

Features

- Surface mount packaging for automated assembly
- Small footprint size (1210) and low profile for space-constrained mobile applications
- Ultra-low resistance
- RoHS compliant* and halogen free**
- Agency recognition: Suus ≜



MF-USML Series - Low Ohmic PTC Resettable Fuses

Electrical Characteristics

	V max. Volts	I max. Amps	lhold	l _{trip}	Resistance		Max. Time To Trip		Tripped Power Dissipation
Model			Amperes at 23 °C		Ohms at 23 °C		Amperes Seconds at 23 °C at 23 °C		Watts at 23 °C
			Hold	Trip	R _{Min} .	R _{1Max} .			Тур.
MF-USML175	6	50	1.75	3.50	0.0060	0.0400	8.00	2.50	0.8
MF-USML190	6	50	1.90	4.90	0.0060	0.0300	9.50	3.00	0.8
MF-USML200	6	50	2.00	4.00	0.0050	0.0300	8.00	3.00	0.8
MF-USML230	6	50	2.30	4.60	0.0045	0.0240	8.00	3.50	0.8
MF-USML250	6	50	2.50	5.00	0.0045	0.0220	8.00	3.50	0.8
MF-USML270	6	50	2.70	5.40	0.0040	0.0200	8.00	4.00	0.8
MF-USML300	6	50	3.00	6.00	0.0040	0.0180	8.00	4.00	0.8
MF-USML350	6	50	3.50	7.00	0.0030	0.0180	17.50	2.00	0.8
MF-USML380	6	50	3.80	8.00	0.0020	0.0160	19.00	2.00	0.8
MF-USML400	6	50	4.00	8.00	0.0015	0.0155	20.00	2.00	0.8
MF-USML450	6	50	4.50	9.00	0.0010	0.0150	22.50	2.00	0.8
MF-USML500	6	50	5.00	10.00	0.0010	0.0145	25.00	2.00	0.8
MF-USML600	6	50	6.00	12.00	0.0010	0.0140	30.00	2.00	0.8
MF-USML650	6	50	6.50	13.00	0.0010	0.0140	32.50	2.00	0.8
MF-USML700	6	50	7.00	14.00	0.0010	0.0135	35.00	2.00	0.8

Environmental Characteristics

Operating TemperatureStorage Condition	40 °C to +85 °C	
Before Opening	+40 °C max / 70 % RH max	
After Opening		
Floor Condition After Opening	Consumption within 4 weeks at floor condition +	30 °C max. / 60 % RH max.
Passive Aging	+85 °C, 1000 hours	±10 % typical resistance change
Humidity Aging	+85 °C, 85 % R.H. 100 hours	±15 % typical resistance change
Thermal Shock	+85 °C to -40 °C, 20 times	±30 % typical resistance change
Solvent Resistance	MIL-STD-202, Method 215	No change
Vibration	MIL-STD-883C, Method 2007.1,	No change
	Condition A	•
Moisture Sensitivity Level (MSL)	See Note	
ESD Classification - HBM	Class 6	

Test Procedures And Requirements

Resistance Time to Trip Hold Current Trip Cycle Life	Test Conditions Verify dimensions and materials	Rmin ≤ R ≤ R1max T ≤ max. time to trip (seconds) No trip No arcing or burning
Trip Endurance	Vmax, Imax, 100 cycles Vmax, 48 hours 245 °C ± 5 °C, 5 seconds	No arcing or burning

 UL File Number
 E174545

 TÜV Certificate Number
 R 50302873



*RoHS Directive 2015/863, Mar 31, 2015 and Annex.

^{**}Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (Cl) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (Cl) content is 1500 ppm or less.

Specifications are subject to change without notice.

Applications

- Thermal protection for Li-ion and polymer battery packs
- Game consoles
- PC motherboards

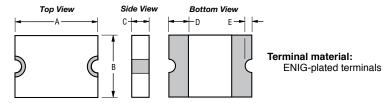
- USB port protection USB 2.0, 3.0 & OTG
- Mobile phones
- Digital cameras

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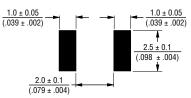
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Product Dimensions

Madel	A		В		С		D	E	
Model	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Min.	Max.
MF-USML175									
MF-USML190									
MF-USML200		ı			 				
MF-USML230									
MF-USML250	3.00	3.43	2.35	2.80	0.30	0.60	0.25	0.05	0.45
MF-USML270	(0.118)	(0.135)	(0.093)	(0.110)	(0.012)	(0.024)	(0.010)	(0.002)	(0.018)
MF-USML300									
MF-USML350									
MF-USML380									
MF-USML400									
MF-USML450									
MF-USML500	3.00 (0.118)	3.00 (0.118) 3.43 (0.135) 2.35 (0.093)							
MF-USML600			2.80 (0.110)	0.60 (0.024)	1.20 (0.047)	0.25 (0.010)	0.05 (0.002)	0.45 (0.018)	
MF-USML650			(0.000)	(0.110)	(0.024)	(0.047)	(0.010)	(0.002)	(0.010)
MF-USML700									



Recommended Pad Layout



Packaging Specifications

MF-USML175 \sim MF-USML400 = 5000 pcs. per reel MF-USML450 \sim MF-USML700 = 3500 pcs. per reel

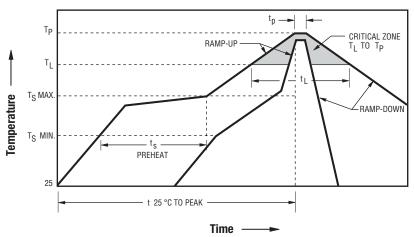
Thermal Derating Table - Ihold (Amps)

