

SPECIFICATIONS:	
STEPS PER REVOLUTION: 200	ROTOR INERTIA: 54 G-CM ² (0.29 OZ-IN ²) REF
STEP ANGLE: 1.8°	DETENT TORQUE: 122 G-CM (1.7 OZ-IN) MIN
STEP TO STEP ACCURACY: ±5 % [1], [2]	INSULATION CLASS: B
POSITIONAL ACCURACY: ±5 % [1], [3]	BEARINGS: ABEC 3, DOUBLE SHIELDED
HYSTERESIS: - %	WEIGHT: 230 G (8.0 OZ) APPROXIMATE
SHAFT RUNOUT: 0.03 T.I.R.	TEMP. RISE: 80 °C MAX. [8]
RADIAL PLAY: 0.02 MAX W/A .5KG RADIAL LOAD	OPERATING TEMP. RANGE: -20 TO +50 °C
END PLAY: 0.08 MAX W/A .5KG AXIAL LOAD	STORAGE TEMP. RANGE: -30 TO +70 °C
	RELATIVE HUMIDITY RANGE: 15 TO 85 %

HT17-269

REVISIONS				
ECO NO.	REV	DESCRIPTION	DATE	APPROVED
5976	A	INITIAL RELEASE	8/28/09	J KORDIK
6027	B	ROTOR INERTIA REVISED	12/11/09	J KORDIK
6090	C	STANDARDIZE ENCODER HOLES	3/29/10	J KORDIK
7446	D	REVISE NOTE 10	6/6/16	J KORDIK
7850	E	REVISE TAPPED HOLE DEPTHS	3/7/18	J KORDIK

SPECIFICATION CONNECTION	NUMBER OF PHASE	RESISTANCE PER PHASE OHM ±10%	INDUCTANCE PER PHASE mH ±20%	RATED CURRENT Amp	RATED VOLTAGE V	HOLDING TORQUE N.m Min
						[7]
BI-POLAR SERIES	2	48.0	54.0	0.28	13.4	0.24
BI-POLAR PARALLEL	2	12.0	13.5	0.57	6.8	0.24
UNI-POLAR	4	24.0	13.5	0.40	9.6	0.17

NOTES, UNLESS OTHERWISE SPECIFIED:

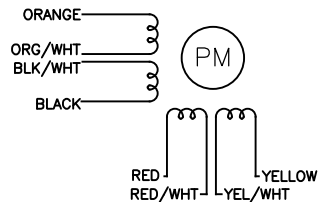
- [1] MEASUREMENTS MADE AT RATED CURRENT IN EACH PHASE.
- [2] BETWEEN ANY TWO ADJACENT STEP POSITIONS.
- [3] MAXIMUM ERROR IN 360°.
- 4. HIPOT 500 VAC, 60 Hz FOR ONE MINUTE.
- 5. LEADS: 8, 26 AWG, 7 STRAND MIN., UL AND CSA APPROVED, UL 3265 OR UL 1430.
- 6. INSULATION RESISTANCE: 100 MEGOHMS MIN AT 500 VDC.
- [7] AS MEASURED USING AN A.C. INDUCTANCE BRIDGE, AT 1KHz.
- [8] AS MEASURED BY THE CHANGE IN RESISTANCE METHOD, WITH RATED VOLTAGE APPLIED TO 2 PHASES; WITH MOTOR AT REST.
- [9] SHAFT OPTION: IF DOUBLE SHAFT REQUIRED ADD "D" TO END OF PART NUMBER, DOUBLE SHAFT REQUIRES ADDED HOLES FOR ENCODER OPTIONS.
- 10. THIS MOTOR IS MANUFACTURED IN COMPLIANCE WITH THE CURRENT EU RoHS DIRECTIVE.
- [11] MOTOR LABEL TO INCLUDE "ROHS" COMPLIANT, 'MADE IN (COUNTRY OF ORIGIN)' AND DATE CODE.

DRIVE SEQUENCE MODEL
BI-POLAR FULL STEP

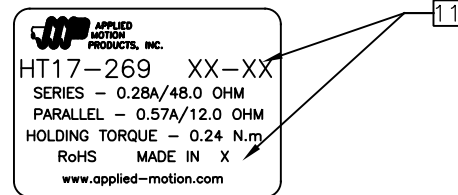
STEP	ORANGE & BLK/WHT	BLACK & ORG/WHT	RED & YEL/WHT	YELLOW & RED/WHT
1	+	-	+	-
2	-	+	+	-
3	-	+	-	+
4	+	-	-	+

