

#### **Features**

- RoHS compliant\*
- Tight tolerance of bottom electrode width
- 1 % and 5 % tolerance options
- Three layer termination process with nickel barrier helps prevent leaching and provides excellent solderability
- Tape and reel packaging

# **CR Series - Thick Film Chip Resistors**

#### **Electrical Characteristics**

Characteristic	Model No.											
Characteristic	CR01005	CR0201	CR0402	CR0603	CR0805	CR1206	CR2010	CR2512				
Power Rating @ 70 °C	1/32 W	1/20 W	1/16 W	1/10 W	1/8 W	1/4 W	1/2 W	1 W				
Operating Temp. Range	-55 °C to	-55 °C to +125 °C -55 °C to +155 °C										
Derated to Zero Load @	+12	5 °C			+15	5 °C						
Max. Working Voltage	15 V 30 V		50 V	75 V	150 V	200 V	200 V	200 V				
Max. Overload Voltage	30 V	50 V	100 V	150 V	300 V	400 V	400 V	400 V				
Resistance Tolerance	±1 %, ±5 %											
Temperature Coefficient	10 Ω≤R<100 Ω ±300 ppm/°C	1 Ω≤R<10 Ω -200~+600	1 Ω≤R<10 Ω -200~+500 ppm/°C	1 Ω≤R<10 Ω ±200 ppm/°C								
±1 % (E24 & E96	100 Ω≤R<1 MΩ	ppm/°C 00 Ω≤R<1 MΩ	10 Ω≤R≤1 MΩ ±100 ppm/°C									
Series)	±200 ppm/°C		1 MΩ <r≤10 mω<br="">±200 ppm/°C</r≤10>									
Temperature	10 Ω≤R<100 Ω	1 Ω≤R<10 Ω -200~+600	1 Ω≤R<10 Ω -200~+500 ppm/°C	1 Ω≤R<10 Ω ±400 ppm/°C								
Coefficient ±5 %	±300 ppm/°C ppm/°	ppm/°C 10 Ω≤R≤10 MΩ	10 Ω≤R≤10 MΩ ±200 ppm/°C									
(E24 Series)	±200 ppm/°C	200 ppm/°C ±200 ppm/°C	10 MΩ <r≤20 mω<br="">±400 ppm/°C</r≤20>									
Zero Ohm Jumper	50 milliohms max.											
Rated Current	0.9	5 A	1	A	2 A							
Max. Overload Current	1	A	2.5	5 A	5 A							

#### **Environmental Characteristics**

Moisture Sensitivity Level......1

#### **Additional Information**

Click these links for more information:











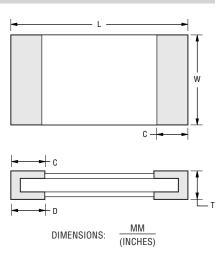
WARNING Cancer and Reproductive Harm - www.P65Warnings.ca.gov

RoHS Directive 2015/863, Mar 31, 2015 and Annex.

Specifications are subject to change without notice.

