Bridgelux ES Star Array Series

Product Data Sheet DS23

BXRA-xxx0540, BXRA-xxx0740, BXRA-40E0600 BXRA-40E0810, BXRA-xxC0700, BXRA-xxC1000

Introduction

The Bridgelux family of LED Array products delivers high performance, compact and cost-effective solidstate lighting solutions to serve the general lighting market. These products combine the higher efficacy, lifetime, and reliability benefits of LEDs with the light output levels of many conventional lighting sources. The Bridgelux ES Array Series has been specified to enable lamp and luminaire designs surpassing efficacy and quality of light requirements driven by regulatory standards with reasonable system design margins, enabling lighting product compliance to Energy Star, Title 24, Part L and other global standards.

The Bridgelux ES Star Array products provide a high performance alternative to conventional solid state solutions, delivering between 450 and 1000 lumens under application conditions in warm, neutral and cool white color temperatures. These compact high flux density light sources deliver uniform high quality illumination without pixilation or the multiple shadow effect caused by LED component based solutions. To simplify system design for appropriate light output, Bridgelux LED Arrays are specified to deliver performance under typical use conditions.

These integrated plug and play solutions reduce system complexity and enable miniaturized costeffective lamp and luminaire designs. Lighting system designs incorporating these LED Arrays deliver comparable performance to that of 40-60 Watt incandescent and halogen and 7-13 Watt compact fluorescent based luminaires and feature increased system level efficacy and service life. Typical applications include replacement lamps, task, accent, spot, track, down light, wide area, security, and wall pack.

Features

- Compact high flux density light source
- Uniform high quality illumination
- Minimum 70, 80 and 90 CRI options
- Streamlined thermal path
- Energy Star / ANSI compliant color binning structure with 3SDCM options
- More energy efficient than incandescent, halogen
 and fluorescent lamps
- Low voltage DC operation
- Instant light with unlimited dimming
- 5-Year warranty
- RoHS compliant and Pb free

Benefits

- Enhanced optical control
- Clean white light without pixilation
- High quality true color reproduction
- Significantly reduced thermal resistance and increased operating temperatures
- Uniform consistent white light
- Lower operating costs
- UL Recognized
- Easy to use with daylight and motion detectors to enable increased energy savings
- Reduced maintenance costs
- Environmentally friendly, no disposal issue





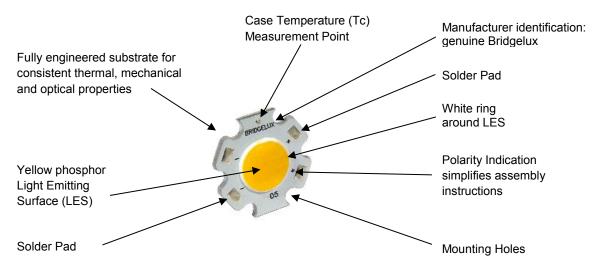


| Table of Contents | Page |
|--|------|
| Typical Product Features | 3 |
| Product Nomenclature | 3 |
| Lumen Maintenance Characteristics | 4 |
| Environmental Compliance | 4 |
| UL Recognition | 4 |
| CE Recognition | 4 |
| Minor Product Change Policy | 4 |
| Case Temperature Measurement Point | 4 |
| Cautionary Statements | 5 |
| Selection Guide | 6 |
| Typical Performance at Alternative Drive Currents | 7 |
| Flux Characteristics | 9 |
| Electrical Characteristics | 10 |
| Absolute Maximum Ratings | 11 |
| Forward Current versus Voltage Characteristics | 12 |
| Typical Relative Luminous Flux vs. Current, Tj=25°C | 13 |
| Typical Chromaticity Characteristics vs. Temperature | 14 |
| Typical Radiation Pattern | 16 |
| Typical Radiation Pattern | 17 |
| Mechanical Dimensions | 18 |
| Color Binning Information | 19 |
| Color Control Options | 22 |
| Design Resources | 23 |
| About Bridgelux | 24 |

Typical Product Features

Bridgelux arrays are fully engineered devices that provide consistent thermal and optical performance on an engineered mechanical platform. The ES Star array is the smallest chip-on-board device in the BXRA LED Array product series. The arrays incorporate several features to simplify design integration and assembly.

Figure 1: Array Features



Note: Part number and lot codes are scribed on back of array

Product Nomenclature

The part number designation for Bridgelux LED Arrays is explained as follows:

BXRA – AB C DEFG – H – IJ

Where:

- B X R A Designates product family
- A B Designates the nominal ANSI color temperature; 27 = 2700K; 30 = 3000K, etc.
- C Designates minimum CRI; C = 70, E = 80, G = 90
- D E F G Designates Nominal Flux; 0540 = 540lm, 0740 = 740lm, 1000=1000lm, etc.
- H Designates configuration
- I J Designates CCT color binning 03 = 3SDCM or 3-step 04 = 4SDCM or 4-step 00 = 7SDCM or 7-step

Lumen Maintenance Characteristics

Bridgelux projects that its family of LED Array products will deliver, on average, greater than 70% lumen maintenance after 50,000 hours of operation at the rated forward test current. This performance assumes constant current operation at the nominal drive current with case temperature maintained at or below 85°C. For use beyond these typical operating conditions please consult your Bridgelux sales representative for further assistance.

These projections are based on a combination of package test data, semiconductor chip reliability data, a fundamental understanding of package related degradation mechanisms, and performance observed from products installed in the field using Bridgelux die technology. Bridgelux conducts lumen maintenance tests per LM80. Observation of design limits is required in order to achieve this projected lumen maintenance.

Environmental Compliance

Bridgelux is committed to providing environmentally friendly products to the solid state lighting market. Bridgelux LED Arrays comply with the European Union directives on the restriction of hazardous substances in electronic equipment, namely the RoHS directive. Bridgelux does not intentionally add the following restricted materials to LED Array products: lead, mercury, cadmium, hexavalent chromium, polybrominated biphenyls (PBB) or polybrominated diphenyl ethers (PBDE).

UL Recognition

Bridgelux secures UL recognition for all the LED Array products. Please refer to the UL file E350613 for the latest list of UL recognized Arrays. Bridgelux uses UL recognized materials with suitable flammability ratings in the LED Array to streamline the process for customers to secure UL listing of the final luminaire product.

