$\Omega$ Pulse

## Spark Gap (SPG) Data Sheet

## Features

- Approximately zero leaking current before clamping voltage
- Less decay at on/off state.
$\square$ High capability to withstand repeated lightning strikes.
- Low electrode capacitance( $\leq 0.8 \mathrm{pF}$ ) and high isolation( $\geq 100 \mathrm{M} \Omega$ ).
- RoHS compliant.
- Bilateral symmetrical.

Temperature, humidity and lightness insensitive.

- Operating temperature: $-40^{\circ} \mathrm{C} \sim+85^{\circ} \mathrm{C}$
- Storage temperature: $-40^{\circ} \mathrm{C} \sim+125^{\circ} \mathrm{C}$
- Meets MSL level 1, per J-STD-020
$\square$ Safety certification: UL: E244458


## Applications

- Power Supplies
- Motor sparks eliminating
- Relay switching spark absorbing
- Data line pulse guarding

Electronic devices requiring UL497A and UL497B compliant

- Telephone/Fax/Modem
- High frequency signal transmitters/receivers
- Satellite antenna
- Radio amplifiers
- Alarm systems
- Cathode ray tubes in Monitors/TVs


## Dimensions



## Electrical Characteristics

| Part Number <br> (1) | DC <br> Spark-over Voltage | Minimum Insulation Resistance |  | Maximum Capacitance ( $1 \mathrm{KHz}-6 \mathrm{~V}_{\text {max }}$ ) | Surge Current Capacity ( $8 / 20 \mu \mathrm{~s}$ ) |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Vs(V) | Test Voltage(V) | $\mathrm{IR}_{\text {OHm }}(\mathrm{M} \Omega)$ | C(pf) |  |
| BK2XX00702-M | 140 | 50 | 100 | 0.8 | 1000A |
| BK2XX01002-M | 200 | 100 | 100 | 0.8 | 1000A |
| BK2XX01102-M | 220 | 100 | 100 | 0.8 | 1000A |
| BK2XX01502-M | 300 | 100 | 100 | 0.8 | 1000A |
| BK2XX02002-M | 400 | 250 | 100 | 0.8 | 1000A |
| BK2XX02502-M | 500 | 250 | 100 | 0.8 | 1000A |
| BK2XX03002-M | 600 | 250 | 100 | 0.8 | 1000A |
| BK2XX03502-M | 700 | 250 | 100 | 0.8 | 1000A |
| BK2XX05002-M | 1000 | 500 | 100 | 0.8 | 1000A |

Note: (1) Vs $\pm X X \%$

## Test Methods and Results

| Items | Test Method | Standard |
| :---: | :---: | :---: |
| DC Spark-over Voltage | Measure starting discharge voltage (Vs) by gradually increasing applied DC voltage. Test current is 0.5 mA max. And the DC voltage ascends up within $100 \mathrm{~V} / \mathrm{s}(\mathrm{Vs}<1000 \mathrm{~V})$ or $500 \mathrm{~V} / \mathrm{s}(\mathrm{Vs} \geq 1000 \mathrm{~V})$. | Meet specified value. |
| Insulation Resistance | Measure the insulation resistance across the terminal at regular voltage. But the test voltage doesn't over the DC spark-over voltage. |  |
| Capacitance | Measure the electrostatic capacitance by applying a voltage of less than 6 V (at 1 KHz ) between terminals. |  |
| Static Life | 10 KV with 1500 pf condenser is discharged through $0 \Omega$ resistor. 200 times at an interval of 10 sec . | Rate-of-change, within $\pm 30 \%$ insulation resistance \& capacitance, conformed to rated spec. |
| Surge Current Capacity | $1.2 / 50 \mu \mathrm{~s} \& 8 / 20 \mu \mathrm{~s}, 1000 \mathrm{~A}$, electrically connected with a resistor ( $1 \sim 2 \Omega$ ), $\pm 5$ times, each time interval 60 seconds. Thereafter, outer appearance shall be visually examined. | No crack and no failures |
| Cold Resistance | Measurement after $-40^{\circ} \mathrm{C} / 1000$ HRS \& normal temperature/2 HRS. | Features are conformed to rated spec. |
| Heat Resistance | Measurement after $125^{\circ} \mathrm{C} / 1000$ HRS \& normal temperature/2 HRS. |  |
| Humidity Resistance | Measurement after humidity $90 \sim 95^{\circ} \mathrm{C}\left(45^{\circ} \mathrm{C}\right)$ $/ 1000$ HRS \& normal temperature/2 HRS. |  |
| Temperature Cycle | 10 times repetition of cycle $-40^{\circ} \mathrm{C} / 30 \mathrm{~min}$ $\rightarrow$ normal, temp $/ 2 \mathrm{~min} \rightarrow 125^{\circ} \mathrm{C} / 30 \mathrm{~min}$, measurement after normal temp/2 HRS. |  |
| Solder Ability | Apply flux and immerse in molten solder $230 \pm 5^{\circ} \mathrm{C}$ for 3 sec up to the point of 1.5 mm from body. Check for solder adhesion. | Lead wire is evenly covered by solder. |
| Solder Heat | Measurement after lead wire is dipped up to the point of 1.5 mm from body into $260 \pm 5^{\circ} \mathrm{C}$ solder for 10 sec . | Conformed to rated spec. |

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## Recommended Soldering Conditions



1) Time shown in the above figures is measured from the point when chip surface reaches temperature.
2) Temperature difference in high temperature part should be within $110^{\circ} \mathrm{C}$.
3) After soldering, do not force cool, allow the parts to cool gradually.

## Hand Soldering

Solder iron temperature: $350 \pm 5^{\circ} \mathrm{C}$
Heating time: 3 seconds max.

## General attention to soldering

- High soldering temperatures and long soldering times can cause leaching of the termination, decrease in adherence strength, and the change of characteristic may occur.
- For soldering, please refer to the soldering curves above. However, please keep exposures to temperatures exceeding $200^{\circ} \mathrm{C}$ to fewer than 50 seconds.
- Please use a mild flux (containing less than $0.2 \mathrm{wt} \% \mathrm{CI}$ ). Also, if the flux is water soluble, be sure to wash thoroughly to remove any residue from the underside of components that could affect resistance.


## Cleaning

When using ultrasonic cleaning, the board may resonate if the output power is too high. Since this vibration can cause cracking or a decrease in the adherence of the termination, we recommend that you use the conditions below.
Frequency: 40kHz max.
Output power: 20W/liter
Cleaning time: 5 minutes max.

Packaging

| Tape | Symbol | Dimension (mm) |
| :---: | :---: | :---: |
|  | W | $12.00 \pm 0.20$ |
|  | P0 | $4.00 \pm 0.10$ |
|  | P1 | $4.00 \pm 0.10$ |
|  | P2 | $2.00 \pm 0.10$ |
|  | D0 | Ф1.5さ0.10 |
|  | D1 | $\Phi 1.5 \pm 0.10$ |
|  | E | $1.75 \pm 0.10$ |
|  | F | $5.50 \pm 0.05$ |
|  | A0 | $3.00 \pm 0.10$ |
|  | B0 | $6.00 \pm 0.10$ |
|  | K0 | $3.00 \pm 0.10$ |
|  | T | $0.30 \pm 0.05$ |
| Reel | D | $178.0 \pm 3.0$ |
|  | d | $13.0 \pm 1.0$ |
|  | L | $15.0 \pm 3.0$ |
|  | Quantity: 1500PCS |  |

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