

#### **ACPL-0873T**

# **Automotive 3-Channel Digital Filter for Sigma-Delta Modulators**

#### **Description**

The Broadcom® ACPL-0873T is a 3-channel digital filter designed specifically for Second Order Sigma Delta Modulators in voltage and current sensing. Each input channel can receive an independent Sigma-Delta  $(\Sigma\text{-}\Delta)$  modulator bit stream. The bit streams are processed by three individual digital decimation filters. Features of the digital filter include four decimation ratios for  $\text{Sinc}^2$  mode and three decimation ratios for  $\text{Sinc}^3$  mode, offset calibration, and fast over-range detection. Synchronization of inputs from three channels is done internally by the filter alignment.

The ACPL-0873T outputs an over-range signal for three channels, signaling over-voltage/current conditions. Programmable through SPI compatible interface, ACPL-0873T can directly connect to a microcontroller to output 16 bits digital filter data and write/read filter registers.

#### **Features**

- Qualified to AEC-Q100 Grade 1 Test Guidelines
- Direct interface between Isolated Sigma-Delta Modulator (ACPL-C797T/C799T) and MCU/DSP
- Three individual digital filters
- Synchronizing sampling time
- Fast over-range detection
- Offset calibration
- Channel 1 MCLK clock detection at power up
- Programmable input configuration
- SPI-compatible interface
- Compact surface-mount QFN-20 5 mm × 5 mm

### **Specifications**

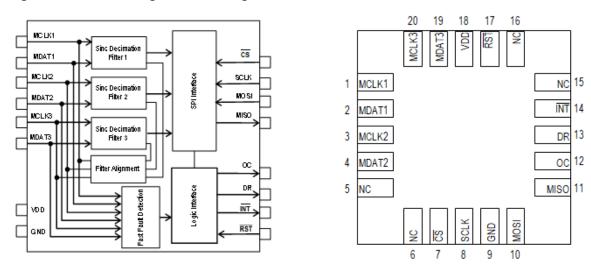
- Operating temperature –40°C to 125°C
- SPI clock frequency up to 17 MHz
- Modulator clock frequency up to 25 MHz

### **Applications**

- Automotive electric motor phase and rail current sensing
- Automotive DC/DC converter current sensing
- Automotive AC-DC charger current sensing
- Automotive battery current sensing
- General voltage or current sensing

# **Schematic Diagram and Package Pin Out**

Figure 1: Schematic Diagram and Package Pin Out



NOTE: 0.1-µF and 1-µF bypass capacitors between VDD and GND are recommended.

**Table 1: Pin Function Description** 

Pin No.	Pin Name	Description	Туре
1	MCLK1	Channel 1 Clock.	Input
2	MDAT1	Channel 1 Data. Input Data on MDAT1 is clocked in on the rising edge of MCLK1.	Input
3	MCLK2	Channel 2 Clock.	Input
4	MDAT2	Channel 2 Data. Input Data on MDAT2 is clocked in on the rising edge of MCLK2.	Input
5	NC	Not connected.	
6	NC	Not connected.	
7	CS	Chip Select, Active Low of Chip Select for SPI interface and digital filter conversion start on the falling edge of $\overline{\text{CS}}$ .	Input
8	SCLK	SPI Clock input.	Input
9	GND	Ground.	Power Input
10	MOSI	SPI data Master Out Slave In.	Input
11	MISO	SPI data Master In Slave Out.	Output
12	OC	Over-range Condition.	Output
13	DR	Data Ready.	Output
		1. DR pin High indicates Digital Filter data conversion ready.	
		2. DR pin is automatically cleared to Low when $\overline{\text{CS}}$ goes high.	
14	INT	Interrupt, Active Low.	Output
15	NC	Not connected.	
16	NC	Not connected.	
17	RST	Reset. Active Low, period 100 µs at least.	Input
18	VDD	Power Supply.	Power Input
19	MDAT3	Channel 3 Data. Input Data on MDAT3 is clocked in on the rising edge of MCLK3.	Input
20	MCLK3	Channel 3 Clock.	Input

