# FEEL THE DIFFERENCE

# THE PROVEN CHOICE. EVERY TIME.

### **HIGH-PRECISION TOOLS FOR ELECTRONICS DEVICE MANUFACTURING**



www.weller-tools.com

# **FEEL THE DIFFERENCE**

## THE PROVEN CHOICE. EVERY TIME.

Manufactured with uncompromising Swiss quality, and **created especially for electronics applications**, Weller Erem<sup>®</sup> tools are built to last. The signature high-performance cutters set the industry standard by providing over 1 million consistent precise and accurate movements. With state-of-the-art advanced features like Magic Spring<sup>™</sup>, High-Precision Screw Joint, and Maximum Opening Stop Technology, Weller Erem Precision Tools provide the longest durability, highest precision and best quality on the planet.



Weller Erem products are made and manufactured with uncompromising Swiss quality, created to be strong, durable, sharp and precise





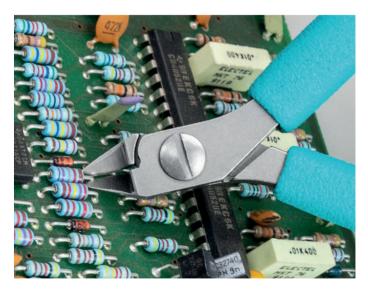
Weller Erem is a leader in the development and production of high-precision, top-quality precision tools (side and tip cutters, pliers and tweezers). Founded in Geneva, Switzerland in 1963, Weller Erem precision tools are the result of ongoing product development and innovation to meet customer demands and the requirements of modern manufacturing techniques.

## **Custom-made**

Have a problem? We have the solution with our ability to quickly manufacture the custom tool you need.

With an estimated 2-week turnaround time, Weller Erem will customize any of our precision tools to meet your applications needs.





# Cutters for electronics applications

A simple method to remove SMD ICs is to cut each of the individual leads to remove the device and then reflow the joint with a soldering iron and remove the component lead from the board.

The solder left on the board can then be removed with a desoldering tool or desolder braid and a new component fitted. The 670EP and 670EPF have fine pointed tapered and relieved heads that are able to fit between individual leads and cut them without causing damage to the printed circuit.

# THE PERFECT CUT

#### Strong, sharp and precise - every time

#### Cutter Electronics Applications: Remove Fine Pitch SMD ICs | Light engineering and Dental Applications



## **Cut shape**

Three blade options, including Weller Erem's exclusive Super Full Flush cut.



### Semi-flush

- · Leaves a pyramidal tip at the end of the wire
- For standard jobs where the final shape does not play a significant role
- For both soft copper wires and very hard wires, such as stainless steel



- Leaves a much smaller tip at the end of the wire when compared to a Semi-Flush cut – without reducing the cutting ability
- The cutting edges are finer than on semi-flush cutters
- Effort exerted when cutting is less and the load on the component is reduced
- Flush wire ends reduce the effort needed to fit components on printed-circuit boards



### Super Full Flush

- Provides absolutely flush wire ends, only offered from Weller Erem
- No rework is needed
- Cuts are absolutely precision-ground and sharpened
- Effort exerted when cutting is minimal, as is the load on the component caused by the cut
- Soldering tags in soldering-bath procedures are prevented







Competitor

## **THE PERFECT COMBINATION**

Precision, design, symmetry and balance

### **Tweezer Electronics Applications:** Microelectronics, Jewelrymaking and Watchmaking Applications



## **BUILT TO LAST**

Longest lasting durability on the planet

Pliers Electronics Applications: For Miniature and standard electronics | Forming, Bending, Laying and Feeding in Wires



