

High-Precision Tools for Medical Device Manufacturing



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Side cutters and tip cutters

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Built-in Weller-Erem Magic Spring

FOR CRITICAL APPLICATIONS

The Magic Spring system used in Weller-Erem precision tools is unique. It is integral to the cutting head and provides a constant closing and re-opening force.

It is highly reliable, makes the tools easy to use and reduces operator fatigue.

High-precision screw joint

This self locking screw joint system gives a smooth cutting and opening action and ensures that there is no blade overlap or play.

- Smooth jaw action with no play
- Smooth cutting operation with no jaw overlapping



Induction-hardened cutting edges

The cutting blades of Weller-Erem cutters are hardened to Rockwell 63-65 HRc by an induction-heating process.

 High durability, thanks to special material selection



Special tool steel

Weller-Erem electronics tools are made from bright steel. The special tool steel is made using a unique Swiss processing technique.

 The bright tool steel gives additional strength and toughness to the tools to promote a long service life.

ESD-safe

Reduce costs thanks to long life

Constant spring force

Guarantees more than

1 million operations

.



The interchangeable foam-cushion handles are ESD-safe and are fitted as standard on all Weller-Erem cutters and pliers.

Weller-Erem cutting-edge protection for tip cutters

All tip cutters are fitted with a special stop system which prevents the cutting edges from overlapping.



	CUITERS											
	Model		Description	Key Applications	Dimensions				Dental/	Cardio-	Typical	Tungsten- Carbide
					Α		C	D	Ortho	vascular*	Medical	Steel
503ETST	A STATE OF STATE		Tip cutter - angled wide head	Guide Wires, Stents, Catheters, Single/	0.354 in	0.433 in	0.236 in	0.748 in				
		Flush	I I I I I I I I I I I I I I I I I I I	Multiple Fillers, Lateral/ Internal Cuts	9 mm	11 mm	6 mm	19 mm		V		~
576TX	O.			Guide Wires, Stents, Catheters, Single/	0.433 in	0.433 in	0.236 in	0.748 in				
		Flush	hard-to-reach areas. • The narrowest head shape.	Multiple Fillers, Lateral/ Internal Cuts	11 mm	11 mm	6 mm	19 mm		V		~
576TX-1	-2		 Side cutter - tapered head Jaws have straight edges and taper to a point 	Guide Wires, Stents, Catheters, Single/	0.433 in	0.433 in	0.236 in	0.011 in				
		Flush	Head shape allows access to difficult to reach areas but reduces the cutting capacity in comparison to the same size oval head cutter	Multiple Fillers, Lateral/ Internal Cuts	11 mm	11 mm	6 mm	19 mm		V		V
595T	No. 10 Acres of the second sec	Semi-Flush	Side cutter - tapered head The jaws of the cutter have straight edges and taper to a point	Hard Wire - Stainless Steel 303-316, MP35N,	0.472 in	0.433 in	0.236 in	0.748 in				
			 This head shape allows access to difficult to reach areas but reduces the cutting capacity in comparison to the same size oval head cutter. 	Stents	12 mm	11 mm	6 mm	19 mm		V		~
599TF	0	Flush	Side cutter - oval head		0.472 in	0.433 in	0.236 in	0.748 in				
			Fits all cutting applications where easy access is given		12 mm	11 mm	6 mm	19 mm		V		~
599TFO	10/		 Side cutter High precision for optical fibres 	Stainless Steel Coil Wires, Kevlar®, Vectran™ Braided Wires, Fiber Optics	0.472 in	0.43 in	0.24 in	0.748 in				
		Semi-Flush	Ideal for Kevlar [®] silks, Vectran [™] sheated wires, optical fibres and small stainless wires.		12 mm	11 mm	6 mm	19 mm		V		V
E147A	- FE	Side cutter with compound action	Guide Wires, Stents, Catheters, Single/	0.472 in	0.413 in	0.284 in	-					
		Semi-Flush	For cutting hard wires with minimal effort	Multiple Fillers, Lateral/ Internal Cuts	12 mm	10.5 mm	7.2 mm	-	٧	V	V	
T622N			Side cutter – oval head	Guide Wires, Stents, Catheters, Single/	0.354 in	0.354 in	0.236 in	0.590 in				
102211		Fits all cutting applications where easy access is given Flush	Multiple Fillers, Lateral/ Internal Cuts	9 mm	9 mm	6 mm	15 mm			\checkmark	\checkmark	

* Includes production of catheters, stents, pace makers, etc.

