

## Features

- Compliant with AEC-Q200 Rev-D Stress Test Qualification for Passive Components in Automotive Applications
- 100 % electrically compatible with all previous generations of 1812 SMT devices
- Compatible with Pb and Pb-free solder reflow profiles

**MF-MSMF Series - PTC Resettable Fuses** 

- RoHS compliant\* and halogen free\*\*
- Surface mount packaging for automated assembly
- Agency recognition: c 🏻 us 🚔
- Standard 4532 mm (1812 mils) footprint

### **Electrical Characteristics**

Model	V <sub>max</sub>	k I <sub>max</sub>	I <sub>hold</sub>	I <sub>trip</sub>		stance	to Trip Diss		Tripped Power Dissipation	Agency Recognition		AEC-Q200
			at 23 °C		at 23 °C Ohms		at 23 °C		at 23 °C Watts	cUL	ΤÜV	Compliant
	Volts	Amps	Am	nps	R <sub>Min</sub>	R <sub>1Max</sub>	Amps	Seconds	Тур.	<u>E174545</u>	R50256634	
MF-MSMF010	60	40	0.1	0.3	0.7	15	0.5	1.5	0.8	1	1	1
MF-MSMF014	60	40	0.14	0.3	0.4	6.5	1.5	0.2	0.8	1	✓	1
MF-MSMF020	30	80	0.2	0.4	0.4	6.0	6.0	0.1	0.8	1	1	1
MF-MSMF020/60	60	40	0.2	0.4	0.4	6.0	1.5	0.2	0.8	1	1	1
MF-MSMF030	30	10	0.3	0.6	0.3	3.0	8.0	0.1	0.8	1	1	1
MF-MSMF050	15	100	0.5	1.0	0.15	1.0	8.0	0.2	0.8	1	1	1
MF-MSMF050/30X	30	40	0.5	1.0	0.15	1.3	8.0	0.2	0.8	1	1	1
MF-MSMF050/40X	40	20	0.5	1.0	0.15	1.3	8.0	0.2	0.8	1		
MF-MSMF075	13.2	100	0.75	1.5	0.11	0.45	8.0	0.2	0.8	1	1	1
MF-MSMF075/24	24	40	0.75	1.5	0.11	0.45	8.0	0.2	0.8	1	1	1
MF-MSMF075/33X	33	20	0.8	1.5	0.11	0.40	8.0	0.2	1.4	1		1
MF-MSMF110	6	100	1.1	2.2	0.04	0.21	8.0	0.3	0.8	1	1	
MF-MSMF110/16	16	100	1.1	2.2	0.04	0.21	8.0	0.3	0.8	1	1	1
MF-MSMF110/24X	24	20	1.1	2.2	0.06	0.18	8.0	0.5	0.8	1	1	1
MF-MSMF125	6	100	1.3	2.5	0.05	0.14	8.0	0.4	0.8	1	1	
MF-MSMF150	6	100	1.5	3.0	0.03	0.12	8.0	0.5	0.8	1	✓	
MF-MSMF150/12	12	100	1.5	3.0	0.03	0.12	8.0	0.5	0.8	~	<i>✓</i>	~
MF-MSMF150/24X	24	20	1.5	3.0	0.03	0.12	8.0	1.5	1.0	>	1	~
MF-MSMF160	8	100	1.6	2.8	0.035	0.099	8.0	2.0	0.8	1	<i>✓</i>	
MF-MSMF200	8	40	2.0	4.0	0.020	0.080	8.0	2.0	0.8	1	1	
MF-MSMF250/16X	16	100	2.5	5.0	0.015	0.100	8.0	5.0	1.2	1	1	1
MF-MSMF260	6	100	2.6	5.2	0.015	0.080	8.0	5.0	0.8	1	1	
MF-MSMF260/16X	16	100	2.6	5.0	0.015	0.050	8.0	5.0	1.2	1	<i>✓</i>	1
MF-MSMF300X	6	100	3.0	5.0	0.010	0.040	8.0	5.0	1.2	1		