	C	UTTE	ERS	Key		Dimer	nsions	i	o- nics		de	ope	ize
	Model	Cut	Description	Applications	A (in / mm)	B (in / mm)	C (in / mm)	D (in / mm)	Micro- Electronics	SMD		Microscope	Head Size
<b>TOP SE</b> 776E	ELLER		Tip cutter – pointed relieved head     This is the narrowest head shape     The underside is relieved and facilitates	General - for all cutting appliations with	0.354	0.354	0.236	0.630	$\checkmark$				SMALL
	Viele-	Full Flush	optimum access even to extremely hard-to-reach areas.	easy access	9	9	6	16	¥	, v		, v	
612N	Water		Side cutter – oval head     This is the most widely used head shape     Fits for all cutting applications where easy     arcsec is then	General - for all cutting appliations with	0.394	0.354	0.236	0.669	$\checkmark$	$\checkmark$		$\checkmark$	SMALL
	Ren Story	Semi- Flush	access is given	easy access	10	9	6	17					
512N	West	Semi- Flush	Side cutter - oval head     This is the most widely used head shape     Fits for all cutting applications where easy     access is given     It is robust and offers the highest cutting     capacity	General - for all cutting appliations with easy access	0.472	0.433	0.236	0.748	$\checkmark$	$\checkmark$		$\checkmark$	MED
2412E			Side cutter – oval head     This is the most widely used head shape     Fits for all cutting applications where easy     access is given     It is robust and offers the highest cutting	General - for all cutting appliations with	0.472	0.433	0.236	0.748					MED
	Weller Streem Friend	Semi- Flush	capacity • The ergonomic handles and the special materials ensure a soft feel, operating comfort and safety	easy access	12	11	6	19	v	*		v	
2482E	1		Side Cutters and Tip Cutters     Tip cutter - angled narrow head     The angled head allows precise cuts at     different working angles     Suitable for working on printed-circuit	General - for all cutting appliation with	0.236	0.433	0.236	1.024		(			MED
24022	Weller	Flush	boards, component connections, can be used in both 90° and 180° applications • Ergonomic handle and special materials ensure a soft feel, operating comfort and safety	limited access, SMD	6	11	6	26	~	V		V	WED
2403E			<ul> <li>Tip cutter - angled wide robust head Oval shape. 30°</li> <li>Similar to 503E, but with ergonomic handles</li> <li>The angled head provides for precise cuts at</li> </ul>	Electronic, Microelectronic,	0.354	0.433	0.236	0.787	(	_		_	MED
2403E	Weres The em	Flush	different working angles • The ergonomic handles and special materials ensure a soft feel, operating comfort and safety	Wires, PCB boards	9	11	6	20	~	V		~	MED
599T			Side cutter - oval head - hard metal blades     Fits for all cutting applications where easy     access is given	Carbide, Wire, Boards, Fine	0.748	0.433	0.236	0.748					MED
	Weller Crem Storess Storess	Semi- Flush	This is the most widely used head shape     It is robust and size for size offers the highest     cutting capacity	& Standard electronic	19	11	6	19	~	~			
503ET	*		Tip cutter - angled wide head     Tungsten-carbide cutters	Hard and tough wires e.g. piano	4.331	0.433	0.236	0.795	-	1	1		MED
JUSE I	the second	Semi- Flush	The angled head provides for precise cuts at different working angles	wire, nickle and diode leads	9.6	11	6	20.2	$\checkmark$	V	V		
1500BSF	THE REAL PROPERTY.		<ul> <li>Pneumatic side cutter and tip cutter. Requires</li> <li>4 - 6 bar oil-free clean compressed air</li> <li>Pneumatic cutter</li> <li>Handy, light and precise</li> <li>Extremely versatile thanks to a selection of different cutting heads</li> <li>Easily interchangeable cutting heads</li> <li>Suitable for cutting conventional components, soft metals or small plastic parts</li> <li>Pneumatic-cutter housing</li> </ul>	Hard and tough wires e.g. piano wire, nickle and diode leads					$\checkmark$	$\checkmark$			

