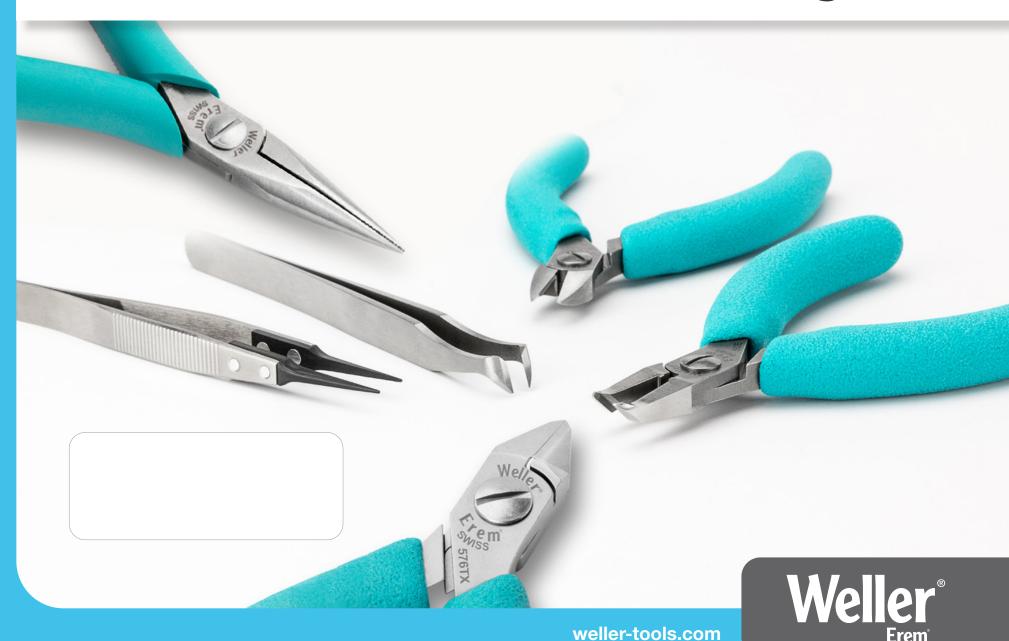


High-Precision Tools for Medical Device Manufacturing



Side cutters and tip cutters

FOR CRITICAL APPLICATIONS

For further information please see: https://www.weller-tools.com/professional/USA/us/Home/Erem

Built-in Weller-Erem Magic Spring

The Magic Spring system used in Weller-Erem precision tools is unique. It is integral to the cutting head and provides a constant closing and re-opening force.

It is highly reliable, makes the tools easy to use and reduces operator fatigue.



This self locking screw joint system gives a smooth cutting and opening action and ensures that there is no blade overlap or play.

- Smooth jaw action with no play
- Smooth cutting operation with no jaw overlapping

Induction-hardened

The cutting blades of Weller-Erem

by an induction-heating process.

High durability, thanks to special

cutters are hardened to Rockwell 63-65 HRc

cutting edges

material selection

from bright steel. The special tool steel is made using a unique Swiss processing technique.

strength and toughness to the tools to promote a long service life.

The bright tool steel gives additional

ESD-safe

The interchangeable foam-cushion handles are ESD-safe and are fitted as standard on all Weller-Erem cutters and pliers.

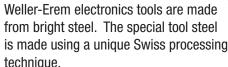
Special tool steel

Reduce costs thanks to long life

· Constant spring force

Guarantees more than

1 million operations







Weller-Erem cutting-edge

protection for tip cutters

stop system which prevents the

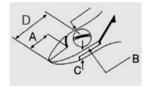
cutting edges from overlapping.