CE Recognition

In accordance with the relevant European Union directives, the family of LED Array products conform to the applicable requirements of the IEC/EN 62031:2008 (LED Modules for General Lighting Safety Specifications) and IEC 62471:2006 (Photobiological Safety of Lamps and Lamp Systems). Bridgelux maintains a CE Declaration of Conformity statement on its website and displays the CE mark on product packing labels.

Minor Product Change Policy

The rigorous qualification testing on products offered by Bridgelux provides performance assurance. Slight cosmetic changes that do not affect form, fit, or function may occur as Bridgelux continues product optimization.

Case Temperature Measurement Point

A case temperature (T_c) measurement point location is included on the top surface of the Bridgelux LED Arrays. The location of this measurement point is indicated in the mechanical dimensions section of this data sheet.

The purpose of this measurement point is to allow the user access to a measurement point closely linked to the true case temperature on the back surface of the LED Array. Once the LED Array is installed, it is challenging to measure the back surface of the array, or true case temperature.

Bridgelux has provided the case temperature measurement location in a manner which closely ties it to the true case temperature of the LED Array under steady state operation. Deviations between thermal measurements taken at the point indicated and the back of the LED Array differ by less than 1°C, providing a robust method to testing thermal operation once the product is installed.

Cautionary Statements

CAUTION: CONTACT WITH OPTICAL AREA

Avoid any contact with the optical area. Do not touch the optical area of the LED Array or apply mechanical stress to the yellow phosphor resin area – it could damage the LED Array.

Optics and reflectors must not be mounted in contact with the yellow phosphor resin area (LES) or the white ring that surrounds the yellow phosphor area. Using the white ring to secure optics can result in damage to the LED Array as the ring is not designed to act as a mechanical locating feature. Optical devices may be mounted on the top surface of the LED Array substrate outside of the white ring maximum OD as specified in the product data sheet. Use the mechanical features of the LED Array substrate edges and/or mounting holes to locate and secure the optical device as needed.

CAUTION: EYE SAFETY

Eye safety classification for the use of Bridgelux LED Arrays is in accordance with IEC specification EN62471; Photobiological Safety of Lamps and Lamp Systems. Bridgelux LED Arrays are classified as Risk Group 1 (Low Risk) when operated at or below their rated test current. Please use appropriate precautions. It is important that employees working with LEDs are trained to use them safely.

CAUTION: RISK OF BURN

Do not touch the LED Array or resin area during operation. Allow the LED Array to cool for a sufficient period of time before handling. The LED Array may reach elevated temperatures such that it can burn skin when touched.

CAUTION: CHEMICAL EXPOSURE HAZARD

Exposure to some chemicals commonly used in luminaire manufacturing and assembly can cause damage to the LED Array. Please consult Application Note AN11 for additional information.

Selection Guide

The following configurations are available:

| Part Number ^[1] | CCT ^[2] (Kelvin) | CRI [3,4] | 3,4] Current ^[0] Voltage | | Typical Flu | ux ^[6] (lm) | Typical Power ^[4] | Typical Efficacy ^[4] | |
|----------------------------|--------------------------------|---------------------|-------------------------------------|------|-----------------------|--------------------------|---------------------------------|------------------------------------|--|
| | () | | (mA) | (V) | T _j = 25°C | T _{case} = 85°C | (W) | (Im/W) | |
| BXRA-27E0540-A-03 | 2700 | 80 | 350 | 18.2 | 580 | 505 | 6.4 | 91 | |
| BXRA-27E0740-A-03 | 2700 | 80 | 350 | 27.3 | 850 | 740 | 9.6 | 89 | |
| BXRA-27G0540-A-03 | 2700 | 90 | 350 | 18.2 | 480 | 415 | 6.4 | 75 | |
| BXRA-27G0740-A-03 | 2700 | 90 | 350 | 27.3 | 720 | 625 | 9.6 | 75 | |
| BXRA-30E0540-A-03 | 3000 | 80 | 350 | 18.2 | 630 | 550 | 6.4 | 99 | |
| BXRA-30E0740-A-03 | 3000 | 80 | 350 | 27.3 | 920 | 800 | 9.6 | 96 | |
| BXRA-30G0540-A-03 | 3000 | 90 | 350 | 18.2 | 530 | 460 | 6.4 | 83 | |
| BXRA-30G0740-A-03 | 3000 | 90 | 350 | 27.3 | 780 | 680 | 9.6 | 82 | |
| BXRA-40E0600-A-03 | 4000 | 80 | 350 | 18.2 | 680 | 590 | 6.4 | 107 | |
| BXRA-40E0810-A-03 | 4000 | 80 | 350 | 27.3 | 1030 | 895 | 9.6 | 108 | |
| BXRA-50C1000-A-xx | 5000 | 70 | 350 | 27.3 | 1150 | 1000 | 9.6 | 120 | |
| BXRA-56C0700-A-xx | 5600 | 70 | 350 | 18.2 | 790 | 685 | 6.4 | 124 | |
| BXRA-56C1000-A-xx | 5600 | 70 | 350 | 27.3 | 1150 | 1000 | 9.6 | 120 | |

| Table 1: Selection Guide for ES Star Arra |
|---|
|---|

Note for Table 1 through 5 (additional specific notes following Table 2 through 5):

- 1. Part numbers with "-xx" suffix are available with multiple color control options (4 SDCM or 7 SDCM for example).
- 2. Nominal CCT as defined by ANSI C78.377-2011.
- 3. Values are mimimum.
- 4. Minimum R9 value for 90 CRI products is 50.
- 5. Products tested under pulsed condition (10ms pulse width) at rated test current where $T_{junction} = T_{case} = 25^{\circ}C$.
- 6. Typical performance values are provided as a reference only and are not a guarantee of performance.
- 7. Bridgelux maintains a \pm 7% tolerance on flux measurements.
- Operating these LED Arrays at or below the drive currents listed in Table 2 and 5, with a case temperature maintained at or below 85°C, will enable the average lumen maintenance projection outlined earlier in this Product Data Sheet.