Figure 2: ACPL-0873T Package Outline Drawing

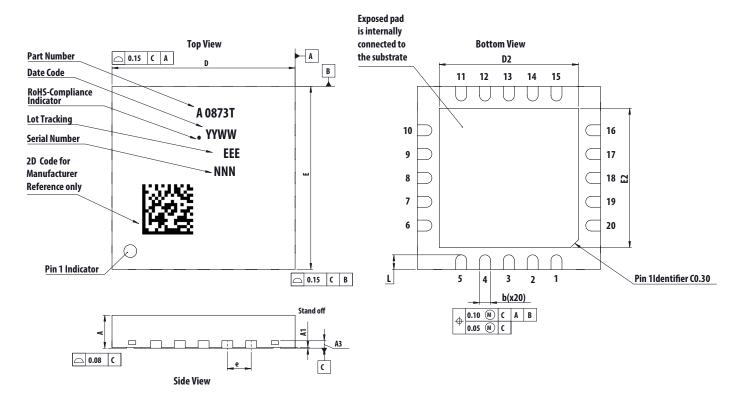
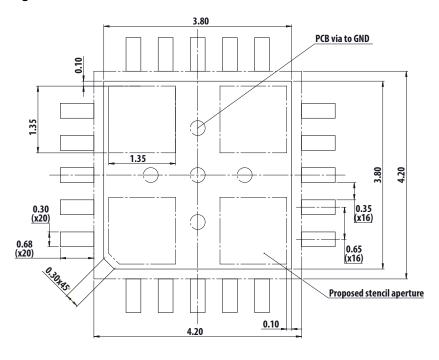


Figure 3: Recommended Land Pattern



**NOTE:** Connect all NC pins to GND.

Table 2: Dimensions

	Dimensions					
		Millimeter		Inch		
	Min.	Nom.	Max.	Min.	Nom.	Max.
Α	0.850	0.900	0.950	0.033	0.035	0.037
A1	0.000	0.020	0.040	0.000	0.001	0.002
A3		0.203 REF		0.008 REF		
b	0.250	0.300	0.350	0.010	0.012	0.014
D	4.850	5.000	5.150	0.191	0.197	0.203
Е	4.850	5.000	5.150	0.191	0.197	0.203
D2	3.700	3.800	3.900	0.146	0.150	0.154
E2	3.700	3.800	3.900	0.146	0.150	0.154
е		0.650 REF		0.026 REF		
L,	0.350	0.400	0.450	0.014	0.016	0.018

# **Ordering Information**

Part Number	Option (RoHS Compliant)	Package	Surface Mount	Tape and Reel	Quantity
ACPL-0873T	-500E	QFN-20	X	X	2000 per reel

To order, choose a part number from the part number column and combine with the desired option from the option column to form an order entry.

#### Example:

ACPL-0873T-500E to order product of QFN-20 Surface Mount package in Tape and Reel packaging with RoHS compliant. Contact your Broadcom sales representative or authorized distributor for information.

## **Recommended Pb-Free IR Profile**

Recommended reflow condition as per JEDEC Standard, J-STD-020 (latest revision).

NOTE: Non-halide flux should be used

# **Absolute Maximum Ratings**

Parameter	Symbol	Min.	Max.	Units	Note
Storage Temperature	T <sub>S</sub>	<b>–</b> 55	150	°C	
Junction Temperature	T <sub>J</sub>	<b>–</b> 55	150	°C	
Ambient Operating Temperature	T <sub>A</sub>	-40	125	°C	
Supply Voltage	$V_{DD}$	-0.5	6	Volts	
Input Voltage	All Inputs	-0.5	V <sub>DD</sub> + 0.5	Volts	а
Output Voltage	All Outputs	-0.5	V <sub>DD</sub> + 0.5	Volts	а

a. Do not exceed 6V.

# **Recommended Operating Conditions**

Parameter	Symbol	Min.	Max.	Units	Figure	Notes
Ambient Operating Temperature	T <sub>A</sub>	-40	125	°C		
Supply Voltage	$V_{DD}$	3	5.5	Volts		
Input / Output Voltage		0	$V_{DD}$	Volts		

# **DC Electrical Specifications**

All minimum/maximum specifications are at recommended operating conditions. Unless otherwise noted, all typical values at  $T_A = 25^{\circ}C$ ,  $V_{DD} = 3.3V$ .

