Features

- Radial Leaded Devices
- Cured, flame retardant epoxy polymer insulating material meets UL 94V-0 requirements
- RoHS compliant* and halogen free**
- Agency recognition: c UL us, TÜV

Additional Information

Click these links for more information:

PRODUCT | TECHNICAL LIBRARY | INVENTORY | SAMPLES | CONTACT

MF-R Series - PTC Resettable Fuses

Electrical Characteristic

Model	$V_{max.}$	$I_{max.}$	I_{hold}	I_{trip}	Initial Resistance		1 Hour (R_1) Post-Trip Resistance	Max. Time To Trip		Tripped Power Dissipation	Agency Recognition	
			at 23 °C		Ohms at 23 °C		Ohms at 23 °C	at 23 °C		Watts at 23 °C	cUL	TÜV
	Volts	Amps	Amps		$R_{Min.}$	$R_{1Max.}$	Max.	Amps	Seconds	Typ.	E174545	R50366745
MF-R005	60	40	0.05	0.10	7.3	11.1	22.0	0.5	5.0	0.22	✓	✓
MF-R010	60	40	0.10	0.20	2.50	4.50	7.50	0.5	4.0	0.38	✓	✓
MF-R017	60	40	0.17	0.34	2.00	3.20	8.00	0.85	3.0	0.48	✓	✓
MF-R020	60	40	0.20	0.40	1.50	2.84	4.40	1.0	2.2	0.40	✓	✓
MF-R025	60	40	0.25	0.50	1.00	1.95	3.00	1.25	2.5	0.45	✓	✓
MF-R030	60	40	0.30	0.60	0.76	1.36	2.10	1.5	3.0	0.50	✓	✓
MF-R040	60	40	0.40	0.80	0.52	0.86	1.29	2.0	3.8	0.55	✓	✓
MF-R050	60	40	0.50	1.00	0.41	0.77	1.17	2.5	4.0	0.75	✓	✓
MF-R065	60	40	0.65	1.30	0.27	0.48	0.72	3.25	5.3	0.90	✓	✓
MF-R075	60	40	0.75	1.50	0.18	0.40	0.60	3.75	6.3	0.90	✓	✓
MF-R090	60	40	0.90	1.80	0.14	0.31	0.47	4.5	7.2	1.00	✓	✓
MF-R090-0-9	30	40	0.90	1.80	0.07	0.12	0.22	4.5	5.9	0.60	✓	✓
MF-R110	30	40	1.10	2.20	0.10	0.18	0.27	5.5	6.6	0.70	✓	✓
MF-R135	30	40	1.35	2.70	0.065	0.115	0.17	6.75	7.3	0.80	✓	✓
MF-R160	30	40	1.60	3.20	0.055	0.105	0.15	8.0	8.0	0.90	✓	✓
MF-R185	30	40	1.85	3.70	0.040	0.07	0.11	9.25	8.7	1.00	✓	✓
MF-R250	30	40	2.50	5.00	0.025	0.048	0.07	12.5	10.3	1.20	✓	✓
MF-R250-0-10	30	40	2.50	5.00	0.025	0.048	0.07	12.5	10.3	1.20	✓	✓
MF-R300	30	40	3.00	6.00	0.020	0.05	0.08	15.0	10.8	2.00	✓	✓
MF-R400	30	40	4.00	8.00	0.010	0.03	0.05	20.0	12.7	2.50	✓	✓
MF-R500	30	40	5.00	10.00	0.010	0.03	0.05	25.0	14.5	3.00	✓	✓
MF-R600	30	40	6.00	12.00	0.005	0.02	0.04	30.0	16.0	3.50	✓	✓
MF-R700	30	40	7.00	14.00	0.005	0.02	0.03	35.0	17.5	3.80	✓	✓
MF-R800	30	40	8.00	16.00	0.005	0.02	0.03	40.0	18.8	4.00	✓	✓
MF-R900	30	40	9.00	18.00	0.005	0.01	0.02	40.0	20.0	4.20	✓	✓
MF-R1100	16	100	11.00	22.00	0.003	0.01	0.014	40.0	20.0	4.50	✓	✓

WARNING
Cancer and Reproductive Harm
www.P65Warnings.ca.gov

* RoHS Directive 2015/863, Mar 31, 2015 and Annex.
** Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (Cl) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (Cl) content is 1500 ppm or less.