	C	UTTE	RS			Dime	nsions		cs.		0	be	2G
	Model	Cut	Description	Key Applications	A (in / mm)	B (in / mm)	C (in / mm)	D (in / mm)	Micro- Electroni	SMD	Carbido	Microsco	Head Size
T622N			<ul> <li>Side cutter – oval head</li> <li>Most widely used head shape</li> <li>Fits for all cutting applications where easy</li> </ul>	Micro & Fine	0.394	0.354	0.236	0.669					MICRO
	en e	Full Flush	access is given • It is robust and size for size offers the highest cutting capacity	electronic	10	9	6	17	~				
5005454	11		<ul> <li>Distance cutter, variable cutting length from 1.2 mm to 6 mm/ 047 to .236 lnch</li> <li>Special tool steel, ESD-safe, Variable cutting</li> </ul>	Micro electronics, PCB, SMD, for cutting wires to	4.921	0.433	0.236	1.142					MED
530E15A	1	Full Flush	length (= V) • Protective stop screw	the right length and for fixing components	125	11	6	29	*	×		•	
			Side cutter with compound action	Guide Wires, Stents, Catheters, Single/ Multiple	0.394	0.630	0.295	0.630					MAXI
E147A	S.	Semi- Flush	For cutting hard wires with minimal effort	Fillers, Lateral/ Internal Cuts, Electronic appllications	10	16	7.5	16					
886E	Weller		<ul> <li>Side cutter - tapered head</li> <li>Jaws have straight edges and taper to a point. Head shape allows access to difficult-</li> </ul>	Hard and tough components		0.531	0.284	0.827					MAXI
	trem wiss e	Full Flush	to-reach areas in comparison to the same size oval head cutter			13.5	7.2	21	· ·	×			
2422E			Side cutter - oval head     Offers the highest cutting capacity     Most widely used head shape     Fits all cutting applications where easy     access is given	Micro electronics	0.748	0.433	0.236	0.748					MED
	Nette Sem	Full Flush	The ergonomic handles and the special materials ensure a soft feel, operating comfort and safety		12	11	6	19			Microsone Microsone		
599FO			<ul> <li>Fibre optic tools</li> <li>High precision for optical fibres - special tool steel</li> </ul>	Stainless Steel Coil Wires, Kevlar®, Vectran™	0.472	0.433	0.24	0.748					MED
	Were of the gg	Semi- Flush	Side cutter, suitable for cutting Kevlar <sup>®</sup> silks     Avoid any other application than cutting     Kevlar silks to avoid damaging the tool	Braided Wires, Fiber Optics	12	11	6	19	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$				
			Side cutter flush cut, for PCB separation only	Micro &									
884EPCM	were the second		Side cutter, suitable for cutting printed-circuit boards	Standard electronics									MAXI
505C	Sec		IC and SMD tools for inserting, extracting, straightening and cutting IC and SMD components	Micro & Standard	4.724	0.433							MEDIUM
	No. Contraction of the second s		Inserting and extracting 14-16 pins     Non-reflecting surface     ESD-safe	electronics, SMD rework	120	11			V				MEI

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The items listed are the most popular Weller Erem products for the electronic's industry.



(			Dimer	isions		cs			be	ze		
Model	CUTTE	Description	Key Applications	A (in / mm)	B (in / mm)	C (in / mm)	D (in / mm)	Micro- Electronics	SMD	Carbide	Microscope	Head Size
TOP SELLER		<ul> <li>Side cutter - oval head</li> <li>This is the most widely used head shape</li> <li>Fits for all cutting applications where easy access is given</li> </ul>	General - for all cutting appliation with easy	0.472	0.433	0.236	0.748		$\checkmark$		$\checkmark$	MEDIUM
522N	Full Flush	It is robust and offers the highest cutting capacity	access	12	11	6	19	, v	v		v	M
539EREC			Micro & Standard electronics, PCB	0.472	0.433	0.236	0.728					MEDIUM
The second	Full Flush			12	11	6	18.5	*	*			ME
2622NB		<ul> <li>Side cutter – pointed relieved head</li> <li>This is the narrowest head shape</li> <li>The underside is relieved and facilitates optimum access even to extremely</li> </ul>	Micro & Standard electronics	0.236	0.354	0.236	0.630		$\checkmark$			SMALL
Spen Spen	Full Flush	hard-to-reach areas		6	9	6	16					55