### **Environmental Characteristics**

Item	Condition	Criteria
Operating Temperature	-40 °C to +85 °C	
Recommended Storage	+40 °C max. / 70 % R.H. max.	
Passive Aging	+85 °C, 1000 hours	±5 % typical resistance change
Humidity Aging	+85 °C, 85 % R.H. 1000 hours	±5 % typical resistance change
Thermal Shock	-40 °C to +85 °C, 20 times	±10 % typical resistance change
Solvent Resistance	MIL-STD-202, Method 215	No change (marking still legible)
Vibration	MIL-STD-883C, Method 2007.1 Condition A	No change (R <sub>min</sub> < R < R <sub>1max</sub> )
Moisture Sensitivity Level (MSL)	See Note	
ESD Classification	Class 6 (per AEC-Q200-2, HBM)	



\* Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (Cl) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (Cl) content is 1500 ppm or less.

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## **Applications**

- Overcurrent and overtemperature protection of automotive electronics
- Hard disk drives
- PC motherboards
- PC peripherals

# **MF-MSMF Series - PTC Resettable Fuses**

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### **Test Procedures and Requirements**

Item	Test Condition	Accept/Reject Criteria
Visual/Mechanical	Verify dimensions and materials	Per MF physical description
Resistance	In still air @ 23 °C	$R_{min} \le R \le R_{max}$
Time to Trip	At specified current, Vmax, 23 °C, still air	$T \le max$ . time to trip (seconds)
Hold Current	30 min. at I <sub>hold</sub> , still air	No trip
Trip Cycle Life	V <sub>max</sub> , I <sub>max</sub> , 100 cycles	No arcing or burning
Trip Endurance	V <sub>max</sub> , I <sub>max</sub> , 48 hours	No arcing or burning
Solderability	245 °C ±5 °C, 5 seconds	95 % min. coverage

