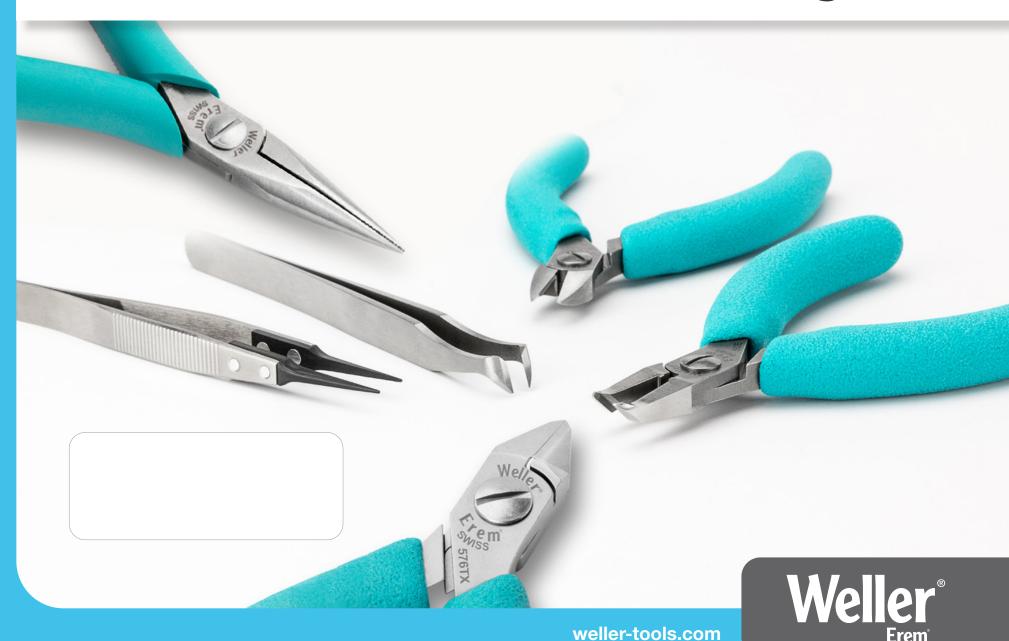


High-Precision Tools for Medical Device Manufacturing



Side cutters and tip cutters

FOR CRITICAL APPLICATIONS

For further information please see: https://www.weller-tools.com/professional/USA/us/Home/Erem

Built-in Weller-Erem Magic Spring

The Magic Spring system used in Weller-Erem precision tools is unique. It is integral to the cutting head and provides a constant closing and re-opening force.

It is highly reliable, makes the tools easy to use and reduces operator fatigue.



This self locking screw joint system gives a smooth cutting and opening action and ensures that there is no blade overlap or play.

- Smooth jaw action with no play
- Smooth cutting operation with no jaw overlapping

Induction-hardened

The cutting blades of Weller-Erem

by an induction-heating process.

High durability, thanks to special

cutters are hardened to Rockwell 63-65 HRc

cutting edges

material selection

from bright steel. The special tool steel is made using a unique Swiss processing technique.

strength and toughness to the tools to promote a long service life.

The bright tool steel gives additional

ESD-safe

The interchangeable foam-cushion handles are ESD-safe and are fitted as standard on all Weller-Erem cutters and pliers.

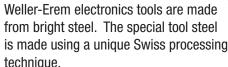
Special tool steel

Reduce costs thanks to long life

· Constant spring force

Guarantees more than

1 million operations







Weller-Erem cutting-edge

protection for tip cutters

stop system which prevents the

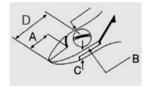
cutting edges from overlapping.

