

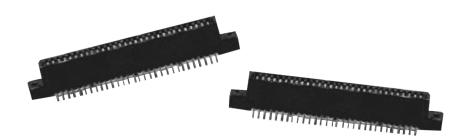
# Edge Connectors Product Catalog



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### 0.100" (2.54mm) Density Dip Solder



#### **Features**

- Dip solder tails on .200" (5.08mm) row centers double readout
- Bifurcated semi-bellows contacts for added contact reliability
- Ideal for applications involving vibration or board irregularities
- Accepts 0.062" (1.59mm) thick PC boards
- Meets applicable performance criteria of MIL-C-21097
- UL Recognized file E170218 (UL1977) E130965 (UL1863)
- · Available less mounting ears
- Contact positions: 18, 20 and 22

#### **Materials**

Insulation Material	UL 94V-0 rated glass-filled polyester, black
Contact Material	Spring brass
Standard Contact Plati	10μin. selective gold over nickel, 50μin. nickel in contact area, tin on tails

#### **Environmental**

Shock	Per MIL-STD-202E, Method 213, Condition C
Operating Temperature	-65°C to +105°C
Vibration	Per MIL-STD-202E, Method 204, Condition B
Humidity	Per MIL-STD-202, Method 103, Condition B
Accessories (order separately)	
Card Guide Posts	Attach to mounting ears and guide PC board into connector

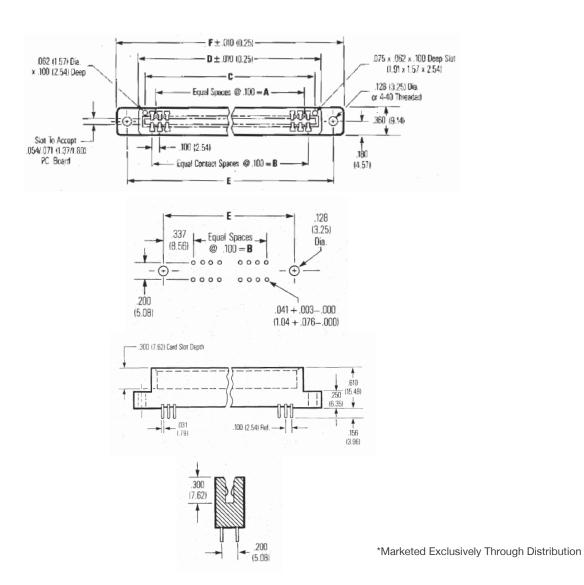
#### **Electrical**

Withstanding Voltage	650 VAC RMS (@ sea level)
Current Rating	3 Amps
Contact Resistance	10 Milliohms maximum
Insulation Resistance	5000 Megohms minimum

#### **Mechanical**

	12oz. maximum with 0.070", (1.78mm) blade
and Separation Force	1 oz. minimum with 0.054", (1.37mm) blade

### 0.100" (2.54mm) Density Dip Solder



### **Dimensions**

Number of	A	<b>\</b>	E	3	(				E	=	ŀ	=
Positions/Contacts	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm
18/36	1.600	40.64	1.700	43.18	1.900	48.26	2.060	52.32	2.375	60.33	2.635	66.93
20/40	1.800	45.72	1.900	48.26	2.100	53.34	2.260	57.40	2.575	65.41	2.835	72.01
22/24	2.00	50.80	2.100	53.34	2.300	58.42	2.460	62.48	2.775	70.49	3.035	77.09

### **Ordering Information**

Number of Positions/Contacts	Less Mounting Ears Part Number
18/36	50-18SN-12
20/40	50-20SN-12
22/40	50-22SN-12

### 0.156" (3.96mm) Density Dip Solder



#### **Features**

- Dip solder tails single readout and double readout on 0.140" (3.56mm) row centers or 0.200" (5.08mm) row centers
- Available with unique tails for PC board retention; holds the connector firmly on the board during wave soldering operations
- · Bifurcated semi-bellows contacts for added contact reliability
- · Ideal for applications involving vibration or board irregularities
- Contact positions: 6, 10, 12, 15, 18, 22, 24, and 25
- Accepts single or double-sided 0.062" (1.59mm) thick PC boards
- Available with 0.128" (3.25mm) mounting hole
- Meets applicable performance criteria of MIL-C-21097
- UL Recognized file E170218 (UL1977) E130965 (UL1863)

### **Materials**

Insulation Material	UL 94V-0 rated glass-filled polyester, black
Contact Material	Spring brass
Standard Contact Plating	10μ" selective gold over 30μ" nickel in contact area, tin on tails

### **Environmental**

Shock	Per MIL-STD-202E, Method 213, Condition C
Operating Temperature	-65°C to +105°C
Vibration	Per MIL-STD-202E, Method 204, Condition B
Humidity	Per MIL-STD-202, Method 103, Condition B
Accessories (order separately)	
Polarizing Key (two types, order separately)	a) for between-contact polarization b) for in-contact polarization
Card Guide Posts	Attach to mounting ears and guide PC board into connector