DA B B

CUTTEDC

A = length of cutting edges B = head widh

C = head thickness

D = head length

For further information please see: https://www.weller-tools.com/professional/USA/us/Weller+Erem/Cutters

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	CUTTERS																			
	Model		Description	Key Applications	Dimensions				Dental/	Cardio-	Typical	Tungsten- Carbide								
					Α	В	C	D	Ortho	vascular*	Medical	Steel								
622NB			Side cutter - pointed relived head		0.354 in	0.39 in	0.236 in	0.65 in				(
2622NB		Flush	Facilitates optimum access to extremely hard-to-reach areas		9 mm	9.8 mm	6 mm	16 mm				V								
632NCF			High precision for optical fibres Suitable for precision cuts of soft materials (e.g. small silicone tubes precision connector seals, miniature ruber seals, soft synthetic parts)	Soft materials only. Perfect for trimming silicone material,	0.354 in	0.354 in	0.236 in	0.590 in		(\checkmark									
		Super Full Flush		miniature rubber seals or soft synthetic parts	9 mm	9 mm	6 mm	15 mm												
2476TX1		Semi-Flush	 Side cutter - tapered relieved head Series 2400 MagicSense model The jaws of the cutter have straight edges and taper to a point 	Stainless Steel or Nickel Titanium Wires, Catheters, Coiled Wires	0.433 in	0.433 in	0.236 in	0.011 in		(\checkmark	(
	Some and		This head shape allows access to difficult to reach areas but reduces the C		11 mm	11 mm	6 mm	19 mm				V								
792E	7										Side cutter - pointed relieved head The underside is relieved and facilitates optimum access even in extremely		0.472 in	0.433 in	0.236 in	0.748 in				
	60-1	Super Full Flush	Super Full • This is the narrowest head shape	Micro electronics	12 mm	11 mm	6 mm	19 mm			V									
24225			Side cutter - oval head	Micro electropico	0.472 in	0.433 in	0.236 in	0.748 in			(
2422E	1991	Flush	This is the most widely used head shape	Micro electronics	12 mm	11 mm	6 mm	19 mm												

* Includes production of catheters, stents, pace makers, etc.

CUTTEDC

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PLIERS

Model		Cut	Description	Кеу	Dimensions					DIMENSION DIAGRAM
	Mouer			Applications	A	В	C	E	G	DIMENSION DIAGNAM
552S	8.1.1.	Wire	 Suitable for all types of insulation, Teflon®, Tefzel and optical fibres. Unique precision for damage-free stripping of fine wires. Interchangeable blades Interchangeable blades 	All Types of Insulation, Teflon, Tefzel and	0.82 in	0.24 in	0.24 in	0.43 in	0.354 in	$ \begin{array}{c} A \\ E \\ G \\ \hline G $
	ð.	Stripper	Unlimited stripping length thanks to side stripping The required diameter is set by means of screws Non-reflecting surface Screwdriver and key are included Robust, high-precision tools for use in electronics and aeronautical engineering	letion, letzei and optical fibers.	21 mm	6 mm	6 mm	11 mm	9 mm	G = Length of cutting blade
2411PD			Needle nose pliers with very precise and rounded lower	rounded jaws standard electronics.	A = Jaw length B = Head width					
			• Non-reflecting surface, ESD-safe		33.5 mm	11 mm	6 mm	1 mm	1.2 mm	A C = head thickness E = Width of tips G = Total height of both tips
531E	D	Tapered	 Flat nose pliers with replaceable nylon jaws Non-reflecting surface, ESD-safe, high grade 	Forming and handling components while preventing scratching	0.91 in	0.43 in	0.24 in	0.2 in	0.12 in	
			tool steel Nylon jaws prevent nicking and scratching 	and nicking for miniature and standard electronics.	23 mm	11 mm	6 mm	5 mm	3 mm	

