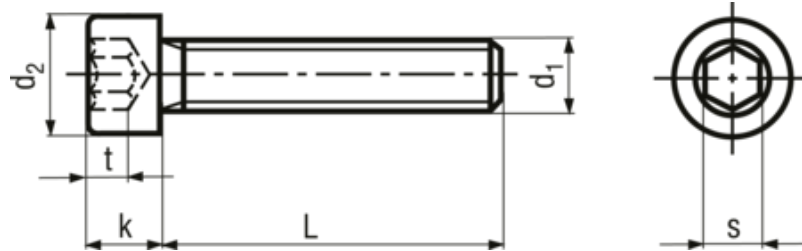


# Hex socket head cap screws fully threaded

BN 610



Additional information	The commercial quality of steel grades A2 and A4 is property class 70 (tensile strength 700 N/mm <sup>2</sup> ). Strength of the screw is indicated by the head marking and defined by the applicable product standard.
Headform	Cylindrical
Drive	Hexagon socket
Thread	fully threaded
Material	Stainless steel
Material type	A2
Standard	DIN 912 (Standard withdrawn), ISO 4762, ~UNI 5931, ~ČSN 021143

Article no	d1	L	d2	k max	s	t min
1420526	M2	3	3.8	2	1.5	1
1420550	M2	4	3.8	2	1.5	1
1420569	M2	5	3.8	2	1.5	1
1420577	M2	6	3.8	2	1.5	1
1420585	M2	8	3.8	2	1.5	1
1420593	M2	10	3.8	2	1.5	1
1420607	M2	12	3.8	2	1.5	1
1420682	M2	16	3.8	2	1.5	1
1420712	M2,5	4	4.5	2.5	2	1.1
1421506	M2,5	5	4.5	2.5	2	1.1
1422103	M2,5	6	4.5	2.5	2	1.1
1422111	M2,5	8	4.5	2.5	2	1.1
1422537	M2,5	10	4.5	2.5	2	1.1
1422693	M2,5	12	4.5	2.5	2	1.1
1422871	M2,5	16	4.5	2.5	2	1.1
1422898	M2,5	20	4.5	2.5	2	1.1

Article no	d1	L	d2	k max	s	t min
1233084	M3	4	5.5	3	2.5	1.3
1233092	M3	5	5.5	3	2.5	1.3
1233106	M3	6	5.5	3	2.5	1.3
1233114	M3	8	5.5	3	2.5	1.3
1233122	M3	10	5.5	3	2.5	1.3
1233130	M3	12	5.5	3	2.5	1.3
1111329	M3	(14)	5.5	3	2.5	1.3
1233149	M3	16	5.5	3	2.5	1.3
1032631	M3	(18)	5.5	3	2.5	1.3
1032658	M3	20	5.5	3	2.5	1.3
3093178	M3	25	5.5	3	2.5	1.3
1208047	M4	5	7	4	3	2
1233173	M4	6	7	4	3	2
1233181	M4	8	7	4	3	2
1233203	M4	10	7	4	3	2
1111353	M4	(14)	7	4	3	2
1233238	M4	16	7	4	3	2
1111361	M4	(18)	7	4	3	2
1233246	M4	20	7	4	3	2
1032739	M4	25	7	4	3	2
8313881	M4	30	7	4	3	2
1208055	M5	6	8.5	5	4	2.5
1233262	M5	8	8.5	5	4	2.5
1233270	M5	10	8.5	5	4	2.5
1112333	M5	(14)	8.5	5	4	2.5
1233297	M5	16	8.5	5	4	2.5
1112341	M5	(18)	8.5	5	4	2.5
1233300	M5	20	8.5	5	4	2.5
1135171	M5	(22)	8.5	5	4	2.5
1233319	M5	25	8.5	5	4	2.5
3092533	M5	30	8.5	5	4	2.5
8266808	M6	6	10	6	5	3
1208063	M6	8	10	6	5	3
1233335	M6	10	10	6	5	3
1233343	M6	12	10	6	5	3
1432249	M6	(14)	10	6	5	3
1233351	M6	16	10	6	5	3
1432257	M6	(18)	10	6	5	3
1233378	M6	20	10	6	5	3
1432265	M6	(22)	10	6	5	3
1233386	M6	25	10	6	5	3
1032844	M6	30	10	6	5	3
5513555	M6	35	10	6	5	3
5514964	M6	40	10	6	5	3
5515086	M6	50	10	6	5	3
1208071	M8	10	13	8	6	4
1432273	M8	(14)	13	8	6	4
1233424	M8	16	13	8	6	4
1432281	M8	(18)	13	8	6	4
1233432	M8	20	13	8	6	4

Article no	d1	L	d2	k max	s	t min
1432303	M8	(22)	13	8	6	4
1233440	M8	25	13	8	6	4
1233459	M8	30	13	8	6	4
1032852	M8	35	13	8	6	4
5513014	M8	60	13	8	6	4
3210794	M10	12	16	10	8	5
1208098	M10	16	16	10	8	5
1233491	M10	20	16	10	8	5
1233505	M10	25	16	10	8	5
1233513	M10	30	16	10	8	5
1233521	M10	35	16	10	8	5
1032860	M10	40	16	10	8	5
5507775	M12	16	18	12	10	6
1113437	M12	20	18	12	10	6
1421999	M12	25	18	12	10	6
1422006	M12	30	18	12	10	6
1422014	M12	35	18	12	10	6
1422022	M12	40	18	12	10	6
1032925	M12	45	18	12	10	6
1480006	M12	50	18	12	10	6
1423231	M16	25	24	16	14	8
1422057	M16	30	24	16	14	8
1113550	M16	35	24	16	14	8
1422065	M16	40	24	16	14	8
1113569	M16	45	24	16	14	8
1422073	M16	50	24	16	14	8
1033050	M16	55	24	16	14	8
1480014	M16	60	24	16	14	8
1114115	M20	40	30	20	17	10
1114123	M20	45	30	20	17	10
1114131	M20	50	30	20	17	10
1169637	M20	55	30	20	17	10
1114158	M20	60	30	20	17	10
1432311	M20	65	30	20	17	10
1480022	M20	70	30	20	17	10
1233211	M4	12	7	4	3	2
1233289	M5	12	8.5	5	4	2.5
1233416	M8	12	13	8	6	4

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