Typical Performance at Alternative Drive Currents

Customers may drive the LED Arrays at alternative drive currents dependent on the specific application. The typical performance at any drive current can be derived from the current vs. voltage characteristics shown in Figures 2 and 3 and from the flux versus current characteristics shown in Figure 8 and 9. The typical performance at common drive currents is summarized in Table 2.

| Part Number ^[1] | CCT & CRI | Test Current ^[9] (mA) | Typical Voltage ^[6] (V) | Typical Power ^[6] (W) | | al Flux ^[6] Im) | Typical Efficacy ^[6] (Im/W) |
|----------------------------|-----------------|--|--|--|-----------------------|-------------------------------|--|
| | | (111A) | T _j = 25°C | T _j = 25°C | T _j = 25°C | T _{case} = 85°C | T _j = 25°C |
| | | 115 | 16.9 | 1.9 | 200 | 170 | 103 |
| BXRA-27E0540-A-03 | 2700K | 250 | 17.7 | 4.4 | 430 | 370 | 97 |
| BARA-27E0540-A-05 | 80 CRI | 350 | 18.2 | 6.4 | 580 | 505 | 91 |
| | | 500 | 19.0 | 9.5 | 795 | 695 | 84 |
| | | 115 | 25.3 | 2.9 | 290 | 255 | 100 |
| BXRA-27E0740-A-03 | 2700K | 250 | 26.5 | 6.6 | 625 | 545 | 94 |
| BARA-27E0740-A-03 | 80 CRI | 350 | 27.3 | 9.6 | 850 | 740 | 89 |
| | | 500 | 28.4 | 14.2 | 1170 | 1015 | 82 |
| | 2700K 90 CRI | 115 | 16.9 | 1.9 | 165 | 140 | 85 |
| BXRA-27G0540-A-03 | | 250 | 17.7 | 4.4 | 355 | 305 | 80 |
| BARA-27 G0540-A-03 | | 350 | 18.2 | 6.4 | 480 | 415 | 75 |
| | | 500 | 19.0 | 9.5 | 660 | 570 | 70 |
| | | 115 | 25.3 | 2.9 | 245 | 215 | 84 |
| BXRA-27G0740-A-03 | 2700K | 250 | 26.5 | 6.6 | 530 | 460 | 80 |
| BARA-27 G0740-A-03 | 90 CRI | 350 | 27.3 | 9.6 | 720 | 625 | 75 |
| | | 500 | 28.4 | 14.2 | 990 | 860 | 70 |
| | | 115 | 16.9 | 1.9 | 215 | 190 | 111 |
| BXRA-30E0540-A-03 | 3000K | 250 | 17.7 | 4.4 | 465 | 405 | 105 |
| BARA-30E0340-A-03 | 80 CRI | 350 | 18.2 | 6.4 | 630 | 550 | 99 |
| | | 500 | 19.0 | 9.5 | 865 | 755 | 91 |
| | | 115 | 25.3 | 2.9 | 315 | 275 | 108 |
| BXRA-30E0740-A-03 | 3000K | 250 | 26.5 | 6.6 | 680 | 590 | 103 |
| BARA-30E0140-A-03 | 80 CRI | 350 | 27.3 | 9.6 | 920 | 800 | 96 |
| | | 500 | 28.4 | 14.2 | 1265 | 1100 | 89 |

Table 2: Typical Product Performance at Alternative Drive Currents

| Part Number ^[1] | CCT & CRI | Current ^[9] (mA) | Typical Voltage ^[6] (V) | Typical Power ^[6] (W) | | a l Flux ^[6] Im) | Typical Efficacy ^[6] (Im/W) |
|----------------------------|-----------------|--------------------------------|--|--|-----------------------|---------------------------------------|--|
| | | | T _j = 25°C | T _j = 25°C | T _j = 25°C | T _{case} = 85°C | T _j = 25°C |
| | | 115 | 16.9 | 1.9 | 180 | 155 | 93 |
| BXRA-30G0540-A-03 | 3000K | 250 | 17.7 | 4.4 | 390 | 340 | 88 |
| BARA-30G0340-A-03 | 90 CRI | 350 | 18.2 | 6.4 | 530 | 460 | 83 |
| | | 500 | 19.0 | 9.5 | 730 | 630 | 77 |
| | | 115 | 25.3 | 2.9 | 265 | 230 | 91 |
| BXRA-30G0740-A-03 | 3000K | 250 | 26.5 | 6.6 | 575 | 500 | 87 |
| BARA-30G0740-A-03 | 90 CRI | 350 | 27.3 | 9.6 | 780 | 680 | 82 |
| | | 500 | 28.4 | 14.2 | 1070 | 935 | 75 |
| | | 115 | 16.9 | 1.9 | 230 | 200 | 119 |
| BXRA-40E0600-A-03 | 4000K | 250 | 17.7 | 4.4 | 500 | 435 | 113 |
| BARA-40E0000-A-03 | 80 CRI | 350 | 18.2 | 6.4 | 680 | 590 | 107 |
| | | 500 | 19.0 | 9.5 | 935 | 810 | 99 |
| | | 115 | 25.3 | 2.9 | 350 | 305 | 120 |
| BXRA-40E0810-A-03 | 4000K 80 CRI | 250 | 26.5 | 6.6 | 760 | 660 | 115 |
| BXIX-4020010-A-03 | | 350 | 27.3 | 9.6 | 1030 | 895 | 108 |
| | | 500 | 28.4 | 14.2 | 1415 | 1230 | 100 |
| | | 115 | 25.3 | 2.9 | 395 | 340 | 136 |
| BXRA-50C1000-A-xx | 5000K | 250 | 26.5 | 6.6 | 850 | 735 | 128 |
| BARA-30C 1000-A-XX | 70 CRI | 350 | 27.3 | 9.6 | 1150 | 1000 | 120 |
| | | 500 | 28.4 | 14.2 | 1580 | 1375 | 111 |
| | | 115 | 16.9 | 1.9 | 270 | 235 | 139 |
| BXRA-56C0700-A-xx | 5600K | 250 | 17.7 | 4.4 | 580 | 505 | 131 |
| BARA-3000700-A-XX | 70 CRI | 350 | 18.2 | 6.4 | 790 | 685 | 124 |
| | | 500 | 19.0 | 9.5 | 1085 | 940 | 115 |
| | | 115 | 25.3 | 2.9 | 395 | 340 | 136 |
| BXRA-56C1000-A-xx | 5600K | 250 | 26.5 | 6.6 | 850 | 735 | 128 |
| DANA-300 1000-A-XX | 70 CRI | 350 | 27.3 | 9.6 | 1150 | 1000 | 120 |
| | | 500 | 28.4 | 14.2 | 1580 | 1375 | 111 |

Table 2 Continued

Notes for Table 2:

9. Values in **bold** correspond to rated test currents from Table 1. Alternate values are provided for reference only and are not guaranteed.