All tip cutters are fitted with a special

CUTTERS

		0.4	Description	V A 12 12 12		Dimer	nsions		Dental/	Cardio-	Typical	Tungsten-
	Model	Cut	Description	Key Applications	Α	В	C	D	Ortho	vascular*	Medical	Carbide Steel
503ETST	The state of the s		Tip cutter - angled wide head	Guide Wires, Stents, Catheters, Single/	0.354 in	0.433 in	0.236 in	0.748 in			Typical	
		Flush	- Tip Cutter - angleu wide rieau	Multiple Fillers, Lateral/ Internal Cuts	9 mm	11 mm	6 mm	19 mm		Y		٧
576TX	u July		Tip cutter -pointed relieved head The underside is relieved and facilitates optimm access even to extremely	Guide Wires, Stents, Catheters, Single/	0.433 in	0.433 in	0.236 in	0.748 in				
		Flush	hard-to-reach areas. The narrowest head shape.	Multiple Fillers, Lateral/ Internal Cuts	11 mm	11 mm	6 mm	19 mm		٧		٧
576TX-1	167		Side cutter - tapered head Jaws have straight edges and taper to a point	Guide Wires, Stents, Catheters, Single/	0.433 in	0.433 in	0.236 in	0.011 in				
		Flush	Head shape allows access to difficult to reach areas but reduces the cutting capacity in comparison to the same size oval head cutter	Multiple Fillers, Lateral/ Internal Cuts	11 mm	11 mm	6 mm	19 mm		Y		٧
595T	W. J.		Side cutter - tapered head The jaws of the cutter have straight edges and taper to a point This has deepen and taper to a point	Hard Wire - Stainless Steel 303-316, MP35N,	0.472 in	0.433 in	0.236 in	0.748 in		✓		
		Semi-Flush	This head shape allows access to difficult to reach areas but reduces the cutting capacity in comparison to the same size oval head cutter.	Stents	12 mm	11 mm	6 mm	19 mm				Y
599TF			Side cutter - oval head		0.472 in	0.433 in	0.236 in	0.748 in				
		Flush	Fits all cutting applications where easy access is given		12 mm	11 mm	6 mm	19 mm		Y		٧
599TFO			Side cutter High precision for optical fibres	Stainless Steel Coil Wires, Kevlar®,	0.472 in	0.43 in	0.24 in	0.748 in				
		Semi-Flush	 Ideal for Kevlar[®] silks, Vectran[™] sheated wires, optical fibres and small stainless wires. 	Vectran™ Braided Wires, Fiber Optics	12 mm	11 mm	6 mm	19 mm		Y		٧
E147A	-10		Side cutter with compound action Side cutter with compound action	Guide Wires, Stents, Catheters, Single/	0.472 in	0.413 in	0.284 in	-				
		Semi-Flush	Intern	Multiple Fillers, Lateral/ Internal Cuts	12 mm	10.5 mm	7.2 mm	-	Υ	Y	Υ	
T622N			Side cutter – oval head	Guide Wires, Stents, Catheters, Single/	0.354 in	0.354 in	0.236 in	0.590 in				
		Flush	Fits all cutting applications where easy access is given	Multiple Fillers, Lateral/ Internal Cuts	9 mm	9 mm	6 mm	15 mm		Y	Y	Y

^{*} Includes production of catheters, stents, pace makers, etc.



A = length of cutting edges

B = head widh

C = head thickness

D = head length

For further information please see:

 $\verb| https://www.weller-tools.com/professional/USA/us/Weller+Erem/Cutters| \\$



CUTTERS

	Model	Cut	Description	Koy Applications		Dime	nsions		Dental/	Cardio-	Typical	Tungsten- Carbide
	Wodel		Description	Key Applications	A	В	C	D	Ortho	vascular*	Medical	Steel
622NB 2622NB			Side cutter - pointed relived head Facilitates optimum access to extremely hard-to-reach areas		0.354 in	0.39 in	0.236 in	0.65 in				
		Flush	Pacinitates opunium access to extremely hard-to-reach areas		9 mm	9.8 mm	6 mm	16 mm				,
632NCF			Tip cutter - straight short relieved head High precision for optical fibres Suitable for precision cuts of soft materials (e.g. small silicone tubes precision	Soft materials only. Perfect for trimming silicone material,	0.354 in	0.354 in	0.236 in	0.590 in				
		Super Full Flush	connector seals, miniature ruber seals, soft synthetic parts) • High-precision working on SMD and micro-package contacts	miniature rubber seals or soft synthetic parts	9 mm	9 mm	6 mm	15 mm		V	٧	
2476TX1			Side cutter - tapered relieved head Series 2400 MagicSense model The jaws of the cutter have straight edges and taper to a point	Stainless Steel or Nickel Titanium Wires.	0.433 in	0.433 in	0.236 in	0.011 in				
	York .	Semi-Flush	This head shape allows access to difficult to reach areas but reduces the cutting capacity in comparison to the same size oval head cutter	Catheters, Coiled Wires	11 mm	11 mm	6 mm	19 mm		٧	Y	V
792E			Side cutter - pointed relieved head The underside is relieved and facilitates optimum access even in extremely	Micro electronics	0.472 in	0.433 in	0.236 in	0.748 in				
792E		Super Full Flush	hard-to-reach areas This is the narrowest head shape	WILLIO ELECTIONICS	12 mm	11 mm	6 mm	19 mm				
2422E			Side cutter - oval head Polyantard size fars in a ffew the bisheet cutting agreety.	Missa slastronica	0.472 in	0.433 in	0.236 in	0.748 in				
	Jan	Flush	Robust and size for size offers the highest cutting capacity This is the most widely used head shape	Micro electronics	12 mm	11 mm	6 mm	19 mm			V	

