

# 0RQB-50Y15x

## Isolated DC-DC Converter

The 0RQB-50Y15x is an isolated DC/DC converter providing 50 W of output power from a wide input range (24 V / 48 V / 72 V / 96 V / 110 V typical). Standard features include remote on/off, input under-voltage protection, output over-voltage protection, over current and short circuit protection.

This converter can also provide a 5 V / 5 mA auxiliary supply. When a large hold-up capacitor is added, the converter can still work up to 12ms when the input supply is interrupted.

Conformal coated PCB is used for environmental ruggedness.



### Key Features & Benefits

- 24/48/72/96/110 VDC Input
- 15 VDC @ 3.3A Output
- Reinforced Isolation
- High Efficiency
- Hold-Up Function
- Remote ON/OFF
- Conformal Coated
- Input Under-Voltage Lockout
- Input Under-Voltage Protection
- Output Over-Voltage Protection
- Over Current and Short Circuit Protection
- 5 V Auxiliary Supply at Primary Side
- Wide Input Range (24V/48V/72V/96V/110V typical)
- Approved to IEC/EN 62368-1
- Approved to CSA/UL 62368-1
- Class II, Category 2, Isolated DC/DC Converter (refer to IPC-9592B)

### Applications

- Industrial
- Railway

## 1. MODEL SELECTION

| MODEL NUMBER | OUTPUT VOLTAGE | INPUT VOLTAGE       | MAX. OUTPUT CURRENT | MAX. OUTPUT POWER | TYPICAL EFFICIENCY |
|--------------|----------------|---------------------|---------------------|-------------------|--------------------|
| 0RQB-50Y15L  | 15 VDC         | 24/48/72/96/110 VDC | 3.3 A               | 50 W              | 90% @110 V         |

**NOTE:** Add "G" suffix at the end of the model number to indicate Tray Packaging.

### PART NUMBER EXPLANATION

| 0                  | R           | QB          | - | 50           | Y           | 15             | L  | G                |
|--------------------|-------------|-------------|---|--------------|-------------|----------------|--|------------------|
| Mounting Type      | RoHS Status | Series Name |   | Output Power | Input Range | Output Voltage | Active Logic   | Package Type     |
| Through hole mount | RoHS        | 1/4th Brick |   | 50 W         | 14.4-154 V  | 15 V           | L- Active low, with baseplate<br>0- Active high, with baseplate<br>F- Active low, with flange<br>E- Active high, with flange | G – Tray package |

## 2. ABSOLUTE MAXIMUM RATINGS

| PARAMETER                              | DESCRIPTION   | MIN  | TYP | MAX  | UNITS |
|--|---|------|-----|------|-------|
| Continuous non-operating Input Voltage |   | -0.5 | -   | 200  | V     |
| Remote On/Off                          |   | -0.3 | -   | 15   | V     |
| Operating Temperature                  | Hot spot temperature, see Thermal Derating Curves section | -40  | -   | 105  | °C    |
| Storage Temperature                    |   | -55  | -   | 125  | °C    |
| Altitude                               |   | -    | -   | 5000 | m     |

**NOTE:** Ratings used beyond the maximum ratings may cause a reliability degradation of the converter or may permanently damage the device.

### 3. INPUT SPECIFICATIONS

All specifications are typical at 25°C unless otherwise stated.

| PARAMETER  | DESCRIPTION  | MIN  | TYP  | MAX  | UNIT |
|--|--|------|------|------|------|
| Operating Input Voltage 1                          | Fully functioning for long term operation.   | 24   |      | V    |      |
|  |  | 48   |      | V    |      |
|  |  | 14.4 | 72   | 154  | V    |
|  |  | 96   |      | V    |      |
| Operating Input Voltage 2                          | Fully functioning for 0.1s operation<br>Full function is not guaranteed but undamaged for 1s operation.                              | 110  |      | V    |      |
|  |  | 12.9 | -    | 14.4 | V    |
|  |  | 154  | -    | 200  | V    |
| Input Voltage Rising Slope                         |  | -    | -    | 2    | V/ms |
| Input Current (full load)                          |  | -    | -    | 4.5  | A    |
| Input Current (no load)                            | Vin=48V  | -    | 80   | 120  | mA   |
|  | Vin=110V   | -    | 50   | 75   | mA   |
| Remote Off Input Current                           |  | -    | -    | 40   | mA   |
| Input Reflected Ripple Current (rms)               | With simulated source impedance of 12uH, 5Hz to 20MHz. Use a 100uF/200V electrolytic capacitor with ESR=0.5ohm max, at 200kHz@20°C.. | -    | -    | 150  | mA   |
| Input Reflected Ripple Current (pk-pk)             |  | -    | -    | 500  | mA   |
| Turn-on Voltage Threshold                          |  | 12.5 | 13.5 | 14.4 | V    |
| Turn-off Voltage Threshold                         |  | 11   | 12   | 12.9 | V    |
| Over-voltage Recovery Threshold                    |  | 156  | 160  | 164  | V    |
| Over-voltage Shutdown Threshold                    |  | 162  | 165  | 168  | V    |
| Input L/C  | Inner inductance   | -    | 3.3  | -    | uH   |
|  | Inner capacitance, C <sub>total</sub>  | -    | 3.2  | -    | uF   |
| Input Capacitance                                  | Outside capacitance, typically electrolytic capacitors.  | 100  | -    | -    | uF   |
| Recommended input fast-acting fuse on system board | <b>CAUTION:</b> This converter is not internally fused. An input line fuse must be used in application.                              | -    | 15   | -    | A    |

#### 4. OUTPUT SPECIFICATIONS

All specifications are typical at nominal input, full load at 25°C unless otherwise stated.

| PARAMETER                          | DESCRIPTION  | MIN   | TYP | MAX   | UNIT |
|------------------------------------|--|-------|-----|-------|------|
| Output Voltage Set Point           |  | 14.76 | 15  | 15.24 | V    |
| Load Regulation                    |  | -     | -   | 50    | mV   |
| Line Regulation                    |  | -     | -   | 50    | mV   |
| Regulation Over Temperature        |  | -     | -   | ±100  | mV   |
| Output Ripple and Noise (Pk-Pk)    | With a 100uF ceramic and a 100uF electrolytic capacitors at output, Vin=48V                    | -     | 80  | 150   | mV   |
| Output Ripple and Noise (RMS)      |  | -     | 20  | 50    | mV   |
| Output Current Range               |  | 0     | -   | 3.3   | A    |
| Output DC Current Limit            | Enter a hiccup mode, non-latching.   | 3.6   | -   | 5     | A    |
| Rise Time                          |  | -     | -   | 70    | ms   |
| Output pre-bias Voltage            |  | 0     | -   | 3     | V    |
| Start-Up Time                      | Start up from Vin<br>Start up from remote on/off   | -     | -   | 1500  | ms   |
| Overshoot at Turn on               |  | -     | 0   | 3     | %    |
| Output Capacitance                 | Typically, 50% ceramic and 50% electrolytic capacitors.  | 200   | -   | 1000  | uF   |
| 5V Auxiliary Supply Source Current |  | -     | -   | 5     | mA   |
| <b>Transient Response</b>          |  |       |     |       |      |
| ΔV 50%~75% of Max Load             |  | -     | 300 | 400   | mV   |
| Settling Time                      | di/dt=0.1A/us, with a 100uF ceramic and a 100uF electrolytic capacitors near the brick output. | -     | 0.5 | 1     | ms   |
| ΔV 75%~50% of Max Load             |  | -     | 300 | 400   | mV   |
| Settling Time                      |  | -     | 0.5 | 1     | ms   |

## 5. GENERAL SPECIFICATIONS

| PARAMETER                        | DESCRIPTION   | MIN                                       | TYP | MAX        | UNIT     |
|----------------------------------|---|---|-----|------------|----------|
| Efficiency                       | Vin=24V, Iout=3.3A at 25°C  | -   | 87  | -          | %        |
|                                  | Vin=48V, Iout=3.3A at 25°C  | -   | 89  | -          | %        |
|                                  | Vin=110V, Iout=3.3A at 25°C   | -   | 90  | -          | %        |
| Switching Frequency              | 1st stage   | -   | 150 | -          | kHz      |
|                                  | 2nd stage   | -   | 250 | -          | kHz      |
| Over Temperature Protection      | Temperature measured at semiconductor component   | -   | 125 | -          | °C       |
| Over Voltage Protection (Static) | Enter a latching, non-hiccup mode   | -   | 17  | -          | V        |
| FIT                              | Calculated Per Bell Core SR-332 (Vin=48 V, Vo=12V, Io=4.2A, Ta = 40°C, FIT=10 <sup>9</sup> /MTBF) |   | -   | 195.2      | -        |
| MTBF                             |   |   | -   | 5.123      | Mhrs     |
| Weight                           | For baseplate version   | -   | 63  | -          | g        |
| Weight                           | For flange version  | -   | 71  | -          | g        |
| Dimensions (L × W × H)           | Baseplate version   | 2.30 x 1.45 x 0.59<br>58.42 x 36.83 x 15  |     | inch<br>mm |          |
|                                  | Flange version  | 2.386 x 2.20 x 0.59<br>60.60 x 55.88 x 15 |     | inch<br>mm |          |
| <b>Isolation characteristics</b> |   |   |     |            |          |
| Input to Output                  |   |   | -   | -          | 3000 Vdc |
| Input to Heatsink                |   |   | -   | -          | 3000 Vdc |
| Output to Heatsink               |   |   | -   | -          | 3000 Vdc |
| Isolation Resistance             | Test with 500 VDC   | 100M                                      | -   | -          | Ohm      |
| Isolation Capacitance            |   |   | -   | -          | 2200 pF  |