Flux Characteristics

| Part Number ^[1] | CCT ^[2] (Kelvin) | CRI ^[3] | Test Current ^[5] (mA) | Minimum Flux ^[5] (lm) | Minimum Flux ^[10] (lm) | Typical Flux ^[6] (lm) | Typical CBCP ^[11] (cd) |
|----------------------------|--------------------------------|--------------------|--|--|---|--|---|
| | | | . , | T _j = 25°C | T _{case} = 85°C | T _{case} = 85°C | T _j = 25°C |
| BXRA-27E0540-A-03 | 2700 | 80 | 350 | 520 | 455 | 505 | 185 |
| BXRA-27E0740-A-03 | 2700 | 80 | 350 | 750 | 655 | 740 | 270 |
| BXRA-27G0540-A-03 | 2700 | 90 | 350 | 430 | 370 | 415 | 155 |
| BXRA-27G0740-A-03 | 2700 | 90 | 350 | 640 | 555 | 625 | 230 |
| BXRA-30E0540-A-03 | 3000 | 80 | 350 | 560 | 490 | 550 | 200 |
| BXRA-30E0740-A-03 | 3000 | 80 | 350 | 810 | 705 | 800 | 295 |
| BXRA-30G0540-A-03 | 3000 | 90 | 350 | 480 | 415 | 460 | 170 |
| BXRA-30G0740-A-03 | 3000 | 90 | 350 | 690 | 600 | 680 | 250 |
| BXRA-40E0600-A-03 | 4000 | 80 | 350 | 600 | 520 | 590 | 215 |
| BXRA-40E0810-A-03 | 4000 | 80 | 350 | 910 | 790 | 895 | 330 |
| BXRA-50C1000-A-xx | 5000 | 70 | 350 | 1020 | 885 | 1000 | 365 |
| BXRA-56C0700-A-xx | 5600 | 70 | 350 | 700 | 605 | 685 | 250 |
| BXRA-56C1000-A-xx | 5600 | 70 | 350 | 1020 | 885 | 1000 | 365 |

Table 3: Flux Characteristics

Notes for Table 3:

- 10. Minimum flux values at elevated temperatures are provided for reference only and are not guaranteed by 100% production testing. Based on Bridgelux test setup, values may vary depending on the thermal design of the luminaire and/or the environment in which the product is operated.
- 11. Center beam candle power is a calculated value based on a Lambertian radiation pattern at the rated test current.

Electrical Characteristics

| Part Number ^[1] | Test Current ^[5] (mA) | Ope T | erating Vol j = 25°C ^{[5, 7} (V) | Typical Coefficient of Forward Voltage ^[13] | Typical Thermal Resistance Junction to Case | |
|----------------------------|--|----------|---|---|--|-----|
| | | | (mV/ºC) ∆Vf/∆Tj | (ºC/W) Rθj-c | | |
| BXRA-27E0540-A-03 | 350 | 16.4 | 18.2 | 20.0 | -6 to -18 | 2.6 |
| BXRA-27E0740-A-03 | 350 | 24.6 | 27.3 | 30.0 | -9 to -27 | 1.7 |
| BXRA-27G0540-A-03 | 350 | 16.4 | 18.2 | 20.0 | -6 to -18 | 2.6 |
| BXRA-27G0740-A-03 | 350 | 24.6 | 27.3 | 30.0 | -9 to -27 | 1.7 |
| BXRA-30E0540-A-03 | 350 | 16.4 | 18.2 | 20.0 | -6 to -18 | 2.6 |
| BXRA-30E0740-A-03 | 350 | 24.6 | 27.3 | 30.0 | -9 to -27 | 1.7 |
| BXRA-30G0540-A-03 | 350 | 16.4 | 18.2 | 20.0 | -6 to -18 | 2.6 |
| BXRA-30G0740-A-03 | 350 | 24.6 | 27.3 | 30.0 | -9 to -27 | 1.7 |
| BXRA-40E0600-A-03 | 350 | 16.4 | 18.2 | 20.0 | -6 to -18 | 2.6 |
| BXRA-40E0810-A-03 | 350 | 24.6 | 27.3 | 30.0 | -9 to -27 | 1.7 |
| BXRA-50C1000-A-xx | 350 | 24.6 | 27.3 | 30.0 | -9 to -27 | 1.7 |
| BXRA-56C0700-A-xx | 350 | 16.4 | 18.2 | 20.0 | -6 to -18 | 2.6 |
| BXRA-56C1000-A-xx | 350 | 24.6 | 27.3 | 30.0 | -9 to -27 | 1.7 |

Table 4: Electrical Characteristics

Notes for Table 4:

12. Bridgelux maintains a tester tolerance of ± 0.10 V on forward voltage measurements. Voltage minimum and maximum values at the rated test current are guaranteed by 100% test.