Applications

Almost anywhere there is a low voltage power supply and a load to be protected, including:

- Computers & peripherals
- General electronics

Environmental Characteristics

Item	Condition	Criteria
Operating Temperature	-40 °C to +85 °C	
Recommended Storage	+40 °C max. / 70 % RH max.	
Passive Aging	+85 °C, 1000 hours	±5 % typical resistance change
Humidity Aging	+85 °C, 85 % R.H. 1000 hours	±5 % typical resistance change
Thermal Shock	-40 °C to +85 °C, 10 times	±10 % typical resistance change
Solvent Resistance	MIL-STD-202, Method 215	No change (marking still legible)
Vibration	MIL-STD-883C, Method 2007.1 Condition A	No change ($R_{min} < R < R_{1max}$)
Moisture Sensitivity Level (MSL)	See Note	
ESD Classification	Class 6 (per AEC-Q200-2, HBM)	

Test Procedures and Requirements

Item	Test Condition	Accept/Reject Criteria
Visual/Mechanical	Verify dimensions and materials	Per MF physical description
Resistance	In still air @ 23 °C	$R_{min} \le R \le R_{max}$
Time to Trip	At specified current, V_{max}, 23 °C, still air	T ≤ max. time to trip (seconds)
Hold Current	30 min. at I_{hold}	No trip
Trip Cycle Life	V_{max}, I_{max}, 100 cycles	No arcing or burning
Trip Endurance	V_{max}, 48 hours	No arcing or burning
Solderability	245 °C ±5 °C, 5 seconds	95 % min. coverage

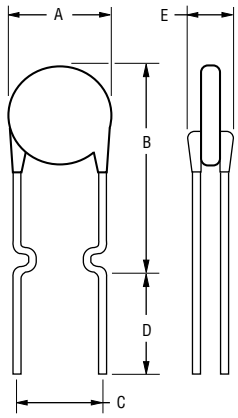
Product Dimensions (see next page for outline drawing)

