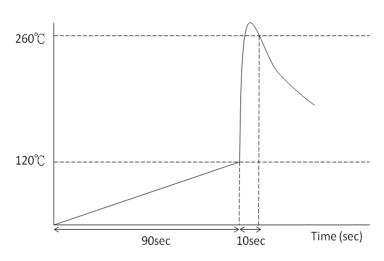


Figure 8 Flow Curve

8.3.6 Handling of capacitors after soldering

- (1) Do not incline, bend, and twist capacitors.
- (2) Do not grab capacitors as a handle to carry the printed circuit board.
- (3) Do not hit objects against capacitors. When printed circuit boards are piled up, do not make them and/or other components be in contact with capacitors.
- (4) Do not drop printed circuit boards with capacitors installed.

8.3.7 Cleaning of printed circuit board

As long as the cleaning agents prescribed in the catalogue or the specification sheets are used, the cleaning does not give the capacitors any damage. For CFCs substitutions and other cleaning agents, consult us before actual use.

8.3.8 Fixing and coating materials

Contact us for fixing and coating materials appropriate for capacitors and their heat curing conditions.

8.4 Notes on use of capacitors in unit

- (1) Never make your fingers contact with the lead wire terminations of capacitors.
- (2) Do not make lead wire terminations of AR5P series to be in contact with each other through a conductor. Do not put conductive liquid such as acid and alkali solutions on capacitors.
- (3) Confirm that the unit including capacitors is placed in proper conditions. Do not place the unit in the following areas:
 - (a) Area in which they are directly exposed to water, brine, or oil or in condensation status.

THIS DRAWINGS AND SPECIFICATECHNOLOGY CO. LTD AND SHA	TIONS ARE THE PROPERTY OF APAQ LL NOT BE REPRODUCT OR USED	A	鈺邦科技股份	分有限公司	
AS THE BASIC FOR THE MANUFACTURE OR SALE OF APPARATUS OR DEVICES WITHOUT PERMISSION.		L. PAG	APAQ T	TECHNOLOGY CO., I	.TD
DESIGNED BY:陳明宗	DRAWN BY:呂姿儀	CHECKED BY: 梁名琮 APPROVED BY: 陳明			明宗
		DOCUMENT	MEGOO	REV	
TITLE: AP-CON AR5P SERIES SPECIFICATION		NO.	MES00	8400	A0

- (b) Area filled with poisonous gases including hydrogen sulfide, sulfurous acid, nitrous acid, chlorine and ammonia.
- (c) Area to which ultraviolet and/or radial rays are radiated
- (4) Provide aging for a unit containing capacitors within the period defined for them.
- (5) It is recommended to use a unit containing capacitors in the normal temperature range of 15°C to 35°C and the normal humidity range of 75% or less.

8.5 Action at emergency

- (1) At the occurrence of short circuit in AR5P series, some heat is generated from it if the short-current rather small. If the short current exceeds the above value, the capacitors is heated excessively. If so, turn off the power of the unit without your face and hands being close to the capacitors.
- (2) Never lick the electrolyte of conductive polymer in capacitors. If the electrolyte is put on your skin, wash it away carefully with soap.
- (3) The materials of seal rubber used for capacitors are flammable. If an adjacent component is burned, seal rubber of the capacitors may burn. Take sufficient note on the installation procedures and locations of capacitors and the pattern designs of printed circuit boards.

8.6 Storage

- (1) Store capacitors in an area in the temperature range between 15°C to 35°C and the relative humidity of 75% or less without direct sunshine. In addition, store them in the package states if possible.
- (2) Capacitors should be stored for up to three years to maintain their good soldering features and characteristics.
- (3) Capacitors are recommended that you shall open the bag just before use and capacitors shall be used up. If some quantity was not need, please seal it with adhesive tape.
- (4) Never store capacitors in any area in which they are directly exposed to water, brine, or oil or in condensation status.
- (5) Never store capacitors in any area filled with poisonous gases including hydrogen sulfide, sulfurous acid, nitrous acid, chlorine, and ammonia.
- (6) Never store capacitors in any area to which ultraviolet and/or radial rays are radiated.