All tip cutters are fitted with a special

CUTTERS

| | | 0.4 | Description | V A 12 12 12 | | Dimer | nsions | | Dental/ | Cardio- | Typical | Tungsten- |
|---------|--|------------|---|--|----------|----------|----------|----------|---------|-----------|----------|------------------|
| | Model | Cut | Description | Key Applications | Α | В | C | D | Ortho | vascular* | Medical | Carbide Steel |
| 503ETST | The state of the s | | Tip cutter - angled wide head | Guide Wires, Stents, Catheters, Single/ | 0.354 in | 0.433 in | 0.236 in | 0.748 in | | | Typical | |
| | | Flush | - Tip Cutter - angleu wide rieau | Multiple Fillers, Lateral/ Internal Cuts | 9 mm | 11 mm | 6 mm | 19 mm | | Y | | ٧ |
| 576TX | u July | | Tip cutter -pointed relieved head The underside is relieved and facilitates optimm access even to extremely | Guide Wires, Stents, Catheters, Single/ | 0.433 in | 0.433 in | 0.236 in | 0.748 in | | | | |
| | | Flush | hard-to-reach areas. The narrowest head shape. | Multiple Fillers, Lateral/ Internal Cuts | 11 mm | 11 mm | 6 mm | 19 mm | | ٧ | | ٧ |
| 576TX-1 | 167 | | Side cutter - tapered head Jaws have straight edges and taper to a point | Guide Wires, Stents, Catheters, Single/ | 0.433 in | 0.433 in | 0.236 in | 0.011 in | | | | |
| | | Flush | Head shape allows access to difficult to reach areas but reduces the cutting capacity in comparison to the same size oval head cutter | Multiple Fillers, Lateral/ Internal Cuts | 11 mm | 11 mm | 6 mm | 19 mm | | Y | | ٧ |
| 595T | W. J. | | Side cutter - tapered head The jaws of the cutter have straight edges and taper to a point This has deepen and taper to a point | Hard Wire - Stainless Steel 303-316, MP35N, | 0.472 in | 0.433 in | 0.236 in | 0.748 in | | ✓ | | |
| | | Semi-Flush | This head shape allows access to difficult to reach areas but reduces the cutting capacity in comparison to the same size oval head cutter. | Stents | 12 mm | 11 mm | 6 mm | 19 mm | | | | Y |
| 599TF | | | Side cutter - oval head | | 0.472 in | 0.433 in | 0.236 in | 0.748 in | | | | |
| | | Flush | Fits all cutting applications where easy access is given | | 12 mm | 11 mm | 6 mm | 19 mm | | Y | | ٧ |
| 599TFO | | | Side cutter High precision for optical fibres | Stainless Steel Coil Wires, Kevlar®, | 0.472 in | 0.43 in | 0.24 in | 0.748 in | | | | |
| | | Semi-Flush | Ideal for Kevlar[®] silks, Vectran[™] sheated wires, optical fibres and small stainless wires. | Vectran™ Braided Wires, Fiber Optics | 12 mm | 11 mm | 6 mm | 19 mm | | Y | | ٧ |
| E147A | -10 | | Side cutter with compound action Side cutter with compound action | Guide Wires, Stents, Catheters, Single/ | 0.472 in | 0.413 in | 0.284 in | - | | | | |
| | | Semi-Flush | Intern | Multiple Fillers, Lateral/ Internal Cuts | 12 mm | 10.5 mm | 7.2 mm | - | Υ | Y | Υ | |
| T622N | | | Side cutter – oval head | Guide Wires, Stents, Catheters, Single/ | 0.354 in | 0.354 in | 0.236 in | 0.590 in | | | | |
| | | Flush | Fits all cutting applications where easy access is given | Multiple Fillers, Lateral/ Internal Cuts | 9 mm | 9 mm | 6 mm | 15 mm | | Y | Y | Y |

^{*} Includes production of catheters, stents, pace makers, etc.



A = length of cutting edges

B = head widh

C = head thickness

D = head length

For further information please see:

 $\verb| https://www.weller-tools.com/professional/USA/us/Weller+Erem/Cutters| \\$