Parameter	Symbol	Min.	Тур.	Max.	Units	Test Conditions	Figure	Note
Power Supply Current	I <sub>DD1</sub>	_	3.6	8	mA	3 channels f <sub>MCLK</sub> = 20 MHz, SPI f <sub>SCLK</sub> = 17 MHz	7	
	I <sub>DD2</sub>	_	3	6.5		3 channels f <sub>MCLK</sub> = 20 MHz, no SPI clock		
Quiescent Power Supply Current	I <sub>DDQ</sub>	_	_	1	μA	All 3 channels MCLK and MDAT short to GND, no SPI clock		
Input Voltage High Level	V <sub>IH</sub>	$0.7 \times V_{DD}$	_	_	Volts			
Input Voltage Low Level	V <sub>IL</sub>	_	_	$0.3 \times V_{DD}$	Volts			
DC Input Current	I <sub>IN</sub>	_	_	10	μA			
Output Voltage High	V <sub>OH</sub>	0.8 × V <sub>DD</sub>	_	_	V	I <sub>OH</sub> = 4 mA		
Output Voltage Low	V <sub>OL</sub>	_	_	0.4	V	I <sub>OL</sub> = 4 mA		

# **Switching Specifications**

All minimum/maximum specifications are at recommended operating conditions. All input signals are specified with  $t_R$  =  $t_F$  = 5 ns (10% to 90% of  $V_{DD}$ ) and timed at 50% voltage level. Unless otherwise noted, all typical values at  $T_A$  = 25°C,  $V_{DD}$  = 3.3V.

Parameter	Symbol	Min.	Тур.	Max.	Units	Test Conditions	Figure	Note
Modulator Clock Frequency	f <sub>MCLK</sub>	_	_	25	MHz			
Modulator Clock Duty Cycle	DC <sub>MCLK</sub>	40	_	70	%			
MDAT Setup Time before MCLK Rising Edge	t <sub>MDAT_</sub> s	10	_	_	ns		4	
MDAT Hold Time after MCLK Rising Edge	t <sub>MDAT_H</sub>	3	_	_	ns		4	
SPI Clock Frequency	f <sub>SCLK</sub>	_	_	17	MHz	$4.5V \le V_{DD} \le 5.5V$		
		_	_	13	1	$3.0V \le V_{DD} \le 5.5V$		
SPI Clock Duty Cycle	DC <sub>SCLK</sub>	40	_	60	%			
SPI MOSI Setup Time	t <sub>MOSI_S</sub>	3	_	_	ns		5	
SPI MOSI Hold Time	t <sub>MOSI_H</sub>	3	_	_	ns		5	
SPI Clock Falling Edge to MISO	t <sub>MISO_V</sub>	_	_	20	ns	$4.5V \le V_{DD} \le 5.5V$	6	
Valid		_	_	28	1	$3.0V \le V_{DD} \le 5.5V$		
Delay Time from CS Low to First Rising Edge of SCLK	t <sub>D1</sub>	150	_	_	ns		12, 13	
Delay Time from Last Rising Edge of SCLK to CS High	t <sub>D2</sub>	150	_	_	ns		12, 13, 14	
Delay Time from DR high to Start of First SCLK	t <sub>DR</sub>	150	_	_	ns		14	
Chip Select High Time	t <sub>CS_H</sub>	200	_	_	ns		15	

Figure 4: MDAT and MCLK Timing Chart

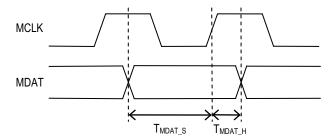


Figure 5: SPI Input Write Timing Chart

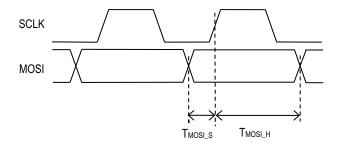


Figure 6: SPI Output Read Timing Chart

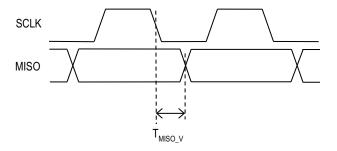
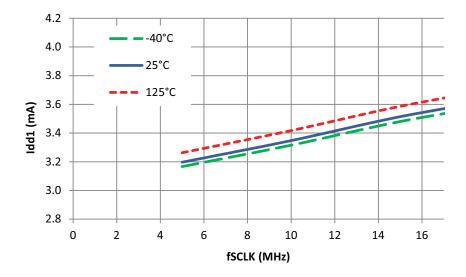


