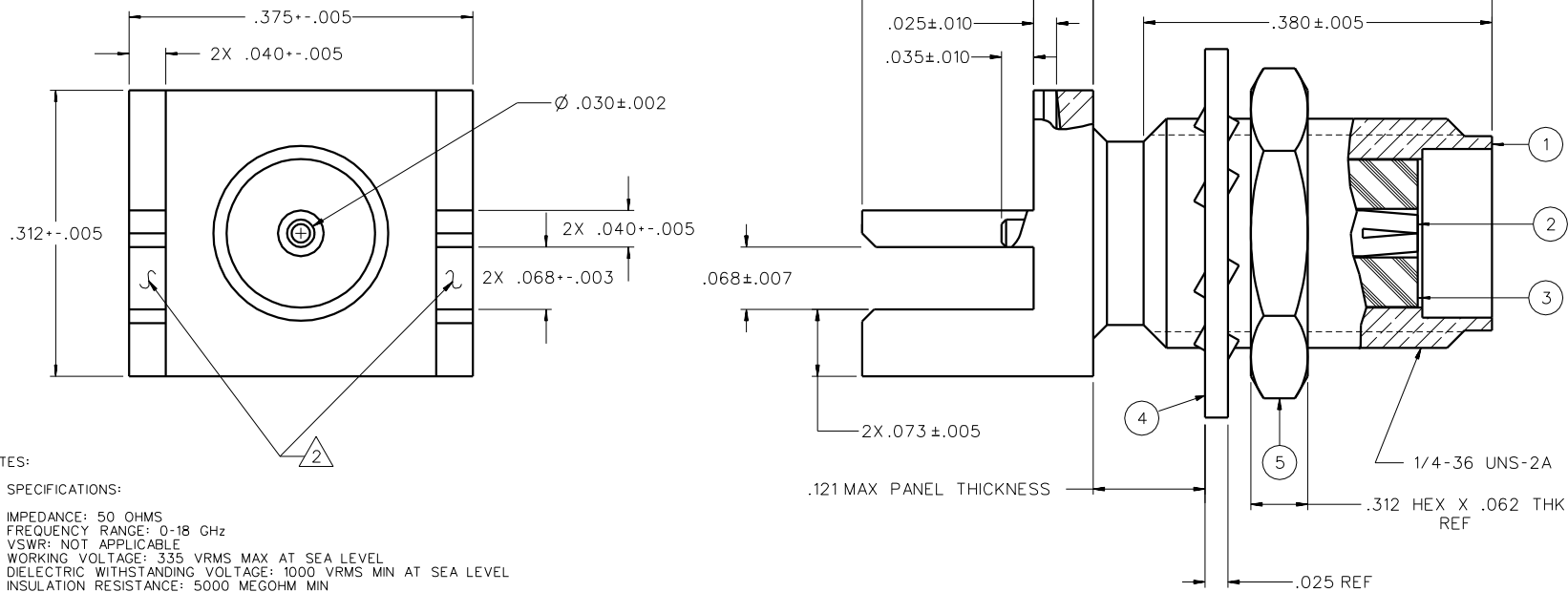


PART NUMBER	ITEM ① BODY	ITEM ② CONTACT	ITEM ③ INSULATOR	ITEM ④ LOCKWASHER	ITEM ⑤ NUT
142-0711-851	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00005 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	PHOSPHOR BRONZE GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN
142-0711-856	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00005 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	PHOSPHOR BRONZE NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN OVER	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN OVER

DRAWING NO. C - 142-0711-851/860				
0 REVISIONS				
ENGINEERING RELEASE				
1	1-7-97	R H	R J	ECN 44543
PHOSPHOR BRONZE WAS BRASS ADDED: .025 REF, LOCK ADDED: .312 HEX X .094 THK REF ADDED: .089 MAX PANEL THICKNESS				
2	6-4-01	R H	R J	IT-19-01 ECN 48048
CHANGED: .121 MAX PANEL THICKNESS WAS .089, .062 THK REF WAS .094, UPDATED GRAPHICS				
3	10-7-02	R H	R J	ECN 48544



NOTES:

1. SPECIFICATIONS:

IMPEDANCE: 50 OHMS  
 FREQUENCY RANGE: 0-18 GHz  
 VSWR: NOT APPLICABLE  
 WORKING VOLTAGE: 335 VRMS MAX AT SEA LEVEL  
 DIELECTRIC WITHSTANDING VOLTAGE: 1000 VRMS MIN AT SEA LEVEL  
 INSULATION RESISTANCE: 5000 MEGOHM MIN  
 CONTACT RESISTANCE:  
 CENTER CONTACT - INITIAL 3.0 MILLIOHM MAX, AFTER ENVIRONMENTAL 4.0 MILLIOHM MAX  
 OUTER CONDUCTOR - INITIAL 2.0 MILLIOHM MAX AFTER ENVIRONMENTAL NOT APPLICABLE  
 BRAID TO BODY - NOT APPLICABLE  
 CORONA LEVEL: 250 VOLTS MIN AT 70,000 FEET  
 INSERTION LOSS: NOT APPLICABLE  
 RF LEAKAGE: NOT APPLICABLE  
 RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 670 VRMS MIN AT 4 AND 7 MHz

MECHANICAL:

ENGAGE/DISENGAGE TORQUE: 2 INCH-POUNDS MAX  
 MATING TORQUE: 7-10 INCH POUNDS  
 COUPLING PROOF TORQUE: NOT APPLICABLE  
 COUPLING NUT RETENTION: NOT APPLICABLE  
 CONTACT RETENTION: 6 LBS MIN AXIAL FORCE  
 4 IN-OZ MIN RADIAL TORQUE  
 CABLE ACCEPTABILITY: NOT APPLICABLE  
 CABLE HEX CRIMP SIZE: NOT APPLICABLE  
 CABLE RETENTION: NOT APPLICABLE  
 DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

(MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-C-39012)  
 THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B  
 OPERATING TEMPERATURE: -65 DEG C TO 165 DEG C  
 CORROSION: MIL-STD-202, METHOD 101, CONDITION B  
 SHOCK: MIL-STD-202, METHOD 213, CONDITION I  
 VIBRATION: MIL-STD-202, METHOD 204, CONDITION D  
 MOISTURE RESISTANCE: MIL-STD-202, METHOD 106

△ SURFACES TO BE IN LINE WITH EACH OTHER WITHIN .004.

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED PER ANS Y14.5M - 1982

"μ STATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED	DRAWN BY RJB	DATE 12-16-96	299 Johnson Ave. P.O. Box 1732 Waseca, MN 56093-0832	
DECIMALS .XX	CHECKED BY RJB	DATE 1-7-97	TITLE JACK ASSEMBLY, END LAUNCH BULKHEAD, SMA	
MATL	APPROVED BY	DATE	CODE NO.	DRAWING NO.
FINISH	RELEASE DATE		C - 142-0711-851/860	
SCALE 10:1			U/M INCH	SHEET 2 OF 2

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