CUTTERS

| | Model | Cut | Description | Koy Applications | | Dime | nsions | | Dental/ | Cardio- | Typical | Tungsten- Carbide |
|-----------------|---|---------------------|--|--|----------|----------|----------|----------|---------|-----------|----------|----------------------|
| | Wodel | | Description | Key Applications | A | В | C | D | Ortho | vascular* | Medical | Steel |
| 622NB 2622NB | | | Side cutter - pointed relived head Facilitates optimum access to extremely hard-to-reach areas | | 0.354 in | 0.39 in | 0.236 in | 0.65 in | | | | |
| | | Flush | Pacinitates opunium access to extremely hard-to-reach areas | | 9 mm | 9.8 mm | 6 mm | 16 mm | | | | , |
| 632NCF | | | Tip cutter - straight short relieved head High precision for optical fibres Suitable for precision cuts of soft materials (e.g. small silicone tubes precision | Soft materials only. Perfect for trimming silicone material, | 0.354 in | 0.354 in | 0.236 in | 0.590 in | | | | |
| | | Super Full Flush | connector seals, miniature ruber seals, soft synthetic parts) • High-precision working on SMD and micro-package contacts | miniature rubber seals or soft synthetic parts | 9 mm | 9 mm | 6 mm | 15 mm | | V | ٧ | |
| 2476TX1 | | | Side cutter - tapered relieved head Series 2400 MagicSense model The jaws of the cutter have straight edges and taper to a point | Stainless Steel or Nickel Titanium Wires. | 0.433 in | 0.433 in | 0.236 in | 0.011 in | | | | |
| | York . | Semi-Flush | This head shape allows access to difficult to reach areas but reduces the cutting capacity in comparison to the same size oval head cutter | Catheters, Coiled Wires | 11 mm | 11 mm | 6 mm | 19 mm | | ٧ | Y | V |
| 792E | | | Side cutter - pointed relieved head The underside is relieved and facilitates optimum access even in extremely | Micro electronics | 0.472 in | 0.433 in | 0.236 in | 0.748 in | | | | |
| 792E | | Super Full Flush | hard-to-reach areas This is the narrowest head shape | WILLIO ELECTIONICS | 12 mm | 11 mm | 6 mm | 19 mm | | | | |
| 2422E | | | Side cutter - oval head Polyantard size fars in a ffew the bisheet cutting agreety. | Missa slastronica | 0.472 in | 0.433 in | 0.236 in | 0.748 in | | | | |
| | Jan | Flush | Robust and size for size offers the highest cutting capacity This is the most widely used head shape | Micro electronics | 12 mm | 11 mm | 6 mm | 19 mm | | | V | |

^{*} Includes production of catheters, stents, pace makers, etc.

For further information please see: https://www.weller-tools.com/professional/USA/us/Weller+Erem/Cutters



PLIERS DIMENSION DIAGRAM Applications 552S · Suitable for all types of insulation, Teflon®, Tefzel A = Jaw length and optical fibres. B = Width of tips · Unique precision for damage-free stripping of 0.82 in 0.24 in 0.24 in 0.43 in 0.354 in = Depth of fine wires. interchangeable blade All Types of Insulation, · Interchangeable blades Wire = Total height of both tips · Unlimited stripping length thanks to side stripping Teflon, Tefzel and Stripper G = Length of cutting blade . The required diameter is set by means of screws optical fibers. Non-reflecting surface G 21 mm · Screwdriver and key are included 11 mm 9 mm 6 mm 6 mm · Robust, high-precision tools for use in electronics and aeronautical engineering 2411PD 1.32 in 0.43 in 0.24 in 0.039 in 0.047 in A = Jaw length · Needle nose pliers with very precise and For miniature and B = Head width standard electronics. = head thickness Non-reflecting surface, ESD-safe E = Width of tips 33.5 mm 11 mm 6 mm 1.2 mm 1 mm = Total height of both 531E Tapered Forming and handling 0.91 in 0.43 in 0.24 in 0.2 in 0.12 in · Flat nose pliers with replaceable nylon jaws components while · Non-reflecting surface, ESD-safe, high grade preventing scratching tool steel and nicking for

23 mm

11 mm

6 mm

5 mm

3 mm

Ergonomically shaped handles

better grip and added safety

For high comfort.

For further information please see:

https://www.weller-tools.com/professional/USA/us/Weller+Erem/Pliers

Internal patented Weller-Erem Magic Spring

The Magic Spring system used in Weller-Erem precision tools is unique. It is integral to the cutting head and provides a constant closing and re-opening force. It is highly reliable, makes the tools easy to use and reduces operator fatigue.

- · Reduce costs thanks to long life
- · Constant spring force
- · Guarantees more than 1 million operations

WIDE VARIETY OF HEAD SHAPES •

miniature and

standard electronics.