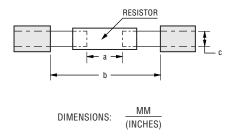
#### **Product Dimensions**

Model	L	W	С	D	Т
CR01005	$\frac{0.40 \pm 0.02}{(.016 \pm .0008)}$	$\frac{0.20 \pm 0.03}{(.008 \pm .001)}$	$\frac{0.10 \pm 0.03}{(.004 \pm .001)}$	$\frac{0.10 \pm 0.03}{(.004 \pm .001)}$	$\frac{0.13 \pm 0.02}{(.009 \pm .0008)}$
CR0201	$\frac{0.60 \pm 0.03}{(.024 \pm .001)}$	$\frac{0.30 \pm 0.03}{(.012 \pm .001)}$	$\frac{0.10 \pm 0.05}{(.004 \pm .002)}$	$\frac{0.15 \pm 0.05}{(.006 \pm .002)}$	$\frac{0.23 \pm 0.03}{(.009 \pm .001)}$
CR0402	$\frac{1.00 \pm 0.05}{(.039 \pm .002)}$	$\frac{0.50 \pm 0.05}{(.020 \pm .002)}$	$\frac{0.20 \pm 0.10}{(.008 \pm .004)}$	$\frac{0.25 \pm 0.10}{(.010 \pm .004)}$	$\frac{0.32 \pm 0.05}{(.013 \pm .002)}$
CR0603	$\frac{1.60 \pm 0.10}{(.063 \pm .004)}$	$\frac{0.80 \pm 0.10}{(.031 \pm .004)}$	$\frac{0.30 \pm 0.20}{(.012 \pm .008)}$	$\frac{0.30 \pm 0.20}{(.012 \pm .008)}$	$\frac{0.45 \pm 0.10}{(.018 \pm .004)}$
CR0805	$\frac{2.00 \pm 0.10}{(.079 \pm .004)}$	$\frac{1.25 \pm 0.10}{(.049 \pm .004)}$	$\frac{0.40 \pm 0.20}{(.016 \pm .008)}$	$\frac{0.40 \pm 0.20}{(.016 \pm .008)}$	$\frac{0.50 \pm 0.10}{(.020 \pm .004)}$
CR1206	$\frac{3.10 \pm 0.10}{(.122 \pm .004)}$	$\frac{1.55 \pm 0.10}{(.061 \pm .004)}$	$\frac{0.50 \pm 0.30}{(.020 \pm .012)}$	$\frac{0.40 \pm 0.20}{(.016 \pm .008)}$	$\frac{0.55 \pm 0.10}{(.022 \pm .004)}$
CR2010	$\frac{5.00 \pm 0.15}{(.197 \pm .006)}$	$\frac{2.50 \pm 0.15}{(.098 \pm .006)}$	$\frac{0.60 \pm 0.30}{(.024 \pm .012)}$	$\frac{0.50 \pm 0.25}{(.020 \pm .010)}$	$\frac{0.60 \pm 0.10}{(.024 \pm .004)}$
CR2512	$\frac{6.30 \pm 0.20}{(.248 \pm .008)}$	$\frac{3.20 \pm 0.20}{(.126 \pm .008)}$	$\frac{0.60 \pm 0.30}{(.024 \pm .012)}$	$\frac{0.50 \pm 0.25}{(.020 \pm .010)}$	$\frac{0.60 \pm 0.10}{(.024 \pm .004)}$

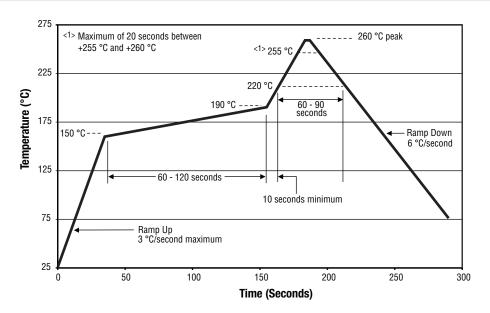


#### **Recommended Pad Layout**

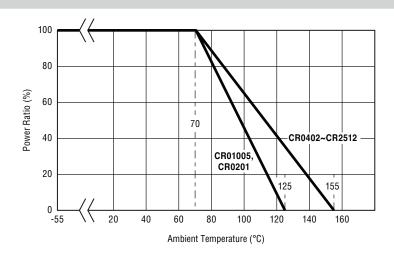
Model	а	b	С
CR01005	0.15 ~ 0.20 (.006 ~ .008)	$\frac{0.50 \sim 0.70}{(.020 \sim .028)}$	$\frac{0.20 \sim 0.25}{(.008 \sim .010)}$
CR0201	0.25 ~ 0.30 (.010 ~ .012)	$\frac{0.70 \sim 0.90}{(.028 \sim .035)}$	0.30 ~ 0.40 (.012 ~ .016)
CR0402	$\frac{0.50 \sim 0.60}{(.020 \sim .024)}$	1.40 ~ 1.60 (.055 ~ .063)	$\frac{0.40 \sim 0.60}{(.012 \sim .024)}$
CR0603	0.70 ~ 0.90 (.028 ~ .035)	2.00 ~ 2.20 (.079 ~ .087)	0.80 ~ 1.00 (.031 ~ .039)
CR0805	1.00 ~ 1.40 (.039 ~ .055)	3.20 ~ 3.80 (.126 ~ .150)	$\frac{0.90 \sim 1.40}{(.035 \sim .055)}$
CR1206	2.00 ~ 2.40 (.079 ~ .094)	4.40 ~ 5.00 (.173 ~ .197)	1.20 ~ 1.80 (.047 ~ .071)
CR2010	3.30 ~ 3.70 (.130 ~ .146)	5.70 ~ 6.50 (.224 ± .256)	2.30 ~ 3.50 (.091 ~ .138)
CR2512	3.60 ~ 4.00 (.142 ~ .157)	7.60 ~ 8.60 (.299 ~ .339)	2.30 ~ 3.50 (.091 ~ .138)



