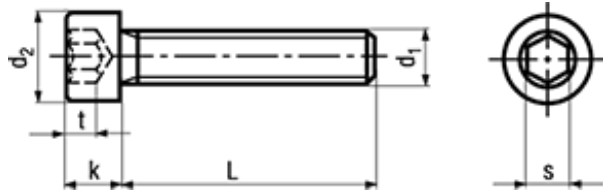


**DIN 912** | **ISO 4762**



Standard withdrawn



|  |
|--|
| <b>BN 610</b>  |
| <b>Hex socket head cap screws</b>  |
| fully threaded   |
| Stainless steel A2   |
| <ul style="list-style-type: none"> <li>• ~UNI 5931</li> <li>• ~CSN 021143</li> </ul> |

**i** The commercial quality of steel grades A2 and A4 is property class 70 (tensile strength 700 N/mm<sup>2</sup>). Strength of the screw is indicated by the head marking and defined by the applicable product standard.

| Article# | d <sub>1</sub> | d <sub>2</sub> | k max. | s   | t min. | L  |
|----------|----------------|----------------|--------|-----|--------|----|
| 1420526  | M2             | 3,8            | 2      | 1,5 | 1      | 3  |
| 1420550  |                |                |        |     |        | 4  |
| 1420569  |                |                |        |     |        | 5  |
| 1420577  |                |                |        |     |        | 6  |
| 1420585  |                |                |        |     |        | 8  |
| 1420593  |                |                |        |     |        | 10 |
| 1420607  |                |                |        |     |        | 12 |
| 1420682  |                |                |        |     |        | 16 |
| 1420712  | M2,5           | 4,5            | 2,5    | 2   | 1,1    | 4  |
| 1421506  |                |                |        |     |        | 5  |
| 1422103  |                |                |        |     |        | 6  |
| 1422111  |                |                |        |     |        | 8  |
| 1422537  |                |                |        |     |        | 10 |
| 1422693  |                |                |        |     |        | 12 |
| 1422871  |                |                |        |     |        | 16 |
| 1422898  |                |                |        |     |        | 20 |
| 1233084  | M3             | 5,5            | 3      | 2,5 | 1,3    | 4  |
| 1233092  |                |                |        |     |        | 5  |
| 1233106  |                |                |        |     |        | 6  |
| 1233114  |                |                |        |     |        | 8  |
| 1233122  |                |                |        |     |        | 10 |
| 1233130  |                |                |        |     |        | 12 |

| Article# | d <sub>1</sub> | d <sub>2</sub> | k max. | s   | t min. | L    |
|----------|----------------|----------------|--------|-----|--------|------|
| 1111329  | M3             | 5,5            | 3      | 2,5 | 1,3    | (14) |
| 1233149  |                |                |        |     |        | 16   |
| 1032631  |                |                |        |     |        | (18) |
| 1032658  |                |                |        |     |        | 20   |
| 3093178  |                |                |        |     |        | 25   |
| 1208047  | M4             | 7              | 4      | 3   | 2      | 5    |
| 1233173  |                |                |        |     |        | 6    |
| 1233181  |                |                |        |     |        | 8    |
| 1233203  |                |                |        |     |        | 10   |
| 1233211  |                |                |        |     |        | 12   |
| 1111353  |                |                |        |     |        | (14) |
| 1233238  |                |                |        |     |        | 16   |
| 1111361  |                |                |        |     |        | (18) |
| 1233246  |                |                |        |     |        | 20   |
| 1032739  |                |                |        |     |        | 25   |
| 8313881  |                |                |        |     |        | 30   |
| 1208055  | M5             | 8,5            | 5      | 4   | 2,5    | 6    |
| 1233262  |                |                |        |     |        | 8    |
| 1233270  |                |                |        |     |        | 10   |
| 1233289  |                |                |        |     |        | 12   |
| 1112333  |                |                |        |     |        | (14) |
| 1233297  |                |                |        |     |        | 16   |
| 1112341  |                |                |        |     |        | (18) |
| 1233300  |                |                |        |     |        | 20   |
| 1135171  |                |                |        |     |        | (22) |
| 1233319  |                |                |        |     |        | 25   |
| 3092533  |                |                |        |     |        | 30   |
| 8266808  | M6             | 10             | 6      | 5   | 3      | 6    |
| 1208063  |                |                |        |     |        | 8    |
| 1233335  |                |                |        |     |        | 10   |
| 1233343  |                |                |        |     |        | 12   |
| 1432249  |                |                |        |     |        | (14) |
| 1233351  |                |                |        |     |        | 16   |
| 1432257  |                |                |        |     |        | (18) |
| 1233378  |                |                |        |     |        | 20   |
| 1432265  |                |                |        |     |        | (22) |
| 1233386  |                |                |        |     |        | 25   |
| 1032844  |                |                |        |     |        | 30   |
| 5513555  |                |                |        |     |        | 35   |
| 5514964  |                |                |        |     |        | 40   |
| 5515086  |                |                |        |     |        | 50   |

| Article# | d <sub>1</sub> | d <sub>2</sub> | k max. | s  | t min. | L    |
|----------|----------------|----------------|--------|----|--------|------|
| 1208071  | M8             | 13             | 8      | 6  | 4      | 10   |
| 1233416  |                |                |        |    |        | 12   |
| 1432273  |                |                |        |    |        | (14) |
| 1233424  |                |                |        |    |        | 16   |
| 1432281  |                |                |        |    |        | (18) |
| 1233432  |                |                |        |    |        | 20   |
| 1432303  |                |                |        |    |        | (22) |
| 1233440  |                |                |        |    |        | 25   |
| 1233459  |                |                |        |    |        | 30   |
| 1032852  |                |                |        |    |        | 35   |
| 5513014  |                |                |        |    |        | 60   |
| 3210794  | M10            | 16             | 10     | 8  | 5      | 12   |
| 1208098  |                |                |        |    |        | 16   |
| 1233491  |                |                |        |    |        | 20   |
| 1233505  |                |                |        |    |        | 25   |
| 1233513  |                |                |        |    |        | 30   |
| 1233521  |                |                |        |    |        | 35   |
| 1032860  |                |                |        |    |        | 40   |
| 5507775  | M12            | 18             | 12     | 10 | 6      | 16   |
| 1113437  |                |                |        |    |        | 20   |
| 1421999  |                |                |        |    |        | 25   |
| 1422006  |                |                |        |    |        | 30   |
| 1422014  |                |                |        |    |        | 35   |
| 1422022  |                |                |        |    |        | 40   |
| 1032925  |                |                |        |    |        | 45   |
| 1480006  |                |                |        |    |        | 50   |
| 1423231  | M16            | 24             | 16     | 14 | 8      | 25   |
| 1422057  |                |                |        |    |        | 30   |
| 1113550  |                |                |        |    |        | 35   |
| 1422065  |                |                |        |    |        | 40   |
| 1113569  |                |                |        |    |        | 45   |
| 1422073  |                |                |        |    |        | 50   |
| 1033050  |                |                |        |    |        | 55   |
| 1480014  |                |                |        |    |        | 60   |
| 1114115  | M20            | 30             | 20     | 17 | 10     | 40   |
| 1114123  |                |                |        |    |        | 45   |
| 1114131  |                |                |        |    |        | 50   |
| 1169637  |                |                |        |    |        | 55   |
| 1114158  |                |                |        |    |        | 60   |
| 1432311  |                |                |        |    |        | 65   |
| 1480022  |                |                |        |    |        | 70   |

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