## 6. EFFICIENCY DATA

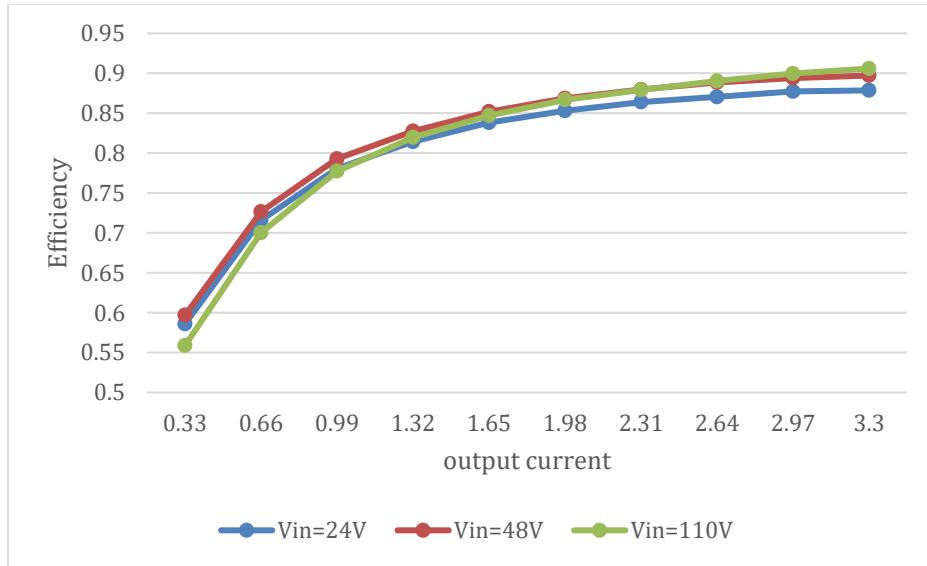


Figure 1. Efficiency data

## 7. REMOTE ON/OFF

| PARAMETER              | DESCRIPTION | MIN  | TYP | MAX | UNIT |
|------------------------|-------------|------|-----|-----|------|
| Signal Low (Unit On)   | Active Low  | -0.3 | -   | 0.8 | V    |
| Signal High (Unit Off) |             | 2.4  | -   | 15  | V    |
| Signal Low (Unit Off)  | Active High | -0.3 | -   | 0.8 | V    |
| Signal High (Unit On)  |             | 2.4  | -   | 15  | V    |
| Current Sink           |             | 0    | -   | 1   | mA   |

### Recommended remote on/off circuit for active low

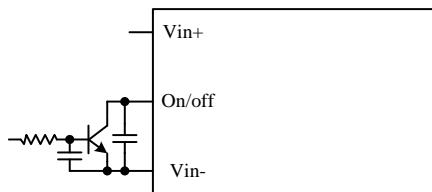


Figure 2. Control with open collector/drain circuit

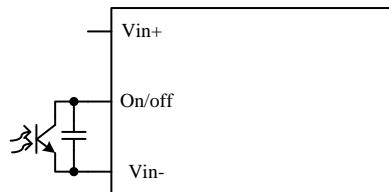


Figure 3. Control with photocoupler circuit

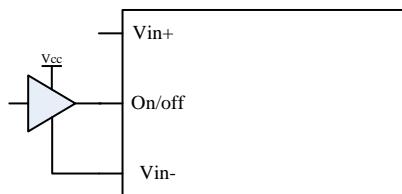


Figure 4. Control with logic circuit

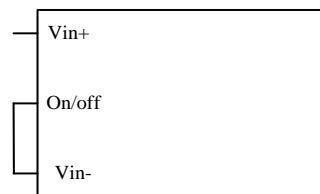


Figure 5. Permanently on

### Recommended remote on/off circuit for active high

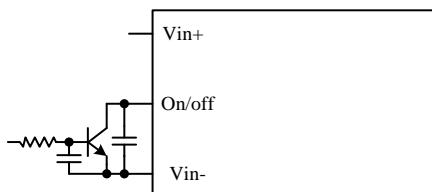


Figure 6. Control with open collector/drain circuit

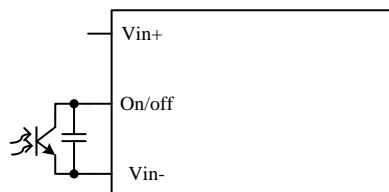


Figure 7. Control with photocoupler circuit

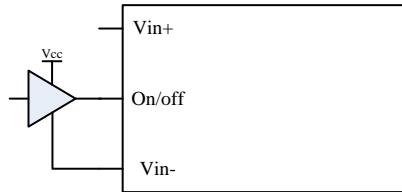


Figure 8. Control with logic circuit

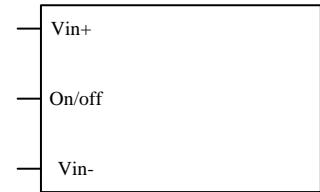


Figure 9. Permanently on

## 8. INPUT NOISE

Input reflected ripple current

Testing setup

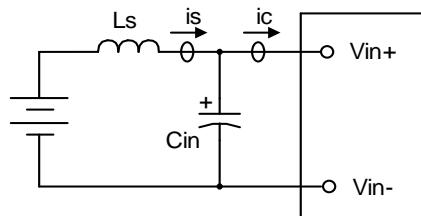


Figure 10.

Notes and values in testing.

is: Input Reflected Ripple Current

ic: Input Terminal Ripple Current

Ls: Simulated Source Impedance (12μH)

Cin: Electrolytic capacitor, should be as closed as possible to the power module to damped ic ripple current and enhance stability.

Recommendation: 100μF, ESR<0.5R @ 100 kHz, 20C

Below measured waveforms are based on above simulated and recommended inductance and capacitance

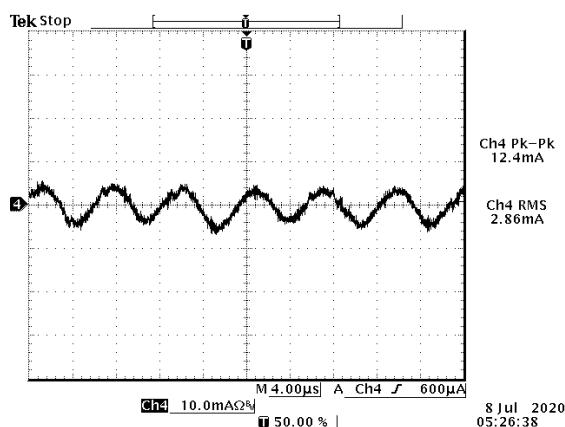


Figure 11. is (input reflected ripple current), AC component

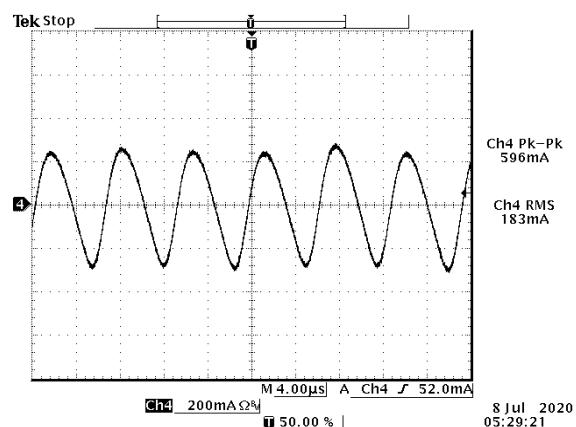


Figure 12. ic (input terminal ripple current), AC component

Test condition: 48Vdc input, 15Vdc/3.3A output and Ta=25 deg C, with 200μF capacitor at output

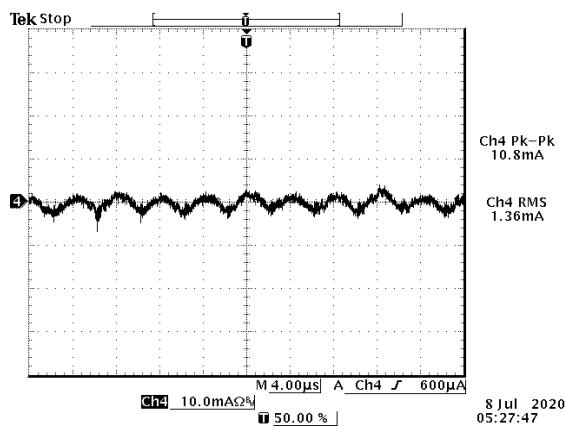


Figure 13. is (input reflected ripple current), AC component

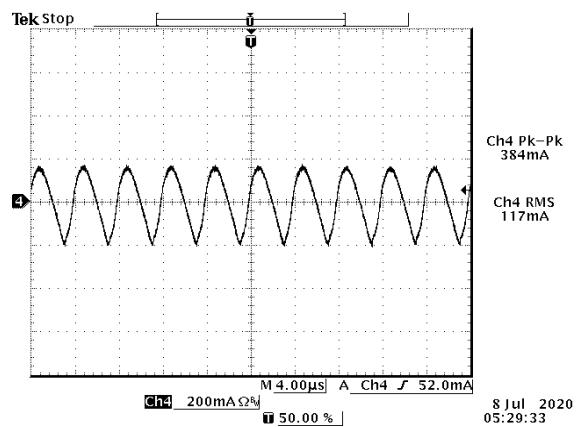


Figure 14. ic (input terminal ripple current), AC component

Test condition: 110Vdc input, 15Vdc/3.3A output and Ta=25 deg C, with 200μF capacitor at output

## 9. RIPPLE AND NOISE

### Testing setup

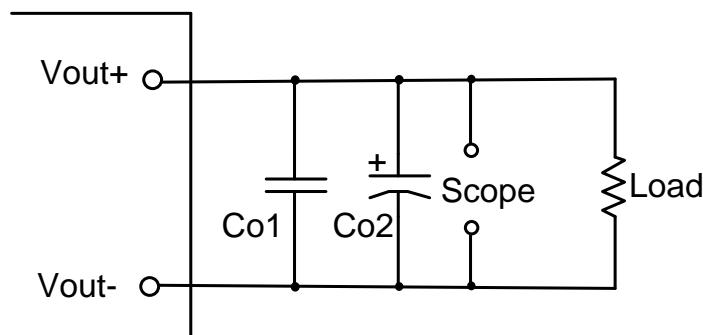


Figure 15.

