



Specification of Li-polymer Rechargeable Battery

Model No.: LP-403451-1S-2

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1. Scope

This specification describes the definition, technical requirement, testing method, warning and caution of the Lithium ion polymer rechargeable battery.

2. Product Model

Battery type: Rechargeable Lithium-ion Polymer Battery

Battery Model: LP-403451-1S-2

3. Ratings

- 3.1. Nominal Capacity[at 0.2C]: 780mAh (min);
800mAh (typical)
- 3.2. Nominal Voltage: 3.7V (average voltage at 0.2C discharge)
- 3.3. Charging Voltage: 4.20V
- 3.4. Max. Charging Current: 0.5C(15°C ~ +45°C)
- 3.5. Charging Method: constant current constant voltage
- Standard Charge: 0°C~15°C 0.2C constant current charge to 4.2V, then constant voltage 4.2V charge till charged current declines to $\leq 0.02C$ (charging time 5.5~6.5hrs)
15°C~45°C 0.5C constant current charge to 4.2V, then constant voltage 4.2V charge till charged current declines to $\leq 0.02C$ (charging time: approx 3.5hrs)
- 3.6. Max. Continuous Discharge Current: 0.5C ($23 \pm 2^\circ C$)
- 3.7. Discharge Cut-off Voltage: 2.75V (limited by PCB)
- 3.8. Battery Dimensions (Refer to the attached drawing)
- 3.9. Battery Weight: $\leq 18g$
- 3.10. Operating Temperature
- Discharge: -20°C ~ +60°C (0.2C discharge current, recommend -0~45°C)
- Charging: 0°C ~ +45°C
- Storage in a 50% charged state
- | Temperature range | Duration | Typ. Capacity recovery |
|-------------------|----------|------------------------|
| -20°C - +60°C | 1month | 80%(expected) |
| -20°C - +45°C | 3months | 80%(expected) |
| -20°C - +25°C | 1year | 80%(expected) |

The storage voltage should keep voltage state in the factory, over long storage periods cells should be cycled every 90 days, The method is to do a charge-discharge cycle with standard method.

4. Battery Performance

4.1. Visual Inspection

There shall be no such defects as remarkable scratches, cracks, leakage or deformations.

4.2. Test Condition

4.2.1. Standard Test Condition

Test new cells within one month after shipment from our factory and the cells shall not be cycled over five times before the tests.

All the tests in this specification shall be conducted in an ambient temperature of $25^{\circ}\text{C} \pm 5^{\circ}\text{C}$ under a humidity of 25% to 85%, unless otherwise specified.

4.2.2 Measuring Instrument or Apparatus

4.2.2.1. The dimension measurement shall be implemented by instruments with equal or more precision of 0.01mm.

4.2.2.2 Standard class specified in the national standard or more sensitive class having inner impedance more than $10\text{k}\Omega/\text{V}$.

4.2.2.3 Impedance shall be measured by a sinusoidal alternating current method (1kHz LCR meter).

4.2.2.4 The current measurement shall be implemented by instrument with equal to more precision scale of $\pm 0.1\%$ and the constant voltage precision should be implemented with $\pm 0.5\%$, and the timing precision should be not below $\pm 0.1\%$.

4.2.2.5 The temperature measurement shall be implemented by instrument with equal or more precision seal of $\pm 0.5^{\circ}\text{C}$.

4.3 Electrical Characteristics

4.3.1 Standard Charge

The cell shall be charged at a constant current of 0.2C ($0^{\circ}\text{C} \sim +15^{\circ}\text{C}$) to 4.2V and then at constant voltage of 4.2V with a charging time of 6.5 hours or 0.02C cut off.

The cell shall be charged at a constant current of 0.5C ($15^{\circ}\text{C} \sim +45^{\circ}\text{C}$) to 4.2V and then at constant voltage of 4.2V with a charging time of 5.5 hours or 0.02C cut off.