8.7 Exhaustion of capacitors

Capacitors are composed of organic compounds, resins and metals. Request an industrial dispose company to dispose of used capacitors.

	TIONS ARE THE PROPERTY OF APAQ	^	鈺邦科技股份	分有限公司	
TECHNOLOGY CO. LTD AND SHALL NOT BE REPRODUCT OR USED AS THE BASIC FOR THE MANUFACTURE OR SALE OF APPARATUS OR DEVICES WITHOUT PERMISSION.		L.IPAG	APAQ T	ECHNOLOGY CO., I	.TD
DESIGNED BY:陳明宗	DRAWN BY:呂姿儀	CHECKED BY: 梁名琮 APPROVED BY: 陳			東明宗
		DOCUMENT	Marian	00466	REV
TITLE: AP-CON AR5P SERIES SPECIFICATION		NO.	MES00	18466	A0

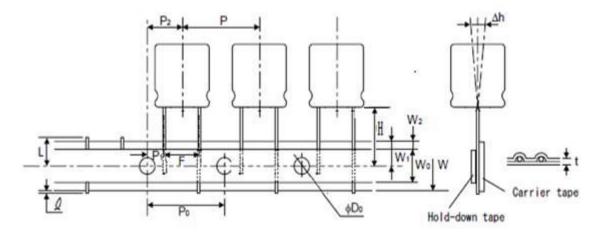
9. Export Trade Control Ordinance

Item 41-4 in Section 2 of Appendix Table 1 (Section 49 in Chapter 1 of MITI's Ordinance) and Item 7 in Section 7 of Appendix Table 1 (Section 6 in Chapter 6 of MITI's Ordinance) state export regulations on pulse use capacitors (750V of higher) and high voltage use capacitors (5,000V or higher).

However, aluminum electrolytic capacitors are less than 750V in their voltage range, so that the regulations do not apply to the aluminum electrolytic capacitors.

10. Package

10.1 Lead terminal Taping



TITLE: AP-CON AR5P SERIES S	PECIFICATION	NO		MES00	J 04 00	
TITLE : AD CON ADED CEDIES S	DECIPICATION	DOCUMENT	Г	MECOO	00466	REV
DESIGNED BY:陳明宗	DRAWN BY:呂姿儀	CHECKED	BY:梁名琮		APPROVED BY: 関	脚宗
DEVICES WITHOUT PERMISSION	•	7-447	· ·	AI AQ I	recinocour co., r	110
AS THE BASIC FOR THE MANUFA	ACTURE OR SALE OF APPARATUS OR	Y PA	Ô	ADAO 7	TECHNOLOGY CO., I	TD
TECHNOLOGY CO. LTD AND SHA	LL NOT BE REPRODUCT OR USED	A		120,000	,, ,, ,,	
THIS DRAWINGS AND SPECIFICA	TIONS ARE THE PROPERTY OF APAQ		鈺邦科	技股位	份有限公司	

(unit: mm)

Size Code	F	Р	P0	P1	P2	∆h	W	W0	W1	W2	Н	Φ D0	t	Q	L
Tolerance	0.8 -0.2	±1.0	±0.2	±0.5	±1.0	±1.0	±0.5	min	±0.5	max	±0.75	±0.2	±0.3	max	max
05X7															
05X8															
05A0															
05A1	2	12.7	12.7	5.35	6.35	0	18	9.5	9	2.5	18.5	4	0.6	0	11
55X7															
55X9															
55A0															
06X5															
06X6															
06X7															
06X8	0.5	40.7	40.7	- 4	0.05		40			0.5	40.5				44
06A0	2.5	12.7	12.7	5.1	6.35	0	18	9.5	9	2.5	18.5	4	0.6	0	11
06A1															
06A4															
06A6															
08X6															
08X8															
08A2	3.5	12.7	12.7	4.6	6.35	0	18	9.5	9	2.5	18.5	4	0.6	0	11
08A6															
08B0															
10A0															
10A2															
10A3	5	12.7	12.7	3.85	6.35	0	18	9.5	9	2.5	18.5	4	0.6	0	11
10A6															
10B0															

THIS DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF APAQ TECHNOLOGY CO. LTD AND SHALL NOT BE REPRODUCT OR USED AS THE BASIC FOR THE MANUFACTURE OR SALE OF APPARATUS OR DEVICES WITHOUT PERMISSION.