Notes and values in testing.

Co1: 100uF ceramic capacitor

Co2: 100uF POSCAP capacitor

The capacitor should be as closed as possible to the power module to swallow ripple current and help with stability.  
Below measured waveforms are based on above capacitance.

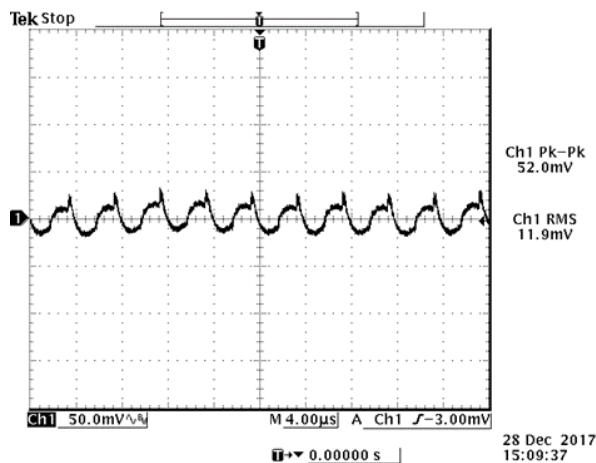


Figure 16. Ripple and noise,  
 $V_{in}=48Vdc$ ,  $15Vdc/3.3A$  output @ $T_a=25^{\circ}C$  with  $C_{ext}=200\mu F$

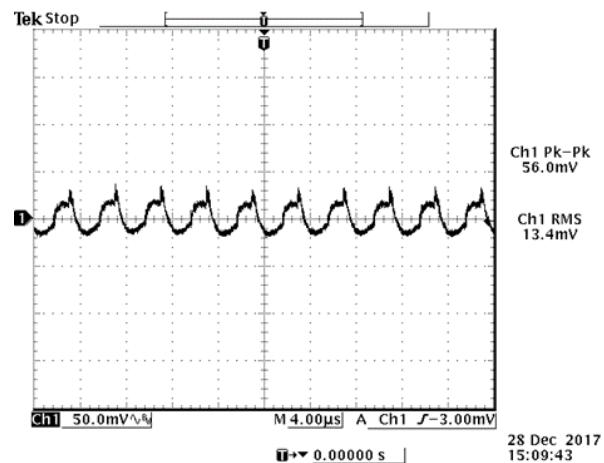


Figure 17. Ripple and noise,  
 $V_{in}=110Vdc$ ,  $15Vdc/3.3A$  output @ $T_a=25^{\circ}C$  with  $C_{ext}=200\mu F$

## 10. TRANSIENT RESPONSE WAVEFORMS

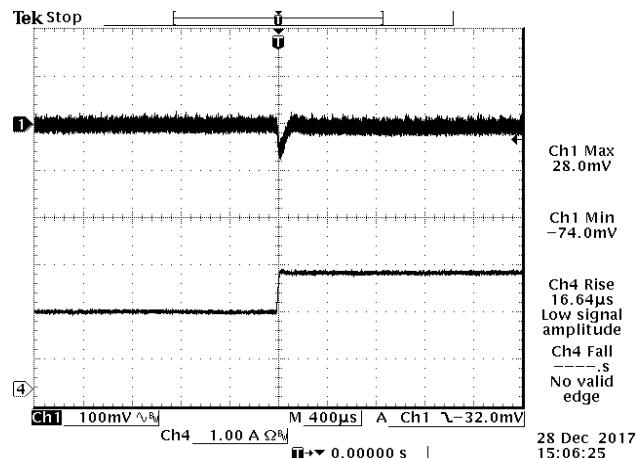


Figure 18. 50%-75% Load Transients  
at  $V_{in}=48V$  @ $T_a=25^{\circ}C$  with  $C_{ext}=200\mu F$

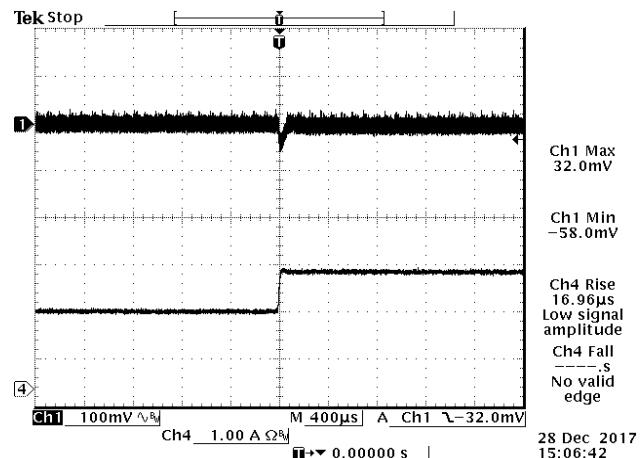


Figure 19. 50%-75% Load Transients  
at  $V_{in}=110V$  @ $T_a=25^{\circ}C$  with  $C_{ext}=200\mu F$

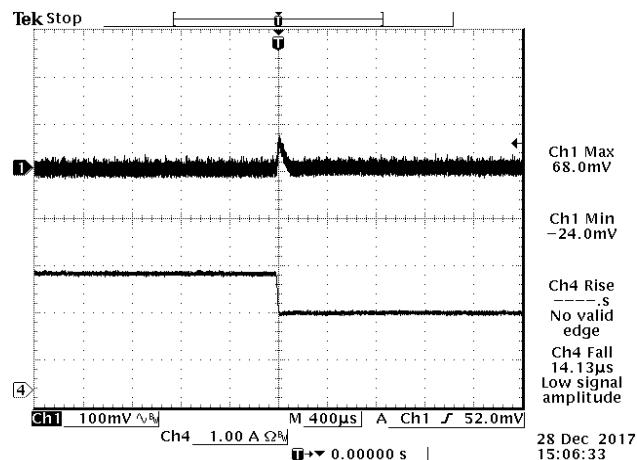


Figure 20. 75%-50% Load Transients  
at  $V_{in}=48V$  @ $T_a=25^{\circ}C$  with  $C_{ext}=200\mu F$

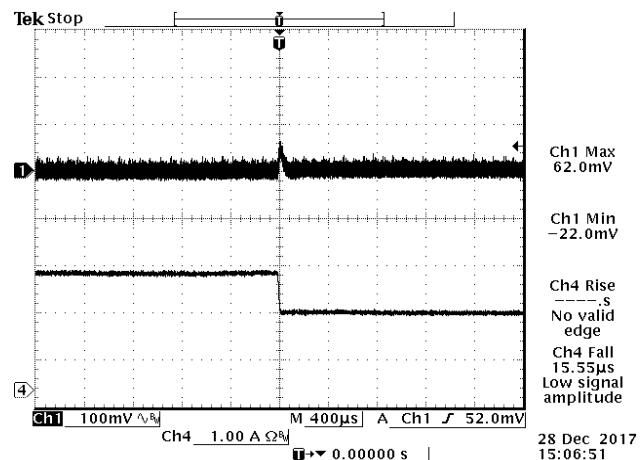


Figure 21. 75%-50% Load Transients  
at  $V_{in}=110V$  @ $T_a=25^{\circ}C$  with  $C_{ext}=200\mu F$

