## Introduction

This evaluation board serves as an aid in evaluating circuit protection on RS-485 serial device port solutions using Bourns ${ }^{*}$ TBU ${ }^{\circledR}$ High-Speed Protector (HSP), MOV and TVS products to meet the required industry standards on RS-485 port interfaces. The recommended Bourns ${ }^{\circledR}$ TBU ${ }^{\circledR}$ HSP solution offers enhanced performance features over competing technologies, which can help the design engineer to increase the surge \& transient protection level on RS-485 ports and place the entire circuit protection solution into a smaller PCB area. Bourns has developed a RS-485 evaluation board (measuring 50 $\mathrm{mm} \times 25 \mathrm{~mm} \times 1.2 \mathrm{~mm}$ ) manufactured using FR4 PCB with nickel gold plating on top and bottom sides.

## How to Connect the Evaluation Board for Test Set-up

- Connect J1 and J2 to the exposed lines.
- Connect J3 and J4 to the RS-485 IC device.
* In addition to the two TBU ${ }^{\star}$ HSPs, the default configuration of this board uses two MOVs (MOV1, MOV2) and a single TVS diode array (TVS5). The board allows different configurations:
- 2 MOVs (MOV1 and MOV2) may be replaced by a) 2 single 2031 GDTs (GDT1 and GDT2) or b) a dual 2030 GDT (GDT3, not yet released)
- 1 TVS diode array (TVS3) may be replaced with a) 2 SMB TVS diodes (TVS1, TVS2) or b) 2 SOT23 TVS diodes (TVS3, TVS4) or c) 2 SOT23-5 thyristor devices (TISP1, TISP2)


Figure $1 \quad$ RS-485 Evaluation Board 2 Schematic


| Table 1 | RS-485 Evaluation Board 2 Bill of Materials |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| No. | Part Number | Qty. | Description | Reference |
| 1 | TBU-CA065-300-WH | 2 | TBU ${ }^{\otimes}$ Single Bidirectional Line 650 V 300 mA | TBU ${ }^{\text {® }}$ HSP 1, TBU ${ }^{\ominus}$ HSP 2 |
| 2 | MOV-10D201K | 2 | Single Line 10 mm M 0 V 200 V | M0V1, MOV2 |
| 3 | CDSOT23-SM712 | 2 | Dual Bidirectional Line 7V / 12 V | TVS5 |

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## RS-485 Port Protection Evaluation Board 2 Performance Graphs



## Reference

For more information on implementing advanced circuit protection technologies for RS-485 ports, please review the Bourns RS-485 application note: http://www.bourns.com/data/global/pdfs/bourns_cpk1114_rs485_circuit_protection_appnote.pdf

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