Model	A Max.	B Max.	C		D Min.	E Max.	Physical Characteristics		
			Nom.	Tol. ±			Style	Lead Dia.	Material
MF-R005	8.0 (0.315)	8.3 (0.327)	5.1 (0.201)	0.7 (0.028)	7.6 (0.299)	3.1 (0.122)	4	0.405 (0.016)	Sn/NiCu
MF-R010	7.4 (0.291)	12.7 (0.5)	5.1 (0.201)	0.7 (0.028)	7.6 (0.299)	3.1 (0.122)	1	0.51 (0.020)	Sn/NiCu
MF-R017	7.4 (0.291)	12.7 (0.5)	5.1 (0.201)	0.7 (0.028)	7.6 (0.299)	3.1 (0.122)	1	0.51 (0.020)	Sn/CuFe
MF-R020	7.4 (0.291)	12.7 (0.5)	5.1 (0.201)	0.7 (0.028)	7.6 (0.299)	3.1 (0.122)	1	0.51 (0.020)	Sn/CuFe
MF-R025	7.4 (0.291)	12.7 (0.5)	5.1 (0.201)	0.7 (0.028)	7.6 (0.299)	3.1 (0.122)	1	0.51 (0.020)	Sn/CuFe
MF-R030	7.4 (0.291)	13.4 (0.528)	5.1 (0.201)	0.7 (0.028)	7.6 (0.299)	3.1 (0.122)	1	0.51 (0.020)	Sn/CuFe
MF-R040	7.4 (0.291)	13.7 (0.539)	5.1 (0.201)	0.7 (0.028)	7.6 (0.299)	3.1 (0.122)	1	0.51 (0.020)	Sn/CuFe
MF-R050	7.9 (0.311)	13.7 (0.539)	5.1 (0.201)	0.7 (0.028)	7.6 (0.299)	3.1 (0.122)	1	0.51 (0.020)	Sn/Cu
MF-R065	9.7 (0.382)	15.2 (0.598)	5.1 (0.201)	0.7 (0.028)	7.6 (0.299)	3.1 (0.122)	1	0.51 (0.020)	Sn/Cu
MF-R075	10.4 (0.409)	16.0 (0.630)	5.1 (0.201)	0.7 (0.028)	7.6 (0.299)	3.1 (0.122)	1	0.51 (0.020)	Sn/Cu
MF-R090	11.7 (0.461)	16.7 (0.657)	5.1 (0.201)	0.7 (0.028)	7.6 (0.299)	3.1 (0.122)	1	0.51 (0.020)	Sn/Cu
MF-R090-0-9	7.4 (0.291)	12.2 (0.480)	5.1 (0.201)	0.7 (0.028)	7.6 (0.299)	3.0 (0.118)	3	0.51 (0.020)	Sn/CuFe
MF-R110	8.9 (0.350)	14.0 (0.551)	5.1 (0.201)	0.7 (0.028)	7.6 (0.299)	3.0 (0.118)	1	0.51 (0.020)	Sn/Cu
MF-R135	8.9 (0.350)	18.9 (0.744)	5.1 (0.201)	0.7 (0.028)	7.6 (0.299)	3.0 (0.118)	1	0.51 (0.020)	Sn/Cu
MF-R160	10.2 (0.402)	16.8 (0.661)	5.1 (0.201)	0.7 (0.028)	7.6 (0.299)	3.0 (0.118)	1	0.51 (0.020)	Sn/Cu
MF-R185	12.0 (0.472)	18.4 (0.724)	5.1 (0.201)	0.7 (0.028)	7.6 (0.299)	3.0 (0.118)	1	0.51 (0.020)	Sn/Cu
MF-R250	12.0 (0.472)	18.3 (0.720)	5.1 (0.201)	0.7 (0.028)	7.6 (0.299)	3.0 (0.118)	2	0.81 (0.032)	Sn/Cu
MF-R250-0-10	12.0 (0.472)	18.3 (0.720)	5.1 (0.201)	0.7 (0.028)	7.6 (0.299)	3.0 (0.118)	3	0.51 (0.020)	Sn/CuFe
MF-R300	12.0 (0.472)	18.3 (0.720)	5.1 (0.201)	0.7 (0.028)	7.6 (0.299)	3.0 (0.118)	2	0.81 (0.032)	Sn/Cu
MF-R400	14.4 (0.567)	24.8 (0.976)	5.1 (0.201)	0.7 (0.028)	7.6 (0.299)	3.0 (0.118)	2	0.81 (0.032)	Sn/Cu
MF-R500	17.4 (0.685)	24.9 (0.980)	10.2 (0.402)	0.7 (0.028)	7.6 (0.299)	3.0 (0.118)	2	0.81 (0.032)	Sn/Cu
MF-R600	19.3 (0.760)	31.9 (1.256)	10.2 (0.402)	0.7 (0.028)	7.6 (0.299)	3.0 (0.118)	2	0.81 (0.032)	Sn/Cu
MF-R700	22.1 (0.870)	29.8 (1.173)	10.2 (0.402)	0.7 (0.028)	7.6 (0.299)	3.0 (0.118)	2	0.81 (0.032)	Sn/Cu
MF-R800	24.2 (0.953)	32.9 (1.295)	10.2 (0.402)	0.7 (0.028)	7.6 (0.299)	3.0 (0.118)	2	0.81 (0.032)	Sn/Cu
MF-R900	24.2 (0.953)	32.9 (1.295)	10.2 (0.402)	0.7 (0.028)	7.6 (0.299)	3.0 (0.118)	2	0.81 (0.032)	Sn/Cu
MF-R1100	24.2 (0.953)	32.9 (1.295)	10.2 (0.402)	0.7 (0.028)	7.6 (0.299)	3.0 (0.118)	2	0.81 (0.032)	Sn/Cu

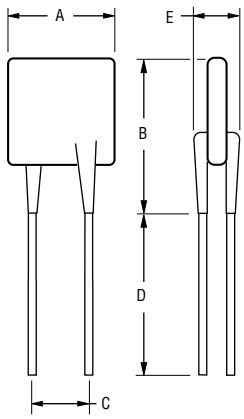
DIMENSIONS: MM (INCHES)

Product Dimensions (see previous page for dimensions)

Style 1

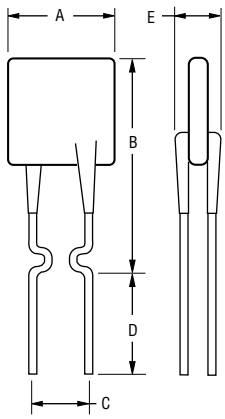


Style 2



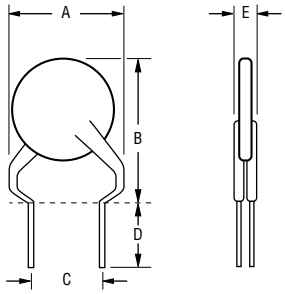
NOTE: Kinked lead option is available for board standoff. (See How to Order.)