	Ambient Operating Temperature								
Model	-40 °C	-20 °C	0 °C	23 °C	40 °C	50 °C	60 °C	70 °C	85 °C
MF-USML175	2.57	2.33	2.07	1.75	1.49	1.34	1.24	1.00	0.88
MF-USML190	2.80	2.55	2.25	1.90	1.60	1.46	1.35	1.09	0.95
MF-USML200	2.94	2.65	2.35	2.00	1.70	1.53	1.42	1.14	1.00
MF-USML230	3.40	3.17	2.74	2.30	1.94	1.72	1.60	1.30	1.15
MF-USML250	3.70	3.35	2.95	2.50	2.10	1.90	1.75	1.40	1.25
MF-USML270	3.98	3.60	3.18	2.70	2.28	2.03	1.90	1.52	1.35
MF-USML300	4.41	3.99	3.54	3.00	2.55	2.30	2.13	1.71	1.50
MF-USML350	5.10	4.65	4.13	3.50	2.98	2.65	2.50	2.00	1.75
MF-USML380	5.59	5.05	4.48	3.80	3.23	2.95	2.70	2.17	1.90
MF-USML400	5.80	5.25	4.70	4.00	3.40	3.10	2.80	2.28	2.00
MF-USML450	6.30	5.65	4.95	4.50	3.83	3.40	2.95	2.50	2.05
MF-USML500	7.00	6.25	5.50	5.00	4.25	3.75	3.25	2.75	2.25
MF-USML600	8.40	7.50	6.60	6.00	5.10	4.50	3.90	3.30	2.65
MF-USML650	9.10	8.15	7.15	6.50	5.50	4.90	4.25	3.60	2.85
MF-USML700	9.80	8.75	7.70	7.00	5.95	5.25	4.55	3.85	3.05

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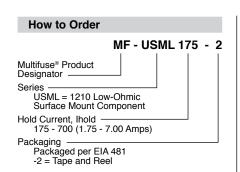
Solder Reflow Recommendations

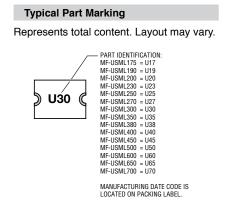


Notes

- MF-USML models cannot be wave soldered or hand soldered. Please contact Bourns for soldering recommendations.
- All temperatures refer to topside of the package, measured on the package body surface.
- If reflow temperatures exceed the recommended profile, devices may not meet the published specifications.
- · Compatible with Pb and Pb-free solder reflow profiles.
- Excess solder may cause a short circuit, especially during hand soldering. Please refer to the Multifuse® Polymer PTC Soldering Recommendation guidelines.

Profile Feature	Pb-Free Assembly				
Average Ramp-Up Rate (Ts _{max} to T _p)	3 °C / second max.				
PREHEAT:					
Temperature Min. (Ts _{min})	150 °C				
Temperature Max. (Ts _{max})	200 °C				
Time (Ts _{min} to Ts _{max}) (ts)	60~180 seconds				
TIME MAINTAINED ABOVE:					
Temperature (T _L)	217 °C				
Time (t _L)	60~150 seconds				
Peak Temperature (T _p)	260 °C				
Time within 5 °C of Actual Peak Temperature (tp)	20~40 seconds				
Ramp-Down Rate	6 °C / second max.				
Time 25 °C to Peak Temperature	8 minutes max.				





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MF-USML SERIES, REV. K, 03/21

Specifications are subject to change without notice.

Users should verify actual device performance in their specific applications.

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Bourns® Multifuse® PPTC Resettable Fuses

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Application Notice

- Users are responsible for independent and adequate evaluation of Bourns® Multifuse® Polymer PTC devices in the user's application, including the PPTC device characteristics stated in the applicable data sheet.
- Polymer PTC devices must not be allowed to operate beyond their stated maximum ratings. Operation in excess of such
 maximum ratings could result in damage to the PTC device and possibly lead to electrical arcing and/or fire. Circuits with
 inductance may generate a voltage above the rated voltage of the polymer PTC device and should be thoroughly evaluated
 within the user's application during the PTC selection and qualification process.
- Polymer PTC devices are intended to protect against adverse effects of temporary overcurrent or overtemperature
 conditions up to rated limits and are not intended to serve as protective devices where overcurrent or overvoltage conditions
 are expected to be repetitive or prolonged.
- In normal operation, polymer PTC devices experience thermal expansion under fault conditions. Thus, a polymer PTC
 device must be protected against mechanical stress, and must be given adequate clearance within the user's application to
 accommodate such thermal expansion. Rigid potting materials or fixed housings or coverings that do not provide adequate
 clearance should be thoroughly examined and tested by the user, as they may result in the malfunction of polymer PTC
 devices if the thermal expansion is inhibited.
- Exposure to lubricants, silicon-based oils, solvents, gels, electrolytes, acids, and other related or similar materials may adversely affect the performance of polymer PTC devices.
- Aggressive solvents may adversely affect the performance of polymer PTC devices. Conformal coating, encapsulating, potting, molding, and sealing materials may contain aggressive solvents including but not limited to xylene and toluene, which are known to cause adverse effects on the performance of polymer PTCs. Such aggressive solvents must be thoroughly cured or baked to ensure their complete removal from polymer PTCs to minimize the possible adverse effect on the device.
- Recommended storage conditions should be followed at all times. Such conditions can be found on the applicable data sheet and on the Multifuse® Polymer PTC Moisture/Reflow Sensitivity Classification (MSL) note: https://www.bourns.com/docs/RoHS-MSL/msl_mf.pdf

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