

承 認 書

SPECIFICATION FOR APPROVAL

| | |
|---------------|---------------------|
| CUSTOMER: | 鹿鸣 |
| CUSTOMER P/N | |
| PART NO: | BCRHB127B-330M |
| DESCRIPTION: | SMD POWER INDUCTORS |
| PRODUCTS NO: | |
| PRODUCTS REV: | 1 |
| DATE: | 2018-7-13 |

| | | |
|-------------------------|--------------|------------------|
| PURCHASER CONFIRMED | | |
| | | |
| REMARK | | |
| | | |
| PROVIDER ENGINEER DEPT. | | |
| APPROVAL BY | CHECK BY | DRAWN BY |
| | <i>Yasir</i> | <i>chenlinli</i> |



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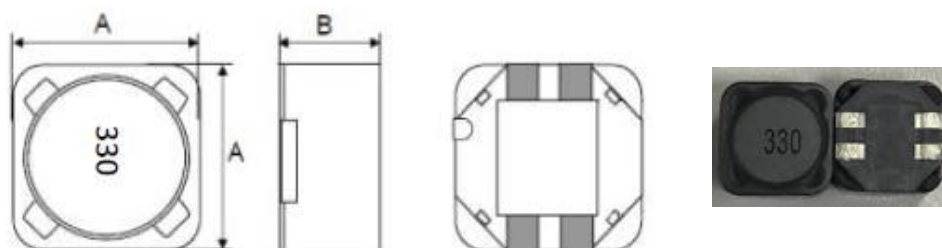
TEL NO:86-512-57823500 FAX NO:86-512-57823503 E-mail: kscy@taiwan-chengyang.com.tw

TEST DATA

DIMENSION&ELECTRIC CHARACTER

| | | | |
|--------------|--------------|------------|----------------|
| CUSTOMER: | 鹿鸣 | PART NO.: | |
| DESCRIPTION: | SMD INDUCTOR | SERIES NO: | BCRHB127B-330M |

1.SHAPE & DIMENSION (UNIT:mm)

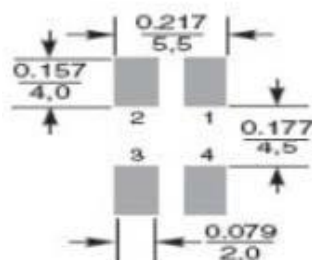


UNIT:mm

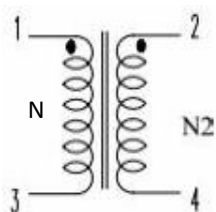
| | |
|---|---------|
| A | 12.5MAX |
| B | 8.5MAX |
| | |
| | |
| | |
| | |

2.RECOMMEND LAND PATTERN DIMENSIONS

PAD LAYOUT(MM):



ELECTRICAL SCHEMATIC:



N1、N2双线并绕

3.SPECIFICATIONS

ELECTRICAL SPECIFICATION

| MEAS. ITEM | SPEC. | TEST FREQ. | CONDITIONS |
|---------------|----------------------|---------------------|-------------------------|
| L1 | 33.0 μH ± 25% | 100KHz/0.25V | Ta=25°C , Idc=0A |
| Isat-1 | 3.00 A Max. | 100KHz/0.25V | ΔL/L ≥ -30% |
| DCR-1 | 136.0 mΩ Max. | | Ta=25°C |
| L2 | 33.0 μH ± 25% | 100KHz/0.25V | Ta=25°C , Idc=0A |
| Isat-2 | 3.00 A Max. | 100KHz/0.25V | ΔL/L ≥ -30% |
| DCR-2 | 136.0 mΩ Max. | | Ta=25°C |

- (1). All test data is referenced to 25°C ambient.
- (2). Operating Temperature Rangr-30°C to +100°C.
- (3). DC current(3.24A)that will cause an approximate ΔT of 40°C.
- (4). DC current(5.0A)that will cause Lo to drop approximately 30%.
- (5). The part temperature(ambient+temp rise)should not exceed 100°C under worst case operating conditions.Circuit design,component placement,PWB trace size and thickness,airflow and other cooling provisions all affect the part temperature part temperature should be verified in the end application.