## 11. STARTUP & SHUTDOWN

### Turn on rise time

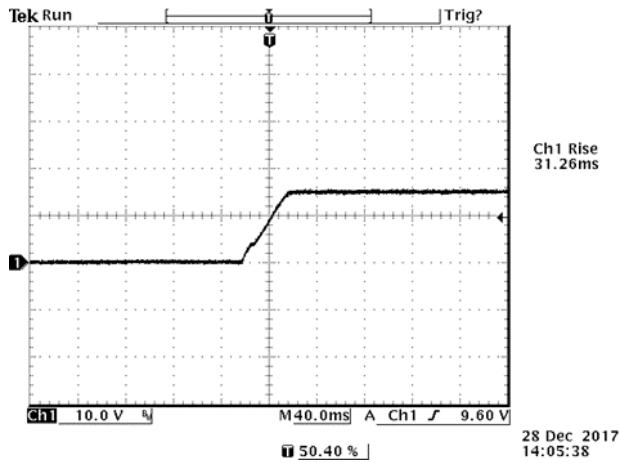


Figure 22.  $V_{in}=48V$ ,  $I_o=3.3A$ ,  $V_o=15V$  with  $C_{ext}=200\mu F$

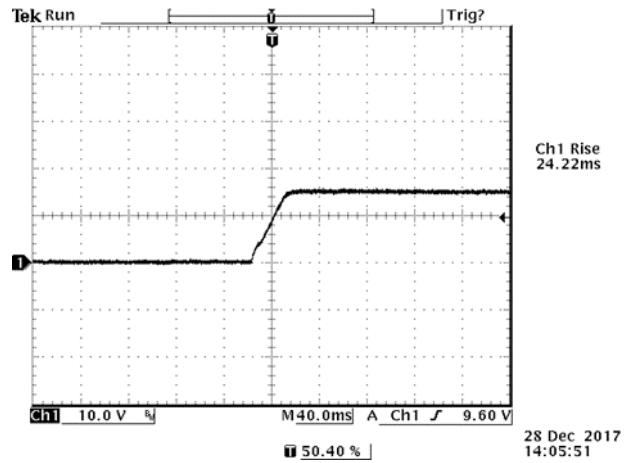


Figure 23.  $V_{in}=110V$ ,  $I_o=3.3A$ ,  $V_o=15V$  with  $C_{ext}=200\mu F$

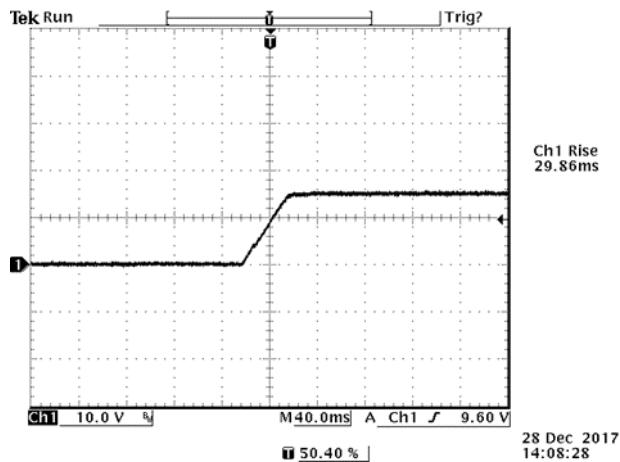


Figure 24.  $V_{in}=48V$ ,  $I_o=3.3A$ ,  $V_o=15V$  with  $C_{ext}=1200\mu F$

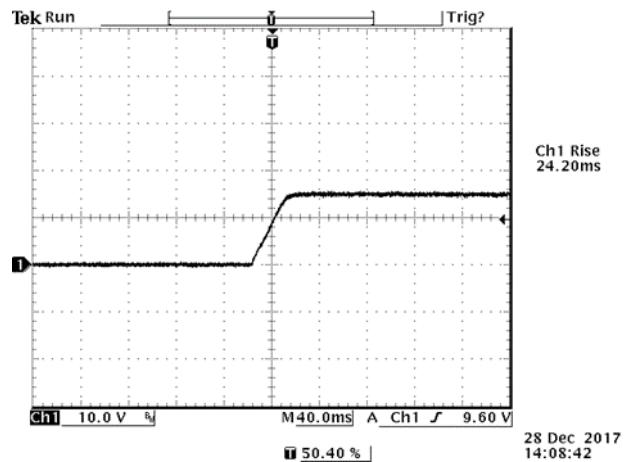


Figure 25.  $V_{in}=110V$ ,  $I_o=3.3A$ ,  $V_o=15V$  with  $C_{ext}=1200\mu F$

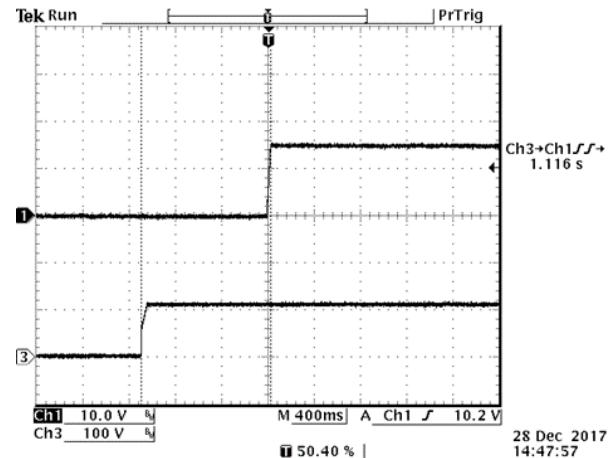
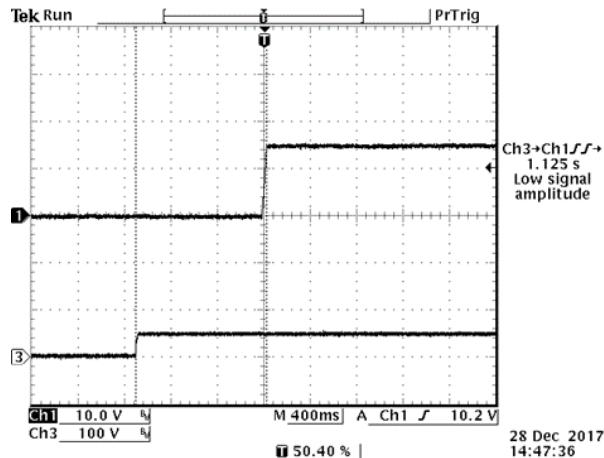
**Turn on delay time**

Figure 26. Startup from

Ch1: Vo

Ch2: Vin

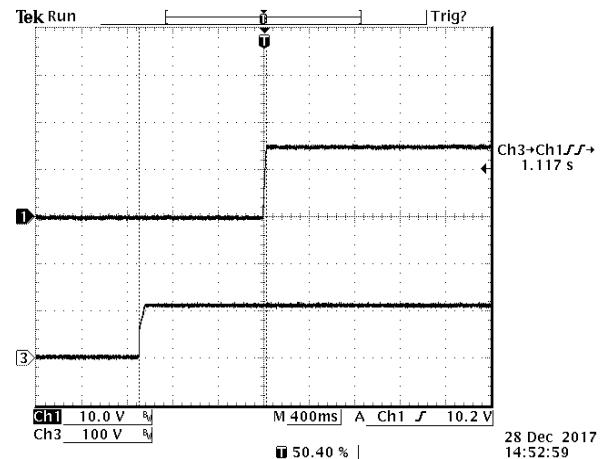
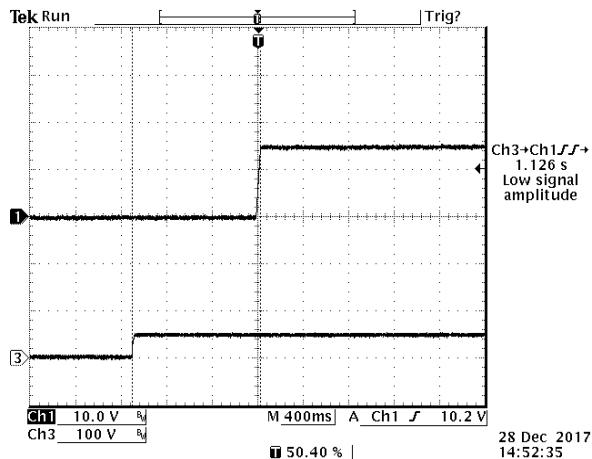
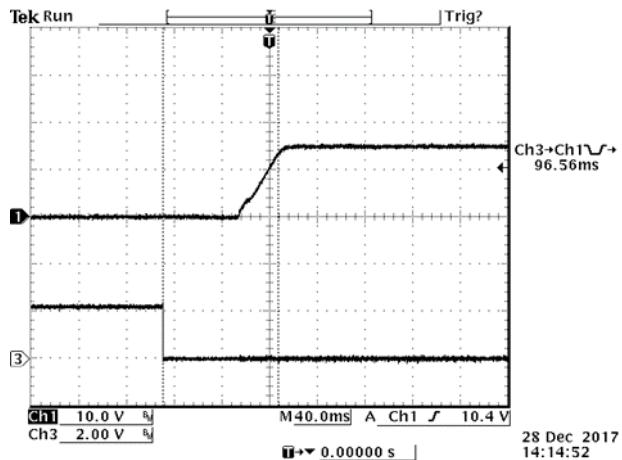
**Test Condition:** Vin=48V, Io=3.3A, Vo=15V with Cext=200uF

Figure 28. Startup from Vin

Ch1: Vo

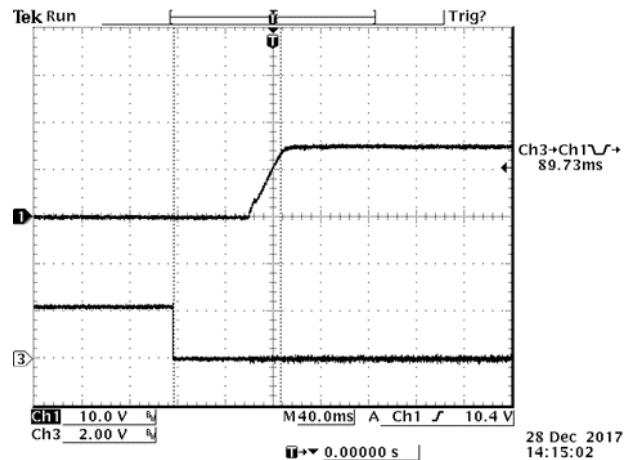
Ch2: Vin

**Test Condition:** Vin=48V, Io=3.3A, Vo=15V with Cext=1200uF



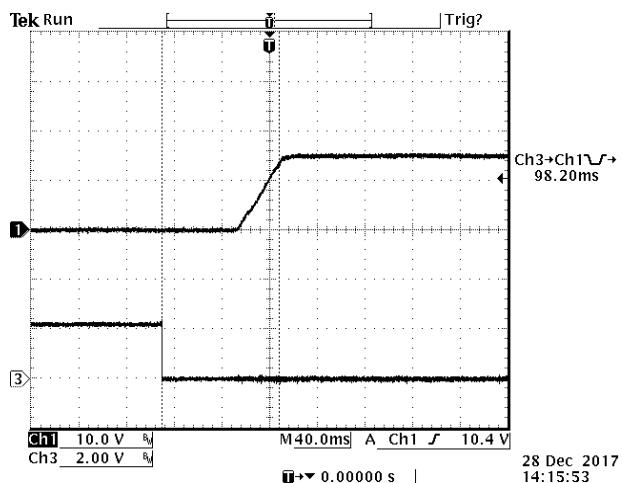
*Figure 30. Startup from on/off  
Ch1: Vo*

