

# SinglFuse<sup>™</sup> SF-2410HI-T Series Features

- Single blow fuse for overcurrent protection
- EIA 2410 (6125 metric) footprint
- Ceramic tube design for high inrush fusing speed applications
- UL 248-14 listed
- Surface mount packaging for automated assembly
- RoHS compliant\* and halogen free\*\*

# SF-2410HI-T Series – High Inrush SMD Fuses

### **Electrical Characteristics**

	Rated					Typical	Certifications
Model	Current	Fusing Time	Resistance (Ω) Typ.***	Rated Voltage	Interrupting Rating	I <sup>2</sup> t (A <sup>2</sup> s)	cUL
	(A)		() . ) [0.	Tonago			E198545
SF-2410HI0375T-2	0.375		0.6208			0.4147	✓
SF-2410HI050T-2	0.5		0.3462			0.495	✓
SF-2410HI075T-2	0.75		0.1666			1.2632	✓
SF-2410HI100T-2	1		0.1079			1.9933	✓
SF-2410HI150T-2	1.5	Open within 1-60 sec.	0.057		50 A @ 125 VAC 50 A @ 125 VDC	2.82	✓
SF-2410HI200T-2	2		0.0509	125		7.488	✓
SF-2410HI250T-2	2.5	at 200 % rated current	0.0317	VAC	300 A @ 32 VDC	16.771	✓
SF-2410HI300T-2	3	Tatou curront	0.0228			24.99	✓
SF-2410HI350T-2	3.5		0.0196			24.908	✓
SF-2410HI400T-2	4		0.015			27.056	✓
SF-2410HI500T-2	5		0.0112			50.308	✓
SF-2410HI700T-2	7		0.0083			100.06	✓

Resistance value measured with ≤10 % rated current at 25 °C ambient. Tolerance ±30 %.

<sup>\*\*\*\*</sup> Melting I<sup>2</sup>t calculated at 10 times rated current.

<b>Environmental Characteristics</b>	
Operating Temperature	55 °C to +125 °C
Storage Conditions	
Temperature	+15 °C to +30 °C
Humidity	20 % to 70 %
Shelf Life	2 years from manufacturing date
Moisture Sensitivity Level	1
ESD Classification (HBM)	Class 6

Agency	Recognition

UL File Number ..... E198545



### **WARNING Cancer and Reproductive Harm**

www.P65Warnings.ca.gov

RoHS Directive 2015/863. Mar 31, 2015 and Annex.

Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (Cl) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (CI) content is 1500 ppm or less.

# SinglFuse™ SF-2410HI-T Series Applications

- Notebooks
- LCD Monitors
- LCD Backlight Inverters
- P0E, P0E+

- PC Servers
- Power Supplies
- Battery Protection
- White Goods

# SF-2410HI-T Series – High Inrush SMD Fuses

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### **Reliability Testing**

No.	Test	Test Condition	Requirement	Test Reference
1	Solderability	Temperature setup: 235 ±5 °C Time setup: 10 ±1 sec.	After test terminal electrode wetting area must be greater than 95 %	IEC 60068-2-58
2	Resistance to soldering heat	Temperature setup: 235 ±5 °C Time setup: 30 ± 5 sec.	DCR change ≤ ±15 %	IEC 60068-2-58
3	Thermal shock	Temperature setup: 25 °C ~ -65 °C ~ 25 °C ~ 125 °C Time setup: -65 °C (30 min) ~ 25 °C (5 min) ~ 125 °C (30 min) ~ 25 °C (5 min), 5 cycles	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 107G Test Condition B
4	Humidity unload	Heat (85 ±0.5 °C) High Humidity (85 ±1 % RH) 240 hours	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 103B Test Condition A
5	Salt spray	Salt spray concentration: 5 ±1 % Test liquid temperature: 35 ±0.5 °C 96 hours	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 101E Test Condition A
6	Bending	The board shall be bent by 1 mm at a rate of 1 mm/sec.	DCR change ≤ ±15 %	IEC 60127-4
7	Vibration	Frequency setup: 10 ~ 55 ~ 10 Hz Time setup: 1 Minute/cycle (X-Y-Z, 120 cycles, 6 hours)	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 201A

### **Typical Part Marking**

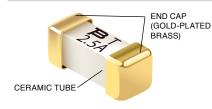
Represents total content. Layout may vary.



Rated Current	Part Marking
375 mA	375 mA
500 mA	500 mA
750 mA	750 mA
1 A	1 A
1.5 A	1.5 A
2 A	2 A
2.5 A	2.5 A
3 A	3 A
3.5 A	3.5 A
4 A	4 A
5 A	5 A
7 A	7 A

# SF - 2410 HI 0375 T - 2 SinglFuse™ Product Designator SMD Footprint 2410 = EIA 2410 (6125 metric) Fuse Blow Type HI = High inrush Rated Current 0375 ~ 700 (375 mA ~ 7 A) Structure Type T = Ceramic Tube Packaging Type - 2 = Tape & Reel

### Construction

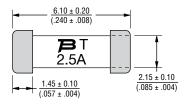


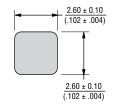
### **Packaging Quantity**

1,000 pieces per 7-inch reel

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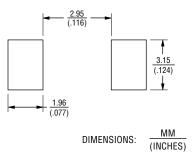
### **Product Dimensions**