APPROVED BY:

CHECKED BY: Yasir

DRAWN BY: chenlinli

KUNSHAN CHENG YANG ELECTRONICSCO.,LTDP

TEST DATA FOR PREPRODUCTION SAMPLE

B.O.M (物料清單)

品名(Part No.):BCRHB127B-330M

| 序号 NO. | 项目名称 Project name | 型号及规格 Type and specification | 制造商 manufacturers | 环保要求 EN. QU |
|-----------|----------------------|---------------------------------|----------------------|----------------|
| 1 | 磁芯(DRUM CORE) | TW40A DR10*7*6.2 STD | 天文 | RoHS |
| 2 | 磁环(RING CORE) | TW25A RI12.2*6.6*10.8T (无倒脚) | 天文 | RoHS |
| 3 | BASE | SC-DR9.8-6(LS-B008-1) | 硕诚(联诚备用) | RoHS |
| 4 | 线材(WIRE) | P180G1-0.35mm/21.5*2TS | 益利素勒 | RoHS |
| 5 | 胶水(GLUE) | S-9001-6G | 惠利 | RoHS |
| 6 | | TPG-X | 骐富 | RoHS |
| 7 | 锡条(SOLDER) | 107H | 千岛 | RoHS |
| 8 | 墨水(INK) | 精工油墨 | 精工 | RoHS |

APPROVED BY

CHECKED BY

PREPARED BY

Yasir

chenlinli

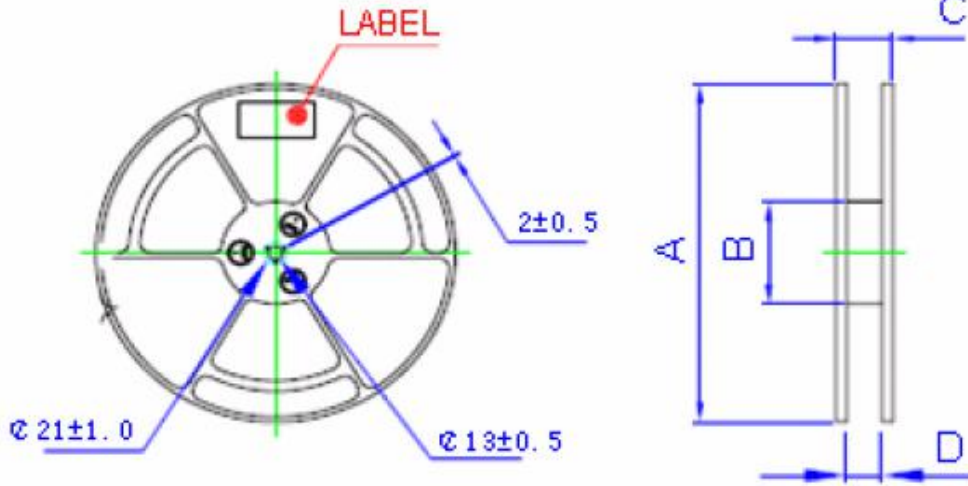
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TEST DATA FOR PREPRODUCTION SAMPLE

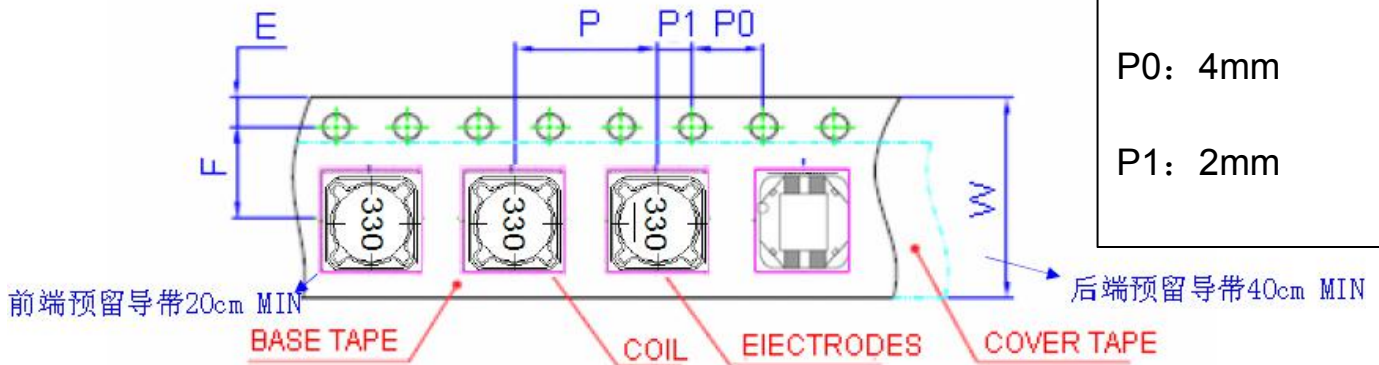
Packaging(包装)

| | |
|-----|--------|
| A: | 330mm |
| B: | 90mm |
| C: | 30.4mm |
| D: | 24.4mm |
| F: | 11.5mm |
| E: | 1.75mm |
| W: | 24.0mm |
| P: | 16mm |
| P0: | 4mm |
| P1: | 2mm |

