



**4515**

## HSS-R Drill Bits for Metal with Industrial Pack

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### PRODUCT DETAILS

- Manufactured with rolled flutes for high elasticity and low risk of breakage
- Oxide coating reduces wear with good and rapid chip removal
- Drill bits have a cylindrical shank and are designed for use in drill stands and drill drivers
- High speed steel (HSS) drill for drilling in bronze, brass, carbon steel, cast iron and alloy steel
- Manufactured to DIN 338
- Tip angle 118°
- Industrial packaging

**Follow the Fish!**



## PRODUCT ATTRIBUTES

| Product               | <b>A</b> | <b>B</b> | <b>C</b> | <b>D</b> |  g |
|-----------------------|----------|----------|----------|----------|---|
| <b>4515-1.00-10P</b>  | 1.00 mm  | 34 mm    | 1.00 mm  | 12 mm    | 15 g  |
| <b>4515-1.50-10P</b>  | 1.50 mm  | 40 mm    | 1.50 mm  | 18 mm    | 17 g  |
| <b>4515-2.00-10P</b>  | 2.00 mm  | 49 mm    | 2.00 mm  | 24 mm    | 33 g  |
| <b>4515-2.50-10P</b>  | 2.50 mm  | 57 mm    | 2.50 mm  | 30 mm    | 41 g  |
| <b>4515-3.00-10P</b>  | 3.00 mm  | 61 mm    | 3.00 mm  | 33 mm    | 50 g  |
| <b>4515-3.25-10P</b>  | 3.25 mm  | 65 mm    | 3.25 mm  | 36 mm    | 57 g  |
| <b>4515-3.50-10P</b>  | 3.50 mm  | 70 mm    | 3.50 mm  | 39 mm    | 74 g  |
| <b>4515-4.00-10P</b>  | 4.00 mm  | 75 mm    | 4.00 mm  | 43 mm    | 94 g  |
| <b>4515-4.25-10P</b>  | 4.25 mm  | 75 mm    | 4.25 mm  | 43 mm    | 104 g   |
| <b>4515-4.50-10P</b>  | 4.50 mm  | 80 mm    | 4.50 mm  | 47 mm    | 116 g   |
| <b>4515-5.00-10P</b>  | 5.00 mm  | 86 mm    | 5.00 mm  | 52 mm    | 138 g   |
| <b>4515-5.50-10P</b>  | 5.50 mm  | 93 mm    | 5.50 mm  | 57 mm    | 196 g   |
| <b>4515-6.00-10P</b>  | 6.00 mm  | 93 mm    | 6.00 mm  | 57 mm    | 222 g   |
| <b>4515-6.50-10P</b>  | 6.50 mm  | 101 mm   | 6.50 mm  | 63 mm    | 266 g   |
| <b>4515-7.00-10P</b>  | 7.00 mm  | 109 mm   | 7.00 mm  | 69 mm    | 316 g   |
| <b>4515-7.50-10P</b>  | 7.50 mm  | 109 mm   | 7.50 mm  | 69 mm    | 352 g   |
| <b>4515-8.00-10P</b>  | 8.00 mm  | 117 mm   | 8.00 mm  | 75 mm    | 469 g   |
| <b>4515-8.50-10P</b>  | 8.50 mm  | 117 mm   | 8.50 mm  | 75 mm    | 509 g   |
| <b>4515-9.00-10P</b>  | 9.00 mm  | 125 mm   | 9.00 mm  | 81 mm    | 594 g   |
| <b>4515-9.50-10P</b>  | 9.50 mm  | 125 mm   | 9.50 mm  | 81 mm    | 644 g   |
| <b>4515-10.00-10P</b> | 10.00 mm | 133 mm   | 10.00 mm | 87 mm    | 700 g   |
| <b>4515-10.50-5P</b>  | 10.50 mm | 133 mm   | 10.50 mm | 87 mm    | 401 g   |
| <b>4515-11.00-5P</b>  | 11.00 mm | 142 mm   | 11.00 mm | 94 mm    | 444 g   |
| <b>4515-11.50-5P</b>  | 11.50 mm | 142 mm   | 11.50 mm | 94 mm    | 485 g   |
| <b>4515-12.00-5P</b>  | 12.00 mm | 151 mm   | 12.00 mm | 101 mm   | 530 g   |
| <b>4515-12.50-5P</b>  | 12.50 mm | 151 mm   | 12.50 mm | 101 mm   | 560 g   |
| <b>4515-13.00-5P</b>  | 13.00 mm | 151 mm   | 13.00 mm | 101 mm   | 614 g   |

**Follow the Fish!**



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