



SYMBOL DEFINITION		MISSING SYMBOLS	
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL (I) DOES NOT REQUIRE INSPECTION, IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWINGS.	TOTAL NO. OF INSPECTIONS REQUIRED	NO. MISSING SYMBOL NUMBER	15
	LAST NO. USED		6

DATE	TIME	BY	ZONE	REVISION HISTORY		ACTIONS	BY	DATE
				DESCRIPTION	BY			
09E209	R	01	-	DESIGN	1367509 WAS RELEASED AND RELEASED; 1367510 WAS RELEASED AND RELEASED; 1367511 WAS RELEASED AND RELEASED	448675	AMT	06/14/96
09L110	R	02	-	ALL PARTS - CREATED TOOL QUALIFICATION		411463	AMT	06/14/96
09A010	R	03	-	1367512 - REVISED MAT'L CALLOUT		417700	REVIEW	06/14/96
17A011	R	04	-	ALL PARTS - UPDATED PMW ATTRIBUTES		414999	JUN	06/14/96
09C012	R	05	-	ALL PARTS - REVISED MAT'L CALLOUT		417896	AMT	06/14/96
14M012	R	06	-	1367510 - UPDATED PMW ATTRIBUTES		418134	JUN	06/14/96

- NOTES
- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:  
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE WITH MODEL FOR PRECISE DIMENSIONS) - FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE WITH MODEL FOR PRECISE TOOL PATH DATA. SEALING RIBS ARE IDENTICAL.
  - PARTS ARE TO BE PACKAGED IN SEALED PLASTIC BAGS. GROSS WEIGHT INCLUDING CARTON IS NOT TO EXCEED 35 POUNDS.
  - ALL EQUIVALENT MATERIAL HAS TO MEET THE FOLLOWING SPEC:
    - 1) ORIGINAL ELONGATION 375% MIN
    - 2) FLUID ABE IN IPA-900 (ASTM #31 OIL FOR 70 HRS AT 150°C
    - CHANGE IN HARDNESS ±
    - CHANGE IN TENSILE ±
    - CHANGE IN ELONGATION ±
    - CHANGE IN VOLUME ±
    - 3) COMPRESSION SET AT 175°C FOR 22 HRS ±
    - 4) LIQUID SILICON MATERIAL (LSP)
    - 5) COLOR HAS TO BE APPROVED BY DELPHI PRODUCT ENGINEERING
    - 6) MATERIAL MUST EXCLUDE A NON-COMPATIBLE SILICON FLUID WITH
  - FOR USE IN CONNECTORS 1367509 AND 1367509 OR EQUIVALENT.
  - THIS PRODUCT IS NOT CATERGORIZED AS AN APPEARANCE ITEM. MINOR IMPERFECTIONS INCLUDING, BUT NOT LIMITED TO, FLOW MARKS, COLOR SLURRIES, GATE VESTIGES, AND SOFT FLASH THAT DO NOT AFFECT THE FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER DMP-4.7-CS-01.

**DELPHI**  
DELPHI PACKAGED ELECTRICAL-ELECTRONIC HYDRAULIC  
OPERATION ONLY DELTA PUMP-OPERATED 150 INJECTORS  
INTEGRATED SYSTEMS (ELECTRIC, HYDRAULIC)  
ALL DELPHI DELTA PUMP-OPERATED 150 INJECTORS  
ARE PATENTED IN MULTIPLE COUNTRIES

TAXI SEAL CEL BY PMW PAK

**13675509**

DELPHI PART NO. 13675509

REV 1.1

PART NO	REV	IN/P	STATUS	MATERIAL SPECIFICATION AND COLOR	VOLUME (cm³)	CABLE O.D.	A ±0.1	B ±0.1	D ±0.1
13675511	001	-	-	SILICONE - METHYLVINYL BLACK	1.300	5.4	6.5	4.7	7.3
13675514	002	-	-	SILICONE - METHYLVINYL RED-BROWN	0.901	9	10.2	8.4	11
13675513	002	-	-	SILICONE - METHYLVINYL BLUE	1.057	7.01	8.19	7	9.9
13675512	002	-	-	SILICONE - METHYLVINYL WHITE	1.164	6.63	7.75	5.9	8.5
13675510	002	AA	-	SILICONE - METHYLVINYL GRAY	1.384	4.94	5.79	3.8	6.4

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