Point-of-sale (POS) equipment

■ HDMI 1.4 Source protection

■ USB port protection - USB 2.0, 3.0 & OTG

PCMCIA cards

## Product Dimensions (see next page for outline drawings)

Model	Style	A		В		C		D	
	Otyle	Min.	Max.	Min.	Max.	Min.	Max.	Min.	
MF-MSMF010									
MF-MSMF014		4.07	<u>4.73</u> (0.186)	2.07	<u>3.41</u> (0.134)	<u>0.70</u> (0.028)	1 10		
MF-MSMF020	1	$\frac{4.37}{(0.172)}$		<u>3.07</u> (0.121)			<u>1.10</u> (0.043)		
MF-MSMF020/60		(0.172)		(0.121)					
MF-MSMF030									
MF-MSMF050	1	4.37 (0.172)	<u>4.73</u> (0.186)	<u>3.07</u> (0.121)	<u>3.41</u> (0.134)	<u>0.55</u> (0.022)	<u>0.85</u> (0.033)		
MF-MSMF050/30X	2	4.37	4.83	3.07	3.41	0.40	0.85		
MF-MSMF050/40X	7 2	(0.172)	(0.190)	(0.121)	(0.134)	(0.016)	(0.033)		
MF-MSMF075		4.37	4.73	3.07	3.41	0.55	0.85		
MF-MSMF075/24	1	(0.172)	(0.186)	(0.121)	(0.134)	(0.022)	(0.033)		
MF-MSMF075/33X	2	4.37 (0.172)	<u>4.83</u> (0.190)	$\frac{3.07}{(0.121)}$	$\frac{3.41}{(0.134)}$	$\frac{0.70}{(0.028)}$	$\frac{1.60}{(0.063)}$		
MF-MSMF110	4	<u>4.37</u> (0.172)	<u>4.73</u> (0.186)	<u>3.07</u> (0.121)	<u>3.41</u> (0.134)	0.55 (0.022)	0.85		
MF-MSMF110/16	- 1						(0.033)		
MF-MSMF110/24X	2	4.37 (0.172)	<u>4.83</u> (0.190)	<u>3.07</u> (0.121)	<u>3.41</u> (0.134)	0.70 (0.028)	<u>1.60</u> (0.063)	<u>0.30</u> (0.012)	
MF-MSMF125		4.07	4 70	0.07	<b>0</b> 44	0.55	0.05		
MF-MSMF150	1	4.37	$\frac{4.73}{(0.186)}$	$\frac{3.07}{(0.121)}$	$\frac{3.41}{(0.124)}$	0.55 (0.022)	0.85		
MF-MSMF150/12		(0.172)	(0.186)	(0.121)	(0.134)	(0.022)	(0.033)		
MF-MSMF150/24X	2	<u>4.37</u> (0.172)	<u>4.83</u> (0.190)	<u>3.07</u> (0.121)	<u>3.41</u> (0.134)	<u>0.70</u> (0.028)	<u>1.60</u> (0.063)		
MF-MSMF160		<u>4.37</u> (0.172)	<u>4.73</u> (0.186)	<u>3.07</u> (0.121)	<u>3.41</u> (0.134)	<u>0.55</u> (0.022)	<u>0.85</u> (0.033)		
MF-MSMF200	- 1	<u>4.37</u> (0.172)	<u>4.73</u> (0.186)	<u>3.07</u> (0.121)	<u>3.41</u> (0.134)	<u>0.45</u> (0.018)	<u>0.85</u> (0.033)		
MF-MSMF250/16X	2	<u>4.37</u> (0.172)	<u>4.83</u> (0.190)	<u>3.07</u> (0.121)	<u>3.41</u> (0.134)	<u>0.70</u> (0.028)	<u>1.60</u> (0.063)		
MF-MSMF260	1	<u>4.37</u> (0.172)	<u>4.73</u> (0.186)	<u>3.07</u> (0.121)	<u>3.41</u> (0.134)	<u>0.45</u> (0.018)	<u>0.85</u> (0.033)		
MF-MSMF260/16X MF-MSMF300X	2	4.37 (0.172)	4.83 (0.190)	<u>3.07</u> (0.121)	<u>3.41</u> (0.134)	0.70	<u>1.60</u> (0.063)		

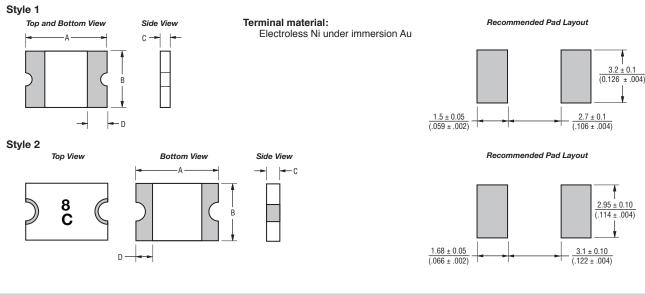
MM DIMENSIONS: (INCHES)

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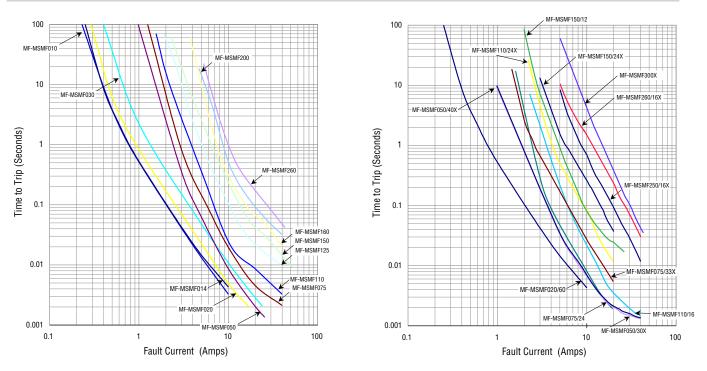
# **MF-MSMF Series - PTC Resettable Fuses**

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#### Product Dimensions (see previous page for dimensions)



### Typical Time to Trip at 23 °C



The Time to Trip curves represent typical performance of a device in a simulated application environment. Actual performance in specific customer applications may differ from these values due to the influence of other variables.