Style 3



NOTE: Also available with straight leads. (See How to Order.)

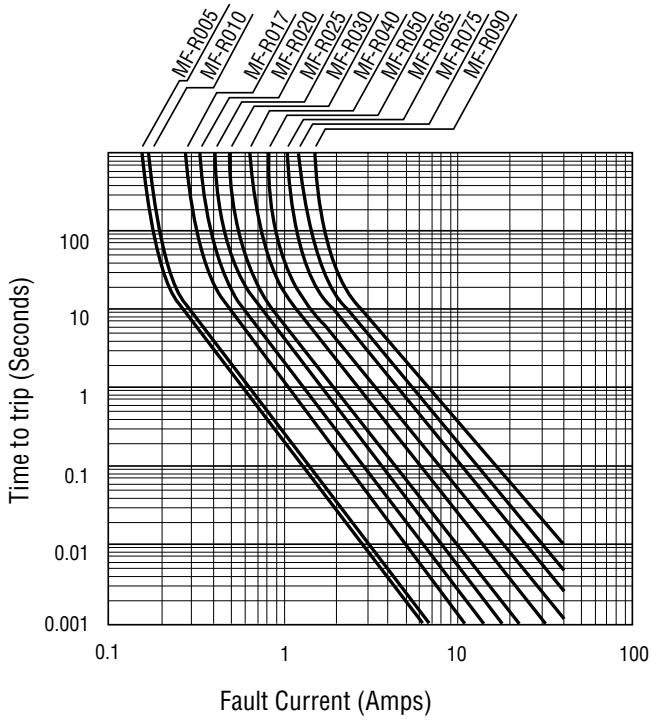
Style 4



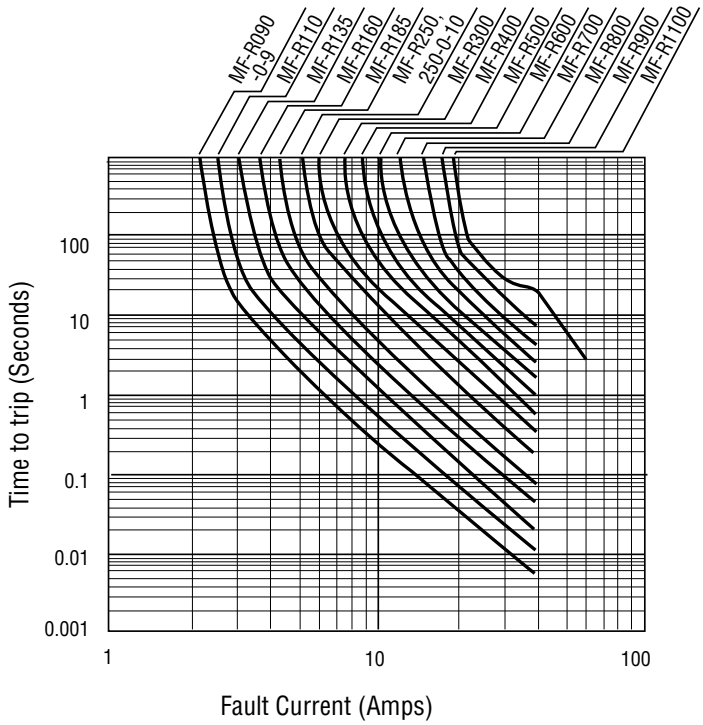
Thermal Derating Table - I_{hold} / I_{trip} (Amps)