Reel dimensions



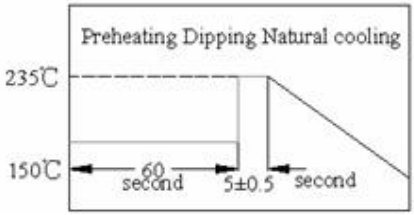
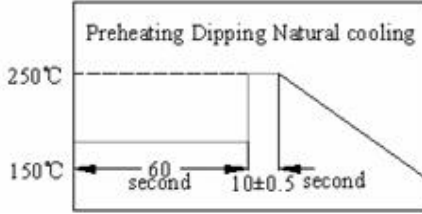
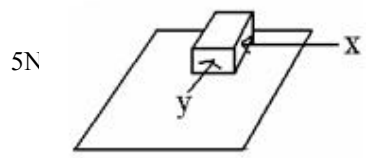
Tape dimensions

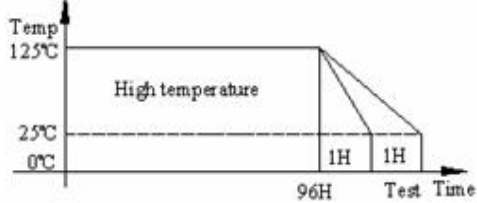
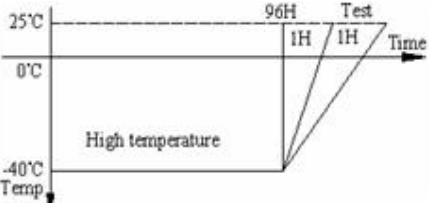
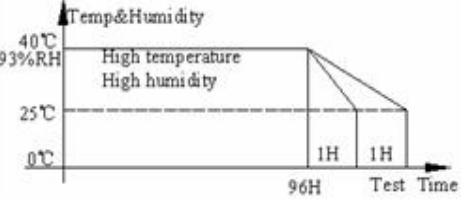
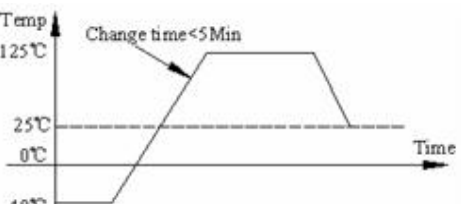


Packaging

| | | | |
|----------|--------|----|---------|
| NO | 一卷 | 每箱 | 整箱 |
| QUANTITY | 500PCS | 4卷 | 2000pcs |

| | | |
|-------------|------------|-------------|
| APPROVED BY | CHECKED BY | PREPARED BY |
| Zhoujiaming | Yasir | chenlinli |