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# **MF-MSMF Series - PTC Resettable Fuses**

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	Ambient Operating Temperature										
Model	-40 °C	-20 °C	0 °C	23 °C	40 °C	50 °C	60 °C	70 °C	85 °C		
MF-MSMF010	0.16	0.14	0.12	0.10	0.08	0.07	0.06	0.05	0.03		
MF-MSMF014	0.23	0.20	0.17	0.14	0.12	0.10	0.09	0.08	0.06		
MF-MSMF020	0.30	0.27	0.23	0.20	0.17	0.15	0.13	0.12	0.09		
MF-MSMF020/60	0.29	0.26	0.23	0.20	0.17	0.15	0.13	0.11	0.08		
MF-MSMF030	0.46	0.40	0.36	0.30	0.26	0.22	0.20	0.18	0.14		
MF-MSMF050	0.77	0.68	0.59	0.50	0.44	0.40	0.37	0.33	0.29		
MF-MSMF050/30X	0.77	0.68	0.59	0.50	0.44	0.40	0.37	0.33	0.25		
MF-MSMF050/40X	0.77	0.68	0.59	0.50	0.44	0.40	0.37	0.33	0.25		
MF-MSMF075	1.15	1.01	0.88	0.75	0.65	0.60	0.55	0.49	0.43		
MF-MSMF075/24	1.15	1.01	0.88	0.75	0.65	0.60	0.55	0.49	0.43		
MF-MSMF075/33X	1.16	1.03	0.90	0.75	0.63	0.56	0.49	0.42	0.32		
MF-MSMF110	1.59	1.43	1.26	1.10	0.95	0.87	0.80	0.71	0.60		
MF-MSMF110/16	1.59	1.43	1.26	1.10	0.95	0.87	0.80	0.71	0.60		
MF-MSMF110/24X	2.00	1.70	1.40	1.10	0.95	0.88	0.80	0.73	0.61		
MF-MSMF125	2.00	1.69	1.47	1.25	1.03	0.92	0.90	0.69	0.53		
MF-MSMF150	2.17	1.95	1.72	1.50	1.30	1.18	1.09	0.97	0.82		
MF-MSMF150/12	2.17	1.95	1.72	1.50	1.30	1.18	1.09	0.97	0.82		
MF-MSMF150/24X	2.10	1.90	1.70	1.50	1.25	1.13	1.00	0.88	0.69		
MF-MSMF160	2.30	2.20	1.90	1.60	1.45	1.30	1.15	1.03	0.91		
MF-MSMF200	3.08	2.71	2.35	2.00	1.80	1.60	1.50	1.40	1.25		
MF-MSMF250/16X	3.90	3.42	2.96	2.50	2.24	1.98	1.85	1.29	0.94		
MF-MSMF260	3.40	3.16	2.90	2.60	2.32	2.18	2.00	1.90	1.69		
MF-MSMF260/16X	3.50	3.20	3.00	2.60	2.30	2.15	2.00	1.85	1.63		
MF-MSMF300X	4.13	3.75	3.33	3.00	2.70	2.54	2.35	2.22	1.98		

## Thermal Derating Table - Ihold (Amps)

### **Packaging Quantity**

MF-MSMF010 ~ MF-MSMF030 = 1500 pcs. per reel

MF-MSMF050 ~ MF-MSMF260 = 2000 pcs. per reel

MF-MSMF075/33X, MF-MSMF110/24X, MF-MSMF150/24X, MF-MSMF250/16X, MF-MSMF260/16X & MF-MSMF300X = 1500 pcs. per reel

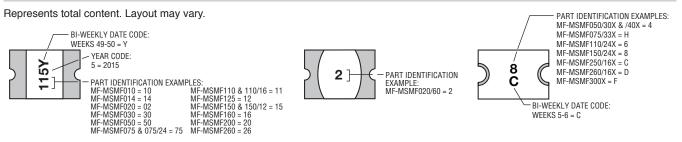
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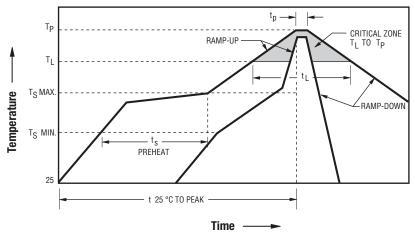
# **MF-MSMF Series - PTC Resettable Fuses**