Model	Ambient Operating Temperature								
	-40 °C	-20 °C	0 °C	23 °C	40 °C	50 °C	60 °C	70 °C	85 °C
MF-R005	0.08 / 0.16	0.07 / 0.14	0.06 / 0.12	0.05 / 0.10	0.04 / 0.08	0.04 / 0.08	0.03 / 0.07	0.03 / 0.07	0.02 / 0.05
MF-R010	0.16 / 0.32	0.14 / 0.28	0.12 / 0.24	0.10 / 0.20	0.08 / 0.16	0.07 / 0.14	0.06 / 0.12	0.05 / 0.10	0.04 / 0.08
MF-R017	0.26 / 0.52	0.23 / 0.46	0.20 / 0.40	0.17 / 0.34	0.14 / 0.28	0.12 / 0.24	0.11 / 0.22	0.09 / 0.18	0.07 / 0.14
MF-R020	0.31 / 0.62	0.27 / 0.54	0.24 / 0.48	0.20 / 0.40	0.16 / 0.32	0.14 / 0.28	0.13 / 0.26	0.11 / 0.22	0.08 / 0.16
MF-R025	0.39 / 0.78	0.34 / 0.68	0.30 / 0.60	0.25 / 0.50	0.20 / 0.40	0.18 / 0.36	0.16 / 0.32	0.14 / 0.28	0.10 / 0.20
MF-R030	0.47 / 0.94	0.41 / 0.82	0.36 / 0.72	0.30 / 0.60	0.24 / 0.48	0.22 / 0.44	0.19 / 0.38	0.16 / 0.32	0.12 / 0.24
MF-R040	0.62 / 1.24	0.54 / 1.08	0.48 / 0.96	0.40 / 0.80	0.32 / 0.64	0.29 / 0.58	0.25 / 0.50	0.22 / 0.44	0.16 / 0.32
MF-R050	0.78 / 1.56	0.68 / 1.36	0.60 / 1.20	0.50 / 1.00	0.41 / 0.82	0.36 / 0.72	0.32 / 0.64	0.27 / 0.54	0.20 / 0.40
MF-R065	1.01 / 2.02	0.88 / 1.76	0.77 / 1.54	0.65 / 1.30	0.53 / 1.06	0.47 / 0.94	0.41 / 0.82	0.35 / 0.70	0.26 / 0.52
MF-R075	1.16 / 2.32	1.02 / 2.04	0.89 / 1.78	0.75 / 1.50	0.61 / 1.22	0.54 / 1.08	0.47 / 0.94	0.41 / 0.82	0.30 / 0.60
MF-R090	1.40 / 2.80	1.22 / 2.44	1.07 / 2.14	0.90 / 1.80	0.73 / 1.46	0.65 / 1.30	0.57 / 1.14	0.49 / 0.98	0.36 / 0.72
MF-R090-0-9	1.40 / 2.80	1.22 / 2.44	1.07 / 2.14	0.90 / 1.80	0.73 / 1.46	0.65 / 1.30	0.57 / 1.14	0.49 / 0.98	0.36 / 0.72
MF-R110	1.60 / 3.20	1.43 / 2.86	1.27 / 2.54	1.10 / 2.20	0.91 / 1.82	0.85 / 1.70	0.75 / 1.50	0.67 / 1.34	0.57 / 1.14
MF-R135	1.96 / 3.92	1.76 / 3.52	1.55 / 3.10	1.35 / 2.70	1.12 / 2.24	1.04 / 2.08	0.92 / 1.84	0.82 / 1.64	0.70 / 1.40
MF-R160	2.32 / 4.64	2.08 / 4.16	1.84 / 3.68	1.60 / 3.20	1.33 / 2.66	1.23 / 2.46	1.09 / 2.18	0.98 / 1.96	0.83 / 1.66
MF-R185	2.68 / 5.36	2.41 / 4.82	2.13 / 4.26	1.85 / 3.70	1.54 / 3.08	1.42 / 2.84	1.26 / 2.52	1.13 / 2.26	0.96 / 1.92
MF-R250	3.63 / 7.26	3.25 / 6.50	2.88 / 5.76	2.50 / 5.00	2.08 / 4.16	1.93 / 3.86	1.70 / 3.40	1.53 / 3.06	1.30 / 2.60
MF-R250-0-10	3.63 / 7.26	3.25 / 6.50	2.88 / 5.76	2.50 / 5.00	2.08 / 4.16	1.93 / 3.86	1.70 / 3.40	1.53 / 3.06	1.30 / 2.60
MF-R300	4.35 / 8.70	3.90 / 7.80	3.45 / 6.90	3.00 / 6.00	2.49 / 4.98	2.31 / 4.62	2.04 / 4.08	1.83 / 3.66	1.56 / 3.12
MF-R400	5.80 / 11.6	5.20 / 10.4	4.60 / 9.20	4.00 / 8.00	3.32 / 6.64	3.08 / 6.16	2.72 / 5.44	2.44 / 4.88	2.08 / 4.16
MF-R500	7.25 / 14.5	6.50 / 13.0	5.75 / 11.5	5.00 / 10.0	4.15 / 8.30	3.85 / 7.70	3.40 / 6.80	3.05 / 6.10	2.60 / 5.20
MF-R600	8.70 / 17.4	7.80 / 15.6	6.90 / 13.8	6.00 / 12.0	4.98 / 9.96	4.62 / 9.24	4.08 / 8.16	3.66 / 7.32	3.12 / 6.24
MF-R700	10.1 / 20.3	9.10 / 18.2	8.05 / 16.1	7.00 / 14.0	5.81 / 11.6	5.39 / 10.7	4.76 / 9.52	4.27 / 9.44	3.64 / 7.28
MF-R800	11.6 / 23.2	10.4 / 20.8	9.20 / 18.4	8.00 / 16.0	6.64 / 13.2	6.16 / 12.3	5.44 / 10.8	4.88 / 9.76	4.16 / 8.32
MF-R900	13.0 / 26.1	11.7 / 23.4	10.3 / 20.7	9.00 / 18.0	7.47 / 14.9	6.93 / 12.7	6.12 / 12.2	5.49 / 10.9	4.68 / 9.36
MF-R1100	16.1 / 32.0	14.6 / 29.2	13.1 / 26.2	11.0 / 22.1	9.40 / 18.4	8.80 / 17.6	7.80 / 15.6	6.90 / 13.8	5.20 / 10.4