#### **Soldering Profile**



#### **Derating Curve**



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#### **Performance Characteristics**

Test	Procedure (IEC 60115-1)	Test Limits ΔR
Short Time Overload	2.5 x rated voltage for 5 seconds	$\leq$ ± (1 % + 0.05 Ω)  Remarks: CR01005, CR0201± (3 % + 0.1 Ω) CR0402± (2 % + 0.1 Ω) 0 Ω Jumper50 mΩ or less
Intermittent Overload	3.0 x rated voltage or max. overloading voltage, 1 sec. "ON", 25 sec. "OFF",10,000 cycles  **Remarks:* CR01005, CR0201	1 %: ≤± (1 % + 0.05 Ω) 5 %: ≤± (3 % + 0.1 Ω) Remarks: CR01005, CR0201± (5 % + 0.1 Ω) CR0402± (3 % + 0.1 Ω) 0 Ω Jumper100 mΩ or less
Load Life	1000 hours at rated voltage, 70 °C , 1.5 hours "ON ", 0.5 hour "OFF"	1 %: ≤± (1 % + 0.05 Ω) 5 %: ≤± (3 % + 0.1 Ω) Remarks: CR01005, CR0201± (5 % + 0.1 Ω) CR0402± (3 % + 0.1 Ω) 0 Ω Jumper100 mΩ or less
Load Life Humidity	1000 hours at rated voltage , 40±2 °C, 90~95 % RH 1.5 hours "ON ", 0.5 hour "OFF"	1 %: ≤± (1 % + 0.05 Ω) 5 %: ≤± (3 % + 0.1 Ω) Remarks: CR01005, CR0201± (5 % + 0.1 Ω) CR0402± (3 % + 0.1 Ω) 0 Ω Jumper100 mΩ or less
Rapid Change of Temperature	-55 °C (30 min.) / +155 °C (30 min.) 5 cycles	1 %: ≤± (0.5 % + 0.05 Ω) 5 %: ≤± (1 % + 0.05 Ω) Remarks: CR01005, CR0201± (3 % + 0.1 Ω) 0 Ω Jumper
Resistance to Solder Heat	270±5 °C, 10±1 sec.	1 %: ≤± (0.5 % + 0.05 Ω) 5 %: ≤± (1 % + 0.05 Ω) Remarks: CR01005± (3 % + 0.05 Ω) CR0201± (3 % + 0.1 Ω) 0 Ω Jumper50 mΩ or less
Solderability	245±5 °C solder, 2±0.5 seconds dwell Solder: Sn96.5 / Ag3.0 / Cu0.5	Over 95 % of termination must be covered with solder
Resistance to Dry Heat	155±5 °C for 96±4 hours  **Remarks:* CR0201	1 %: ≤± (1 % + 0.05 Ω) 5 %: ≤± (1 % + 0.05 Ω) Remarks: CR01005, CR0201± (1 % + 0.1 Ω) 0 Ω Jumper
Bending	3 mm deflection  Remarks: CR2010, CR25122 mm deflection	1 %: ≤± (0.5 % + 0.05 Ω) 5 %: ≤± (2 % + 0.1 Ω) Remarks: CR01005, CR0201± (3 % + 0.1 Ω) CR0402± (2 % + 0.1 Ω) 0 Ω Jumper50 mΩ or less
Dielectric Withstanding Voltage	500 V, 1 minute  **Remarks: CR01005, CR0201	No abnormalities such as flashover, burning or dielectric breakdown shall appear
Insulation Resistance	100 V, 1 minute  **Remarks: CR020150 V	≥1 GΩ  **Remarks:* CR01005≥100 MΩ)