13. Typical Coefficient of Forward Voltage maintains a tolerance of ±0.1 from nominal current.

Absolute Maximum Ratings

| CCT ^[2] (Kelvin) | Part Number ^[1] | DC Forward Current for LM-80 (mA) ^[4,5,6] | Maximum Peak Pulsed Current (mA) ^[14, 16] | Maximum Reverse Voltage (Vr) ^[15] |
|--------------------------------|----------------------------|---|--|--|
| | BXRA-27E0540-A-03 | 350 | 700 | -30 |
| 2700K | BXRA-27G0540-A-03 | 350 | 700 | -30 |
| 2700K | BXRA-27E0740-A-03 | 350 | 700 | -45 |
| | BXRA-27G0740-A-03 | 350 | 700 | -45 |
| | BXRA-30E0540-A-03 | 350 | 700 | -30 |
| 3000K | BXRA-30G0540-A-03 | 350 | 700 | -30 |
| JUUK | BXRA-30E0740-A-03 | 350 | 700 | -45 |
| | BXRA-30G0740-A-03 | 350 | 700 | -45 |
| 40001/ | BXRA-40E0600-A-03 | 350 | 700 | -30 |
| 4000K | BXRA-40E0810-A-03 | 350 | 700 | -45 |
| 5000K | BXRA-50C1000-A-xx | 350 | 700 | -45 |
| FEOOK | BXRA-56C0700-A-xx | 350 | 700 | -45 |
| 5600K | BXRA-56C1000-A-xx | 350 | 700 | -45 |

Table 5: Maximum Current and Reverse Voltage Ratings ^[18]

Notes for Table 5:

- 14. Bridgelux recommends a maximum duty cycle of 10% when operating LED Arrays at the maximum peak pulsed current specified.
- 15. Light emitting diodes are not designed to be driven in reverse voltage.
- 16. Maximum peak pulsed currents are values at which the LED Array can be driven without catastrophic failures.
- 17. DC Forward Current for LM-80 are the maximum drive currents for which LM-80 data is currently available.
- Lumen maintenance (L70) and lifetime predictions are valid for drive current and case temperature conditions used for LM-80 testing as included in the applicable LM-80 test report for these arrays.
- 19. Arrays may be driven at higher currents but lumen maintenance may be reduced

| Parameter | Maximum Rating |
|--------------------------------------|---|
| LED Junction Temperature | 150°C |
| Storage Temperature | -40°C to +105°C |
| Operating Case Temperature | 105°C |
| Soldering Temperature ^[1] | 350°C or lower for a maximum of 3.5 seconds |

Table 6: Maximum Ratings

Note for Table 6:

1. Refer to Bridgelux Application Note AN15: Reflow Soldering of Bridgelux LED Arrays for solder procedure (www.Bridgelux.com

Forward Current versus Voltage Characteristics

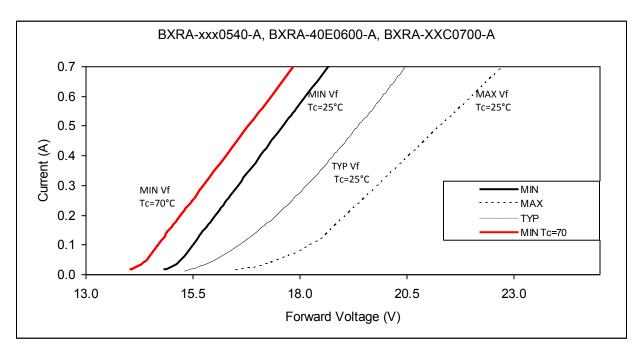
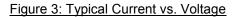
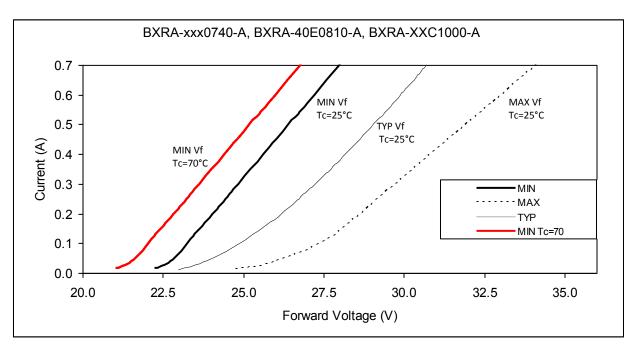


Figure 2: Typical Current vs. Voltage





Typical Relative Luminous Flux vs. Current, Tj=25°C

Typical performance at any drive current can be derived from the current versus voltage characteristics shown in Figures 2, and 3 and the flux versus current characteristics shown in Figures 4 and 5.

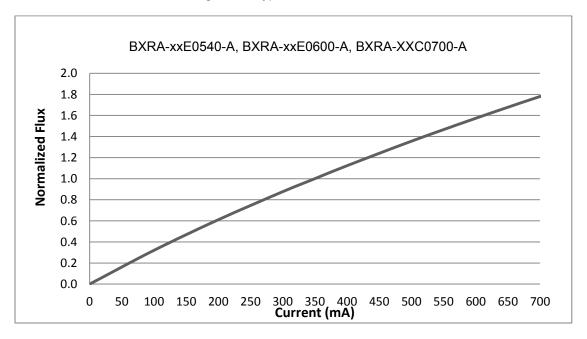
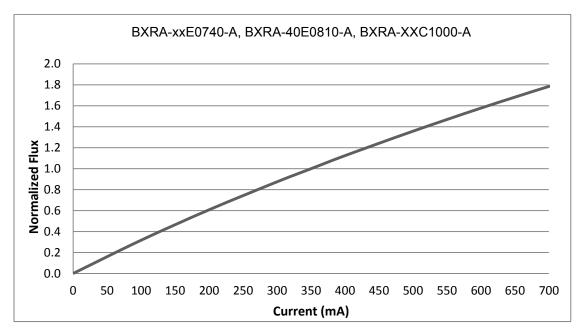


Figure 4: Typical Flux vs. Current





Note: Bridgelux does not recommend driving high power LED Arrays at low currents. Doing so may produce unpredictable results. Pulse width modulation (PWM) is recommended for dimming effects.

Typical Chromaticity Characteristics vs. Temperature

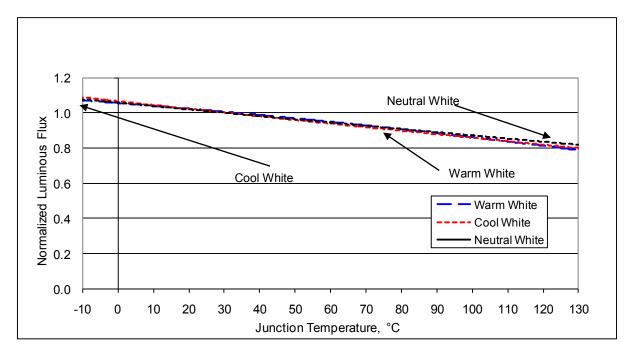


Figure 6: Typical Flux vs. Junction Temperature

Note for figures 6, 7 and 8:

- 1. Characteristics shown for Warm White 3000K 80CRI
- 2. Characteristics shown for Neutral White 4000K 80CRI
- 3. Characteristics shown for Neutral White 4000K 80CRI

Typical Chromaticity Characteristics versus Temperature (continued)

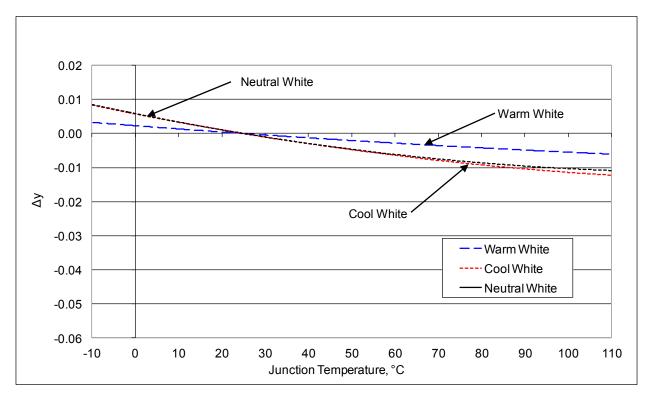
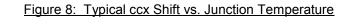
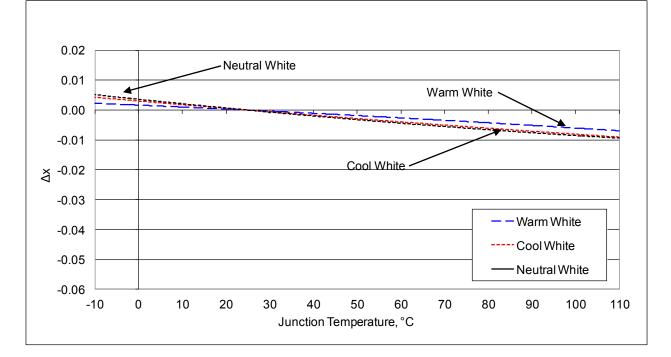


Figure 7: Typical ccy Shift vs. Junction Temperature





Bridgelux ES Star Array Series Product Data Sheet DS23 (8/30/2013 rev2)

Typical Radiation Pattern

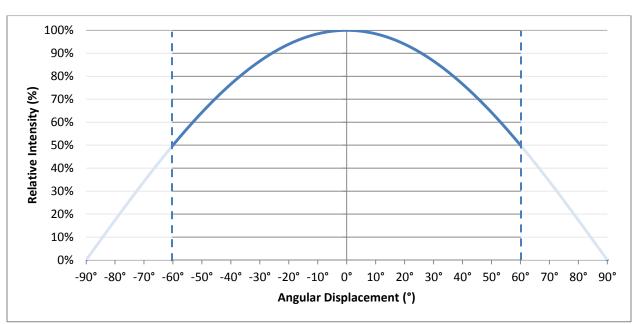


Figure 9: Typical Spatial Radiation Pattern

Notes for figure 9:

- 1. Typical viewing angle is 120°.
- 2. Viewing angle is defined as the off axis angle from the centerline where vertical intensity is ½ of the peak intensity value.

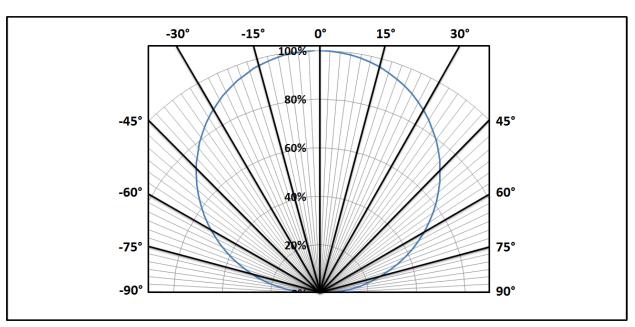


Figure 10: Typical Polar Radiation Pattern

Typical Radiation Pattern

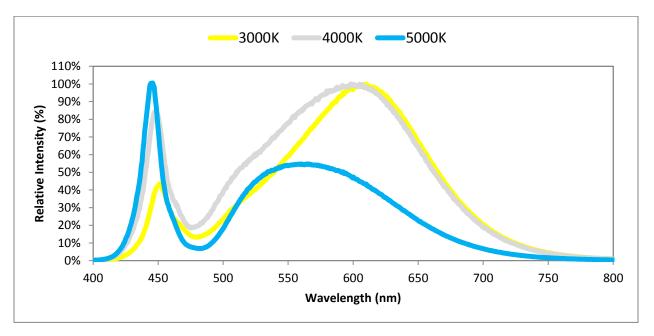


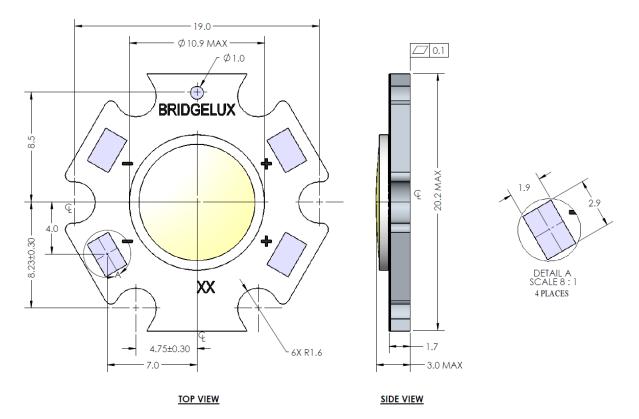
Figure 11: Typical Color Spectrum

Notes for Figure 11:

- 1. Color spectra measured at rated current and Tj = 25°C.
- 2. Color spectrum shown for warm white is 3000K and 80 CRI.
- 3. Color spectrum shown for neutral white is 4000K and 80 CRI.
- 4. Color spectrum shown for cool white is 5000K and 70 CRI.