Figure 7: Power Supply Current vs. SPI Clock Frequency



# **Register Set**

Register Address	Description	Default Value	Туре
0x00	Filter setting	0x00	Read/Write
0x01	Channel selection & over-range setting	0x00	Read/Write
0x02	Interrupt status	0x00	Read Only
0x03	Interrupt enable	0x80	Read/Write
0x04	Offset Register for Channel 1 (MSB byte)	0x80	Read Only
0x05	Offset Register for Channel 1 (LSB byte)	0x00	Read Only
0x06	Offset Register for Channel 2 (MSB byte)	0x80	Read Only
0x07	Offset Register for Channel 2 (LSB byte)	0x00	Read Only
0x08	Offset Register for Channel 3 (MSB byte)	0x80	Read Only
0x09	Offset Register for Channel 3 (LSB byte)	0x00	Read Only

# Register 0 (Address 0): Filter Setting

7	6	5	4	3	2	1	0
NA	Cal	Off_en	SYNC	Filter	NA	DC1	DC0

Default: 0x00 (Read/Write)

Filter	DC1	DC0	Decimation Ratio	Filter Type
0	0	0	1024	SINC <sup>2</sup>
0	0	1	512	SINC <sup>2</sup>
0	1	0	256	SINC <sup>2</sup>
0	1	1	128	SINC <sup>2</sup>
1	0	0	256	SINC <sup>3</sup>
1	0	1	128	SINC <sup>3</sup>
1	1	0	64	SINC <sup>3</sup>

Filter	Filter Type
0	Sinc <sup>2</sup> Filter
1	Sinc <sup>3</sup> Filter

SYNC	Synchronize
0	No synchronization, multi-clock filters
1	Synchronization of multi-clock filters

Off_en	Offset Enable	
0	Filter data without offset	
1	Filter data with offset	

Cal	Calibration Offset and Store in Offset Registers
0	No offset action
1	Capture offset data and store in Offset Registers

# Register 1 (Address 1): Channel Selection and Over-Range Setting

7	6	5	4	3	2	1	0
OV3	OV2	OV1	OV0	NA	NA	SEL1	SEL0

Default: 0x00 (Read/Write)

SEL1	SEL0	Channel Filter Operation Selection
0	0	Channel 1 Only
0	1	Channel 1 Only
1	0	Channel 1 and Channel 2 only
1	1	Channel 1, Channel 2, and Channel 3

OV3	OV2	OV1	OV0	Persistence of Continuous "1" or "0" Bit in MDAT Bit Stream
0	0	0	0	0 (No over-range detection)
0	0	0	1	2
0	0	1	0	4
0	0	1	1	6
0	1	0	0	8
0	1	0	1	10
0	1	1	0	12
0	1	1	1	14
1	0	0	0	16
1	0	0	1	18
1	0	1	0	20
1	0	1	1	22
1	1	0	0	24
1	1	0	1	26
1	1	1	0	28
1	1	1	1	30

**NOTE:** OV setting applied to channel 1, channel 2, and channel 3

### Register 2 (Address 2): Interrupt Status

7	6	5	4	3	2	1	0
NA	NA	NA	NA	OV_CH3	OV_CH2	OV_CH1	DR

Default: 0x00 (Read only)

DR	Data Ready
0	Data not ready (ADC conversion in progress or not started)
1	ADC data ready to output

OV_CH1	Over-Range Trigger Status for Channel 1
0	No trigger for Channel 1 over-range
1	Triggered for Channel 1 over-range

OV_CH2	Over-Range Trigger Status for Channel 2
0	No trigger for Channel 2 over-range
1	Triggered for Channel 2 over-range

OV_CH3 Over-Range Trigger Status for Channel 3	
0	No trigger for Channel 3 over-range
1	Triggered for Channel 3 over-range

#### NOTE:

- Interrupt status flag cleared after read from Interrupt register.
- Data Ready status for channel 1, channel 2, and channel 3. DR status output to DR pin.
- If more than one channel is turned on, Data Ready is from the slowest channel.