4.3.2 Rated Capacity (0.2C): 780mAh (minimum)

The capacity shall be measured at a discharge current of 0.2C and a cut-off voltage of 2.75V after the standard charge (Section 4.3.1.)

4.3.3 High Rate Discharge Capacity (1C): 85% (minimum) of Rated Capacity

The capacity shall be measured at a discharge current of 1C and a cut-off voltage of 2.75V after the standard charge (Section 4.3.1.)

4.3.4 Low Temperature Discharge Capacity (0°C): 80% (minimum) of Rated Capacity

The capacity shall be measured at a discharge current of 0.2C in an ambient temperature of $0^{\circ}\text{C} \pm 2^{\circ}\text{C}$ and a cut-off voltage of 2.75V after the standard charge (Section 4.3.1.)

4.3.5 Low Temperature Discharge Capacity (-10°C): 70% (minimum) of Rated Capacity

The capacity shall be measured at a discharge current of 0.2C in an ambient temperature of $-10^{\circ}\text{C} \pm 2^{\circ}\text{C}$ and a cut-off voltage of 2.75V after the standard charge (Section 4.3.1.)

4.3.6 High Temperature Discharge Capacity (60°C): 100% (minimum) of Rated Capacity

The capacity shall be measured at a discharge current of 0.2C in an ambient temperature of $60^{\circ}\text{C} \pm 2^{\circ}\text{C}$ and a cut-off voltage of 2.75V after the standard charge (Section 4.3.1.)

4.3.7. Storage Characteristics (25°C)

Capacity Retention: 85% (minimum) of Rated Capacity

Capacity Recovery: 90% (minimum) of Rated Capacity

The capacity retention shall be measured at a discharge current of 0.2C and a cut-off voltage of 2.75V after standard charge (Section 4.3.1.) and being stored for 28 days at $25^{\circ}\text{C} \pm 5^{\circ}\text{C}$. Then, the capacity recovery shall be measured at a discharge current of 0.2C and a cut-off voltage of 2.75V after standard charge (Section 4.3.1.).

4.3.8. Storage Characteristics (45°C)

Capacity Retention: 60% (minimum) of Rated Capacity

Capacity Recovery: 70% (minimum) of Rated Capacity

The capacity retention shall be measured at a discharge current of 0.2C and a cut-off voltage of 2.75V after standard charge (Section 4.3.1.) and being stored for 28 days at 45°C ± 5°C. Then, the capacity recovery shall be measured at a discharge current Of 0.2C and a cut-off voltage of 2.75V after standard charge (Section 4.3.1.)

4.3.9 Internal Impedance: 260mΩ(max)

The internal impedance shall be measured at a sine wave alternative current process of 1kHz after the standard charge.

4.3.10. Cycle Life :

The cycle life shall be conducted as the following procedures:

Step 1: charge the cell with the standard charge (as of section 4.3.1);

Step 2: discharge the cell at 0.2C to 2.75V,

Step 3: repeat Step 1 and Step 2 for 300 times.

The capacity after 300 cycles is expected to be equal to or more than 80% of the rated capacity.

4.3.11 Open Circuit Voltage: 3.6V ~ 3.9V as of shipment.

4.4 Mechanical Performance

4.4.1 Vibration Test: 95% (min) of Rated Capacity, No Leakage

After standard charge (Section 4.3.1.), the battery is vibrated with an amplitude of 0.8mm (1.6mm total maximum excursion) for 60 minutes in three mutually perpendicular directions. The vibration is performed between 10Hz and 55Hz at a rate of 1Hz per minute. After the completion of the vibration, the capacity shall be measured at a discharge current of 0.2C and a cut-off voltage of 2.75V

4.5 Environmental Performance

4.5.1 Thermal Shock Test: No Leakage, No Fire, No Explosion

The battery is stored at 75°C ± 5°C for 48 hours, moved to a temperature of -20°C ± 5°C within 5 minutes and stored for 6 hours after standard charge (Section 4.3.1.).