Weller-Erem - Maximum **Opening Stop**

 Limits the cutting-edge tips from opening more than 5 mm/.197 Inch. The limited extent to which the handles can open prevents user hand fatique.

High-precision screw joint

This self-locking screw joint system gives a smooth cutting and opening action and ensures that there is no blade overlap or play.

- · Smooth jaw action with no play
- · No damaging of sensitive components

· Nylon jaws prevent nicking and scratching

COMFORTABLE AND FATIGUE-FREE WORKING.

Precision-ground jaws

The very precisely worked tips get a firm and sure grip on even the thinnest of parts.

The choice of high-quality materials and meticulous tempering are especially important during the manufacturing of these tweezers.

· Ground with the greatest precision

Special tool steel

Weller-Erem electronics tools are made from bright steel. They are not drop forged.

The special tool steel is made using a unique Swiss processing technique.

. The bright tool steel gives additional strength and toughness to the tools to promote a long service life.





The interchangeable foam-cushion handles are ESD-safe and are fitted as standard on all Weller-Erem cutters and pliers.



TWEEZERS

| Model | | Shape | Description | Key Applications | Length | Weight | Dental/ Ortho | Various Medical | Material | Head Size | | | | | | | | | |
|--------|--------------|--|---|---|----------|------------------|------------------|------------------------------------|------------------------|---------------|--|--|---|--|--------|------|---|--|-----------------|
| 2ASARU | and the same | Straight/ Round | Straight/ Round • Coated tips for non-stick holding of self-adhesive parts | For handling sticky adhesive labels and | 4.724 in | 0.53 oz | | | SS w/ Teflon | N/A | | | | | | | | | |
| | | | | ribbons. | 120 mm | 16 g | | ٧ | Coated Tips | | | | | | | | | | |
| 5FSA, | | Staight Pointed | Precision tweezers with extremely pointed tips for use in dissection procedures and working under a microscope | For use on soft | 4.528 in | 0.42 oz | | | Stainless Steel | | | | | | | | | | |
| 5MBS | | otalgr otou | Relieved shape facilitates excellent access to the most confined spaces Stainless steel, robust tips, non-rusting, non-reflecting surface | materials. | 115 mm | 12 g | | ٧ | Guinnoso Guos i | | | | | | | | | | |
| 15AGS | | Narrow Oblique | Cutting tweezers with narrow oblique head Hardened cutting edges for long service life | Designed for cutting fine soft wires up to dia. 0.25 | 4.528 in | 0.74 oz | | 1 | Carbon Steel | .216 narrowed | | | | | | | | | |
| | | Head • St | Suitable for cutting fine coff wires and small components | mm/.010 in. and small components. | 115 mm | 21 g | | | | to a pt | | | | | | | | | |
| 29Y | | | Non-reflecting surface | Suitable for stripping fine wires with PVC or Teflon® insulation. | 4.724 in | 0.78 oz | | | Stainless & | | | | | | | | | | |
| Series | | | | | 120 mm | 22 g | | ٧ | Carbon | | | | | | | | | | |
| 940AS | | Ring-Shaped | Gripping tweezers with locking mechanism The ring-shaped tip provides for secure handling up to a tensile force of 5 kg Suitable as a ligature clamp in dentistry Can be disinfected and sterilized | | 4.724 in | 0.60 oz | | | Stainless Steel | | | | | | | | | | |
| | | | | | | | | | | | | | Gripping tweezers enable the user to hold and manipulate particularly fine wires with a diameter from 0.3 mm/.011 lnch or insulated optical fibres with a diameter of between 1.5 mm/.059 lnch and 5 mm/.197 lnch | | 120 mm | 17 g | Y | | Stainless Steel |
| 7SA | 5 | Curved | Precision tweezers, curved, relieved, with pointed tips Bent shape facilitates access to confined spaces | For applications in biology, medicine, | 4.724 in | 0.53 oz | | | Stainless | Very Fine | | | | | | | | | |
| | | 0 | Special stainless steel, nonmagnetic, non-rusting, acid-proof, heat-resistant | laboratory technology and microelectronics | 120 mm | 15 g | | ٧ | | | | | | | | | | | |
| 5SA | 5-5A | Straight | Precision tweezers with very pointed tips, suitable for very fine wires Relieved shape facilitates excellent access to the most confined spaces Straight Straight | Micro electronics - | 4.528 in | 0.42 oz | | | Stainless | Very Fine | | | | | | | | | |
| | | | For precision work e.g. under a microscope | | 115 mm | 12 g | | Y | Antiacid | - | | | | | | | | | |
| 258SA | | Straight | Precision tweezers with pointed synthetic tips (PPS) and serrated finger grips for secure handling Relieved shape facilitates excellent access to the most confined spaces | Secure handling of components up to 480F and resistant to acid and | 4.724 in | 4.724 in 0.53 oz | | Stainless Anti- acid w/ pointed | Fine Point | | | | | | | | | | |
| | | Special stainless steel, non-magnetic, non-rusting, acid-proof, heat-resistant resistant | molten solder - water resistant. | 120 mm | 15 g | | synthetic tips | | | | | | | | | | | | |

