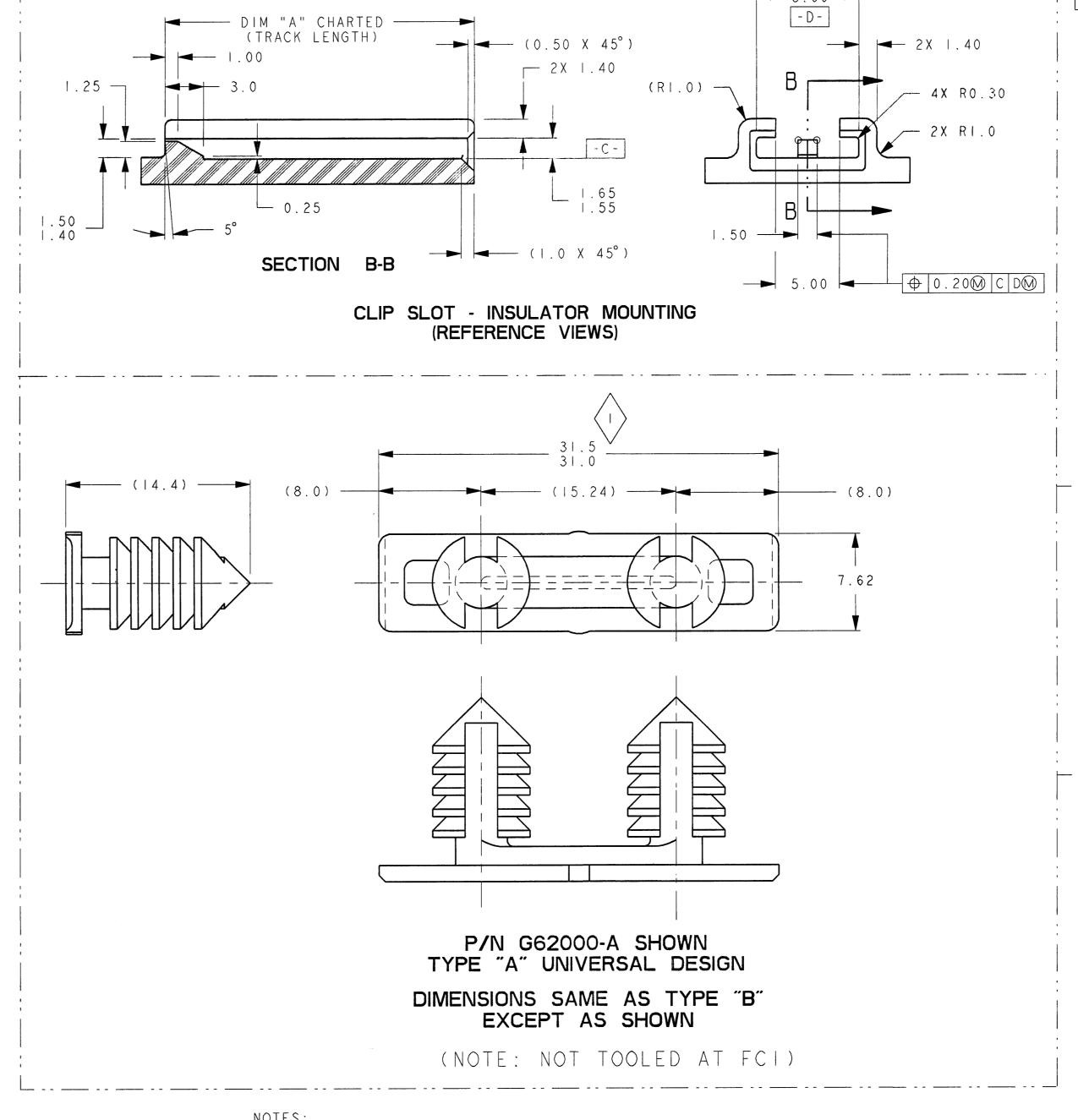


P/N 54200010 SHOWN TYPE "B" WITH FORWARD STOP



NOTES:

RECOMMENDED MTG HOLE DIA 6.60 +0.28/-0.13

(K) INDICATES IN-PROCESS INSPECTION FOR MANUFACTURING DIMENSION(S) OR SPECIFICATION(S) : 1

SOURCES SHOWN

I. PS-7300

MATERIAL: NYLON 6/6 IMPACT MODIFIED & STABILIZED BASF ULTRAMID A3Z HP PER DCA_MSDB4I CPN # 4741 COLOR: BLACK

CLIP MUST WITHSTAND A MINIMUM FORCE OF 130 NEWTONS TO PUSH THROUGH OR PULL BACK

ANNUAL QUALITY REQUIREMENTS: IT IS PERMISSIBLE TO PERFORM CONTINUOUS CONFORMANCE PER FCI SPECIFICATIONS #AQA-001 INSTEAD OF ANNUAL LAYOUT & ANNUAL PV REQUIREMENTS OF QS-9000 SECTION 2 & PF-9600

-POINT OF LAST RUN

27.0/23.8	Α	G62000-A	(04707091)			
24.5/23.8	В	54200010				
DIM "A"	TVDE	PART NUMBER	PART NUMBER	REV DATE	REV	DRAWING NUMBER
DIM "A" TRACK LENGTH	TYPE	FCI	CUSTOMER			

REDRAWN AS G62000-CUST ON NEW TITLE BLOCK
ALL REPLACED G62001 REV BI,
MATERIAL A3Z HP CPN4741 WAS A3Z DRK SSS SSS 05-10-07 B3 9511 DRAWN BY CHK. BY APPR. BY CHANGE DESCRIPTION ECN-NUMBER DATE M-D-YY REVISION ZONE THIS DRAWING AND ALL OTHER INFORMATION CONTAINED THEREIN) IS PROPRIETARY AND THE PROPERTY OF FCI. This drawing may not be copied, reproduced or disclosed to any third party without the expressed written permission of FCI. TOLERANCES | PLACE DIM ±0.25 | MATERIAL : 2 PLACE DIM ±0.10 | ANGULAR DIM ±2 | 3RD ANGLE pro / eng. SEE NOTES DIMENSION IN DO NOT SCALE DRAWING TOOL NO. M-256 CUST ECO Loc. Code NA MILLIMETERS A DATE NAME CLIP-INSULATOR MOUNTING DBL X-MAS TREE G62000-CUST G62000-CUST | SCALE 4:1 FILE NAME

DRAWING NUMBER G62000-CUST REVISION B3 SHEET 1/1 APPROVAL LEVEL

ISOMETRIC VIEW

FULL SIZE VIEWS TYPE "B"

FULL SIZE VIEWS TYPE "A"

QUALITY ASSURANCE REQUIREMENTS PER DCA PS-7300: 1 < SPC DATA REQUIRED

PANEL THICKNESS 0.76MIN.

WIRING FABRICATORS MUST PURCHASE FROM

MUST CONFORM TO THE FOLLOWING DCA STANDARDS:

2. PS-6013

3. PS-9065

VENDOR MUST SUBIT FOR ENGINEERING APPROVAL LOCATION & TYPES OF PULLER RINGS, GATING, PARTING LINES & EJECTION PRIOR TO CONSTRUCTION OF TOOLING

FROM CONNECTOR

-CURRENT PRODUCTION TOOLING

DRAWN 05-09-07 RAJ KUMAR CHECKED 05-09-07 SUCHA SIAN (2.80MM IN-LINE CONN. SYS.) APPROVED 05-09-07 SUCHA SIAN ESR NO. 6243 CAT. NO.

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