**Test Condition:**  $V_{in}=48V$ ,  $I_{o}=3.3A$ ,  $V_o=15V$  with  $C_{ext}=200\mu F$



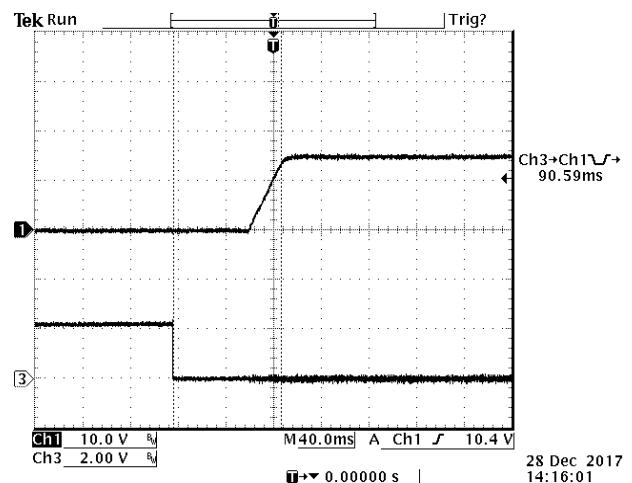
*Figure 31. Startup from on/off  
Ch1: Vo*

**Test Condition:**  $V_{in}=110V$ ,  $I_o=3.3A$ ,  $V_o=15V$  with  $C_{ext}=200\mu F$



*Figure 32. Startup from on/off*  
*Ch1: Vo*  
*Ch2: on/off*

**Test Condition:**  $V_{in}=48V$ ,  $I_o=3.3A$ ,  $V_o=15V$  with  $C_{ext}=1200\mu F$



*Figure 33. Startup from on/off*

**Test Condition:**  $V_{in}=110V$ ,  $I_{o}=3.3A$ ,  $V_o=15V$  with  $C_{ext}=1200\mu F$

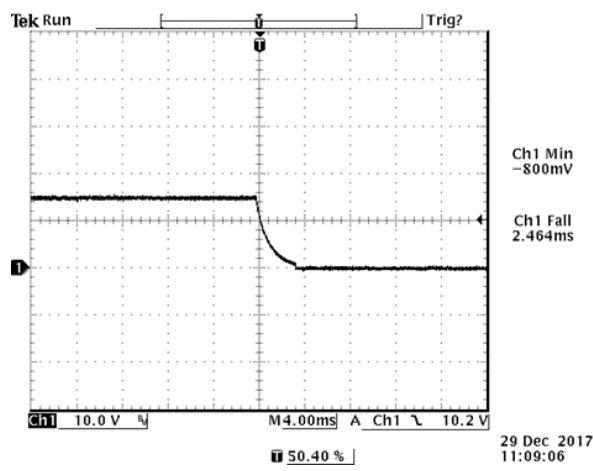
**Shut down time**

Figure 34. Typical Shut down From Vin

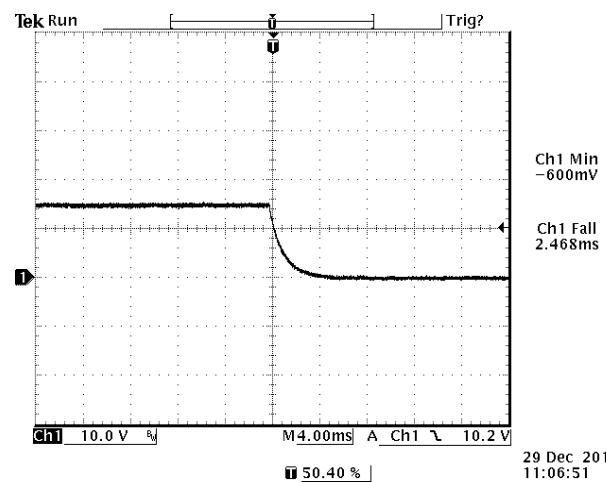


Figure 35. Typical Shut down From Venable

**Test Condition:** 48Vdc input, 15Vdc/3.3A output and Ta=25 deg C, with 200 $\mu$ F capacitor at output

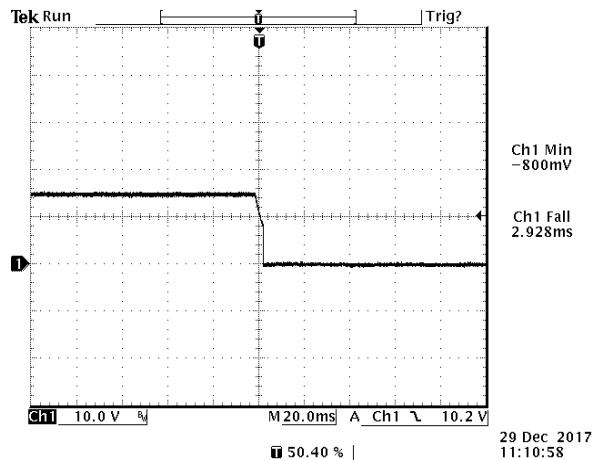


Figure 36. Typical Shut down From Vin

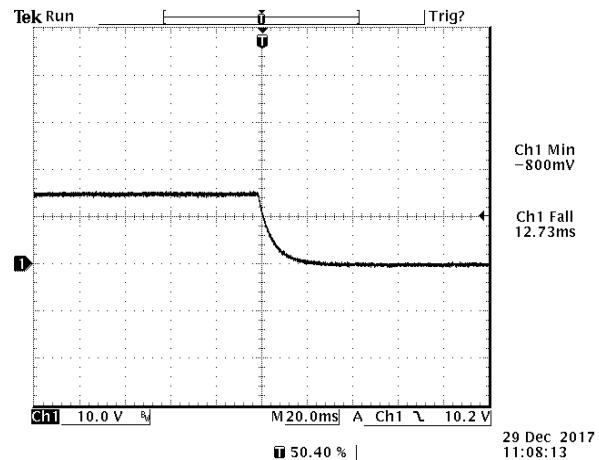
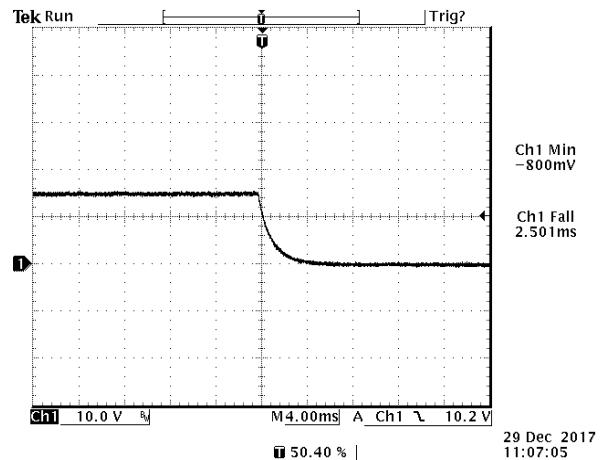
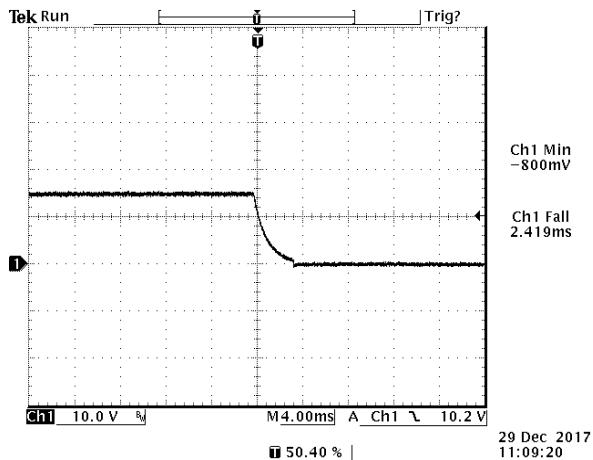
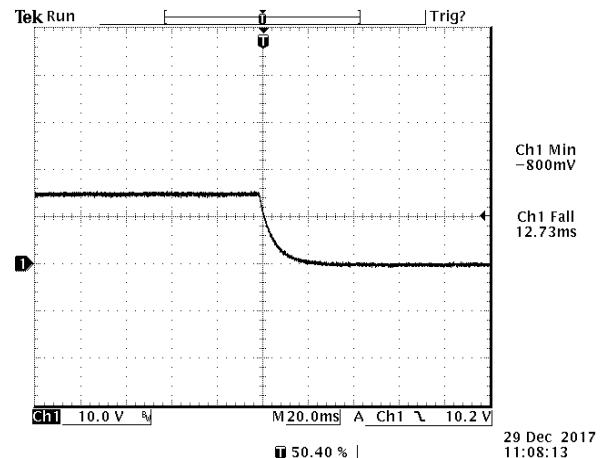
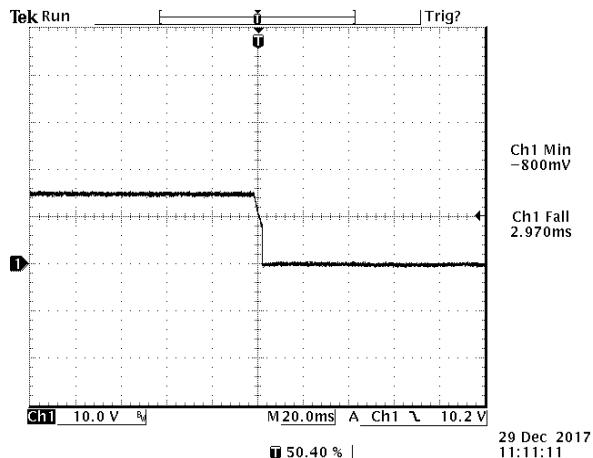


Figure 37. Typical Shut down From Venable

**Test Condition:** 48Vdc input, 15Vdc/3.3A output and Ta=25 deg C, with 1200 $\mu$ F capacitor at output



**Test Condition:** 110Vdc input, 15Vdc/3.3A output and Ta=25 deg C, with 200 $\mu$ F capacitor at output



**Test Condition:** 110Vdc input, 15Vdc/3.3A output and Ta=25 deg C, with 1200 $\mu$ F capacitor at output

## 12. OVER CURRENT PROTECTION

Hiccup: To provide protection in a fault output overload condition, the module is equipped with internal current-limiting circuitry and can endure current limiting for a few milliseconds. If the overcurrent condition persists beyond a few milliseconds, the module will shut down into hiccup mode and restart once every 1600ms. The module operates normally when the output current goes into specified range. The typical average output current is 0.1A during hiccup.