Typical Time to Trip at 23 °C



The Time to Trip curves represent typical performance of a device in a simulated application environment. Actual performance in specific customer applications may differ from these values due to the influence of other variables.



How to Order

MF - R 110 - 0 - 14

Multifuse® Product Designator

Series
R = Radial Leaded Component

Hold Current, I_{hold}
005-1100 (0.05 Amps - 11.0 Amps)

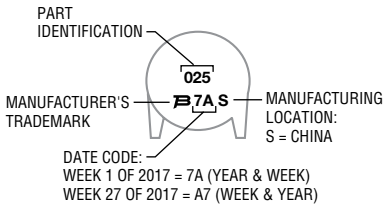
Packaging Options
- __ = Bulk Packaging without part number suffix option
- 0 = Bulk Packaging with part number suffix option
- 2 = Tape and Reel*
- AP = Ammo-Pak*

Part Number Suffix Option
- 14 = Kinked leads where straight leads are standard
- 17 = Straight leads where kinked leads are standard
- 99 = RoHS Compliancy
  As of date code April 1, 2005 all MF-R models are RoHS compliant. The suffix "-99" was originally provided to help customers distinguish between RoHS compliant and non-RoHS compliant products, but the -99 suffix option is no longer necessary. The -99 suffix option will no longer be available starting January 1, 2020. See Note for more details.

*Packaged per EIA-468

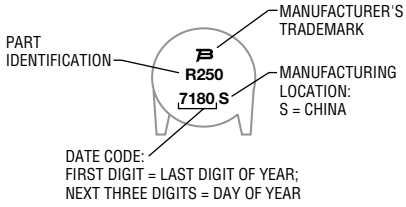
Typical Part Marking: MF-R005 - R025

Represents total content. Layout may vary.



Typical Part Marking: MF-R030 - R1100

Represents total content. Layout may vary.



Packaging Quantity

Packaging Options	Models	Unit Quantity (Pcs.)	Unit
Bulk	All models	500	Bag
Tape & Reel	MF-R005 ~ MF-R160	3000	Reel
	MF-R185 ~ MF-R400	1500	
	MF-R500 ~ MF-R1100	1000	
Ammo-Pack	MF-R005 ~ MF-R160	2000	Pack
	MF-R185 ~ MF-R400	1000	
	MF-R500 ~ MF-R1100	500	

MF-R Series Tape and Reel Specifications

BOURNS®

Devices taped using EIA-468/IEC 60286-2 standards. See table below and figures for details.