4.6 Safety Performance

4.6.1 Short Circuit Test: No Fire, No Explosion

After standard charge (Section 4.3.1.), the battery shall be subjected to a short-circuit condition with a wire of resistance less than 50mΩ for 1 hour.

4.6.2 Overcharge Test: (with a PCM) No Fire, No Explosion

After standard charge (Section 4.3.1.), the battery shall be charged at 1C /12V For 3.0 hrs.

4.6.3 Thermal Exposure Test No Fire, No Explosion

After standard charge (Section 4.3.1.), the battery is placed in an oven and is heated up at a rate of 5°C until the temperature reaches 130°C. The oven shall be maintained at 130°C for 60 minutes.

5. Delivery Condition: about 30% charged for air shipment.

6. Lithium Ion Polymer Battery Handling Guideline

6.1 In case of contacting the materials from a damaged or ruptured cell or battery:

Eye contact: Washing immediately with plenty of water and soap or for at least 15 minutes.
Get medical attention.

Skin Contact: Washing immediately with water and soap. Inhalation of Vented Gas:
Remove to fresh air. Get medical attention. Ingestion: Get medical attention immediately.

6.2 Keep away batteries from children.

6.3 The cells/ batteries are requested to be stored within a proper temperature range specified in this specification.

6.4 Do not store batteries in a manner that allows terminals to short circuit.

6.5 Do not place batteries near heating sources, nor exposed to direct sunlight for long periods.
Elevated temperatures can result in reduced battery service life.

6.6 Charging Battery

Use only approved chargers and procedures. Improperly charging a cell or battery may cause the cell or battery to flame or damage.

Charge the battery using the "CC/CV" or constant current /constant voltage method.

Do not charge the battery with a current or voltage higher than the specified maximum value in this specification. The absolute maximum charging voltage is 4.25V per cell.

Prohibit reverse charging of the battery. The battery must be connected correctly.

6.7 Discharging Battery

Discharge battery at the max current specified in this specification. If you plan to discharge battery at a higher current than the max current, please consult us.

Avoid discharge the battery below 2.75V for each cell.

Do not over-discharge the battery. Over-discharging can damage the performance of the battery. It should be noted that the cell/battery would be at an over-discharged state by its self-discharge characteristics in case the cell is not used for long time. In order to prevent over-discharging, the cell/battery shall be charged periodically to maintain between 3.6V and 3.9V.

6.8 Operation Temperature

The battery shall be operated (stored, charged and discharged) in the temperature specified in This specification.

6.9 Cell/Battery Protection Circuit Module (PCM)

The cell/battery must be equipped with a PCM that protects the cell/battery from overcharging, over-discharging and over-current.

6.10 Battery Short Circuit

Do not short-circuit a battery. A short circuit can result in over-heating of the terminals and provide an ignition source. More than a momentary short circuit will generally reduce the cell or battery service life and can lead to ignition of surrounding materials or materials within the cell or battery if the seal integrity is damaged. Extended short-circuiting creates high temperature in the cell and at the terminals. Physical contact to high temperatures can cause skin burns. In addition, extended short-circuit may cause the cell or battery to flame.

6.11 Prohibit reversing cell polarity within a battery assembly.

6.12 The cell edge of the heat seal zone is electrically conductive. Avoid the edge cross battery

terminals, PCB, or conductive surfaces.

6.13 Do not bend, fold or fall the battery or part of the battery. It may cause the battery be damaged and result in the battery swelling, leaking, explosion or ignition

6.14 Do not open or manipulate the folded cell edge.

6.15 Do not bend or fold the sealing edge. And do not tear off the sealing film.

6.16 Battery Pack Design

The battery housing should have sufficient mechanical strength.

No sharp edge components shall be inside the battery housing. The sharp edge may destroy the cell packaging.

No cell movement is allowed in the battery housing.

The ultrasonic head shall not directly/ or indirectly pressed the cell if you need to enclose the battery housing by ultrasonic method. Please consult us for designing the ultrasonic head. Avoid designing airtight battery housing.