# Register 3 (Address 3): Interrupt Enable

7	6	5	4	3	2	1	0	
MCLK1_E	NA	NA	NA	OV_CH3_E	OV_CH2_E	OV_CH1_E	DR_E	l

Default: 0x80 (Read/Write)

DR_E	Data Ready
0	Data Ready signal not output to Interrupt Pin INT
1	Data Ready signal output to Interrupt Pin INT

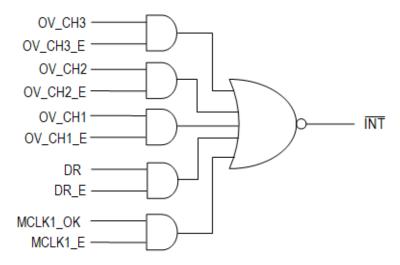
OV_CH1_E	Over-Range Trigger Status for Channel 1
0	Trigger for Channel 1 over-range status not output to INT
1	Trigger for Channel 1 over-range status output to INT

OV_CH2_E	Over-Range Trigger Status for Channel 2
0	Trigger for Channel 2 over-range status not output to INT
1	Trigger for Channel 2 over-range status output to INT

OV_CH3_E	Over-Range Trigger Status for Channel 3
0	Trigger for Channel 3 over-range status not output to INT
1	Trigger for Channel 3 over-range status output to INT

MCLK1_E	MCLK1 Activity Enable
0	MCLK1 Activity not output to Interrupt pin INT
1	MCLK1 Activity output to Interrupt pin INT (default)

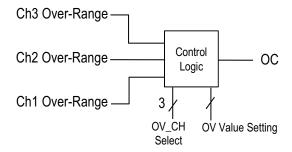
Figure 8: Interrupt Pin Implementation



#### **Interrupt Pin Notes:**

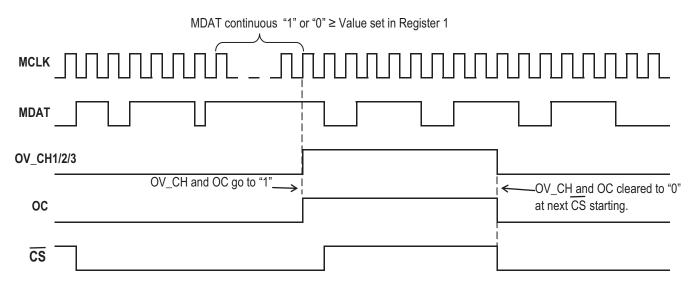
- Interrupt output is active low.
- 0 = Check for interrupt status.
- 1 = No interrupt.

Figure 9: OC Pin Implementation



**NOTE:** OC pin is cleared by SPI  $\overline{\text{CS}}$  High to Low Transition.

Figure 10: Over-Range Detection Chart



### Register 4 (Address 4): Offset Register for Channel 1 (MSB Byte)

7	6	5	4	3	2	1	0
off_15	off_14	off_13	off_12	off_11	off_10	off_9	off_8

Default: 0x80 (Read Only)

### Register 5 (Address 5): Offset Register for Channel 1 (LSB Byte)

7	6	5	4	3	2	1	0
off_7	off_6	off_5	off_4	off_3	off_2	off_1	off_0

Default: 0x00 (Read Only)

## Register 6 (Address 6): Offset Register for Channel 2 (MSB Byte)

7	6	5	4	3	2	1	0
off_15	off_14	off_13	off_12	off_11	off_10	off_9	off_8

Default: 0x80 (Read Only)

### Register 7 (Address 7): Offset Register for Channel 2 (LSB Byte)

	7	6	5	4	3	2	1	0
C	off_7	off_6	off_5	off_4	off_3	off_2	off_1	off_0

Default: 0x00 (Read Only)

### Register 8 (Address 8): Offset Register for Channel 3 (MSB Byte)

7	6	5	4	3	2	1	0
off_15	off_14	off_13	off_12	off_11	off_10	off_9	off_8

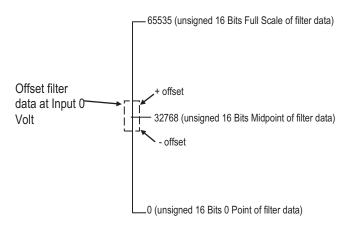
Default: 0x80 (Read Only)

### Register 9 (Address 9): Offset Register for Channel 3 (LSB Byte)

7	6	5	4	3	2	1	0
off_7	off_6	off_5	off_4	off_3	off_2	off_1	off_0

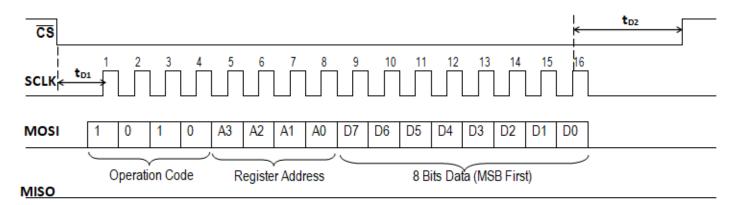
Default: 0x00 (Read Only)