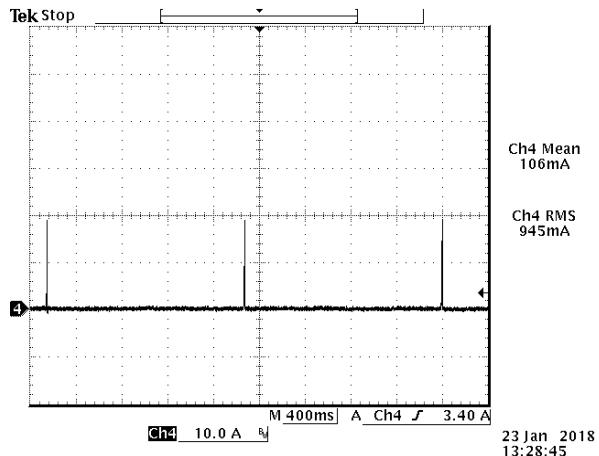


Figure 42. Over current protection

## 13. INPUT UNDER-VOLTAGE LOCKOUT

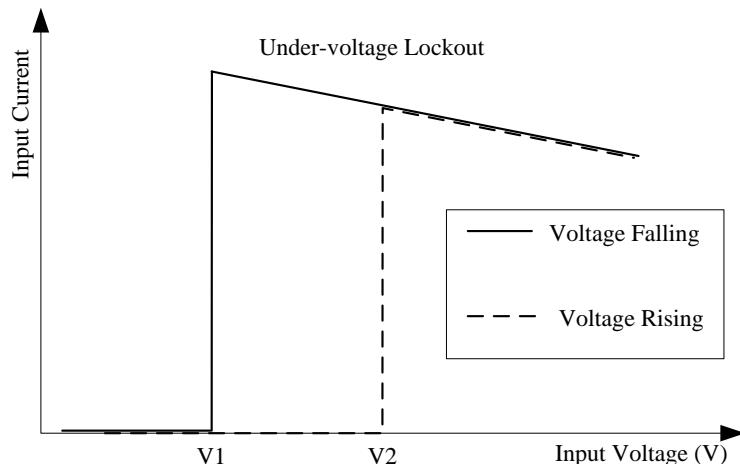


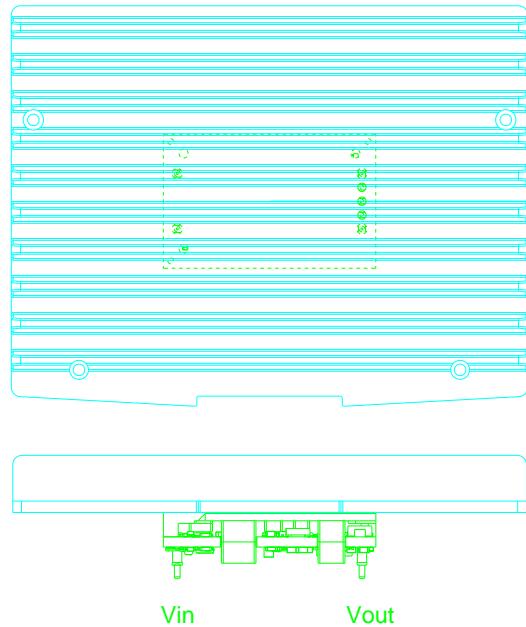
Figure 43. Input under-voltage lockout

$$V1=12V$$

$$V2=13.5V$$

## 14. THERMAL DERATING CURVE

**Test setup:** Vin = 24V,48V,110V, OLFM, external HSK Dimension:142 x 110 x 16 mm



HSK Dimension:142x110x16mm (16 includes baseplate and ribs)

Figure 44. Thermal test plate

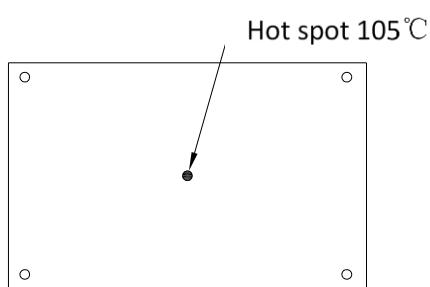


Figure 45. Module top view hot spot

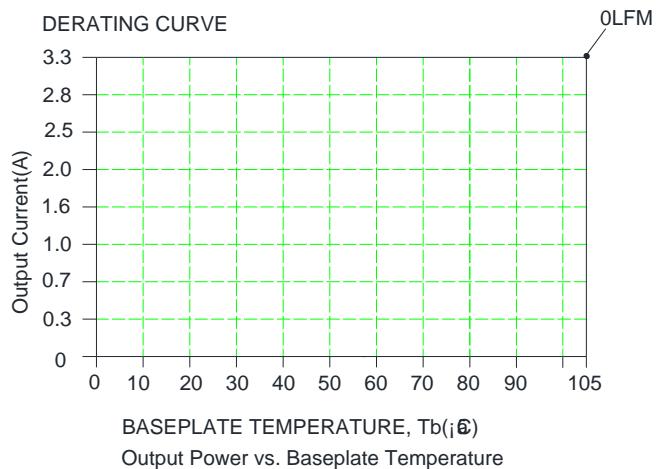


Figure 46. Thermal derating curve

## 15. HOLD UP CAPACITOR

Recommended external hold up circuit (Option 1)

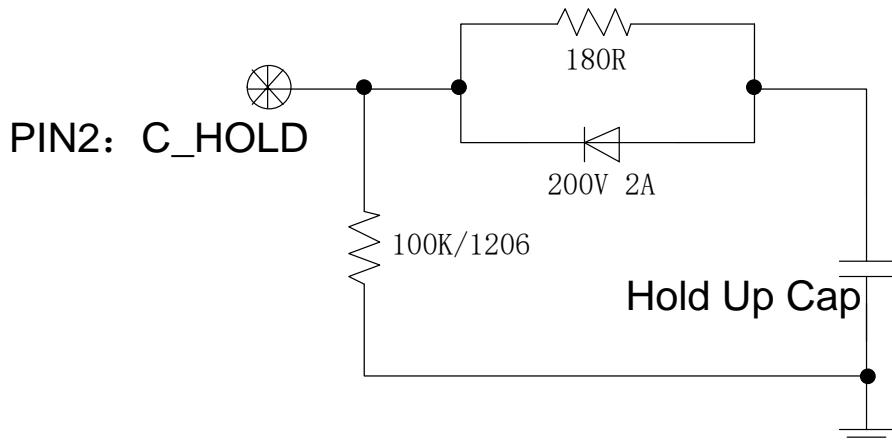


Figure 47. Recommended external hold up circuit (Option 1)

**NOTE:** The rated power of the current-limiting resistor 180R is determined by the rise slope of the input voltage.

| PARAMETER         | NOTES   | SYMBOL | MIN | TYP | MAX | UNITS |
|-------------------|---|--------|-----|-----|-----|-------|
| Hold up capacitor | Working voltage rating should be 200V.<br><b>Caution:</b><br>This capacitor is necessary for both normal and hold up operation. | C_HOLD | 100 | 470 | -   | uF    |
| Hold up voltage   | Normal operation  | V_HOLD | 40  | 80  | 154 | V     |
| Hold up time      | 14.4-154 V input and all output range.  | T_HOLD | -   | 12  | -   | ms    |

Recommended external hold up circuit (Option 2)

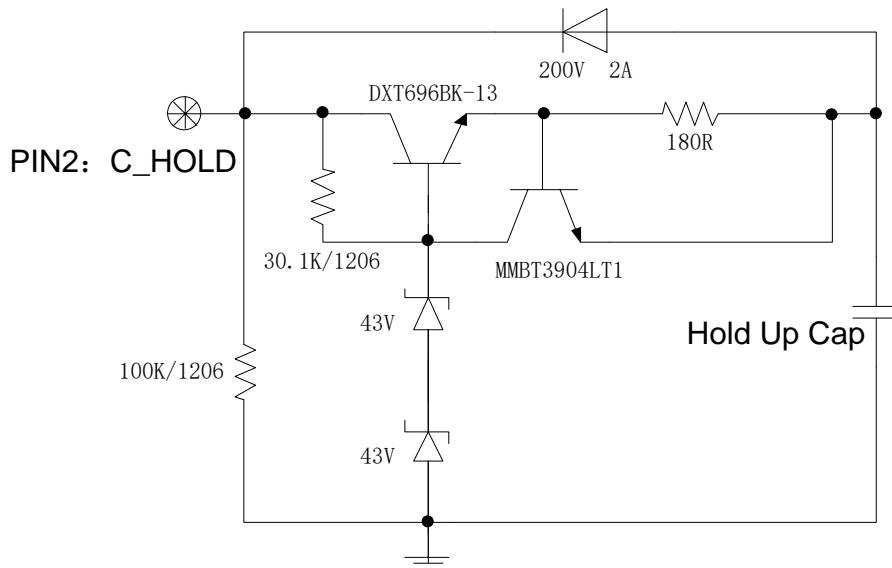


Figure 48. Recommended external hold up circuit (Option 2)