^{*} Includes production of catheters, stents, pace makers, etc.

For further information please see: https://www.weller-tools.com/professional/USA/us/Weller+Erem/Cutters



PLIERS DIMENSION DIAGRAM Applications 552S · Suitable for all types of insulation, Teflon®, Tefzel A = Jaw length and optical fibres. B = Width of tips · Unique precision for damage-free stripping of 0.82 in 0.24 in 0.24 in 0.43 in 0.354 in = Depth of fine wires. interchangeable blade All Types of Insulation, · Interchangeable blades Wire = Total height of both tips · Unlimited stripping length thanks to side stripping Teflon, Tefzel and Stripper G = Length of cutting blade . The required diameter is set by means of screws optical fibers. Non-reflecting surface G 21 mm · Screwdriver and key are included 11 mm 9 mm 6 mm 6 mm · Robust, high-precision tools for use in electronics and aeronautical engineering 2411PD 1.32 in 0.43 in 0.24 in 0.039 in 0.047 in A = Jaw length · Needle nose pliers with very precise and For miniature and B = Head width standard electronics. = head thickness Non-reflecting surface, ESD-safe E = Width of tips 33.5 mm 11 mm 6 mm 1.2 mm 1 mm = Total height of both 531E Tapered Forming and handling 0.91 in 0.43 in 0.24 in 0.2 in 0.12 in · Flat nose pliers with replaceable nylon jaws components while · Non-reflecting surface, ESD-safe, high grade preventing scratching tool steel and nicking for

23 mm

11 mm

6 mm

5 mm

3 mm

Ergonomically shaped handles

better grip and added safety

For high comfort.

For further information please see:

https://www.weller-tools.com/professional/USA/us/Weller+Erem/Pliers

Internal patented Weller-Erem Magic Spring

The Magic Spring system used in Weller-Erem precision tools is unique. It is integral to the cutting head and provides a constant closing and re-opening force. It is highly reliable, makes the tools easy to use and reduces operator fatigue.

- · Reduce costs thanks to long life
- · Constant spring force
- · Guarantees more than 1 million operations

WIDE VARIETY OF HEAD SHAPES •

miniature and

standard electronics.

Weller-Erem - Maximum **Opening Stop**

 Limits the cutting-edge tips from opening more than 5 mm/.197 Inch. The limited extent to which the handles can open prevents user hand fatique.

High-precision screw joint

This self-locking screw joint system gives a smooth cutting and opening action and ensures that there is no blade overlap or play.

- · Smooth jaw action with no play
- · No damaging of sensitive components

· Nylon jaws prevent nicking and scratching

COMFORTABLE AND FATIGUE-FREE WORKING.

Precision-ground jaws

The very precisely worked tips get a firm and sure grip on even the thinnest of parts.

The choice of high-quality materials and meticulous tempering are especially important during the manufacturing of these tweezers.

· Ground with the greatest precision

Special tool steel

Weller-Erem electronics tools are made from bright steel. They are not drop forged.

The special tool steel is made using a unique Swiss processing technique.

. The bright tool steel gives additional strength and toughness to the tools to promote a long service life.





The interchangeable foam-cushion handles are ESD-safe and are fitted as standard on all Weller-Erem cutters and pliers.



