# **D-Subminiature High Reliability Metal Shell**

# .109" (2.77mm) Density Solder Cup Series I

# CINCH

#### **Features**

- Ideal for high temperature applications
- Available in 5 connector sizes: 9, 15, 25, 37, and 50, with solder cup terminations, both plug and socket styles
- Available with standard Zinc plated shells or with bright tin shells
- 50 mil dold contact versions are also. available
- Monoblock insulator for improved electrical performance
- Intermateable with all D-Subminiature Connectors of comparable pin count and complying dimensionally with MIL-C-24308
- UL Recognized file no. E19071

## **Performance Data**

#### Materials

Insulation Material: UL 94V-0 rated glass fiber-filled, diallyl phthalate, monoblock construction; green

#### **Contact Material:**

Plug Contacts: Brass (machined) Socket Contacts: Phosphor bronze (machined)

Contact Plating: 20 µinch gold over nickel

Shell Material: Steel (for optional nonmagnetic brass shells consult factory)

Shell Plating: Zinc or cadmium, with vellow chromate coating or bright tin

## **Electrical Characteristics**

Withstanding Voltage: 1250 VAC rms (@ sea level)

Current Rating: 5 Amps

Contact Resistance: 2.7 Milliohms maximum

Insulation Resistance: 5000 Megohms minimum

#### **Mechanical Characteristics**

Individual Contact Insertion and Separation Force: 0.7 oz (20a) minimum. 12 oz (341a) maximum

#### **Environmental Characteristics**

Shock: Exceeds test requirements of MIL-STD-202D, Method 213, Condition G

**Operating Temperature:**  $-65^{\circ}$ C to + 125°C

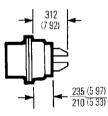
Vibration: Exceeds requirements of MIL-STD-202D, Method 204, Condition D

Humidity: Exceeds requirements of MIL-STD-202D, Method 106

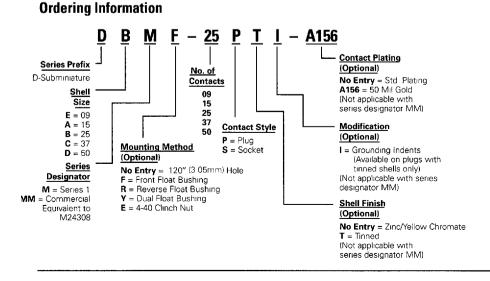
### Accessories

For metal shell D-Subminiature Connector accessories see pages 34 through 45.

