



**4515**

## HSS-R Drill Bits for Metal with Industrial Pack

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### PRODUCT DETAILS

- Manufactured with rolled flutes for high elasticity and low risk of breakage
- Oxide coating reduces wear with good and rapid chip removal
- Drill bits have a cylindrical shank and are designed for use in drill stands and drill drivers
- High speed steel (HSS) drill for drilling in bronze, brass, carbon steel, cast iron and alloy steel
- Manufactured to DIN 338
- Tip angle 118°
- Industrial packaging

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## PRODUCT ATTRIBUTES

Product	<b>A</b>	<b>B</b>	<b>C</b>	<b>D</b>	 g
<b>4515-1.00-10P</b>	1.00 mm	34 mm	1.00 mm	12 mm	15 g
<b>4515-1.50-10P</b>	1.50 mm	40 mm	1.50 mm	18 mm	17 g
<b>4515-2.00-10P</b>	2.00 mm	49 mm	2.00 mm	24 mm	33 g
<b>4515-2.50-10P</b>	2.50 mm	57 mm	2.50 mm	30 mm	41 g
<b>4515-3.00-10P</b>	3.00 mm	61 mm	3.00 mm	33 mm	50 g
<b>4515-3.25-10P</b>	3.25 mm	65 mm	3.25 mm	36 mm	57 g
<b>4515-3.50-10P</b>	3.50 mm	70 mm	3.50 mm	39 mm	74 g
<b>4515-4.00-10P</b>	4.00 mm	75 mm	4.00 mm	43 mm	94 g
<b>4515-4.25-10P</b>	4.25 mm	75 mm	4.25 mm	43 mm	104 g
<b>4515-4.50-10P</b>	4.50 mm	80 mm	4.50 mm	47 mm	116 g
<b>4515-5.00-10P</b>	5.00 mm	86 mm	5.00 mm	52 mm	138 g
<b>4515-5.50-10P</b>	5.50 mm	93 mm	5.50 mm	57 mm	196 g
<b>4515-6.00-10P</b>	6.00 mm	93 mm	6.00 mm	57 mm	222 g
<b>4515-6.50-10P</b>	6.50 mm	101 mm	6.50 mm	63 mm	266 g
<b>4515-7.00-10P</b>	7.00 mm	109 mm	7.00 mm	69 mm	316 g
<b>4515-7.50-10P</b>	7.50 mm	109 mm	7.50 mm	69 mm	352 g
<b>4515-8.00-10P</b>	8.00 mm	117 mm	8.00 mm	75 mm	469 g
<b>4515-8.50-10P</b>	8.50 mm	117 mm	8.50 mm	75 mm	509 g
<b>4515-9.00-10P</b>	9.00 mm	125 mm	9.00 mm	81 mm	594 g
<b>4515-9.50-10P</b>	9.50 mm	125 mm	9.50 mm	81 mm	644 g
<b>4515-10.00-10P</b>	10.00 mm	133 mm	10.00 mm	87 mm	700 g
<b>4515-10.50-5P</b>	10.50 mm	133 mm	10.50 mm	87 mm	401 g
<b>4515-11.00-5P</b>	11.00 mm	142 mm	11.00 mm	94 mm	444 g
<b>4515-11.50-5P</b>	11.50 mm	142 mm	11.50 mm	94 mm	485 g
<b>4515-12.00-5P</b>	12.00 mm	151 mm	12.00 mm	101 mm	530 g
<b>4515-12.50-5P</b>	12.50 mm	151 mm	12.50 mm	101 mm	560 g
<b>4515-13.00-5P</b>	13.00 mm	151 mm	13.00 mm	101 mm	614 g

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