Dimension Description	IEC Mark	EIA Mark	Dimensions	Tolerance
Carrier tape width	W	W	18 (.709)	+1.0/-0.5 (+.039/-.020)
Hold down tape width	W_0	W_0	5 (.197)	min.
Hold down tape			No protrusion	
Adhesive tape position	W_2	W_2	3 (.118)	max.
Sprocket hole position	W_1	W_1	9 (.354)	+0.75/-0.5 (+.030/-.020)
Sprocket hole diameter	D_0	D_0	4 (.157)	±0.2 (±.0078)
Height to seating plane (straight lead)	H	H	18 ~ 20 (.709 ~ .787)	
Height to seating plane (formed lead)	H_0	H_0	16 (.630)	±0.5 (±.020)
Overall height above abscissa: MF-R700	H_1	H_1	41 (1.61)	max.
Overall height above abscissa: all other models	H_1	H_1	38.5 (1.516)	max.
Cutout length		L	11 (.433)	max.
Sprocket hole pitch: MF-R005 ~ MF-R400	P_0	P_0	12.7 (.500)	±0.3 (±.012)
Sprocket hole pitch: MF-R500 ~ MF-R1100	P_0	P_0	30 (1.18)	±0.6 (±.024)
Device pitch: MF-R005 ~ MF-R185	P	P	12.7 (.500)	±0.3 (±.012)
Device pitch: MF-R250 ~ MF-R400	P	P	25.4 (1.00)	±0.6 (±.024)
Device pitch: MF-R500 ~ MF-R1100	P	P	30 (1.18)	±0.6 (±.024)
Pitch tolerance			20 consecutive	±1 (±.039)
Composite tape thickness	t	t	0.9 (.035)	max.
Overall tape and lead thickness: MF-R005 ~ MF-R185	t_1	t_1	2.0 (.079)	max.
Overall tape and lead thickness: MF-R250 ~ MF-R1100	t_1	t_1	2.3 (.091)	max.
Splice sprocket hole alignment			0	±0.3 (±.012)
Front-to-back deviation	Δ_h	Δ_h	0	±1.0 (±.039)
Side-to-side deviation	Δ_p	Δ_p	0	±1.3 (±.051)
Ordinate to adjacent component lead: MF-R005 ~ MF-R400	P_1	P_1	3.81 (.150)	±0.7 (±.028)
Ordinate to adjacent component lead: MF-R500 ~ MF-R1100	P_1	P_1	9.9 (.390)	±0.7 (±.028)
Lead spacing: MF-R005 ~ MF-R400	F	F	5.08 (.200)	+0.6/-0.2 (+.024/-.008)
Lead spacing: MF-R500 ~ MF-R1100	F	F	10.2 (.400)	+0.6/-0.2 (+.024/-.008)

— *Continued on next page* —

DIMENSIONS: MM (INCHES)

MF-R Series Tape and Reel Specifications

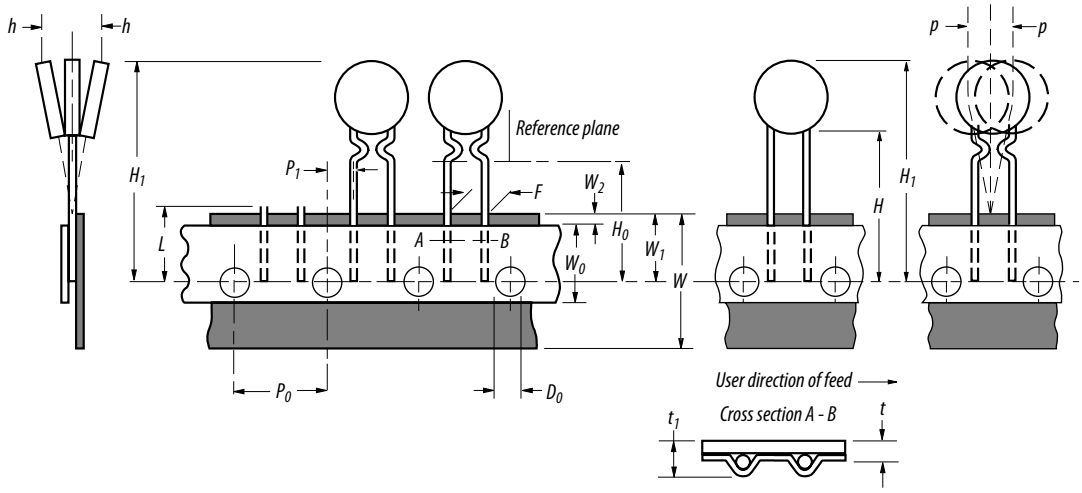
BOURNS®

Devices taped using EIA-468/IEC 60286-2 standards. See table below and figures for details.

