



Series 513 Lo-PRO® file Socket w/Collet Contacts & Solder Pin Tails

FEATURES

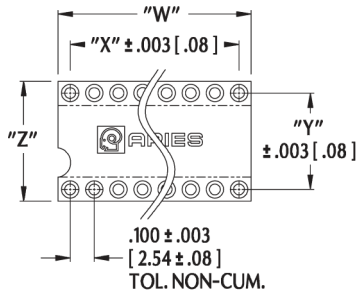
- Available with Solder Pin Tails
- Choose from Several Sizes and Plating Options
- For Wire Wrap Pins, see [Data Sheet 12012](#)

GENERAL SPECIFICATIONS

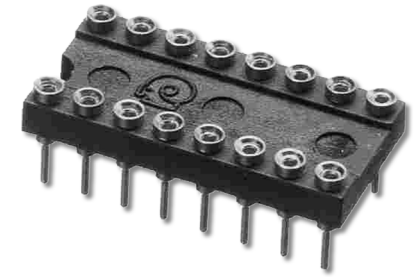
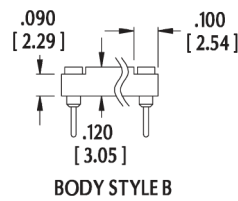
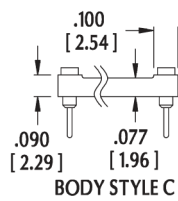
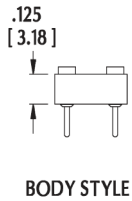
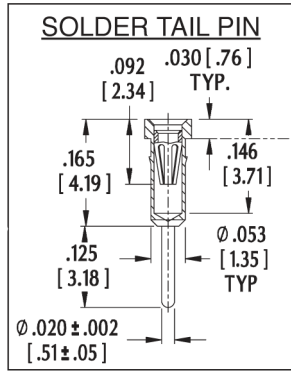
- **BODY MATERIAL:** Black UL 94V-0 glass-filled 4/6 Nylon
- **SHELL MATERIAL:** Brass 360 1/2-hard per UNS C36000 ASTM B16/B16M-05
- **SHELL PLATING:** 10μ [0.25μ] min. Au per MIL-G-45204 or 200μ [5.08μ] min. 93/7 Sn/Pb per ASTM B545 –OR– 200μ [5.08μ] min. Sn per ASTM B545 Type 1 over 100μ [2.54μ] min. Ni per SAE AMS-QQ-N-290B
- **4-FINGER COLLET MATERIAL:** BeCu per UNS C17200 ASTM B194-08
- **COLLET CONTACT PLATING:** 200μ [5.08μ] min. 93/7 Sn/Pb per ASTM B545 –OR– 200μ [5.08μ] min. Sn per ASTM B545 Type 1 –OR– 10μ [0.25μ] Au per MIL-G-45204 over 50μ [1.27μ] min. [1.27μ] Ni per SAE AMS-QQ-N-290 heavy 30μ [0.76μ]
- **CONTACT CURRENT RATING:** 3 amps
- **INSERTION FORCE:** 180g/pin, based on 0.018 [0.46] dia. test lead
- **WITHDRAWAL FORCE:** 90g/pin, based on 0.018 [0.46] dia. test lead
- **NORMAL FORCE:** 140g/pin, based on 0.018 [0.46] dia. test lead
- **OPERATING TEMPERATURE:** 221°F [105°C] Sn & Sn/Pb plating; 257°F [125°C] Au plating
- **ACCEPTS LEADS:** 0.015-0.025 [0.38-0.64] dia., 0.100-0.146 [2.54-3.71] long

MOUNTING CONSIDERATIONS

- **SUGGESTED PCB HOLE SIZE:** 0.030 ±0.002 [0.76 ±0.05] dia.



"W" = NO. OF PINS PER ROW x 0.100 [2.54]
 "X" = (NO. OF PINS PER ROW - 1) x 0.100 [2.54]



ORDERING INFORMATION

XX-X 513-XXXX

- Collet/Shell Plating Options
 10 = Au Collet/Sn Shell
 10H = 30μ" Au Collet/Sn Shell
 10T = Sn Collet/Sn Shell
 10TL = Sn/Pb Collet and Shell
 11 = Au Collet/Au Shell
 11H = 30μ" Au Collet/AuShell

Series

- Row-to-Row Spacing (Dim. "Y")
 2 = 0.200 [5.08]
 3 = 0.300 [7.62]
 4 = 0.400 [10.16]
 6 = 0.600 [15.24]
 9 = 0.900 [22.86]

No. of Pins
 (See Table)

| Centers "Y" | Dim. "Z" ±0.010 [0.254] | Body Style | Available Sizes |
|---------------|----------------------------|------------|-------------------------|
| 0.200 [5.08] | 0.300 [7.62] | A | 2 thru 10 |
| 0.300 [7.62] | 0.400 [10.16] | C B | 2 thru 20 22 thru 40 |
| 0.400 [10.16] | 0.500 [12.70] | C | 2 thru 22 |
| 0.600 [15.24] | 0.700 [17.78] | C B | 2 thru 40 42 thru 48 |
| 0.900 [22.86] | 1.000 [25.40] | B | 2 thru 64 |

ALL DIMENSIONS: INCHES [MILLIMETERS]
 ALL TOLERANCES: ±0.005 [0.13] UNLESS OTHERWISE SPECIFIED
 FOR COLLET SOCKETS WITH WIRE WRAP PINS, SEE [DATA SHEETS 12012](#)
 CONSULT FACTORY FOR OTHER SIZES AND CONFIGURATIONS

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2609 Bartram Road • Bristol, PA 19007-6810 USA
 TEL 215-781-9956 • FAX 215-781-9845
 WWW.ARIESELEC.COM • INFO@ARIESELEC.COM



12011
 Rev. 8.5
 1 of 1

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