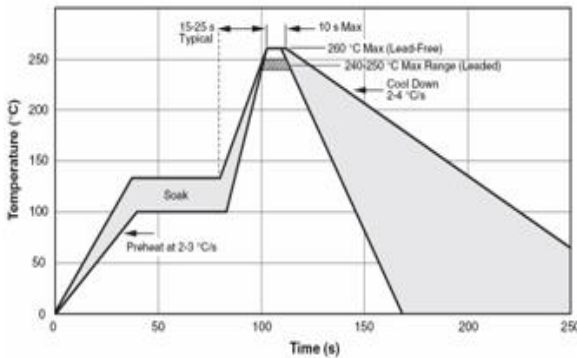
| | |
|---|--|
| Operation Temperature | -40°C to +125°C (Includes temperature when the coil is heated) |
| External Appearance | On visual inspection, the coil has no external defects. |
| Solder Ability Test | <p>More than 90% of terminal electrode should be covered with solder.</p> <p>1 After fluxing, component shall be dipped in a melted solder bath at 235°C ± 5°C for 5 ± 0.5 seconds.</p>  |
| Heat endurance of Soldering | <p>1. Components should have not evidence of electrical and mechanical damage.</p> <p>2. Inductance: within ±10% of initial value.</p> <p>3. Impedance: within ±10% of initial value.</p> <ul style="list-style-type: none"> ● Preheat: 150 ± 5°C 60 seconds. ● Solder temperature: 250 ± 5°C. ● Flux: rosin. ● Dip time: 10 ± 0.5 seconds.  |
| Terminal Strength | <p>After soldering of X,Y withstanding at below conditions .The terminal should not Peel off. (Refer to figure at below)</p>  |
| Insulating Resistance | Over 100MΩ at 100V D.C. between coil and core. |
| Dielectric Strength | No dielectric breakdown at 30V D.C. for 1 minute between coil and core. |
| Vibration Test | Inductance deviation within +10% after vibration for 1 hour. In each of three orientations at sweep vibration(10~55~10HZ)with 1.5mmP-P amplitudes |
| Drop test | Inductance deviation within +10% after being dropped once with 981m/s ² (100G) shock Attitude upon a rubber block method shock testing machine, in three different orientations |
| <p>v Application Notice/Handling</p> <p>1. Storage Conditions To maintain the solder ability of terminal electrodes: (1) Temperature and humidity conditions: less than 40°C and 70% RH. (2) Products should be used within 6 months. (3) The packaging material should be kept where no chlorine or sulfur exists in the air.</p> <p>2. Handling (1) Do not touch the electrodes(soldering terminals)with fingers as this may lead to deterioration of solderability. (2) The use of tweezers or vacuum pick-ups is strongly recommended for individual components. (3) Bulk handling should ensure that abrasion and mechanical shock are minimized.</p> | |

| TEST | Required Characteristics | Test Method/Condition |
|--|---|--|
| <p>High Temperature Storage Test</p> <p>Reference documents: MIL-STD-202G Method108A</p> | <p>1. No case deformation or change in appearance</p> <p>2. $\Delta L/L \leq 10\%$</p> <p>3. $\Delta Q/Q \leq 30\%$</p> <p>4. $\Delta DCR/DCR \leq 10\%$</p> |  <p>Temperature: $125^{\circ}\text{C} \pm 2^{\circ}\text{C}$ Time: 96 ± 2 hours. Tested not less than 1 hour, nor more than 2 hours at room.</p> |
| <p>Low Temperature Storage Test</p> <p>Reference documents: IEC 68-2-1A 6.1 6.2</p> | <p>1. No case deformation or change in appearance</p> <p>2. $\Delta L/L \leq 10\%$</p> <p>3. $\Delta Q/Q \leq 30\%$</p> <p>4. $\Delta DCR/DCR \leq 10\%$</p> |  <p>Temperature: $-40^{\circ}\text{C} \pm 2^{\circ}\text{C}$ Time: 96 ± 2 hours. Tested not less than 1 hour, nor more than 2 hours at room.</p> |
| <p>Humidity Test</p> <p>Reference documents: MIL-STD-202G Method103B</p> | <p>1. No case deformation or change in appearance</p> <p>2. $\Delta L/L \leq 10\%$</p> <p>3. $\Delta Q/Q \leq 30\%$</p> <p>4. $\Delta DCR/DCR \leq 10\%$</p> |  <p>1. Dry oven at a temperature of $40^{\circ}\text{C} \pm 2^{\circ}\text{C}$ for 96hours 2. Measurements At the end of this period 3. Exposure: Temperature: $40^{\circ}\text{C} \pm 2^{\circ}\text{C}$. Humidity: 93 ± 2hoys. 4. Tested while the chamber. 5. Tested not less than 1 hour. Nor more than 2 hours at room temperature.</p> |
| <p>Thermal Shock Test</p> <p>Reference documents: MIL-STD-202G Method107G</p> | <p>1. No case deformation or change in appearance</p> <p>2. $\Delta L/L \leq 10\%$</p> <p>3. $\Delta Q/Q \leq 30\%$</p> <p>4. $\Delta DCR/DCR \leq 10\%$</p> |  <p>First -40°C for 30 Minutes, last 125°C for 30 Minutes as 1 cycle. Go through 20 cycles.</p> |