TWEEZERS

Model		Shape	Description	Key Applications	Length	Weight	Dental/ Ortho	Various Medical	Material	Head Size									
2ASARU	and the same	Straight/ Round	Straight/ Round • Coated tips for non-stick holding of self-adhesive parts	For handling sticky adhesive labels and	4.724 in	0.53 oz			SS w/ Teflon	N/A									
				ribbons.	120 mm	16 g		٧	Coated Tips										
5FSA,		Staight Pointed	Precision tweezers with extremely pointed tips for use in dissection procedures and working under a microscope	For use on soft	4.528 in	0.42 oz			Stainless Steel										
5MBS		otalgr otou	Relieved shape facilitates excellent access to the most confined spaces Stainless steel, robust tips, non-rusting, non-reflecting surface	materials.	115 mm	12 g		٧	Guinnoso Guos i										
15AGS		Narrow Oblique	Cutting tweezers with narrow oblique head Hardened cutting edges for long service life	Designed for cutting fine soft wires up to dia. 0.25	4.528 in	0.74 oz		1	Carbon Steel	.216 narrowed									
		Head • St	Suitable for cutting fine coff wires and small components	mm/.010 in. and small components.	115 mm	21 g				to a pt									
29Y			Non-reflecting surface	Suitable for stripping fine wires with PVC or Teflon® insulation.	4.724 in	0.78 oz			Stainless &										
Series					120 mm	22 g		٧	Carbon										
940AS		Ring-Shaped	Gripping tweezers with locking mechanism The ring-shaped tip provides for secure handling up to a tensile force of 5 kg Suitable as a ligature clamp in dentistry Can be disinfected and sterilized		4.724 in	0.60 oz			Stainless Steel										
													Gripping tweezers enable the user to hold and manipulate particularly fine wires with a diameter from 0.3 mm/.011 lnch or insulated optical fibres with a diameter of between 1.5 mm/.059 lnch and 5 mm/.197 lnch		120 mm	17 g	Y		Stainless Steel
7SA	5	Curved	Precision tweezers, curved, relieved, with pointed tips Bent shape facilitates access to confined spaces	For applications in biology, medicine,	4.724 in	0.53 oz			Stainless	Very Fine									
		0	Special stainless steel, nonmagnetic, non-rusting, acid-proof, heat-resistant	laboratory technology and microelectronics	120 mm	15 g		٧											
5SA	5-5A	Straight	Precision tweezers with very pointed tips, suitable for very fine wires Relieved shape facilitates excellent access to the most confined spaces Straight Straight	Micro electronics -	4.528 in	0.42 oz			Stainless	Very Fine									
			For precision work e.g. under a microscope		115 mm	12 g		Y	Antiacid	-									
258SA		Straight	Precision tweezers with pointed synthetic tips (PPS) and serrated finger grips for secure handling Relieved shape facilitates excellent access to the most confined spaces	Secure handling of components up to 480F and resistant to acid and	4.724 in	4.724 in 0.53 oz		Stainless Anti- acid w/ pointed	Fine Point										
		Special stainless steel, non-magnetic, non-rusting, acid-proof, heat-resistant resistant	molten solder - water resistant.	120 mm	15 g		synthetic tips												