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TWEEZERS

Model		Shape	Description	Key Applications	Length	Weight	Dental/ Ortho	Various Medical	Material	Head Size								
2ASARU	ana	Straight/ Round	 Precision tweezers with flat rounded tips for gripping components Coated tips for non-stick holding of self-adhesive parts 	For handling sticky adhesive labels and	4.724 in	0.53 oz			SS w/ Teflon	N/A								
ZAJANU			Coaled up for non-suck noung of sen-adressive parts Tranium stainless steel, nonmagnetic, non-rusting, acid-proof, heat-resistant	ribbons.	120 mm	16 g			Coated Tips	N/A								
5FSA,	SF.SA	Staight Pointed	 Precision tweezers with extremely pointed tips for use in dissection procedures and working under a microscope 	For use on soft	4.528 in	0.42 oz		(Stainless Steel									
5MBS			Relieved shape facilitates excellent access to the most confined spaces Stainless steel, robust tips, non-rusting, non-reflecting surface	materials.	115 mm	12 g		×										
15AGS		Narrow Oblique	Cutting tweezers with narrow oblique head Hardened cutting edges for long service life	Designed for cutting fine soft wires up to dia. 0.25	4.528 in	0.74 oz			Carbon Steel	.216 narrowed								
		Head	Suitable for cutting fine, soft wires and small components	mm/.010 in. and small components.	115 mm	21 g		×		to a pt								
29Y			Non-reflecting surface	Suitable for stripping fine wires with PVC or Teflon [®] insulation.	4.724 in	0.78 oz			Stainless &									
Series					120 mm	22 g		V	Carbon									
940AS		Ring-Shaped	Gripping tweezers with locking mechanism The ring-shaped tip provides for secure handling up to a tensile force of 5 kg Suitable as a ligature clamp in dentistry Can be disinfected and sterilized		4.724 in	0.60 oz	. (Stainless Steel									
			 Gripping tweezers enable the user to hold and manipulate particularly fine wires with a diameter from 0.3 mm/.011 Inch or insulated optical fibres with a diameter of between 1.5 mm/.059 Inch and 5 mm/.197 Inch 		120 mm	17 g	V	V										
7SA	E.	Curved	Curved	Curved	Curved	Curved	Curved	Curved	Curved	Curved		For applications in biology, medicine,	4.724 in	0.53 oz			Stainless	Very Fine
	<i>\</i>		Special stainless steel, nonmagnetic, non-rusting, acid-proof, heat-resistant	laboratory technology and microelectronics	120 mm	15 g		V										
5SA	5-5A	Straight	 Precision tweezers with very pointed tips, suitable for very fine wires Relieved shape facilitates excellent access to the most confined spaces Special stainless steel, non-magnetic, non-rusting, acid-proof, heat-resistant For precision work e.g. under a microscope 	Micro electronics	4.528 in	0.42 oz			Stainless	Very Fine								
		Straight		WIGO Electronics	115 mm	12 g		V	Antiacid	,								
258 SA	0	fo Straight • Re • Sp	Straight Straight	Secure handling of components up to 480F and resistant to acid and molten solder - water resistant.	4.724 in	0.53 oz			Stainless Anti-	Fine Point								
2585A					120 mm	15 g			acid w/ pointed synthetic tips									