Mechanical Dimensions

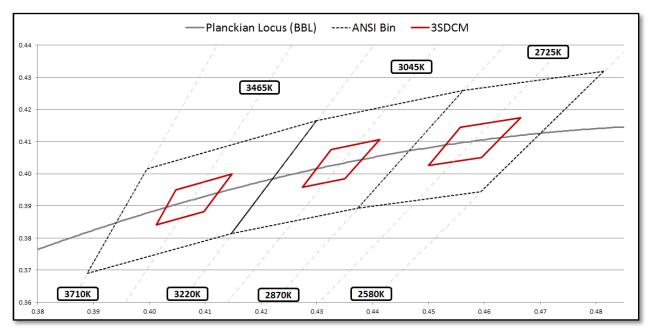
Figure 12: Drawing for ES Star Arrays



Notes for Figure 12:

- 1. Mounting holes are for M2.5 or #4 screws.
- 2. Solder pads are labeled "+" and "-" to denote positive and negative, respectively.
- 3. It is not necessary to provide electrical connections to both sets of solder pads. Either set may be used depending on application specific design requirements.
- 4. Drawings are not to scale.
- 5. Drawing dimensions are in millimeters.
- 6. Unless otherwise specified, tolerances are ± 0.10mm.
- The optical center of the LED Array is nominally defined by the mechanical center of the array. The light emitting surface (LES) is centered on the mechanical center of the array to a tolerance of ± 0.45 mm
- 8. Bridgelux maintains a flatness of 0.1 mm across the mounting surface of the array. Refer to Application Notes AN10 and AN11 for product handling, mounting and heat sink recommendations.

Color Binning Information





Note: 3SDCM bins are shown inside standard ANSI bins for comparison purposes.

| Table 7: Warm White xy Bin Coordinates and Associated Nominal CCT |
|---|
|---|

| Bin Code | x | У | ССТ (К) | Bin Code | x | У | ССТ (К) | Bin Code | x | У | ССТ (К) |
|---------------|--------------------------------------|--------------------------------------|------------|---------------|--------------------------------------|--------------------------------------|------------|---------------|--------------------------------------|--------------------------------------|------------|
| X3 (3SDCM) | 0.4148 0.4047 0.4012 0.4098 | 0.4000 0.3950 0.3841 0.3883 | 3500 | X3 (3SDCM) | 0.4413 0.4325 0.4274 0.4350 | 0.4107 0.4075 0.3958 0.3984 | 3000 | X3 (3SDCM) | 0.4665 0.4557 0.4500 0.4595 | 0.4175 0.4145 0.4026 0.4050 | 2700 |

Color Binning Information (continued)

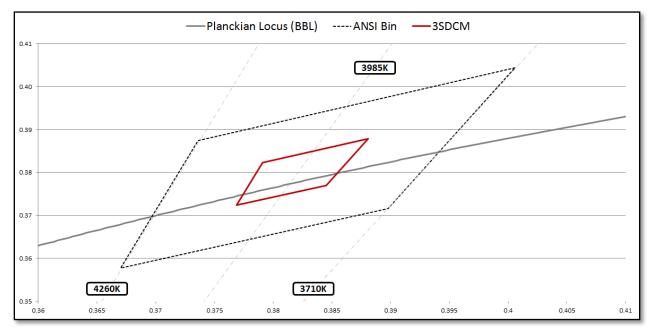


Figure 14: Graph of Neutral White Test Bins in xy Color Space

Note: 3SDCM bins are shown inside standard ANSI bins for comparison purposes.

| Table 8: Neutral White x | y Bin Coordinates and Associated Nominal CCT |
|--------------------------|--|
| | |

| Bin Code | X Y | | ССТ (К) |
|----------|--------|--------|---------|
| | 0.3881 | 0.3879 | |
| Х3 | 0.3791 | 0.3823 | 4000 |
| 3SDCM | 0.3769 | 0.3724 | 4000 |
| | 0.3845 | 0.377 | |

Color Binning Information (continued)

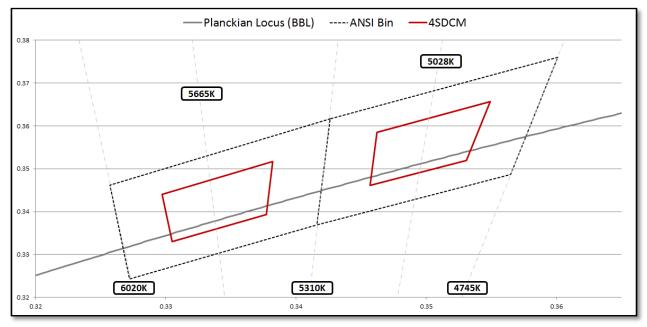


Figure 15: Graph of Cool White Test Bins in xy Color Space

Note: 4SDCM bins are shown inside standard ANSI bins for comparison purposes.

| Bin Code | x | Y | ANSI CCT (K) | | Bin Code | x | Y | ANSI CCT (K) |
|---------------|--------|--------|--------------------|----|---------------|--------|--------|--------------------|
| G3 | 0.3376 | 0.3616 | 5000 | E3 | E3 | 0.3215 | 0.3353 | 5600 |
| | 0.3464 | 0.3688 | | | | 0.3293 | 0.3423 | |
| | 0.3452 | 0.3558 | | | 0.3292 | 0.3539 | 5000 | |
| | 0.3371 | 0.3493 | | | 0.3207 | 0.3462 | | |
| G4 | 0.3371 | 0.3493 | 5000 | E4 | | 0.3222 | 0.3243 | |
| | 0.3452 | 0.3558 | | | 0.3294 | 0.3306 | 5600 | |
| | 0.3441 | 0.3428 | | | 0.3293 | 0.3423 | | |
| | 0.3366 | 0.3369 | | | | 0.3215 | 0.3353 | |
| H3 | 0.3464 | 0.3688 | 5000 | F3 | | 0.3292 | 0.3539 | 5600 |
| | 0.3551 | 0.376 | | | F3 | 0.3293 | 0.3423 | |
| | 0.3533 | 0.3624 | | | 0.3371 | 0.3493 | 0000 | |
| | 0.3452 | 0.3558 | | | | 0.3376 | 0.3616 | |
| | 0.3452 | 0.3558 | 5000 | F4 | | 0.3294 | 0.3306 | 5600 |
| H4 | 0.3533 | 0.3624 | | | F4 | 0.3366 | 0.3369 | |
| | 0.3515 | 0.3487 | | | 0.3371 | 0.3493 | 5000 | |
| | 0.3441 | 0.3428 | | | | | 0.3293 | 0.3423 |
| X4 (4SDCM) | 0.3499 | 0.3657 | 5000 | | X4 (4SDCM) | 0.3332 | 0.3517 | 5600 |
| | 0.3412 | 0.3585 | | | | 0.3247 | 0.3440 | |
| | 0.3407 | 0.3461 | | | | 0.3255 | 0.3330 | |
| | 0.3481 | 0.3520 | | | | 0.3327 | 0.3393 | |