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#### **Typical Part Marking**

**Solder Reflow Recommendations** 

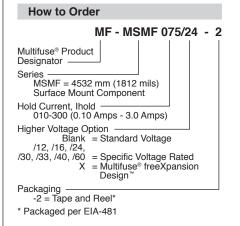




#### Notes:

- MF-MSMF models are intended for reflow soldering (including but not limited to heating plate, hot air, IR, nitrogen, and vapor phase).
- Wave soldering is permissible only if the device is on the top of the PCB, opposite the heat source.
- · Hand soldering is not recommended for these devices.
- All temperatures refer to the topside of the device, measured on the device body surface.
- If reflow temperatures exceed the recommended profile, devices may not meet the published specifications.
- · Compatible with Pb and Pb-free solder reflow profiles.
- · Excess solder may cause a short circuit.
- Please refer to the <u>Multifuse<sup>®</sup> Polymer PTC Resettable</u> <u>Fuse Soldering Recommendations</u> document for more details.

Profile Feature	Pb-Free Assembly
Average Ramp-Up Rate (Ts <sub>max</sub> to T <sub>p</sub> )	3 °C / second max.
PREHEAT:	
Temperature Min. (Ts <sub>min</sub> )	150 °C
Temperature Max. (Ts <sub>max</sub> )	200 °C
Time (Ts <sub>min</sub> to Ts <sub>max</sub> ) (ts)	60~180 seconds
TIME MAINTAINED ABOVE:	
Temperature (T <sub>L</sub> )	217 °C
Time (t <sub>L</sub> )	60~150 seconds
Peak Temperature (T <sub>p</sub> )	260 °C
Time within 5 °C of Actual Peak Temperature $(t_p)$	20~40 seconds
Ramp-Down Rate	6 °C / second max.
Time 25 °C to Peak Temperature	8 minutes max.



MF-MSMF SERIES, REV. AT, 12/20

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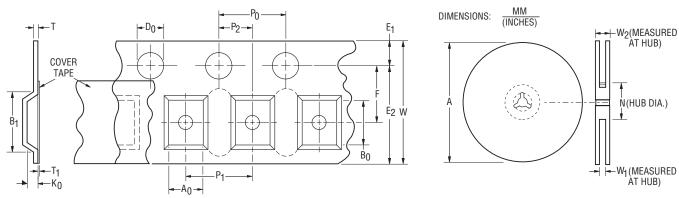
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# **MF-MSMF Series Tape and Reel Specifications**