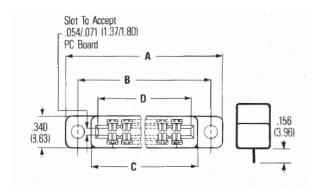
### **Electrical**

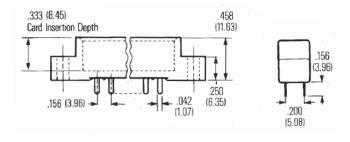
Withstanding Voltage	1800 VAC RMS (@ sea level)
Current Rating	5 Amps
Contact Resistance	6 Milliohms maximum
Insulation Resistance	5000 Megohms minimum

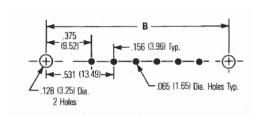
#### Mechanical

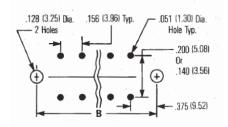
	16 oz. maximum with 0.070" (1.78mm) blade
and Separation Force	1 oz. minimum with 0.054", (1.37mm) blade

### 0.156" (3.96mm) Density Dip Solder









### **Dimensions**

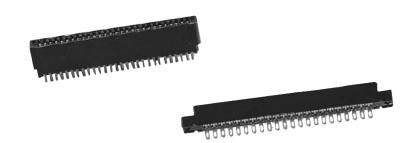
Number of		4	E	3	(			
Positions/Contacts	in mm		in	mm	in	mm	in	mm
6/12	1.785	45.35	1.531	38.89	1.239	31.47	1.100	27.94
10/20	2.410	61.21	2.156	54.76	1.874	47.34	1.724	43.79
12/24	2.723	69.16	2.469	62.71	2.177	55.30	2.036	51.71
15/30	3.191	81.05	2.937	74.60	2.645	67.18	2.504	63.60
18/36	3.660	92.96	3.406	86.51	3.114	79.10	2.972	75.49
22/44	4.285	108.84	4.031	102.39	3.739	94.94	3.596	91.34
24/48	4.598	116.79	4.344	110.34	4.052	102.92	3.911	99.34
25/50	4.754	120.75	4.500	114.30	4.208	106.88	4.067	103.30

### **Ordering Information**

Number of Positions/Contacts	0.128 Mounting Hole Catalog Number	Number of Positions/Contacts	0.128 Less Mounting Ears Catalog Number	0.128 Mounting Hole Catalog Number
Dip Solder Tails, Single Readout, 0.156" (3.96mm Long)		Dip Solder Tails, Double Readout, 0.200" (5.08mm Long) row spacing, 0.156" (3.96mm) Long)		
6/6	50-6SN-5	6/12	50-12SN-3	-
10/20	50-10SN-5	10/20	50-20SN-3	-
12/12	50-12SN-5	12/24	50-24SN-3	-
15/15	50-15SN-5	15/30	50-30SN-3	-
18/18	50-18SN-5	18/36	50-36SN-3	-
22/22	50-22SN-5	22/44	50-44SN-3	50-44SN-1
24/24	50-24SN-5	24/44	50-48SN-3	-
25/25	50-25SN-5	25/50	50-50SN-3	-

## **EDGE CONNECTOR COMMERCIAL**

### 0.156" (3.96mm) Density Dip Solder/Solder Eyelet



### **Features**

- Dip solder tails single readout and double readout on 0.156" (3.96mm) long
- Dip solder tails, double readout 0.156" (3.96mm) on 0.200" (5.08mm) row spacing or 0.125" (3.18mm) longon 0.140" (3.56mm row spacing
- Solder eyelet, single readout and double readout on .200" (5.08mm) row centers
- Bifurcated semi-bellows contacts for added contact reliability
- Ideal for applications involving vibration or board irregularities
- Contact positions: 6, 10, 12, 15, 18, 22 and 25
- Accepts single or double sided .062" (1.59mm) thick PC boards
- Available less mounting ears or with 0.128" (3.25mm) mounting hole
- Meets applicable performance criteria of MIL-C-21097

#### **Materials**

Insulation Material	UL 94V-0 rated glass-filled polyester, green		
Contact Material	Spring brass		
Standard Contact Plating	lating 10μ" selective gold over 30μ" nickel in contact area, 5μ" gold on tails		

### **Environmental**

Shock	Per MIL-STD-202E, Method 213, Condition C
Operating Temperature	-65°C to +105°C
Vibration	Per MIL-STD-202E, Method 204, Condition B
Humidity	Per MIL-STD-202, Method 103, Condition B
Accessories (order separately)	
Polarizing Key (two types, order separately)	a) for between-contact polarization b) for in-contact polarization
Card Guide Posts	Attach to mounting ears and guide PC board into connector

### **Electrical**

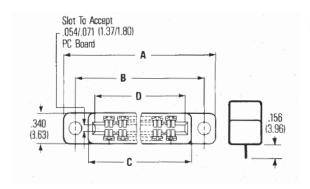
Withstanding Voltage	1800 VAC RMS (@ sea level)		
Current Rating	5 Amps		
Contact Resistance	6 Milliohms maximum		
Insulation Resistance	5000 Megohms minimum		