	ΡΙ	IERS	Key			Dimer	nsions			S			be	9
MODEL		DESCRIPTION	Applica- tions	A (in / mm)	B (in / mm)	C (in / mm)	D (in / mm)	E (in / mm)	G (in / mm)	Micro- Electroni		A A A A A A A A A A A A A A	Microsco	Head Size
2443P		Round nose pliers with very precise, smooth jaws     Pliers for miniature and standard electronics     Optimized ergonomically shaped handles for     increased comfort	Fine and Standard electronic,	5.748	0.433	0.236	1.594	0.031	0.063					MEDIUM
2443P	No.	Non-reflecting surface, ESD-safe     Suitable for bending wires	bending wire	146	11	6	40.5	0.8	1.6	V	V			WE
	Λ	Flat nose pliers     Flat nose pliers     Pliers for miniature and standard electronics     Optimized ergonomically shaped handles for     increased comfort	Miniature	1.307	0.433	0.236	1.594	0.134	0.047					M
2442P	E De	Non-reflecting surface, ESD-safe     Suitable for gripping flat workpieces     With smooth jaws and precision- machined edges	and standard electronics	33.2	11	6	40.5	3.4	1.2	$\checkmark$			= Head w = head th = Width o = Total he of both	MEDIUM
			Forming and handling components while	0.91	0.43	0.24		0.2	0.12	A			= Jaw len	
531E	Helin	Flat nose pliers with replaceable nylon jaws     Non-reflecting surface, ESD-safe, high grade tool steel     Nylon jaws prevent nicking and scratching	preventing scratching and nicking for miniature and standard electronics	23	11	6		5	3	G T G T E	ci v	E	= head thi = Width of = Total he of both	tips ight
552S	2.9	<ul> <li>Wire Stripper:</li> <li>Suitable for all types of insulation, Teflon<sup>®</sup>, Tefzel and optical fibres</li> <li>Unlimited stripping length thanks to side stripping</li> <li>Suitable for simple and precise stripping of optical fibres</li> <li>Non-reflecting surface</li> </ul>	All Types of Insulation, Teflon, Tefzel					0.433	0.354	G	F	≥ <u>○</u> ○ ○ 5 + → H		
Not the second s		Robust, high-precision tools for use in electronics and aeronautical engineering The required diameter is set by means of screws Screwdriver and key are included Interchangeable blades ESD-safe Unique precision for damage-free stripping of fine wires	and optical fibers.					11	9		E = Total he	ngth of tips of interchar eight of bot	h tips	de
2411PD	1	Needle nose pliers with very precise and rounded jaws     Non-reflecting surface, ESD-safe	For miniature and standard electronics	1.307	0.433	0.236	5.291	0.039	0.047	$\checkmark$	$\checkmark$			MEDIUM
	Non-reflecting surface,	Inside serrated jaws for better grip	application	33.2	11	6	150	1	1.2	7	,		Ť	Σ