Table 9: Cool White xy Bin Coordinates and Associated Nominal CCT

Color Control Options

ES Star LED Series Arrays are available in the following color control options.

| Product | ССТ | CRI | 3SDCM Part Number | 4SDCM Part Number | 7SDCM Part Number |
|---------|-------|-----|-------------------|-------------------|-------------------|
| ES Star | 2700K | 80 | BXRA-27E0540-A-03 | Not Available | Not Available |
| ES Star | 2700K | 90 | BXRA-27G0540-A-03 | Not Available | Not Available |
| ES Star | 2700K | 80 | BXRA-27E0740-A-03 | Not Available | Not Available |
| ES Star | 2700K | 90 | BXRA-27G0740-A-03 | Not Available | Not Available |
| ES Star | 3000K | 80 | BXRA-30E0540-A-03 | Not Available | Not Available |
| ES Star | 3000K | 90 | BXRA-30G0540-A-03 | Not Available | Not Available |
| ES Star | 3000K | 80 | BXRA-30E0740-A-03 | Not Available | Not Available |
| ES Star | 3000K | 90 | BXRA-30G0740-A-03 | Not Available | Not Available |
| ES Star | 4000K | 80 | BXRA-40E0600-A-03 | Not Available | Not Available |
| ES Star | 4000K | 80 | BXRA-40E0810-A-03 | Not Available | Not Available |
| ES Star | 5600K | 70 | Not Available | BXRA-56C0700-A-04 | BXRA-56C0700-A-00 |
| ES Star | 5600K | 70 | Not Available | BXRA-56C1000-A-04 | BXRA-56C1000-A-00 |

Table 10: Color Control Options

Design Resources

Bridgelux has developed a comprehensive set of application notes and design resources to assist customers in successfully designing with Bridgelux LED Array products. Included below is a list of available resources which can be downloaded from the Bridgelux web site under the Design Resources section.

These documents are updated regularly as new information becomes available, including complimentary infrastructure products such as commercially available secondary optics and electronic driver solutions.

Application Notes

- AN10: Effective Thermal Management of Bridgelux LED Arrays
- AN11: Assembly Considerations for Bridgelux LED Arrays
- AN12: Electrical Drive Considerations for Bridgelux LED Arrays
- AN14: Reliability Data Sheet for Bridgelux LED Arrays
- AN15: Reflow Soldering of Bridgelux LED Arrays
- AN16: Optical Considerations for Bridgelux LED Arrays

Optical Source Models

Optical source models and ray set files are available for all Bridgelux LED Array products, and can be downloaded directly from the Bridgelux web site. The list below contains the formats currently available. If you require a specific format not included in this list, please contact your Bridgelux sales representative for assistance.

- Zemax
- ASAP
- IESNA
- LightTools
- LucidShape
- OPTIS SPEOS
- PHOTOPIA
- TracePro
- Radiant Imaging Source Model

3D CAD Models

Three dimensional CAD models depicting the product outline of all Bridgelux LED Arrays are available in both SAT and STEP formats. These CAD files can be downloaded directly from the Bridgelux web site.

About Bridgelux

Bridgelux is a leading developer and manufacturer of technologies and solutions transforming the \$40 billion global lighting industry into a \$100 billion market opportunity. Based in Livermore, California, Bridgelux is a pioneer in solid-state lighting (SSL), expanding the market for light-emitting diode (LED) technologies by driving down the cost of LED lighting systems. Bridgelux's patented light source technology replaces traditional technologies (such as incandescent, halogen, fluorescent and high intensity discharge lighting) with integrated, solid-state lighting solutions that enable lamp and luminaire manufacturers to provide high performance and energy-efficient white light for the rapidly growing interior and exterior lighting markets, including street lights, commercial lighting and consumer applications. With more than 550 patent applications filed or granted worldwide, Bridgelux is the only vertically integrated LED manufacturer and developer of solid-state light sources that designs its solutions specifically for the lighting industry.

For more information about the company, please visit www.bridgelux.com



© 2013 Bridgelux, Inc. All rights reserved. Product specifications are subject to change without notice.

X-ON Electronics

Largest Supplier of Electrical and Electronic Components

Click to view similar products for bridgelux manufacturer:

Other Similar products are found below :

 BXRC-30E1000-C-73
 BXRC-30G1000-C-73
 BXRC-35G4000-B-73
 BXRE-30G2000-C-73
 BXRE-40E2000-C-73
 BXRE-40G1501-B-23

 BXEM-50C0000-0-000
 BXRC-17E10K0-C-74-SE
 BXRC-30G10K0-C-72-SE
 BXRC-40E2000-B-73
 BXRC-56G10K0-D-74
 BXRE

 27E1000-B-73
 BXRE-30G4000-B-73
 BXRE-40E2000-B-73
 BXRE-50C2001-B-74
 BXRE-50S1001-C-74
 BXRE

 27S-11L-3C-00-00
 BXEN-27S-11M-3C-00-00
 BXEN-27S-13H-9C-00-00
 BXEN-30S-11L-3C-00-00
 BXEN-30S-11L-3C-00-00
 BXEN-30S-11L-3C-00-00
 BXEN-30S-11L-3C-00-00
 BXEN-30S-11L-3C-00-00
 BXEN-40E11L-3C-00-00
 BXEN-30S-11L-3C-00-00
 BXEN-30S-11L-3C-00-00
 BXEN-30S-11L-3C-00-00
 BXEN-30S-11L-3C-00-00
 BXEN-30S-11L-3C-00-00
 BXEN-40S-11L-3C-00-00
 BXEN-30S-11L-3C-00-00
 BXEN-30S-11L-3C-00-00
 BXEN-30S-13H-9C-00-00
 BXEN-40S-11L-3C-00-00
 BXEN-30S-11L-3C-00-00
 BXEN-30S-11L-3C-00-00</