

BF091M

Order Code: BF091M

Gas Discharge Tube

Version: A1 2016-07-1

#### Features

- Small Size Design 4.2×5.0×5.0mm
- Current Handling Capability 5,000A @ 8/20 μ s
- Low Capacitance and Insertion Loss
- Fast Response and Long Service Life
- Moisture sensitivity level: Level 1

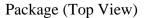
#### Exterior



**SMD** 

#### Application information

RS485/232/422

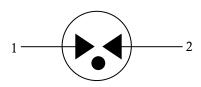




## Agency Approvals

Icon	Description		
RoHS	Compliance with 2011/65/EU		
HF	Compliance with IEC61249-2-21:2003		
8	Mean lead free		
<b>'1</b>	UL Certificated E232249		

#### Schematic Symbol



#### **Electrical Parameter**

DC Breakdown Voltage 1)2)	100V/s	72-108	V
Impulse Spark-over Voltage	At 1kV/µs	for 99 % of measured values ≤ 650	V
impuise Spark-over Voltage	At 1kV/µs	Typical values of distribution ≤ 600	V
Impulse Discharge Current 3)	8/20 $\mu$ s, $\pm$ 5times	5,000	A
AC Discharge Current	50Hz, 1S, 10times	10	A
Arc Voltage	At 1A	~8	V
Insulation Resistance	DC=50V	≥1	GΩ
Capacitance at 1MHz	VDC=0.5V	≤0.8	pF
Weight		~0.5	g
Operating And Storage Temperature		-40-90	$^{\circ}$
Marking		Without	

- 1) At delivery AQL 0.65 level II ISO 2859
- 2) In ionized mode
- 3) Terms and waveforms in accordance with ITU-T Rec. K. 12; IEC 61643-21





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## Part Numbering System

BF091 M (2)

(1)

(1)Bencent Gas Discharge Tube

(2) Series: DC Breakdown Voltage,

(3)

e.g.:  $091=9\times10^{1}=90V$ 

(3) Tolerance of DC Breakdown Voltage, M=+-20%,

N=+-30%,the Specific tolerance is decided by the table

of "Electrical Parameter"

#### **Product Characteristics**

Lead Material	Copper
Body Material	Ceramics
Terminal Finish	100% Matte-Tin Plated

#### **Environmental Reliability Characteristics**

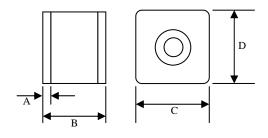
Testing items	Technical standards
High Temperature Storage Test	Temperature: 90°C Time:2H
Low Temperature Storage Test	Temperature: -40°C Time:2H
Vibration	Frequency: 10-500Hz Amplitude: 0.15mm Time: 45min
Resistance of soldering heat	Temperature: 260±5°C Time of dip soldering: 10s, 1time

Note: Up-screen program can be specified by customer's request via contacting Bencent service

#### Solderability test

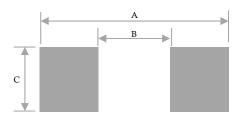
Solderability	Solder Pot Temperature:	245°C ±5°C
	Solder Dwell Time:	4-6 seconds

#### **Product Dimensions**



REF	mm	inch
A	0.5±0.1	0.020±0.004
В	4.2±0.3	0.165±0.012
С	5.0±0.2	0.197±0.008
D	5.0±0.2	0.197±0.008

# Recommended Soldering Pad



REF	mm	inch
A	4.95	0.195
В	3.0	0.118
С	5.5	0.217



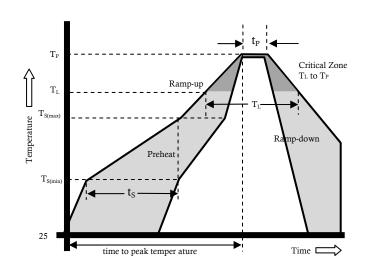
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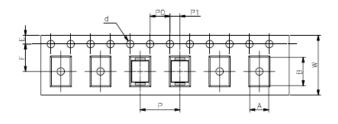
Version: A1 2016-07-11

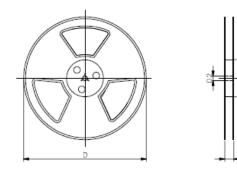
## Reflow Profile

	Re	eflow Condition	Pb-Free assembly	
			150°C	
Pre	Temperature Min			
Heat		emperature Max	200°C	
	Ti	me (min to max)	60 – 180 secs	
Average ramp up rate (Liquids) Tamp $(T_L)$ to peal			3°C/second max	
T <sub>S</sub> (max) t	T <sub>S</sub> (max) to T <sub>L</sub> - Ramp-up Rate		3°C/second max	
		- Temperature (T <sub>L</sub> )	217°C	
Reflow		(Liquids)	217 C	
		- Temperature (T <sub>L</sub> )	60 – 150 seconds	
Peak Tem	per	ature (T <sub>P</sub> )	260+0/-5 °C	
Time with	nin :	5°C of actual peak	10 1	
Temperature (tp)			~10 seconds	
Ramp-do	Ramp-down Rate		6°C/second max	
Time 25°C to peak Temperature (T <sub>P</sub> )		peak Temperature (T <sub>P</sub> )	8 minutes Max.	
Do not exceed		d	260°C	



## Package Reel Information





REF	mm inch			
A	5.3±0.1	0.209±0.004		
В	4.5±0.2	0.177±0.008		
d	Ф1.5±0.1	Ф0.059±0. <b>004</b>		
P0	4.0±0.1	0.157±0.004		
P1	2.0±0.1	0.079±0.004		
P	12.0±0.1	0.472±0.004		
Е	1.75±0.1	0.069±0.004		
F	7.5±0.1	0.295±0.004		
W	16.0±0.3	0.630±0.012		
D	Ф330.0	Ф13.0		
D1	Ф50Min	Ф1.97Min		
D2	Ф13±0.15	0.512±0.006		
W1	16.8±2.0	0.661±0.079		

Outline	Reel Per Carton (PCS)		Reel Diameter (mm)	Carton Size(mm)		
		Reel Diameter (mm)	L	W	Н	
TAPING	1,000	16,000	330	360	360	385

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