6.17 Battery Assembly

We recommend ultrasonic welding or spot welding to connect battery with PCM or other parts. If you employ manual solder method to connect tab with PCM, please pay attention to the followings:

Use a solder with temperature controlled and ESD.

Soldering temperature should not exceed 300°C.

Soldering time should not be longer than 3s.

Soldering times should not exceed 5 times.

Keep battery tab cold down before next time soldering.

Do not directly heat cell body. It may cause the battery be damaged by heat above 90°C

6.18 Battery Disassembly

Never disassemble a battery.

Should a battery unintentionally be crushed, thus releasing its contents, rubber gloves must be used to handle all battery components. Avoid inhalation of any vapors that may be emitted.

6.19 Do not mixed Batteries and Types. Avoid to use old and new cells or cells of different sizes, different chemistry or types in the same battery assembly.

6.20 Warranty

The warranty period is one year after the date of ex-factory. However, the manufacturer will not replace the battery free of charge even in the warranty period if the problem with the battery results from misuse rather than bad quality.

6.21 Other Warnings

Do not heat or dispose the battery into fire, water or other liquids.

Do not put the battery into microwave, washing machine or drying machine.

Do not use a damaged battery.

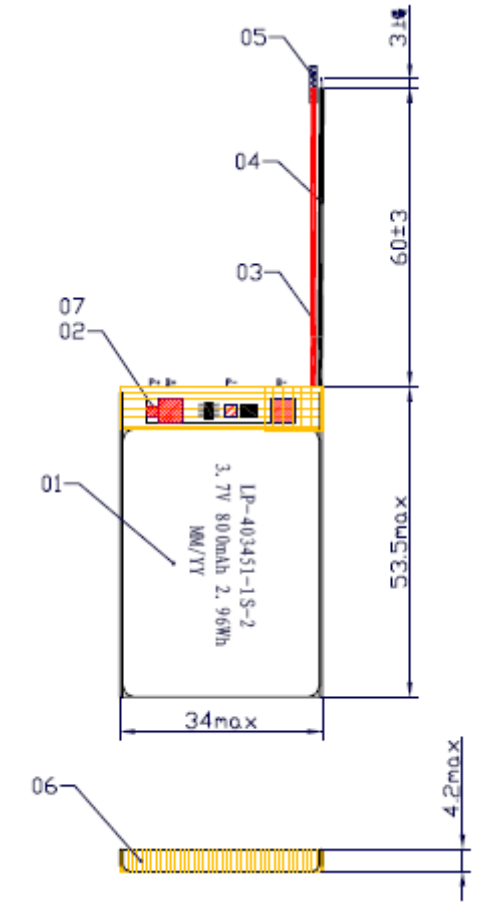
6.22 Others

7. Remarks

If any matter with this specification arises, it shall be revised by mutual agreements.

8. Drawing

No.	Part name	Model	Qty
01	Cell	403451P	1
02	PCM	341A 3.0V cut off	1
03	Red wire(P+)	UL1571 AWG28#	1
04	Black wire(P-)	UL1571 AWG28#	1
05	Heat shrink tube	Black	1
06	Insulating tape	Orange	2
07	Insulating tape	Orange	1



9. Data sheet for PCM

9.1. Electrical Characteristics (T=25°C)

No.	Item	Unit	Min	Typ	Max	
1	Over charge protection	Over charge protection voltage	V	4.305	4.280	4.255
		Delay time for over charge protection	S	0.96	1.2	1.4
2	Over discharge protection	Over discharge protection voltage	V	2.950	3.000	3.050
		Delay time for over discharge protection	mS	115	144	173
3	Over current discharge protection	Over current discharge protection testing values	A	1.0	2.2	4.0
		Delay time for over current protection	mS	7.2	9	11
4	Short circuit protection	Delay time for short circuit protection	uS	220	320	380
5	Power consumption of protection circuit	Power down	uA		1.2	2.0
		Operation	uA		4.0	8.0
6	PCM internal resistance		mΩ		45	65

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