For Tweezers information, please see

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TWEEZERS

Model		Shape	Description	Key Applications	Length	Weight	Dental/ Ortho	Various Medical	Material	Head Size
249SA		Straight	Precision tweezers with pointed synthetic tips (PPS) and serrated finger grips for secure handling Non-reflecting surface	Microelectronics, medicine and laboratory technology. Secure han- dling of components up	5.118 in	0.71 oz			Anti-Magnetic	Blunt
2455A		Juaight	Suitable for delicate standard applications and precision work on small to components or wires Special stainless steal non-magnetic non-rusting acid_proof heat-resistant	to 480F and resistant to acid and molten solder - water resistant.	130 mm	20 g		V		Dunt
M5S	M5-S	Straight	Micro-tweezers, very pointed tips, e.g. for precision work under a microscope Suitable for delicate standard applications and precision work on small components or wires Stainless steel, robust tips, non-rusting, non-reflecting surface a	Microelectronics, medicine and labora- tory technology. For	3.150 in	0.21 oz			Stainless Steel	Very Fine
				precision electronic application work under a microscope	80 mm	6 g		V		
3CSA	2054	Straight	Precision tweezers, standard model for delicate work Suitable for delicate standard applications and precision work on small amproved or wires	General purpose use in microelectronics,	4.331 in	0.39 oz			Anti-Magnetic	
			components or wires Special stainless steel, non-magnetic, non-rusting, acid-proof, heat-resistant	medical and laboratories	110 mm	11 g		•		
1SA	1-5F 1	Straight	components or wires mid	General purpose use in microelectronics, medical and laboratories	4.724 in	0.49 oz		\checkmark	Stainless Steel	Fine Point
					120 mm	14 g			Sleei	
2ASA	2854	Straight	Special stamless steel, noninagnetic, non-rusting, actu-proof, neat-resistant	General purpose use in microelectronics,	4.724 in	0.53 oz			Stainless Steel	Flat Round
				medical and laboratories	120 mm	15 g		•	0,000	
3CSA	2054 (2)	Straight	Suitable for delicate standard applications and precision work on small components or wires	General purpose use in microelectronics, medical and laboratories	4.331 in	0.39 oz			Stainless Steel	Fine Point
			Special staiplage steel non magnetic non rusting acid proof best registert	and delicate work.	110 mm	11 g		•	51661	
3SA	5056 42	Straight	Straight components or wires mid	General purpose use in microelectronics, medical and laboratories	4.724 in	0.49 oz			Stainless Steel	Fine Point
					120 mm	14 g		¥	51661	
5SA	5-SA	• Relieved shape fac • Special stainless st	Precision tweezers with very pointed tips, suitable for very fine wires. Relieved shape facilitates excellent access to the most confined spaces Special tables steel non-mannetic non-unstance and enderrows tables.	For precision application work under a microscope	4.528 in	0.42 oz			Stainless	Fine Point
			Stratylik Special staiplass steel non-magnetic non-rusting acid-proof heat-resistant		115 mm	12 g			Steel	FINE POINT

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	IWEEZERS									
Model		Shape	Description	Key Applications	Length	Weight	Dental/ Ortho	Various Medical	Material	Head Size
5ASA	51.54 Lett	Bent	installing small components b • Bent shape facilitates access to confined spaces la	For applications in biology, medicine, laboratory technology and microelectronics	4.528 in	0.42 oz		Stainless	Fine Point	
		Dent			115 mm	12 g		V	Steel	The rolli
7SA	Too.	Bent	 Precision tweezers, curved, relieved, with pointed tips. Excellent handling in confined spaces 	For applications in biology, medicine,	4.724 in	0.53 oz			Stainless	Fine Point
		Bent		laboratory technology and microelectronics	120 mm	15 g		V	Steel	
AASA	645	Straight	 Suitable for delicate standard applications and precision work on small components or wires 	General purpose use in microelectronics, medical and laboratories	4.921 in	0.56 oz		\checkmark	Stainless	Fine Point
					125 mm	16 g			Steel	
OOSA	009	oce Straight	t • Precision tweezers with pointed tips. Very robust. Suitable for standard applications, e.g. for assembly in electronics • Special stainless steel, non-magnetic, non-rusting, acid-proof, heat-resistant and the static	General purpose use in microelectronics, medical and laboratories Suitable for delicate standard applications and precision work on small components or wires	4.724 in	0.71 oz		\checkmark	Stainless	Fine Point
UUSA		Straight			120 mm	20 g			Steel	Theronic
	00454 ())))))	• Model same as OOSA, but with serrated finger grips and inside-serrated tips for secure handling	 Medal some co 2024, but with corrected finance mine and inside corrected time 	General purpose use in microelectronics, medical and laboratories Suitable for delicate	4.724 in	0.71 oz		Stainless		
OODSA			standard applications and precision work on small components or wires	120 mm	20 g			Steel	Fine Point	
15AGW		Cutting	 Cutting tweezers with narrow oblique head. For soft wires up to dia. 0.25 mm/.010 lnch. 	Suitable for cutting fine, soft wires and small	4.528 in	0.92 oz			Carbon Steel	Narrow Oblique
		Cutting	Gutting Delivers high-precision cuts	components	115 mm	26 g				inariow oblique
4ASA		• Relieved shape facilitates excellent access to the most confined spaces • Special stainless steel, non-magnetic, non-rusting, acid-proof, heat-resistant microscope	For precision application	4.331 in	0.45 oz			Stainless	Very Fine	
4A3A				110 mm	13 g			Steel	Very Fine	

For Tweezers information, please see

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