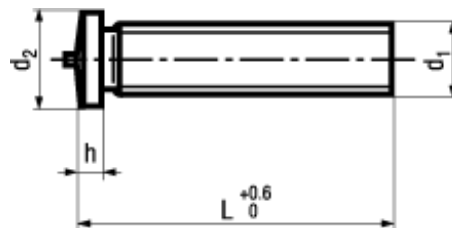




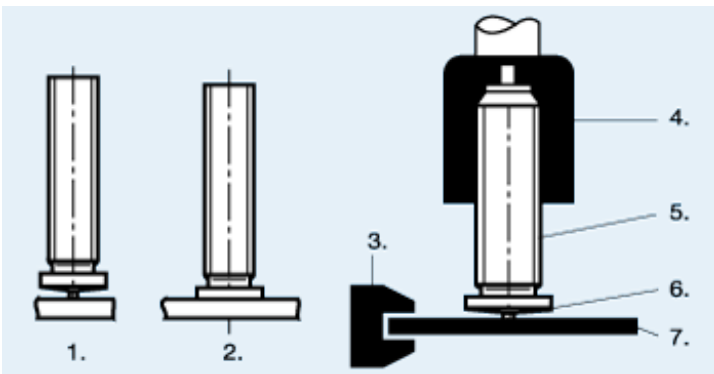
| | | | | |
|---|--------------------|----------------------|--|-------------|
|  | DIN 32501-1 | ~ISO 13918 PT | | 37-3 |
|---|--------------------|----------------------|--|-------------|


Standard withdrawn



| |
|------------------------------------|
| BN 1456 |
| Weld studs |
| tip ignition, with external thread |
| Steel 37-3 |
| copper plated |

| |
|--|
|  3D Cadenas |
|  |



-  1. Before welding
- 2. After welding
- 3. Ground
- 4. Welding tong
- 5. Weld stud
- 6. Ignition head
- 7. Workpiece

| Article# | Customer Article# | d ₁ | d ₂ | h | L |
|----------|-------------------|----------------|----------------|---------|------|
| 1107763 | | M3 | 4,5 | 0,7-1,4 | 6 |
| 1107771 | | | | | 8 |
| 1107798 | | | | | 10 |
| 1107801 | | | | | 12 |
| 1107828 | | | | | (15) |
| 1674412 | | | | | 16 |
| 1107836 | | | | | 20 |
| 1107844 | | | | | 25 |
| 1107852 | | M4 | 5,5 | 0,7-1,4 | 8 |
| 1107860 | | | | | 10 |
| 1107879 | | | | | 12 |
| 1107887 | | | | | (15) |

| Article# | Customer Article# | d ₁ | d ₂ | h | L |
|----------|-------------------|----------------|----------------|---------|------|
| 1674420 | | M4 | 5,5 | 0,7-1,4 | 16 |
| 1107895 | | | | | 20 |
| 1107909 | | | | | 25 |
| 1107917 | | | | | 30 |
| 1107941 | | M5 | 6,5 | 0,8-1,4 | 8 |
| 1107968 | | | | | 10 |
| 1107976 | | | | | 12 |
| 1107984 | | | | | (15) |
| 1674439 | | | | | 16 |
| 1107992 | | | | | 20 |
| 1108018 | | | | | 25 |
| 1108026 | | | | | 30 |
| 1108050 | | M6 | 7,5 | 0,8-1,4 | 10 |
| 1108069 | | | | | 12 |
| 1108077 | | | | | (15) |
| 1674528 | | | | | 16 |
| 1108085 | | | | | 20 |
| 1108093 | | | | | 25 |
| 1108107 | | | | | 30 |
| 1108123 | | | | | 40 |
| 1108158 | | | | | 50 |
| 1108166 | | M8 | 9 | ~1 | 10 |
| 1108174 | | | | | (15) |
| 1674846 | | | | | 16 |
| 1108182 | | | | | 20 |
| 1108190 | | | | | 25 |
| 1108204 | | | | | 30 |
| 1108603 | | | | | 35 |
| 1108611 | | | | | 40 |

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