	IW	EEZ	ERS	Кеу	Length (in/	Weight	icro- tronics			rious tronic		Head Size
	Model	Shape	Description	Applications	( mm)	(oz/g)	Blect	s	Micro	Vai Elec	Ma	Hea
3SA		Ohaiaht	Suitable for delicate standard     applications and precision work on	General purpose use in	4.724	0.49					Stainless	Fin
35A		Straight	<ul> <li>small components or wires</li> <li>Special stainless steel, non-magnetic, non-rusting, acid-proof, heat-resistant</li> </ul>	$ \begin{array}{ c c c } \hline \begin{tabular}{ c c } \hline \begi$		Steel	Poir					
102ACAX	10245	Angled	<ul> <li>SMD tweezers, angled 45°, with pointed tips for vertical application, and</li> </ul>		0.010	0.49		(	(		Stainless	Fin
02HOPH		Aligiou	reverse clamping action for easy holding	(chip, MELFs, mini MELFs)	0.25	14	~	V			Steel	Poi
2ASASL			<ul> <li>Precision tweezers with flat rounded tips for gripping, small components. Tip width 2 mm/.078 Inch</li> </ul>	applications and assembly jobs on printed-circuit	4.843	0.564					Stainless	
			<ul> <li>Special stainless steel, nonmagnetic, non-rusting, acid-proof, heat-resistant</li> </ul>	SMD multiplication, and precisions (chip, MELFs, mini MELFs)       0.25       14         St         Ilat rounded or easy holding       Standard gripping applications and assembly lobs on printed-circuit boards, e.g. in the goldsmith and jeweiry industries       4.843       0.564           St         2res with long, goldsmith and jeweiry industries       Standard gripping applications and assembly boards, e.g. in the goldsmith and jeweiry industries       4.724       0.582            St         yub-D       Sutable for extracting contacts from the rear of a polications and molten soldering tim.       4.724       0.533           St         yub-D       Suitable for extracting contacts from the rear of a polications store the rear of a soldering tim.       4.724       0.53           St         yub-D       Suitable for extracting contacts from the rear of a soldering tim.       5.906       1.05           St         yuffer soldering tim.       Microscope, applications soldering tim.       5.906       1.05          St         yuffer soldering tim.       Microscope, and contacts for wires soldering tim.       5.906       1.05	Steel							
			<ul> <li>Ergonomic precision tweezers with long, straight and pointed tips, e.g. for</li> </ul>	applications and assembly	4.724	0.582	(	(	(		Stainless	
E3CSA 024C 258SA 141SAP			assembly jobs on printed-circuit boards • Thermally insulated, soft foam handles, ESD-safe	boards, e.g. in the goldsmith and jewelry	120	17	$\checkmark$	$\checkmark$	$\vee$	$\checkmark$	Steel	
			Extraction tweezers for Sub-D	Suitable for extracting	4.724	0.53		(		Stainless Steel Steel		
024C	tore Weller		connectors.		120	15	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$		
			Precision tweezers with pointed synthetic tips (PPS) and serrated finger grips for secure handling		4.724	0.53				$\checkmark$	Stainless	
258SA					120	15					Steel	
141SAP		I	<ul> <li>Wafer tweezers with polyester tips for protecting Si, GaAs or Ti wafers against</li> </ul>	All Wafer applications	5.906	1.05					Stainless	
			damage. For $4^{\circ} - 6^{\circ}$ wafers.		150	30					Steel	
OOSA		Straight	<ul> <li>Precision tweezers with pointed tips.</li> <li>Very robust. Suitable for standard applications, e.g. for assembly in</li> </ul>	microelectronics, medical and laboratories	4.724	0.71						Fin
		orangin	<ul> <li>electronics</li> <li>Special stainless steel, non-magnetic, non-rusting, acid-proof, heat-resistant</li> </ul>	precision work on small	120	30		V			Steel	Poi
		Narrow	<ul> <li>Cutting tweezers with narrow oblique head</li> <li>Hardened cutting edges for long</li> </ul>		4.528	0.74					Carbon	0.2
I5AGW		Oblique Head	<ul> <li>Suitable for cutting fine, soft wires and small components</li> </ul>	mm/.010 in. and small	115	21	30 Steel		narro to a			
	31-51		Narrow Oblique Head        • Cutting tweezers with narrow oblique head • Precision tweezers, curved 30°, • Precision tweezers, curved 30°, • Relieved shape at front of handle • Precision tweezers, curved 30°, • Relieved shape at front of handle • Precision tweezers, curved 30°, • Relieved shape at front of handle • Precision tweezers with pulnet ups. • Cutting tweezers with partow oblique head • Hardened cutting edges for long • Suitable for cutting fine, soft wires and • Precision tweezers, curved 30°, • Relieved shape at front of handle • Provide excellent visibility of the         • Designed for cutting in • Suitable for cutting fine, soft wires and • Precision tweezers, curved 30°, • Relieved shape at front of handle • Very pointed tips         • Applications in biology, medicine, laboratory technology and microelec- tronics         4.528         0.74									
51SA			<ul> <li>Relieved shape at front of handle</li> </ul>	technology and microelec-	115	12	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$		
	82		Precision tweezers, curved, relieved, with pointed tips		4.724	0.53		-		-		<u> </u>
51SA 7SA		Curved	<ul> <li>Bent chang facilitates access to</li> </ul>	medicine, laboratory technology and	120	15		$\bigvee$		$\checkmark$		Ver Fin
			<ul> <li>Precision tweezers with ceramic tips and serrated finger grips for</li> </ul>	General numero uno in	5.118	0.84						
249CER	(e. 0	Straight	secure handling. Volume resistance 16 Ω/cm. Heat-resistant up to 900°C (1500°F). Resistant to acids and molten soldering tin. Water-repellent	microelectronics,	130	24	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$		Ve Fin
			<ul> <li>Black cutting tweezers with narrow oblique head. For soft wires up to dia.</li> </ul>	Cutting fine soft wires and	4.528	0.741			1		Carbon	
15AGS		Cutting			115	21	$\checkmark$	$\checkmark$				
9W30	ing way -	Stripping	• Stripping tweezers with synthetic fibre handle. For wires of dia. 0.25 – 0.3 mm/.010 – .011 Inch (AWG	Stripping fine wires with	4.724	0.99						
			30 − 28). • For standard and Teflon <sup>®</sup> insulation	PVC or Teflon <sup>®</sup> insulation	120	28				Y	2(66)	

The items listed are the most popular Weller Erem products for the electronic's industry.



# The Original.

Weller guarantees you the latest and best technology in the soldering market

### **Industrial Soldering Equipment**

#### Professionalism makes no compromises.

Weller soldering technology that is packed with precision, innovation and quality.

### **Filtration**

### Take a deep breath. Providing clean air for your workplace.

Weller filtration systems for continuous use in industrial working environments filters fumes, adhesives and particles and recirculates back clean air while keeping noise pollution to a minimum.

### **Precision Tools**

### Feel the difference. The proven choice. Every time.

Manufactured with uncompromising Swiss quality, Precision Tools are designed to be strong, durable, sharp and have the highest precision available. Weller Erem tools are built to last.

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