For Tweezers information, please see

https://www.weller-tools.com/professional/USA/us/Top-Menu/Know+How+and+FAQ/Know-How+Erem/Tweezers:+Erem+impresses

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TWEEZERS

| Model | | Shape | Description | Key Applications | Length | Weight | Dental/ Ortho | Various Medical | Material | Head Size | | | | | | |
|-------|-------|---|--|---|----------|----------|---------------------------------------|--------------------|--------------------|------------|---|----------|---------|--|--------------------|------------|
| 04004 | | | Precision tweezers with pointed synthetic tips (PPS) and serrated finger grips for secure handling Non-reflecting surface Suitable for delicate standard applications and precision work on small components or wires Special stailless steel non-magnetic non-rusting acid-proof heat-resistant | Microelectronics, medicine and laboratory technology. Secure han- dling of components up to 480F and resistant to acid and molten solder - water resistant. | 5.118 in | 0.71 oz | | | | Division | | | | | | |
| 249SA | | Straight | | | 130 mm | 20 g | | V | Anti-Magnetic | Blunt | | | | | | |
| M5S | M5-8 | Straight | Micro-tweezers, very pointed tips, e.g. for precision work under a microscope Suitable for delicate standard applications and precision work on small | Microelectronics, medicine and labora- tory technology. For | 3.150 in | 0.21 oz | | | Stainless Steel | Very Fine | | | | | | |
| | | | Stainless steel, robust tips, non-rusting, non-reflecting surface | precision electronic application work under a microscope | 80 mm | 6 g | | Y | | , | | | | | | |
| 3CSA | 2054 | Straight | Precision tweezers, standard model for delicate work Suitable for delicate standard applications and precision work on small components or wires | General purpose use in microelectronics, | 4.331 in | 0.39 oz | _ | | Anti-Magnetic | | | | | | | |
| | | | Special stainless steel, non-magnetic, non-rusting, acid-proof, heat-resistant | medical and laboratories | 110 mm | 11 g | ¥ | | | | | | | | | |
| 1SA | 1-57 | Straight | Suitable for delicate standard applications and precision work on small components or wires | General purpose use in microelectronics, medical and laboratories | 4.724 in | 0.49 oz | - | 1 | Stainless Steel | Fine Point | | | | | | |
| | | | Special stainless steel, non-magnetic, non-rusting, acid-proof, heat-resistant | | 120 mm | 14 g | | | 01001 | | | | | | | |
| 2ASA | 2831- | Straight | • Special stainless steel, nonmagnetic, non-rusting, acid-proof, neat-resistant | General purpose use in microelectronics, medical and laboratories | 4.724 in | 0.53 oz | - | | Stainless Steel | Flat Round | | | | | | |
| | | | | | 120 mm | 15 g | | , | 31861 | | | | | | | |
| 3CSA | 3564 | Straight Straight Straight Straight | Straight | Straight | Straight | Straight | Straight | Straight | Straight | Straight | components or wires Special stripless steel non-magnetic non-rusting solid proof heat registers. medical and laboratories | 4.331 in | 0.39 oz | | Stainless Steel | Fine Point |
| | | | and delicate work. | 110 mm | 11 g | | , , , , , , , , , , , , , , , , , , , | Otobi | | | | | | | | |
| 3SA | 2054 | Straight | | General purpose use in microelectronics, medical and laboratories | 4.724 in | 0.49 oz | - | | Stainless Steel | Fine Point | | | | | | |
| | | | Special stainless steel, non-magnetic, non-rusting, acid-proof, heat-resistant | | 120 mm | 14 g | | * | 0.001 | | | | | | | |
| 5SA | 5-58 | Straight | Precision tweezers with very pointed tips, suitable for very fine wires. Relieved shape facilitates excellent access to the most confined spaces Special stainless steel, non-magnetic, non-rusting, acid-proof, heat-resistant | For precision application work under a | 4.528 in | 0.42 oz | _ | | Stainless Steel | Fine Point | | | | | | |
| | | | | microscope | 115 mm | 12 g | | Y | Steel | | | | | | | |