### **Dimensions**



For standard shell dimensions and panel cutouts, see pages 5 and 6





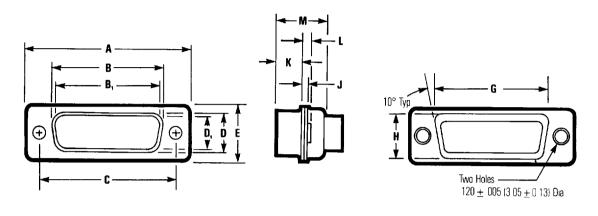




## D-Subminiature Metal Shell Connectors

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転の計



**Mating Side** 

**Termination Side** 

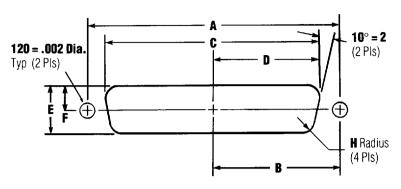
#### Dimensions

Shell Size	Connector Type	A ± .015″ (0.38mm)		B ± .010″ (0.25mm)		B <sub>1</sub> ± .005″ (0.13mm)		C ± .005″ (0.13mm)		D ± .010″ (0.25mm)		D <sub>1</sub> ± .010″ (0.25mm)		E ± .015″ (0.38mm)	
		in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm
E	Plug	1.213	30 81	_		666	16 90	0 984	24 99	_	8 40	329	_	494	12 55
	Socket	1.213	30 81	640	16 26	_		0 984	24 99	308	_	_	7 82	494	12 55
A	Plug	1 541	39 14	_		994	25 30	1 312	33 32	_	8 40	329		494	12 55
	Socket	1 541	39 14	968	24 59		—	1 312	33 32	308	_	_	7 82	494	12 55
В	Plug	2 088	53 04	—		1 534	39 00	1 852	47 04		8 40	329	-	494	12 55
	Socket	2 088	53 04	1 508	38 30	—	_	1 852	47 04	308		_	7 82	494	12 55
С	Plug	2 729	69 32	_	_	2 182	55 <b>4</b> 0	2 500	63 50		8 40	329	_	494	12 55
	Socket	2 729	69 32	2 156	54 76	_	_	2 500	63 50	308	_	-	7 82	494	12 55
	Plug	2 635	66 93	_		2.079	52 80	2 406	61 11		11 07	436	_	605	15.37
	Socket	2 635	66 93	2.062	52 34	—	_	2 406	61 11	420			10 67	605	15 37

Shell Size	Connector Type	G ± .010″ (0.25mm)		H ± .010″ (0.25mm)		J ± .010″ (0.25mm)		K ± .010″ (0.25mm)		L ± .010″ (0.25mm)		M ± .0 (0.25m	
		in	mm	in	mm	in	mm	in	mm	in	mm	in	mm
E	Plug	759	19 28	422	10 72	030	0 76	236	5 99	.045	1 14	422	10 72
	Socket	759	19 28	422	10 72	030	0 76	243	6 17	045	1 14	429	10 92
A	Plug	1 083	27 51	422	10 72	030	0 76	236	5 99	045	1 14	422	10 72
	Socket	1 083	27 51	422	10 72	030	0 76	243	6 17	045	1 14	429	10 92
В	Plug	1 625	41 27	422	10 72	039	0 99	231	5 87	060	1 52	426	10 82
	Socket	1 625	41 27	422	10 72	030	0 76	243	6 17	045	1 14	429	10 92
;	Plug	2 272	57 71	422	10 72	039	0 99	231	5 87	060	1 52	426	10 82
	Socket	2 272	57 71	422	10 72	030	0 76	243	617	045	1 14	429	10 92
D	Plug	2 178	55 32	534	13 56	039	0 99	231	5 87	060	1 52	.426	10.82
	Socket	2 178	55 32	534	13 56	030	0 76	.243	6 17	045	114	429	10 92

B and D are outside dimensions for socket  $B_1$  and  $D_1$  are inside dimensions for plug

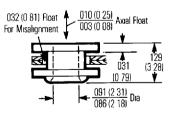
## **Panel Mounting Specifications**



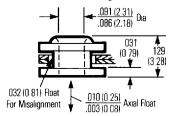
#### Dimensions

		Dimensions (inches)									
Shell Size	Mounting Method Front /Rear Panel	A	8	C	D	E	F	H			
	Front	0 98	0 49	0 87	0.44	0.51	0 26	0 08			
E	Rear	0 98	0 49	0 81	0 40	0.45	0 23	0 13			
	Front	1 31	0 66	1 10	0 60	0.51	0 26	0 08			
A	Rear	1 31	0 66	1 13	0 57	0.45	0.23	0 13			
	Front	1 85	0 93	1 74	0 87	0 51	0.26	0 08			
В	Rear	1 85	0 93	1 67	0 84	0 45	0 23	0 13			
_	Front	2 50	1 25	2 39	1 20	0.51	0 26	0 08			
С	Rear	2.50	1 25	2 33	1 16	0 45	0 23	0 13			
	Front	2 41	1 20	2 30	1 15	0.62	0.31	0 08			
D	Rear	2 41	1 20	2 22	1 11	0.56	0.28	0 13			

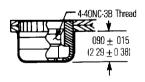
#### **Float Bushing**

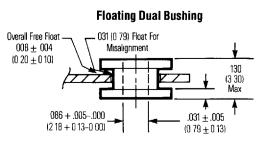


#### **Reverse Float Bushing**



#### 4-40 Clinch Nut





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