



THREAD SIZE	Head Diameter (C)		Drive Size	LENGTH	RECOM. CLEAR. HOLE DIA.		DEPTH	
	MIN.	MAX.			MIN.	MAX.	MIN.	MAX.
2-56 UNC-2A	0.147"	0.172"	#1	1/8" TO 1" Incl.	0.091"	0.095"	0.035"	0.052"
* 4-40 UNC-2A	0.191"	0.225"	#1	3/16" TO 1" Incl.	0.125"	0.129"	0.050"	0.075"

TYPICAL CLEARANCE HOLE DETAIL

RECOMMENDED CLEARANCE HOLE DIAMETER

DEPTH

NOTES:
 1. ALL DIMENSIONS IN INCHES.
 2. TOLERANCE: PER ASME/ANSI B18.6.3

* NON-STANDARD ITEM

STANDARD SPECIFICATIONS & COMMON OPTIONS (HOW TO ORDER)
 STD. SCREW MATERIAL: TYPE 18/8 STAINLESS STEEL PER DFARS (OTHER MATERIALS AVAILABLE)
 STD. SCREW FINISH: NATURAL (PASSIVATED PER AMS2700 UNLESS OTHERWISE SPECIFIED)
 STD. O-RING MATERIAL: SILICONE RUBBER (SEE TABLE FOR O-RING OPTIONS)

SAMPLE CATALOG NO.		SFR4-40X1/4-2701-BLKOX 82°		COMMON OPTIONS		AVAILABLE O-RING MATERIALS		
SCREW TYPE	SFR	FLAT HEAD W/ CROSS RECESS DRIVE		SUFFIX	DESCRIPTION	Compound Suffix	Material	Service Temp.
THREAD	4-40	ENTER BASIC THREAD SIZE		-BLKOX	BLACK OXIDE PER MIL-C-13924, CLASS 4	-2701	Silicone Rubber	-150° F to 500° F -101° C to 260° C
	X			-NY	LOCKING NYLON PELLET	-2615	FluoroSilicone Rubber	-78° F to 450° F -61° C to 232° C
LENGTH	1/4	ENTER LENGTH		-LY	LOCKING NYLON STRIP	-5701	Viton A	-20° F to 400° F -29° C to 204° C
O-RING SUFFIX	-2701	ENTER FROM TABLE		-TP	LOCKING NYLON STD. PATCH	-4601	Buna N (NBR)	-65° F to 250° F -54° C to 121° C
OPTIONS	-BLKOX	ENTER FROM TABLE		-HTP	HIGH TEMP. LOCKING NYLON PATCH	-3701	Neoprene (EPR)	-65° F to 300° F -54° C to 149° C
						-7601	Ethylene Propylene (EPDM)	-65° F to 300° F -54° C to 149° C

A	ECO-17-0015: ADDED "HEAD DIAMETER" COLUMN FOR MINIMUM HEAD DIAMETER VALUES. DWN: DAN LAW CHKD: KF/KF/SM 12.07.17	08.24.17
REV.	DESCRIPTION	DATE

TOLERANCES UNLESS OTHERWISE NOTED .X ±0.1 .XXX ±0.005 .XX ±0.01 < ±1.0° RUBBER: RMA "A3" COMMERCIAL	TITLE: SEELSKREW®, FLATHEAD W/ CROSS RECESS DRIVE, 82°	ENG.	
		DWN.	DAN LAW 08.08.16
MAT'L: SEE SPECIFICATIONS & OPTIONS FINISH: SEE SPECIFICATIONS & OPTIONS		CHKD.	KF/FK 08.10.16
		SCALE	DWG. NO.
		NTS	SFR-0000-00-00 82°

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