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Tape Dimensions per EIA-481	MF-MSMF010 MF-MSMF014 MF-MSMF020 MF-MSMF020/60 MF-MSMF030	MF-MSMF050/40X MF-MSMF075 MF-MSMF075/24 MF-MSMF110 MF-MSMF110/16	MF-MSMF125 MF-MSMF150 MF-MSMF150/12 MF-MSMF160 MF-MSMF200 MF-MSMF260	MF-MSMF075/33X MF-MSMF110/24X MF-MSMF150/24X MF-MSMF250/16X MF-MSMF260/16X MF-MSMF300X						
W		$\frac{12.00 \pm 0.30}{(0.472 \pm 0.012)}$								
P <sub>0</sub>	$\frac{4.00 \pm 0.10}{(0.157 \pm 0.004)}$									
10 P <sub>0</sub>		$\frac{40.00 \pm 0.20}{(1.575 \pm 0.008)}$								
P <sub>1</sub>		8.00 ± (0.315 ± )	0.10							
P <sub>2</sub>		$\frac{2.00 \pm 100}{(0.079 \pm 100)}$	0.05							
A <sub>0</sub>	$\frac{3.58 \pm 0.10}{(0.141 \pm 0.004)}$	<u>3.66 ±</u> (0.144 ±		$\frac{3.70 \pm 0.10}{(0.146 \pm 0.004)}$						
B <sub>0</sub>	$\frac{4.93 \pm 0.10}{(0.194 \pm 0.004)}$	0.15 0.006)	$\frac{5.10 \pm 0.10}{(0.201 \pm 0.004)}$							
B <sub>1</sub> max.	<u>5.90</u> (0.232)									
D <sub>0</sub>	<u>1.50 +0.10/-0</u> (0.059 +0.004/-0)									
F	$\frac{(0.039 \pm 0.0047 - 0)}{(0.217 \pm 0.002)}$									
E <sub>1</sub>		$\frac{1.75 \pm 0.10}{(0.069 \pm 0.004)}$								
E <sub>2</sub> typ.		10.2 (0.40	25							
T max.		0.60								
T <sub>1</sub> max.	$\frac{0.10}{(0.004)}$									
к <sub>0</sub>	$\frac{1.30 \pm 0.10}{(0.051 \pm 0.004)}$	<u>0.95 ±</u> (0.037 ±		$\frac{1.50 \pm 0.10}{(0.059 \pm 0.004)}$						
Leader min.	<u>390</u> (15.4)									
Trailer min.		<u>160</u> (6.3								
Reel Dimensions		·								
A max.		<u></u> (7.3								
N min.		<u>50</u> (2.0)								
W <sub>1</sub>	<u>12.4 +2.0/-0</u> (0.49 +0.08/-0)									
W <sub>2</sub> max.		$\frac{18.4}{(0.72)}$								



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# Bourns® Multifuse® PPTC Resettable Fuses

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### **Application Notice**

- Users are responsible for independent and adequate evaluation of Bourns<sup>®</sup> Multifuse<sup>®</sup> Polymer PTC devices in the user's application, including the PPTC device characteristics stated in the applicable data sheet.
- Polymer PTC devices must not be allowed to operate beyond their stated maximum ratings. Operation in excess of such
  maximum ratings could result in damage to the PTC device and possibly lead to electrical arcing and/or fire. Circuits with
  inductance may generate a voltage above the rated voltage of the polymer PTC device and should be thoroughly evaluated
  within the user's application during the PTC selection and qualification process.
- Polymer PTC devices are intended to protect against adverse effects of temporary overcurrent or overtemperature conditions up to rated limits and are not intended to serve as protective devices where overcurrent or overvoltage conditions are expected to be repetitive or prolonged.
- In normal operation, polymer PTC devices experience thermal expansion under fault conditions. Thus, a polymer PTC device must be protected against mechanical stress, and must be given adequate clearance within the user's application to accommodate such thermal expansion. Rigid potting materials or fixed housings or coverings that do not provide adequate clearance should be thoroughly examined and tested by the user, as they may result in the malfunction of polymer PTC devices if the thermal expansion is inhibited.
- Exposure to lubricants, silicon-based oils, solvents, gels, electrolytes, acids, and other related or similar materials may adversely affect the performance of polymer PTC devices.
- Aggressive solvents may adversely affect the performance of polymer PTC devices. Conformal coating, encapsulating, potting, molding, and sealing materials may contain aggressive solvents including but not limited to xylene and toluene, which are known to cause adverse effects on the performance of polymer PTCs. Such aggressive solvents must be thoroughly cured or baked to ensure their complete removal from polymer PTCs to minimize the possible adverse effect on the device.
- Recommended storage conditions should be followed at all times. Such conditions can be found on the applicable data sheet and on the Multifuse<sup>®</sup> Polymer PTC Moisture/Reflow Sensitivity Classification (MSL) note: <u>https://www.bourns.com/docs/RoHS-MSL/msl\_mf.pdf</u>

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