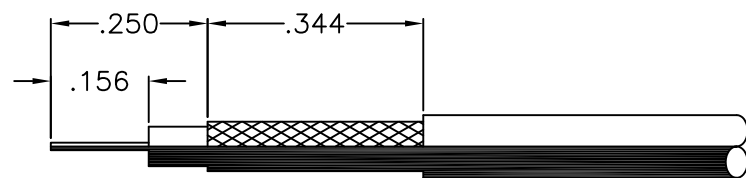
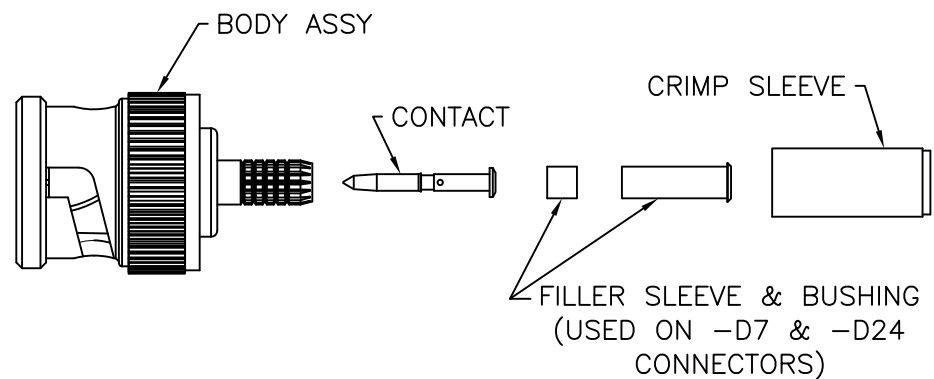


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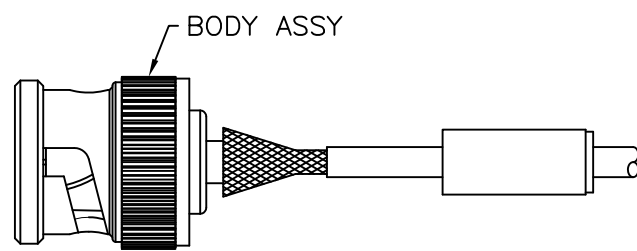
DWG NO. TAI-247 SH 1

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
C	ECO 53449	6/30/11	T. SCHIEBE
D	ECO 54014	1/27/12	T.KOHLER



CABLE STRIPPING DIMENSIONS

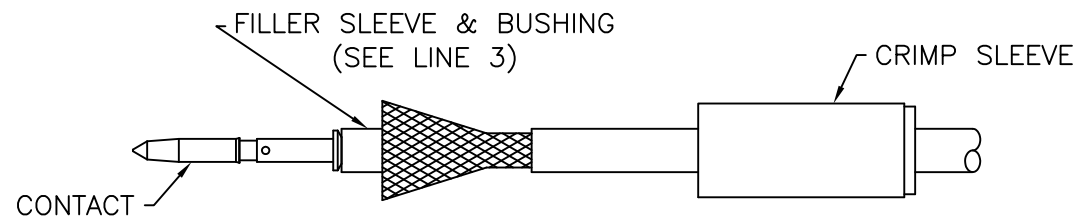
STEP 2



1. PUSH CABLE ASSEMBLY INTO BODY ASSEMBLY UNTIL CONTACT SNAPS INTO PLACE.
2. SLIDE CRIMP SLEEVE FORWARD OVER BRAID UP AGAINST BODY ASSY AND CRIMP IN PLACE (SEE CHART).

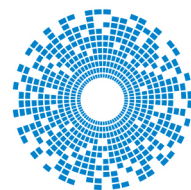
DESIGNED IN USA, COMPONENTS SOURCED FROM ONE OR MORE: TAIWAN, CHINA, USA

STEP 1



1. PLACE CRIMP SLEEVE ONTO CABLE WITH STEP LOCATED AS SHOWN.
2. STRIP CABLE AS SHOWN AND FLARE BRAID.
3. ON CONNECTOR NUMBERS -D7 & -D24 ONLY, SLIDE FILLER SLEEVE FULLY UNDER BRAID & BUSHING OVER CABLE DIELECTRIC.
4. CRIMP CONTACT IN POSITION SHOWN (SEE CHART).

DASH NO	CRIMP SLEEVE			CENTER CONTACT	
	HEX SIZE	DIE SET NO.	CAVITY POSITION	CAVITY POSITION	RECOMMENDED CRIMP TOOL
D1	.178	CD3-1	B	D	010-0097
D2	.255	CD3-21	B	C	010-0097
D3	.255	CD3-21	B	C	010-0097
D4	.290	CD3-21	A	C	010-0097
D5	.404	CD3-22	A	B	-
D6	.290	CD3-21	A	C	010-0097
D7	.178	CD3-1	B	D	010-0097
D8	.255	CD3-21	B	C	010-0097
D9	.255	CD3-21	B	C	010-0097
D10	.324	CD3-2	A	D	010-0097
D11	.255	CD3-21	B	C	010-0097
D12	.213	CD3-1	A	D	010-0097
D13	.344	CD3-3	A	C	-
D14	.255	CD3-21	B	C	010-0097
D15	.290	CD3-21	A	C	010-0097
D16	.404	CD3-22	A	B	010-0097
D17	.290	CD3-21	A	C	010-0097
D18	.290	CD3-21	A	C	010-0097
D19	.213	CD3-1	A	D	010-0097
D20	.255	CD3-21	B	C	010-0097
D21	.213	CD3-1	A	D	010-0097
D22	-	-	-	-	-
D23	.344	CD3-3	A	D	010-0097
D24	.178	CD3-1	B	D	010-0097
D25	.324	CD3-2	A	D	010-0097



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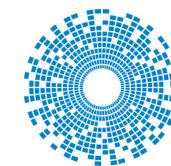
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T: +1 507.833.8822 F: +1 507.833.6287  
[cinch.com](http://cinch.com)

CAGE CODE 14949

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:

FRACTIONS	DECIMALS	ANGLES
±	.XX ±	±
	.XXX ±	
	.XXXX ±	

SIGNATURES	DATE
DRAWN BY M.SOURIPHONG	3/8/12
CHECKED BY T.SCHIEBE	7/6/11
APPROVED BY T.KOHLER	7/6/11
APPROVED BY	



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FULL CRIMP 75 OHM CONNECTORS TO FLEXIBLE COAXIAL CABLE

SIZE	CAGE CODE	DWG NO.	REV
B	14949	TAI-247	D
SCALE	N/A	DATE	9/6/05
		SHEET 1 OF 2	

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