A PAG

鈺邦科技股份有限公司

APAQ TECHNOLOGY CO., LTD

DESIGNED BY: 陳明宗 DRAWN BY: 呂姿儀 CHECKED BY: 梁名琮 APPROVED BY: 陳明宗

TITLE: AP-CON AR5P SERIES SPECIFICATION

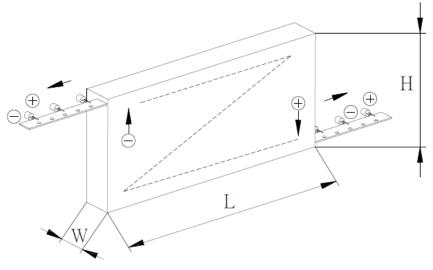
DOCUMENT NO. MES008466

A0

REV

10.2 Minimum Packing Quantities

10.2.1 Zig-zag pack type



Size	L(mm)max	W(mm) max	H(mm) max	
06X5	335	39	260	
05X8/06X7/06X8 08X6/08X8	335	42	260	
05A1/06A0/06A1/06A2 08A2/10A0/10A2/10A3	1 335	45	260	
08A6/08B0	335	53	260	
10A6/10B0	335	55	260	

10.2.2 Package quantities

The capacitors should be packed in the following quantities listed in Table 18.

Table 18

Size code(ΦD)	Quantities (pieces)		
Ф5	2000		
Ф6.3	2000		
Φ8	1200		
Ф10	650		

THIS DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF APAQ TECHNOLOGY CO. LTD AND SHALL NOT BE REPRODUCT OR USED		▲ 鈺邦科技股份有限公司			
AS THE BASIC FOR THE MANUFACTURE OR SALE OF APPARATUS OR DEVICES WITHOUT PERMISSION.		L. PAG	APAQ T	APAQ TECHNOLOGY CO., LTD	
DESIGNED BY: 陳明宗	DRAWN BY:呂姿儀	CHECKED B	Y:梁名琮 APPROVED BY:陳明宗		明宗
TITLE: AP-CON AR5P SERIES SPECIFICATION		DOCUMENT NO.	MES008466		REV
					A0

X-ON Electronics

Largest Supplier of Electrical and Electronic Components

Click to view similar products for Aluminium Organic Polymer Capacitors category:

Click to view products by APAQ manufacturer:

Other Similar products are found below:

750-1809 SEAU0A0102G MPP104K6130714LC MPP223J5130508LC MPP104K6130612LC MPP684K4241219LC PPS333KD241017LC MPP472K4130408LC PCZ1V221MCL1GS HHXD500ARA470MHA0G NPXB1001B271MF NPXB1101B391MF NPXC0571B221MF NPXC0701B331MF NPXB0901B391MF NPXD0701A471MF HHXD630ARA330MJA0G HHXD350ARA270MF61G HHXD350ARA220ME61G HHXD350ARA101MHA0G HHXD350ARA680MF80G APXJ200ARA151MF61G RS81C271MDN1CG APSF6R3ELL821MF08S PM101M016E058PTR PM101M025E077PTR SPZ1EM221E10P25RAXXX APSE2R5ETD821MF08S SPZ1EM681F14O00RAXXX SPZ1AM102F11000RAXXX SPV1VM471G13O00RAXXX SPZ1VM821G18O00RAXXX SPV1HM331G15O00RAXXX SVZ1EM221E09E00RAXXX PM101M035E077PTR HV1A227M0605PZ HV1C107M0605PZ HV1C227M0607PZ HV1H107M0810PZ HV1E107M0607PZ HV1V106M0605PZ HV1V476M0605PZ HV1H227M1010PZ HV0J337M0607PZ HV1A477M0607PZ HV1E566M0605PZ HV1V227M0810PZ HV0J108M0810PZ M2101M035C070RT SVZ1EM471FBRE00RAXXX