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### **How to Order** CR 1206 - F X - 1003 E LF Model (CR = Chip Resistor) 01005 = 01005 size0201 = 0201 size0402 = 0402 size0603 = 0603 size0805 = 0805 size1206 = 1206 size 2010 = 2010 size 2512 = 2512 size Resistance Tolerance $F = \pm 1 \%$ $J = \pm 5 \%$ TCR (ppm/°C) - See Electrical Characteristics Chart - $X = \pm 100$ $W = \pm 200$ $V = \pm 300$ 7 = +400/= Used for zero $\Omega$ (jumper) and values from 1 $\Omega$ through 9.76 $\Omega$ . **Resistance Value** For 1 % Tolerance: <100 $\Omega$ ..... "R" represents decimal point (example: 24R3 = 24.3 $\Omega$ ). ≥100 Ω .... First three digits are significant, fourth digit represents number of zeros to follow (example: 8252 = 82.5K Ω). For 5 % Tolerance: <10 $\Omega$ ...... "R" represents decimal point (example: 4R7 = 4.7 $\Omega$ ). ≥10 Ω...... First two digits are significant, third digit represents number of zeros to follow (example: 474 = 470K Ω; 000 = Jumper). G = Paper Tape (10,000 pcs.) on 7-inch Plastic Reel - CR01005, CR0201, CR0402 E = Paper Tape (5,000 pcs.) on 7-inch Plastic Reel - CR0603, CR0805, CR1206 or Embossed Tape (4,000 pcs) on 7-inch Plastic Reel - CR2010, CR2512 Termination

LF = Tin-plated (RoHS Compliant)

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#### EIA-96 Marking for CR0603, 1 %

Code	R Value						
01	100	25	178	49	316	73	562
02	102	26	182	50	324	74	576
03	105	27	187	51	332	75	590
04	107	28	191	52	340	76	604
05	110	29	196	53	348	77	619
06	113	30	200	54	357	78	634
07	115	31	205	55	365	79	649
08	118	32	210	56	374	80	665
09	121	33	215	57	383	81	681
10	124	34	221	58	392	82	698
11	127	35	226	59	402	83	715
12	130	36	232	60	412	84	732
13	133	37	237	61	422	85	750
14	137	38	243	62	432	86	768
15	140	39	249	63	442	87	787
16	143	40	255	64	453	88	806
17	147	41	261	65	464	89	825
18	150	42	267	66	475	90	845
19	154	43	274	67	487	91	866
20	158	44	280	68	499	92	887
21	162	45	287	69	511	93	909
22	165	46	294	70	523	94	931
23	169	47	301	71	536	95	953
24	174	48	309	72	549	96	976

#### **Multipliers**

Code	Α	В	С	D	Е	F	G	Н	Х	Υ	Z
Multiplier	10°	10¹	10 <sup>2</sup>	10 <sup>3</sup>	10 <sup>4</sup>	10 <sup>5</sup>	10 <sup>6</sup>	10 <sup>7</sup>	10-1	10 <sup>-2</sup>	10 <sup>-3</sup>

#### **Marking Explanation**

#### **0Ω JUMPER:**



# CR01005, CR0201, CR0402:

No marking.



#### CR0603:

(E-96): EIA-96
marking (see table).
 If the resistance
value is not available
in the E-96 list, a
3 digit E-24 marking
with underline is
used.



(Value =  $100 \Omega$ )



(Value =  $120 \Omega$ )

#### CR0805, CR1206, CR2010, CR2512:

 5 % (E-24): 3 digits; first two digits are significant, third digit is number of zeros to follow.

103

(Value = 10K  $\Omega$ )

Letter R is decimal point.

point.

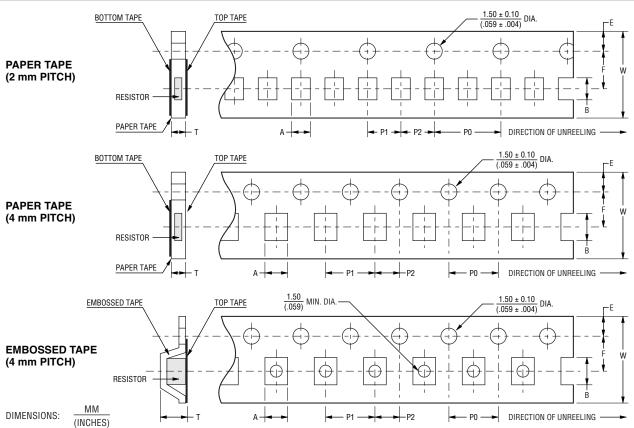
• 1 % (E-24 & E-96):
4 digits; first three
digits are significant,
fourth digit is number
of zeros to follow.
Letter R is decimal



(Value =  $44.2K \Omega$ )