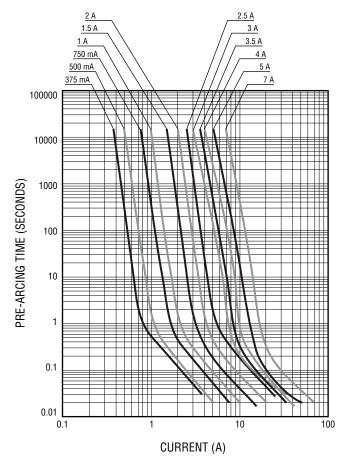


DIMENSIONS:  $\frac{MM}{(INCHES)}$ 

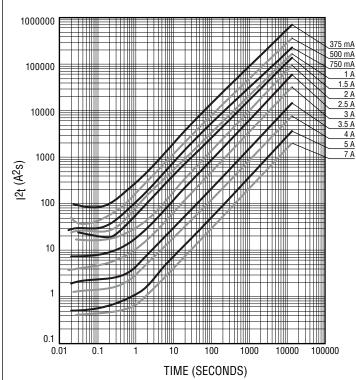
# Recommended Pad Layout



### **Average Pre-Arcing Time vs. Current Curves**

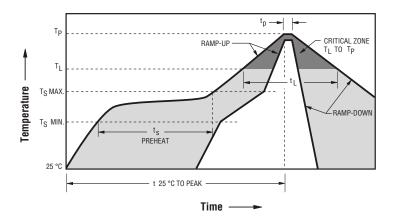


### Average I2t vs. t Curves



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### **Solder Reflow Recommendations**

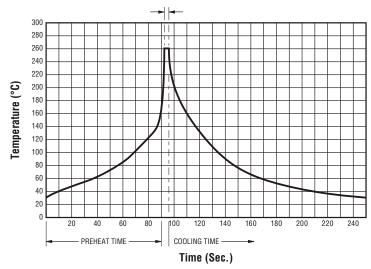


Profile Feature	Pb-Free Assembly
Preheat / Soak:	
Temperature Min. (T <sub>smin</sub> )	150 °C
Temperature Max. (T <sub>smax</sub> )	200 °C
Time (t <sub>s</sub> ) from (T <sub>smin</sub> to T <sub>smax</sub> )	60~180 seconds
Ramp Up Rate (T <sub>L</sub> to T <sub>p</sub> )	3 °C / second max.
Ramp Up Rate (T <sub>smax</sub> to T <sub>L</sub> )	5 °C / second max.
Liquidous Temperature (T <sub>I</sub> )	217 °C
Time (t <sub>L</sub> ) maintained above T <sub>L</sub>	60~90 seconds
Peak Package Body Temperature (T <sub>p</sub> )	235 °C ± 5 °C
Time within 5 °C of actual peak temperature (T <sub>p</sub> )	20~30 seconds*
Ramp Down Rate (T <sub>p</sub> to T <sub>L</sub> )	6 °C / second max.
Time 25 °C to Peak Temperature	8 minutes max.
Do not exceed	240 °C

<sup>\*</sup> Tolerance for peak profile temperature (Tp ) is defined as a supplier minimum and a user maximum.

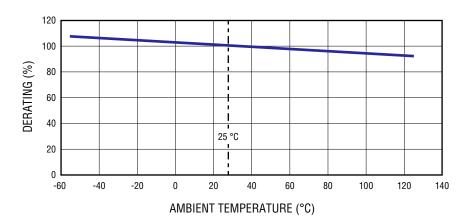
### **Solder Wave Recommendations**

# Peak Temperature (Dwell Time)

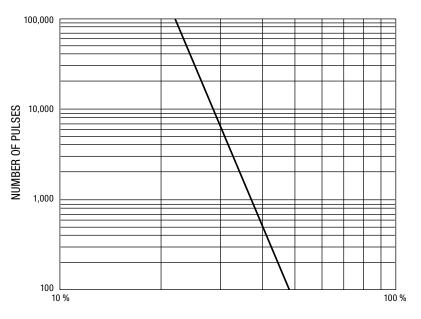


Profile Feature	Pb-Free Assembly
Preheat: Temperature Max. (T <sub>smax</sub> ) Time (Min. to Max.)	150 °C 60~90 seconds
Solder Pot Temperature	260 °C max.
Solder Dwell Time	2~3 seconds

## **Current Rating Thermal Derating Curve**



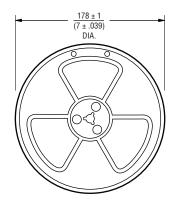
## **Pulse Cycle Withstand Capability**

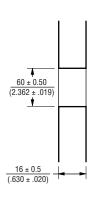


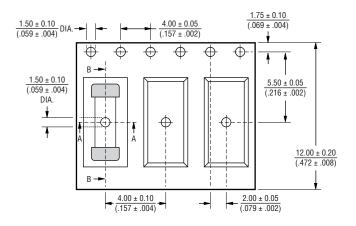
PULSE I2t / AVERAGE MELTING I2t

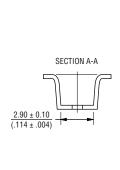
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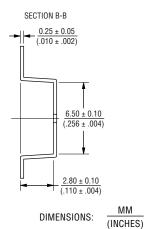
### **Packaging Specifications**











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