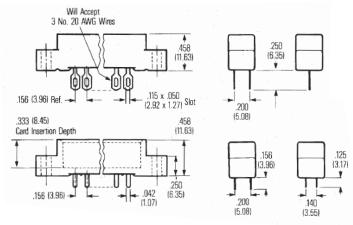
### Mechanical

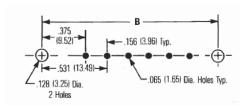
	16 oz. maximum with 0.070" (1.78mm) blade
and Separation Force	1 oz. minimum with 0.054", (1.37mm) blade

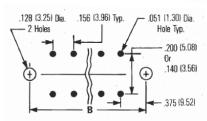
## **EDGE CONNECTOR COMMERCIAL**

### 0.156" (3.96mm) Density Dip Solder/Solder Eyelet









### **Dimensions**

Number of Positions/Contacts	A		В		С		D	
	in	mm	in	mm	in	mm	in	mm
6/12	1.785	45.35	1.531	38.89	1.239	31.47	1.100	27.94
10/20	2.410	61.21	2.156	54.76	1.874	47.34	1.724	43.79
12/24	2.723	69.16	2.469	62.71	2.177	55.30	2.036	51.71
15/30	3.191	81.05	2.937	74.60	2.645	67.18	2.504	63.60
18/36	3.660	92.96	3.406	86.51	3.114	79.10	2.972	75.49
22/44	4.285	108.84	4.031	102.39	3.739	94.94	3.596	91.34
24/48	4.598	116.79	4.344	110.34	4.052	102.92	3.911	99.34
25/50	4.754	120.75	4.500	114.30	4.208	106.88	4.067	103.30

### Ordering Information - Single Readout

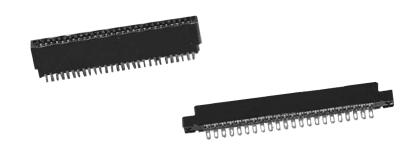
0.128 (3.25mm) Mounting Hole	
Number of Dip Solder Tails, Positions/ Solder Eyelet 0.156" (3.96mm Long)	
Contacts Part Number Part Number	
6/6 50-6A-20 50-6B-10	
10/10 50-10A-20 50-10B-10	
<b>12/12</b> 50-12A-20 50-12C-10	
15/15 50-15A-20 50-15B-10	
18/18 50-18A-20 50-18B-10	
<b>22/22</b> 50-22A-20 50-22B-10	
<b>25/25</b> 50-25A-20 50-25B-10	

### Ordering Information - Double Readout

	0.128 (3.25mm) Mounting Hole				
Number of Positions/	Solder Eyelet	Dip Solder Tails, 0.156" (3.96mm Long) 0.200" (5.08mm Between Row Spacing)			
Contacts	Part Number	Part Number			
6/12	50-12A-30	50-12B-10			
10/20	50-20A-30	50-20B-10			
12/24	50-24A-30	50-24B-10			
15/30	50-30A-30	50-30B-10			
18/36	50-36A-30	50-36B-10			
22/44	50-44A-30	50-44B-10			
25/50	50-50A-30	50-50B-10			

## EDGE CONNECTOR ACCESSORIES

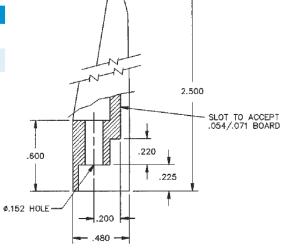
## Card Guides Polarizing Keys



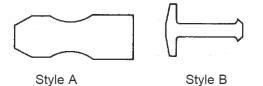
Card guide for 0.100" (2.54mm) and 0.156" (3.96mm) density edge connectors. Accepts 0.062" (1.59mm) thick PC boards. Card guides attach to mounting ears and guide printed circuit board into connector. Order separately.

### **Materials**

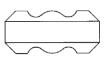
Polypropylene	Part Number
Green	50-GP-1
Black	50-GP-1B



### **Polarizing Keys**



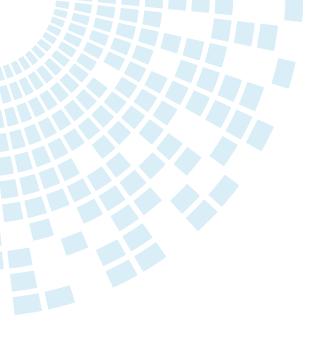




Style D

**Dimensions** 

Description	Connector Family	Material	Style	Catalog Number
Between-contact type	0.156"	Cellulose acetate	В	50-PK
In-contact type	0.156"	Thermoset plastic	В	50-PK1
Between-contact type	0.156"	Glass epoxy	Α	50-PK2



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Cinch provides innovative solutions to the military, commercial aerospace, networking, telecommunication, test&measurement, oil and gas and other harsh environment industries.





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