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### Packaging Dimensions (Conforms to EIA RS-481A)



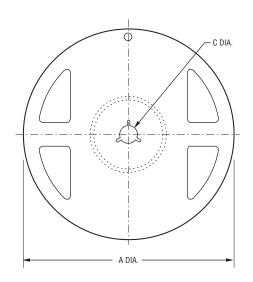
Model	Таре Туре	А	В	w	F	E	P1	P2	P0	т					
CR01005	Paper Tape (2 mm pitch)	$\frac{0.24 \pm 0.05}{(.010 \pm .002)}$	$\frac{0.45 \pm 0.10}{(.018 \pm .004)}$							$\frac{0.15 \pm 0.10}{(.006 \pm .004)}$					
CR0201	Paper Tape	$\frac{0.37 \pm 0.05}{(.014 \pm .002)}$	$\frac{0.67 \pm 0.10}{(.026 \pm .004)}$				$\frac{2.00 \pm 0.10}{(.079 \pm .004)}$			$\frac{0.37 \pm 0.10}{(.015 \pm .004)}$					
CR0402	(2 mm pitch)	h) 0.70 ± 0.05 1.20 =	$\frac{1.20 \pm 0.05}{(.047 \pm .002)}$	8.00 ± 0.20	3.50 ± 0.05					$\frac{0.45 \pm 0.10}{(.018 \pm .004)}$					
CR0603		$\frac{1.10 \pm 0.10}{(.043 \pm .004)}$	$\frac{1.90 \pm 0.10}{(.075 \pm .004)}$	(.315 ± .008)	(.138 ± .002)	1.75 ± 0.10		2.00 ± 0.05	4.00 ± 0.10	$\frac{0.64 \pm 0.10}{(.025 \pm .004)}$					
CR0805	Paper Tape (4 mm pitch)	$\frac{1.60 \pm 0.15}{(.063 \pm .006)}$	$\frac{2.40 \pm 0.20}{(.094 \pm .008)}$	.20		(.069 ± .004)		(.079 ± .002)	(.157 ± .004)	$\frac{0.84 \pm 0.10}{(.033 \pm .004)}$					
CR1206		$\frac{2.00 \pm 0.15}{(.079 \pm .006)}$	$\frac{3.60 \pm 0.20}{(.142 \pm .008)}$										$\frac{4.00 \pm 0.10}{(.157 \pm .004)}$		
CR2010	Embossed	$\frac{2.80 \pm 0.20}{(.110 \pm .008)}  \frac{5.30 \pm 0.20}{(.209 \pm .008)}$	12.00 ± 0.20	5.50 ± 0.05				$\frac{0.85 \pm 0.15}{(.033 \pm .006)}$							
CR2512	Tape (4 mm pitch)	$\frac{3.60 \pm 0.20}{(.142 \pm .008)}$	$\frac{6.90 \pm 0.20}{(.272 \pm .008)}$	(.472 ± .008) (.217 ± .002)					$\frac{0.85 \pm 0.15}{(.033 \pm .006)}$						

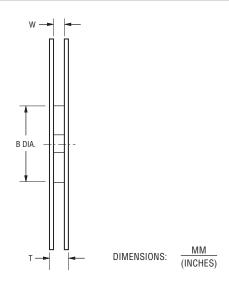
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#### Packaging Dimensions (Conforms to EIA RS-481A)





Model	Packaging Quantity	Α	В	С	W	Т
CR01005						
CR0201	10K pcs./reel					
CR0402					9.0 ± 1.0	11.5 ± 1.0
CR0603		178 ± 2.0	60 ± 1.0	13.0 ± 1.0	$(.354 \pm .039)$	$(.453 \pm .039)$
CR0805	5K pcs./reel	$(7.008 \pm .079)$	$(2.362 \pm .039)$	(.512 ± .039)		
CR1206						
CR2010	4K pcs./reel				13.0 ± 1.0	15.5 ± 1.0
CR2512	4K pcs./feef				$(.512 \pm .039)$	(.610 ± .039)

### **BOURNS**®

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MCR01MZPF1601 MCR01MZPF1800 MCR01MZPJ822 MCR03EZHJ103 MCR03EZPFX1272 MCR10EZPF2003 RC0603F1473CS

RC0603F150CS RC1005F1152CS RC1005F1182CS RC1005F1372CS RC1005F183CS RC1005F1911CS RC1005F1912CS

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