CW(CLOCKWISE) AND CCW(COUNTER-CLOCKWISE) ROTATION
WHEN SEEN FROM THE FLANGE SIDE OF THE MOTOR

WIRING DIAGRAM

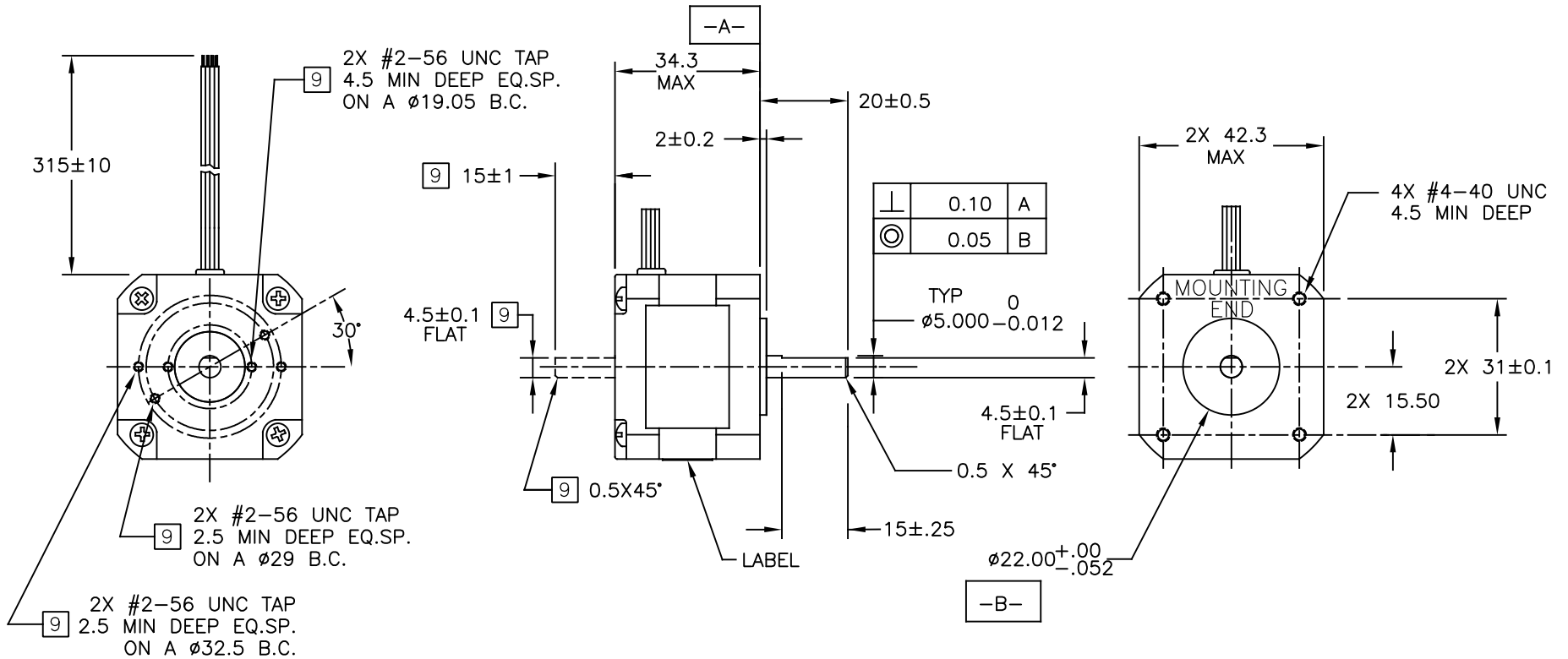


LABEL DETAIL



CONTRACT NO. -		APPLIED MOTION PRODUCTS, INC.			
APPROVALS	DATE	STEP MOTOR OUTLINE			
DRAWN <i>R. JONEZ</i>	8/20/09				
CHECKED		B	COMPUTER DATA BASE DRAWING	DWG NO. HT17-269	REV E
APPROVED			SCALE: NONE	SHEET 1 OF 2	

MOTOR DRAWING



TOLERANCES		THIRD ANGLE PROJECTION		APPLIED MOTION PRODUCTS, INC.	
DECIMALS: MM (INCH) X.XXX = ± (.005) X.XX = ±0.13 (.010) X.X = ±0.25 (.020) ANGLES: MACH. = ±5° CHAM. = ±5°				STEP MOTOR OUTLINE	
		APPROVALS	DATE	B	REV
		DRAWN <i>R. JONEZ</i>	<i>8/20/09</i>	DWG NO. HT17-269	E
		CHECKED		SCALE: NONE	SHEET 2 OF 2
COMPUTER DATA BASE DRAWING		APPROVED			

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