



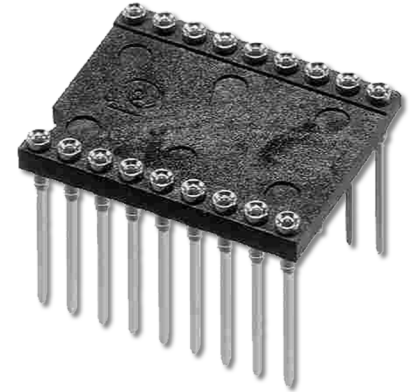
Series 503 Lo-PRO[®] file Socket w/Collet Contacts & Wire Wrap Pins

FEATURES

- Available with Solder Tail or Wire Wrap Pins
- Choose from Several Sizes and Plating Options

GENERAL SPECIFICATIONS

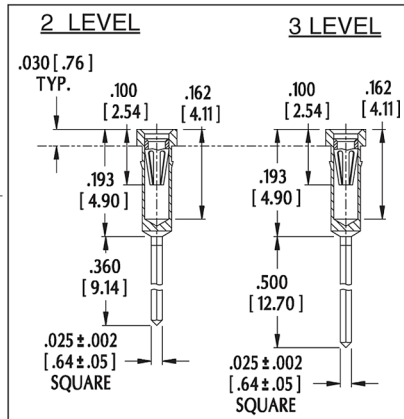
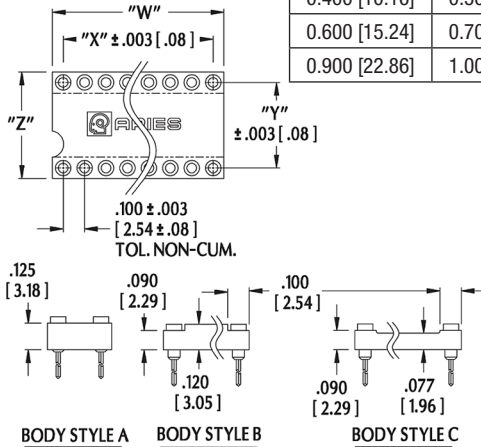
- **BODY MATERIAL:** Black UL 94V-0 glass-filled 4/6 Nylon
- **PIN BODY:** Brass 360 1/2-hard per UNS C36000 ASTM B16/B16M-05
- **PIN BODY PLATING:** 10 μ [0.25 μ] min. Au per MIL-G-45204 –OR– 200 μ [5.08 μ] min. 93/7 Sn/Pb per ASTM B545 or 200 μ [5.08 μ] min. Sn per ASTM B545 Type 1 over 100 μ [2.54 μ] min. Ni per SAE AMS-QQ-N-290B
- **4-FINGER COLLET CONTACT:** BeCu per UNS C17200 ASTM B194-08
- **CONTACT PLATING:** 30 μ [0.76 μ] Au per MIL-G-45204 over 50 μ [1.27 μ] min. Ni per SAE AMS-QQ-N-290B
- **CONTACT CURRENT RATING:** 3 amps
- **INSERTION FORCE:** 180g/pin, based on 0.018 [0.46] dia. test lead
- **WITHDRAWAL FORCE:** 90g/pin, based on 0.018 [0.46] dia. test lead
- **NORMAL FORCE:** 140g/pin, based on 0.018 [0.46] dia. test lead
- **OPERATING TEMPERATURE:** -67°F to 221°F [-55°C to 105°C] Sn; -67°F to 257°F [-55°C to 125°C] Au
- **ACCEPTS LEADS:** 0.015-0.025 [0.38-0.64] dia., 0.110-0.162 [2.79-4.11] long



MOUNTING CONSIDERATIONS

- **SUGGESTED PCB HOLE SIZE:** 0.045 \pm 0.002 [1.14 \pm 0.05] dia.

| Centers "Y" | Dim. "Z" | Body Style | Available Sizes |
|---------------|---------------|------------|-----------------------|
| 0.200 [5.08] | 0.300 [7.62] | A | 2 thru 10 |
| 0.300 [7.62] | 0.400 [10.16] | C, B | 2 thru 20, 22 thru 40 |
| 0.400 [10.16] | 0.500 [12.70] | C | 2 thru 22 |
| 0.600 [15.24] | 0.700 [17.78] | C, B | 2 thru 40, 42 thru 48 |
| 0.900 [22.86] | 1.000 [25.40] | B | 2 thru 64 |



ORDERING INFORMATION

XX-X 503-XX XX

Plating
 0 = Au Collet/Sn Shell
 0TL = Au Collet/Sn/Pb Shell
 1 = Au Collet/Au Shell

Termination
 2 = 2-level Wire Wrap
 3 = 3-level Wire Wrap

Series

Row-to-Row Spacing (Dim. "Y")
 2 = 0.200 [5.08]
 3 = 0.300 [7.62]
 4 = 0.400 [10.16]
 6 = 0.600 [15.24]
 9 = 0.900 [22.86]

No. of Pins
 (See Table)

ALL DIMENSIONS: INCHES [MILLIMETERS]
 ALL TOLERANCES: \pm 0.005 [0.13] UNLESS OTHERWISE SPECIFIED
 FOR COLLET SOCKETS WITH SOLDER PIN TAILS, SEE DATA SHEETS 12011
 CONSULT FACTORY FOR OTHER SIZES AND CONFIGURATIONS

CUSTOMIZATION: ARIES SPECIALIZES IN CUSTOM DESIGN AND PRODUCTION.
 SPECIAL MATERIALS, PLATINGS, SIZES, AND CONFIGURATIONS CAN BE
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12012
 Rev. 7.2
 1 of 1

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