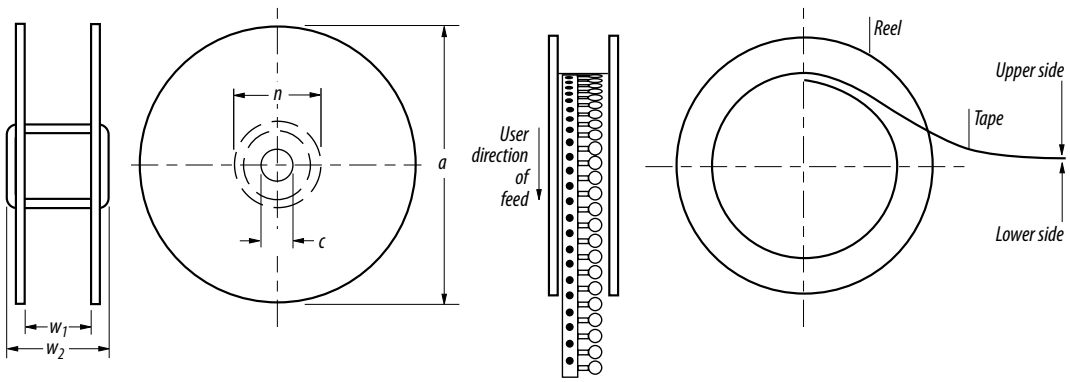
Dimension Description	IEC Mark	EIA Mark	Dimensions	Tolerance
Reel width including flanges and hub	W_4	w_2	62.0 (2.44)	max
Dimension between flanges (measured at hub)	W_3	w_1	allow proper reeling and unreeling	
Reel diameter	A	a	370.0 (14.57)	max.
Space between flanges (at hub, excluding device)			4.75 (.187)	±3.25 (±.128)
Arbor hole diameter	C	c	26.0 (1.024)	±12.0 (±.472)
Core diameter	N	n	80 (3.15)	min.
Box dimensions			62 x 372 x 372 (2.44 x 14.6 x 14.6)	max.
Consecutive missing places			3	max.
Empty places per reel			Less than 0.1 %	

Taped Component Dimensions - per EIA Mark - Figure 1

DIMENSIONS: MM (INCHES)



Reel Dimensions - per EIA Mark - Figure 2



Application Notice

- Users are responsible for independent and adequate evaluation of Bourns® Multifuse® Polymer PTC devices in the user's application, including the PPTC device characteristics stated in the applicable data sheet.
- Polymer PTC devices must not be allowed to operate beyond their stated maximum ratings. Operation in excess of such maximum ratings could result in damage to the PTC device and possibly lead to electrical arcing and/or fire. Circuits with inductance may generate a voltage above the rated voltage of the polymer PTC device and should be thoroughly evaluated within the user's application during the PTC selection and qualification process.
- Polymer PTC devices are intended to protect against adverse effects of temporary overcurrent or overtemperature conditions up to rated limits and are not intended to serve as protective devices where overcurrent or overvoltage conditions are expected to be repetitive or prolonged.
- In normal operation, polymer PTC devices experience thermal expansion under fault conditions. Thus, a polymer PTC device must be protected against mechanical stress, and must be given adequate clearance within the user's application to accommodate such thermal expansion. Rigid potting materials or fixed housings or coverings that do not provide adequate clearance should be thoroughly examined and tested by the user, as they may result in the malfunction of polymer PTC devices if the thermal expansion is inhibited.
- Exposure to lubricants, silicon-based oils, solvents, gels, electrolytes, acids, and other related or similar materials may adversely affect the performance of polymer PTC devices.
- Aggressive solvents may adversely affect the performance of polymer PTC devices. Conformal coating, encapsulating, potting, molding, and sealing materials may contain aggressive solvents including but not limited to xylene and toluene, which are known to cause adverse effects on the performance of polymer PTCs. Such aggressive solvents must be thoroughly cured or baked to ensure their complete removal from polymer PTCs to minimize the possible adverse effect on the device.
- Recommended storage conditions should be followed at all times. Such conditions can be found on the applicable data sheet and on the Multifuse® Polymer PTC Moisture/Reflow Sensitivity Classification (MSL) note: https://www.bourns.com/docs/RoHS-MSL/msl_mf.pdf

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