**NOTE:** The rated power of the current-limiting resistor 180R is determined by the rise slope of the input voltage

| PARAMETER         | NOTES   | SYMBOL | MIN | TYP | MAX | UNITS |
|-------------------|---|--------|-----|-----|-----|-------|
| Hold up capacitor | Working voltage rating should be 100V.<br><b>Caution:</b><br>This capacitor is necessary for both normal and hold up operation. | C_HOLD | 100 | 470 | -   | uF    |
| Hold up voltage   | Normal operation  | V_HOLD | 40  | 80  | 86  | V     |
| Hold up time      | 14.4-154 V input and all output range.  | T_HOLD | -   | 12  | -   | ms    |

## 16. SAFETY & EMC

### Safety:

1. Material flammability UL94V-0
2. Nemko certification EN 62368-1
3. CSA certification CSA/UL 62368-1
4. CB certification IEC/EN 62368-1

### EMC:

1. Conductive EMI: EN 55032 class A

Compliance to EN 55032 class A (both peak and average) with the following inductive and capacitive filter

### Test Setup:

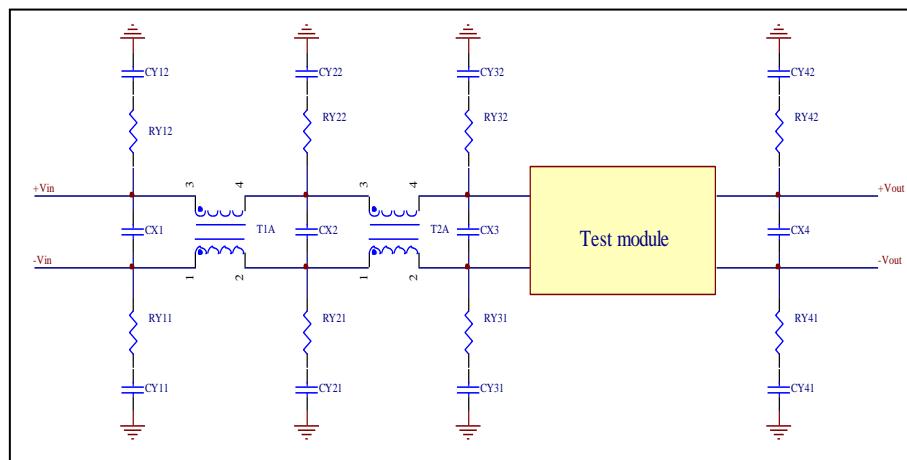


Figure 49.

| Item | Designator   | Parameter                       | Vendor | Vendor P/N |
|------|--|---------------------------------|--------|------------|
| 1    | CX2  | 2*1μF/305V,X2                   |        |            |
| 2    | CX3  | 100μF/200V, AL cap              |        |            |
| 3    | CX4  | 2*100μF/16V, tantalum capacitor |        |            |
| 4    | CY31   | 4700PF, Y2                      |        |            |
| 5    | CY32   | 4700PF, Y2                      |        |            |
| 6    | RY31   | 1206,0R,Resistor                |        |            |
| 7    | RY32   | 1206,0R,Resistor                |        |            |
| 12   | T2A  | 2mH, common mode inductance     |        |            |
| 13   | RY11, RY12, CY11, CY12,<br>CX1, T1A<br>RY21, RY22, CY21, CY22,<br>RY41, RY42, CY41, CY42 | NIL                             |        |            |

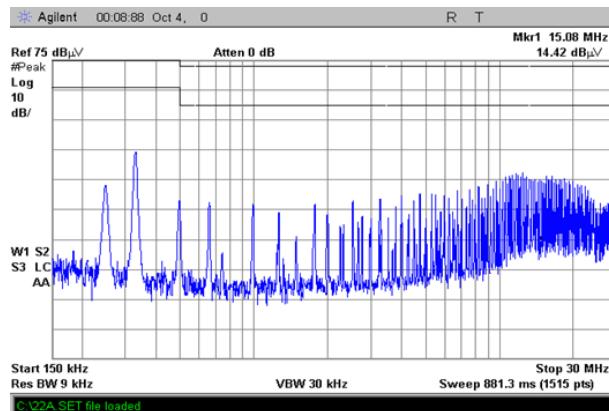
**Positive**

Figure 50.

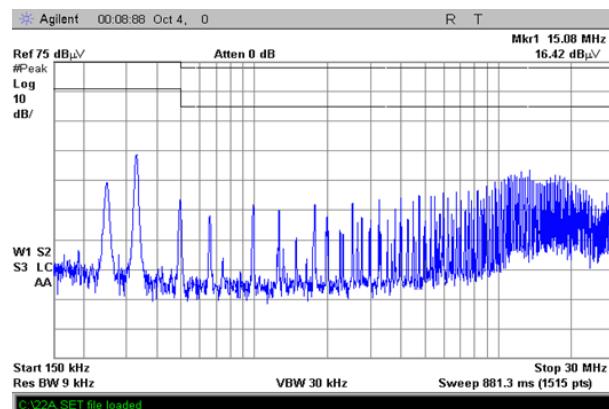
**Negative**

Figure 51.

## 17. MECHANICAL DIMENSIONS

### 0RQB-50Y15L/0 OUTLINE

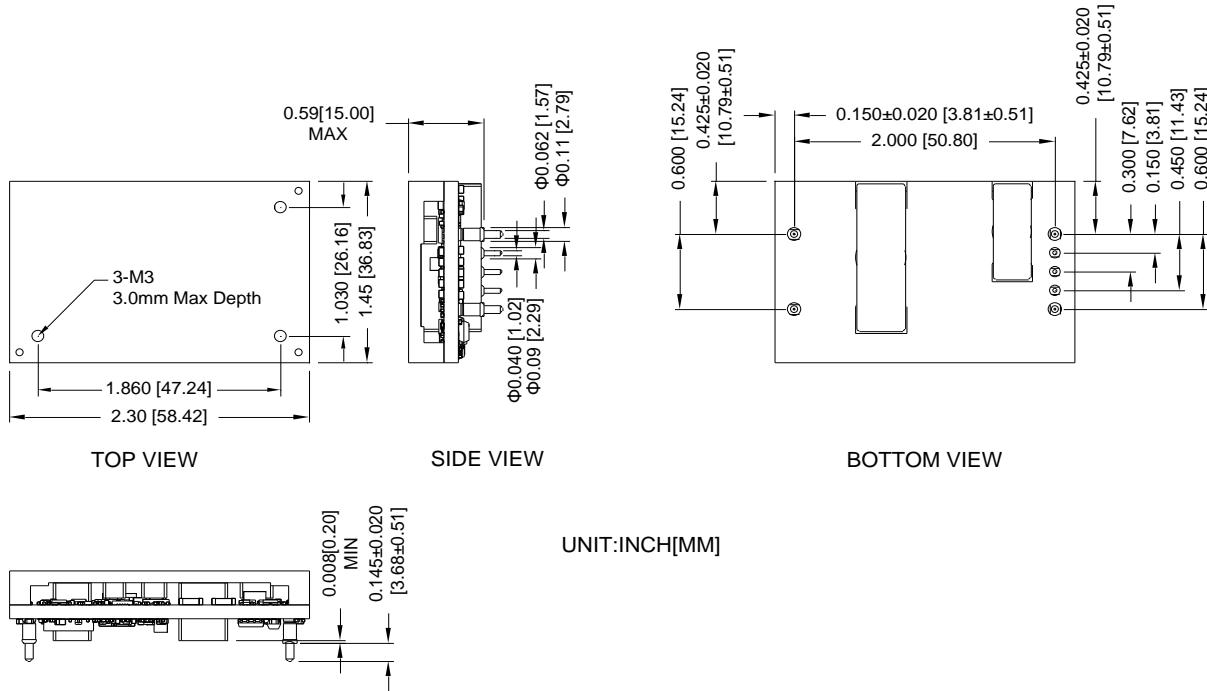


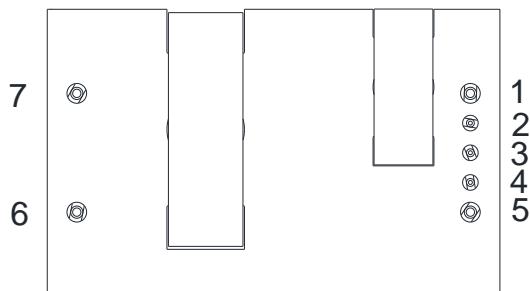
Figure 52. 0RQB-50Y15L/0 Outline

**Note:** This module is recommended and compatible with Pb-Free Wave Soldering and must be soldered using a peak solder temperature of no more than 260 °C for less than 5 seconds.

**Notes:**

1. All Pins: Material - Copper Alloy;  
Finish – Tin plated.
2. Un-dimensioned components are shown for visual reference only.
3. All dimensions in inches; Tolerances: x.xx  $\pm$  0.02 in [0.5 mm]. x.xxx  $\pm$  0.010 in [0.25 mm]. Unless otherwise stated.