For Tweezers information, please see

https://www.weller-tools.com/professional/USA/us/Top-Menu/Know+How+and+FAQ/Know-How+Erem/Tweezers:+Erem+impresses

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TWEEZERS

| Model | | Shape | Description | Key Applications | Length | Weight | Dental/ Ortho | Various Medical | Material | Head Size |
|-------|----------|---|--|---|----------|---------|------------------|--------------------|----------------|----------------|
| 5ASA | sist the | Rent | installing small components Bent shape facilitates access to confined spaces | For applications in biology, medicine, | 4.528 in | 0.42 oz | | | Stainless | Fine Point |
| SAGA | | Dent | | laboratory technology and microelectronics | 115 mm | 12 g | | V | Steel | The Folia |
| 7SA | | Bent | Precision tweezers, curved, relieved, with pointed tips. Excellent handling in confined spaces | For applications in biology, medicine, | 4.724 in | 0.53 oz | | | Stainless | Fine Point |
| 734 | | Delli | Bent shape facilitates access to confined spaces | laboratory technology and microelectronics | 120 mm | 15 g | | \ | Steel | Fille Foliit |
| AASA | AAS | Straight | raight components or wires microelectron | General purpose use in | 4.921 in | 0.56 oz | | Stainless | Fine Point | |
| AASA | | Suaigiit | | medical and laboratories | 125 mm | 16 g | | | Steel | Time Fourt |
| OOSA | 00% | Straight | Precision tweezers with pointed tips. Very robust. Suitable for standard applications, e.g. for assembly in electronics Special stainless steel, non-magnetic, non-rusting, acid-proof, heat-resistant | General purpose use in microelectronics, medical and laboratories Suitable for delicate standard applications and precision work on small components or wires | 4.724 in | 0.71 oz | | / | Stainless | Fine Point |
| OOOA | | ou.g | | | 120 mm | 20 g | | | Steel | |
| | 0008: | Chroimha | Model same as 00SA, but with serrated finger grips and inside-serrated tips | General purpose use in microelectronics, medical and laboratories Suitable for delicate standard applications and precision work on small components or wires | 4.724 in | 0.71 oz | | | Stainless | |
| OODSA | | Straight | for secure handling | | 120 mm | 20 g | | \ | Steel | Fine Point |
| 15AGW | | Cutting dia. 0.25 mm/.010 lnch. Delivers high-precision cut | Cutting tweezers with narrow oblique head. For soft wires up to dia. 0.25 mm/.010 lnch. | Suitable for cutting fine, | 4.528 in | 0.92 oz | | Carbon | Narrow Oblique | |
| IJAGW | 100 | | Delivers high-precision cuts Hardened cutting edges for long service life | soft wires and small components | 115 mm | 26 g | | Y | Steel | Harrow Obilque |
| 4ASA | | Straight | Relieved shape facilitates excellent access to the most confined spaces | For precision application | 4.331 in | 0.45 oz | | | Stainless | Very Fine |
| 4A3A | | Surgification - Special etainless etaal non-magnetic non-rusting acid-proof heat-resistant WUII | work under a microscope | 110 mm | 13 g | | \ | Steel | Very Fine | |

For Tweezers information, please see

https://www.weller-tools.com/professional/USA/us/Top-Menu/Know+How+and+FAQ/Know-How+Erem/Tweezers:+Erem+impresses

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