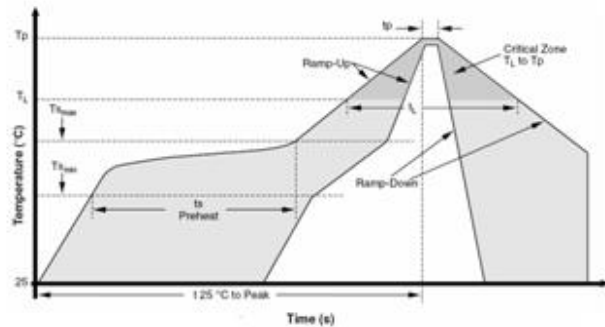
■ Application Notice/Handling

- (1) Temperature and humidity conditions : less than 40°C and 70% RH.
- (2) Products should be used within 6 months.
- (3) The packaging material should be kept where no chlorine or sulfur exists in the air.
- (4) Do not touch the electrodes (soldering terminals) with fingers as this may lead to deterioration of solder ability
- (5) The use of tweezers or vacuum pick-ups is strongly recommended for individual components.
- (6) Bulk handling should ensure that abrasion and mechanical shock are minimized.

TYPICAL WAVE SOLDER PROFILE FOR LEADED AND LEAD-FREE THROUGH-HOLE PACKAGES



TYPICAL IR REFLOW PROFILE FOR LEADED AND LEAD-FREE SURFACE MOUNT PACKAGES



IPC/JEDEC J-STD-020C, Figure 5-1

| Profile Feature | Sn-Pb Eutectic Assembly | Pb-Free Assembly |
|--|-------------------------|------------------|
| Average Ramp-Up Rate (Ts _{max} to Tp) | 3 °C/second max. | 3 °C/second max. |
| Preheat | | |
| ± Temperature Min (Ts _{min}) | 100 °C | 150 °C |
| ± Temperature Max (Ts _{max}) | 150 °C | 200 °C |
| ± Time (ts _{min} to ts _{max}) | 60-120 seconds | 60-180 seconds |
| Time maintained above: | | |
| ± Temperature (T _l) | 183 °C | 217 °C |
| ± Time (t _l) | 60-150 seconds | 60-150 seconds |
| Peak/Classification Temperature (Tp) | See Table 4.1 | See Table 4.2 |
| Time within 5 °C of actual Peak Temperature (tp) | 10-30 seconds | 20-40 seconds |
| Ramp-Down Rate | 6 °C/second max. | 6 °C/second max. |
| Time 25 °C to Peak Temperature | 6 minutes max. | 8 minutes max. |

Table 4. Classification Reflow Profiles (per IPC/JEDEC J-STD-020C, Table 5.2)

Note 1: All temperatures refer to top side of the package, measured on the package body surface.

| Package Thickness | Volume mm ³ <350 | Volume mm ³ ≥350 |
|-------------------|-----------------------------|-----------------------------|
| <2.5 mm | 240 +0/-5 °C | 225 +0/-5 °C |
| ≥2.5 mm | 225 +0/-5 °C | 225 +0/-5 °C |

Table 5. SnPb Eutectic Process – Package Peak Reflow Temperatures (per IPC/JEDEC J-STD-020C, Table 4.1)

| Package Thickness | Volume mm ³ <350 | Volume mm ³ 350-2000 | Volume mm ³ >2000 |
|-------------------|-----------------------------|---------------------------------|------------------------------|
| <1.6 mm | 260 + 0 °C * | 260 + 0 °C * | 260 + 0 °C * |
| 1.6 mm - 2.5 mm | 260 + 0 °C * | 250 + 0 °C * | 245 + 0 °C * |
| ≥2.5 mm | 250 + 0 °C * | 245 + 0 °C * | 245 + 0 °C * |

* Tolerance: Process compatibility is up to and including the stated classification temperature (this means Peak reflow temperature + 0 °C. For example 260 °C + 0 °C) at the rated MSL level.

Table 6. Pb-free Process – Package Classification Reflow Temperatures (per IPC/JEDEC J-STD-020C, Table 4.2)

Note 1: The profiling tolerance is + 0 °C, -X °C (based on machine variation capability) whatever is required to control the profile process but at no time will it exceed -5 °C. Process compatibility at the peak reflow profile temperatures as defined in Table 4.2.

Note 2: Package volume excludes external terminals (balls, bumps, lands, leads) and/or nonintegral heat sinks.

Note 3: The maximum component temperature reached during reflow depends on package thickness and volume. The use of convection reflow processes reduces the thermal gradients between packages. However, thermal gradients due to differences in thermal mass of SMD packages may still exist.

Note 4: Components intended for use in a "lead-free" assembly process shall be evaluated using the "lead-free" classification temperatures and profiles defined in Tables 4.1, 4.2 and 5.2 whether or not lead free.

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