## 0RQB-50Y15L/0 PIN DEFINITIONS



BOTTOM VIEW

Figure 53. 0RQB-50Y15L/0 Pins

| PIN | FUNCTION  | PIN | FUNCTION |
|-----|-----------|-----|----------|
| 1   | Vin (+)   | 5   | Vin (-)  |
| 2   | C_HOLD    | 6   | Vout (-) |
| 3   | ON/OFF    | 7   | Vout (+) |
| 4   | V_AUX(5V) |     |          |

## 0RQB-50Y15L/0 RECOMMENDED PAD LAYOUT

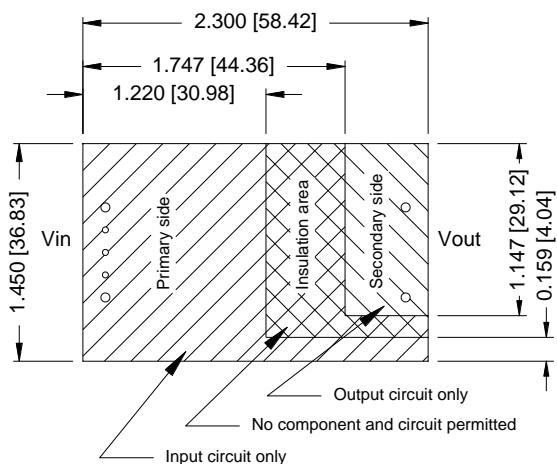


Figure 54. 0RQB-50Y15L/0 Recommended pad layout-1

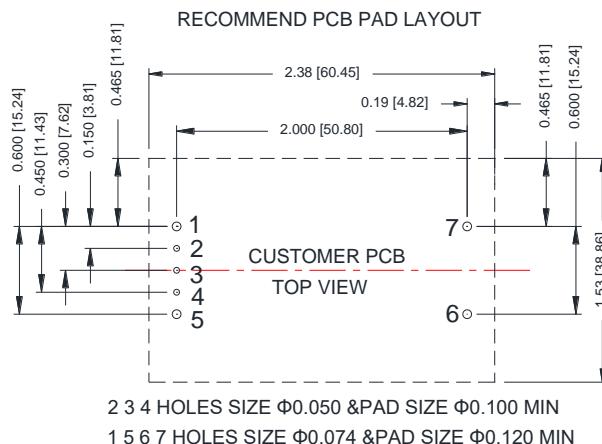


Figure 55. 0RQB-50Y15L/0 Recommended pad layout-2

## 0RQB-50Y15E/F OUTLINE

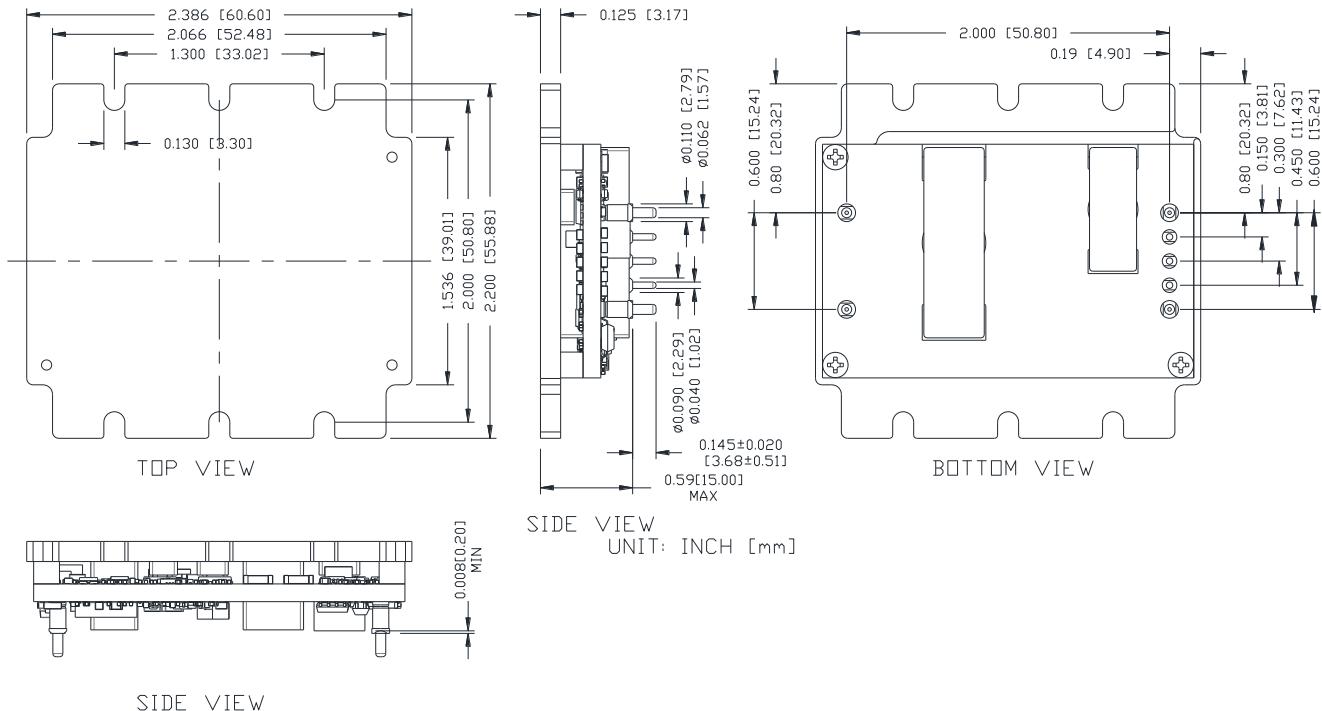


Figure 56. 0RQB-50Y15E/F Outline

**Note:** This module is recommended and compatible with Pb-Free Wave Soldering and must be soldered using a peak solder temperature of no more than 260 °C for less than 5 seconds.

**Notes:**

- 1) All Pins: Material - Copper Alloy;  
Finish - Tin plated.
- 2) Un-dimensioned components are shown for visual reference only.
- 3) All dimensions in inches; Tolerances: x.xx +/- 0.02 in [0.51 mm]. x.xxx +/- 0.010 in [0.25 mm]. Unless otherwise stated.

## 0RQB-50Y15E/F PIN DEFINITIONS

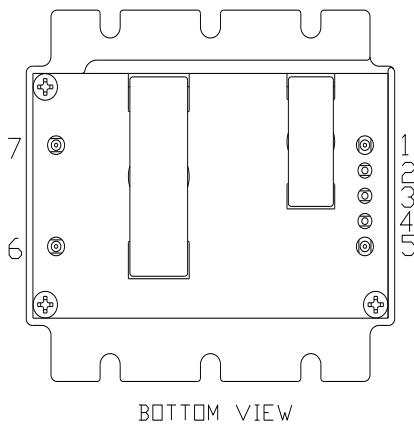


Figure 57. 0RQB-50Y15E/F Pins

| PIN | FUNCTION  | PIN | FUNCTION |
|-----|-----------|-----|----------|
| 1   | Vin (+)   | 5   | Vin (-)  |
| 2   | C_HOLD    | 6   | Vout (-) |
| 3   | ON/OFF    | 7   | Vout (+) |
| 4   | V_AUX(5V) |     |          |

## 0RQB-50Y15E/F RECOMMENDED PAD LAYOUT

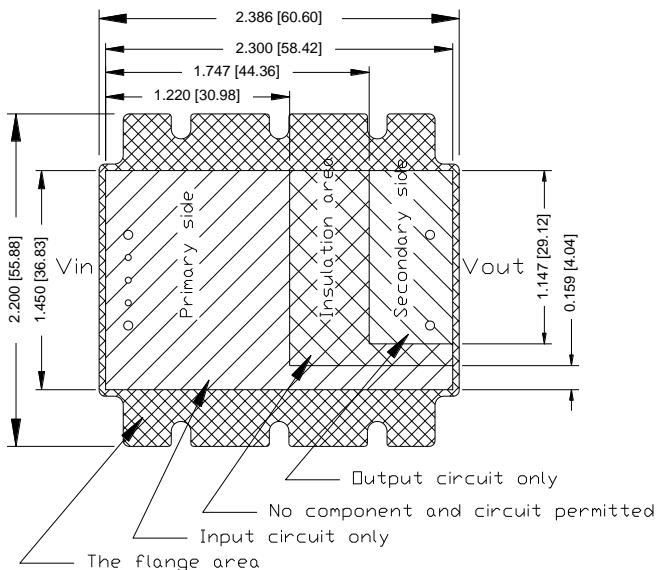


Figure 58. 0RQB-50Y15E/F Recommended pad layout-1

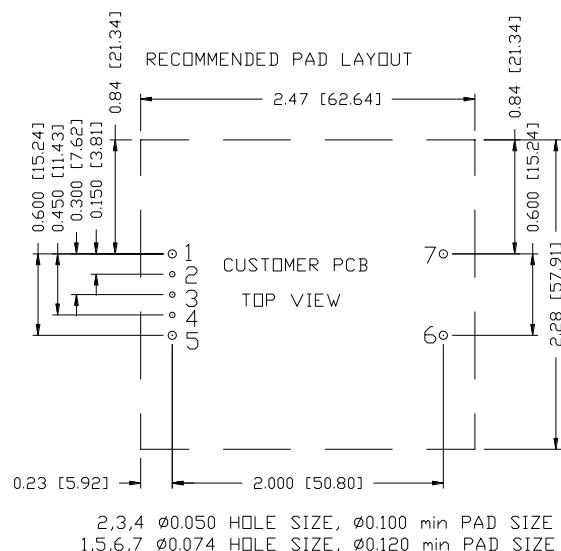


Figure 59. 0RQB-50Y15E/F Recommended pad layout-2

## 18. REVISION HISTORY

| DATE       | REVISION | CHANGES DETAIL   | APPROVAL |
|------------|----------|--|----------|
| 2018-11-02 | AA       | First release  | S. Wang  |
| 2019-10-24 | AB       | Add feature reinforced isolation   | S. Wang  |
| 2020-01-15 | AC       | Add safety approved to IEC/EN 62368-1 and CSA/UL 62368-1. Update altitude to 5000m | F.Tao    |
| 2020-08-04 | AD       | Add 0RQB-50Y050/E/F and module photo.  | H.Yu     |
| 2020-11-05 | AE       | Update Output DC Current Limit   | H.Yu     |
| 2020-11-25 | AF       | Update hold up capacitor.  | H.Yu     |
| 2021-04-01 | AG       | Add object ID. Add weight and dimensions for flange version.                       | DW.Ren   |

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