For Tweezers information, please see

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TWEEZERS

Model		Shape	Description	Key Applications	Length	Weight	Dental/ Ortho	Various Medical	Material	Head Size						
04004			Precision tweezers with pointed synthetic tips (PPS) and serrated finger grips for secure handling Non-reflecting surface Suitable for delicate standard applications and precision work on small components or wires Special stailless steel non-magnetic non-rusting acid-proof heat-resistant	Microelectronics, medicine and laboratory technology. Secure han- dling of components up to 480F and resistant to acid and molten solder - water resistant.	5.118 in	0.71 oz				Division						
249SA		Straight			130 mm	20 g		V	Anti-Magnetic	Blunt						
M5S	M5-8	Straight	Micro-tweezers, very pointed tips, e.g. for precision work under a microscope Suitable for delicate standard applications and precision work on small	Microelectronics, medicine and labora- tory technology. For	3.150 in	0.21 oz			Stainless Steel	Very Fine						
			Stainless steel, robust tips, non-rusting, non-reflecting surface	precision electronic application work under a microscope	80 mm	6 g		Y		,						
3CSA	2054	Straight	Precision tweezers, standard model for delicate work Suitable for delicate standard applications and precision work on small components or wires	General purpose use in microelectronics,	4.331 in	0.39 oz	_		Anti-Magnetic							
			Special stainless steel, non-magnetic, non-rusting, acid-proof, heat-resistant	medical and laboratories	110 mm	11 g	¥									
1SA	1-57	Straight	Suitable for delicate standard applications and precision work on small components or wires	General purpose use in microelectronics, medical and laboratories	4.724 in	0.49 oz	-	1	Stainless Steel	Fine Point						
			Special stainless steel, non-magnetic, non-rusting, acid-proof, heat-resistant		120 mm	14 g			01001							
2ASA	2831-	Straight	• Special stainless steel, nonmagnetic, non-rusting, acid-proof, neat-resistant	General purpose use in microelectronics, medical and laboratories	4.724 in	0.53 oz	-		Stainless Steel	Flat Round						
					120 mm	15 g		,	31861							
3CSA	3564	Straight Straight Straight Straight	Straight	Straight	Straight	Straight	Straight	Straight	Straight	Straight	components or wires Special stripless steel non-magnetic non-rusting solid proof heat registers. medical and laboratories	4.331 in	0.39 oz		Stainless Steel	Fine Point
			and delicate work.	110 mm	11 g		, , , , , , , , , , , , , , , , , , ,	Otobi								
3SA	2054	Straight		General purpose use in microelectronics, medical and laboratories	4.724 in	0.49 oz	-		Stainless Steel	Fine Point						
			Special stainless steel, non-magnetic, non-rusting, acid-proof, heat-resistant		120 mm	14 g		*	0.001							
5SA	5-58	Straight	Precision tweezers with very pointed tips, suitable for very fine wires. Relieved shape facilitates excellent access to the most confined spaces Special stainless steel, non-magnetic, non-rusting, acid-proof, heat-resistant	For precision application work under a	4.528 in	0.42 oz	_		Stainless Steel	Fine Point						
				microscope	115 mm	12 g		Y	Steel							

For Tweezers information, please see

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TWEEZERS

Model		Shape	Description	Key Applications	Length	Weight	Dental/ Ortho	Various Medical	Material	Head Size
5ASA	sist the	Rent	installing small components Bent shape facilitates access to confined spaces	For applications in biology, medicine,	4.528 in	0.42 oz			Stainless	Fine Point
SAGA		Dent		laboratory technology and microelectronics	115 mm	12 g		V	Steel	The Folia
7SA		Bent	Precision tweezers, curved, relieved, with pointed tips. Excellent handling in confined spaces	For applications in biology, medicine,	4.724 in	0.53 oz			Stainless	Fine Point
734		Delli	Bent shape facilitates access to confined spaces	laboratory technology and microelectronics	120 mm	15 g		\	Steel	Fille Foliit
AASA	AAS	Straight	raight components or wires microelectron	General purpose use in	4.921 in	0.56 oz		Stainless	Fine Point	
AASA		Suaigiit		medical and laboratories	125 mm	16 g			Steel	Time Fourt
OOSA	00%	Straight	Precision tweezers with pointed tips. Very robust. Suitable for standard applications, e.g. for assembly in electronics Special stainless steel, non-magnetic, non-rusting, acid-proof, heat-resistant	General purpose use in microelectronics, medical and laboratories Suitable for delicate standard applications and precision work on small components or wires	4.724 in	0.71 oz		/	Stainless	Fine Point
OOOA		ou.g			120 mm	20 g			Steel	
	0008:	Chroimha	Model same as 00SA, but with serrated finger grips and inside-serrated tips	General purpose use in microelectronics, medical and laboratories Suitable for delicate standard applications and precision work on small components or wires	4.724 in	0.71 oz			Stainless	
OODSA		Straight	for secure handling		120 mm	20 g		\	Steel	Fine Point
15AGW		Cutting dia. 0.25 mm/.010 lnch. Delivers high-precision cut	Cutting tweezers with narrow oblique head. For soft wires up to dia. 0.25 mm/.010 lnch.	Suitable for cutting fine,	4.528 in	0.92 oz		Carbon	Narrow Oblique	
IJAGW	100		Delivers high-precision cuts Hardened cutting edges for long service life	soft wires and small components	115 mm	26 g		Y	Steel	Harrow Obilque
4ASA		Straight	Relieved shape facilitates excellent access to the most confined spaces	For precision application	4.331 in	0.45 oz			Stainless	Very Fine
4A3A		Surgification - Special etainless etaal non-magnetic non-rusting acid-proof heat-resistant WUII	work under a microscope	110 mm	13 g		\	Steel	Very Fine	

For Tweezers information, please see

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