Figure 11: Offset Filter Data



# **SPI – Write to Registers Timing Chart**

Figure 12: SPI Writing to Registers Timing Chart



Operation code 1010
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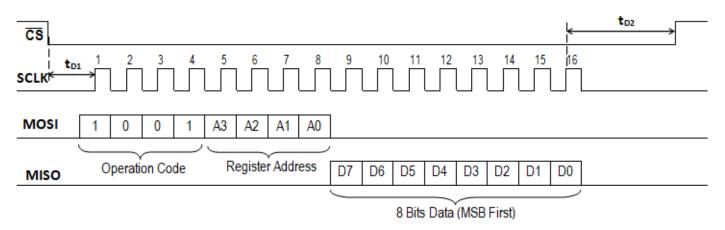
А3	A2	A1	A0	Register Address
0	0	0	0	0x00
0	0	0	1	0x01
0	0	1	1	0x03

8 bits data (MSB first)	D7	D6	D5	D4	D3	D2	D1	D0	
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After  $\overline{\text{CS}}$  goes low, write/read must be in the multiple 16 bits (16 cycles of SCLK).

# **SPI – Read from Register Timing Chart**

Figure 13: SPI Read from Registers Timing Chart



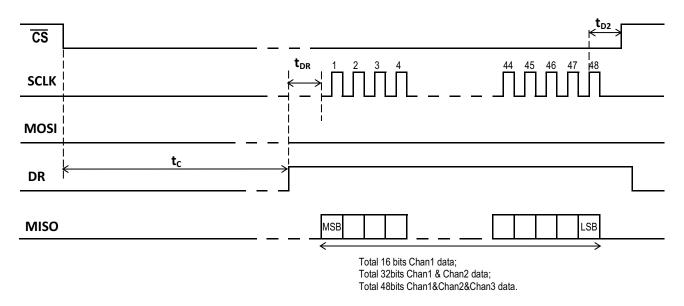
Operation code	1001
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А3	A2	<b>A</b> 1	Α0	Register Address
0	0	0	0	0x00
0	0	0	1	0x01
0	0	1	0	0x02
0	0	1	1	0x03
0	1	0	0	0x04
0	1	0	1	0x05
0	1	1	0	0x06
0	1	1	1	0x07
1	0	0	0	0x08
1	0	0	1	0x09

8 bits data (MSB first)	D7	D6	D5	D4	D3	D2	D1	D0
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# **SPI – Read from Filter's Data Timing Chart**

Figure 14: SPI Read from Filter's Data Timing Chart



Chan 1 data	16 Bits Chan1 filter data
	-

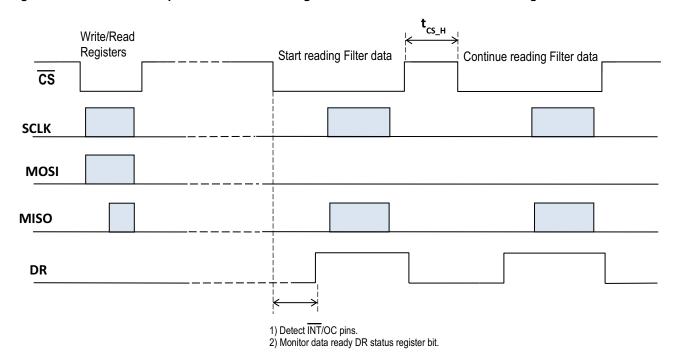
Chan1 data and Chan2 data	16 bits Chan1 filter data	16 bits Chan2 filter data	
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Chan1 data and Chan2 data and	16 bits Chan1 filter data	16 bits Chan2 filter data	16 bits Chan3 filter data
Chan3 data			

- Filter conversion start after falling edge of CS signal.
- After data ready, filters data can be read out in the multiple of 16 bits.
- CS signal has two functions: filter conversion start and chip select for SPI interface.
- When CS is low, write from and read to registers are allowed.

# SPI – Combined Operation: Write/Read Register and Read from Filter's Data Timing Chart

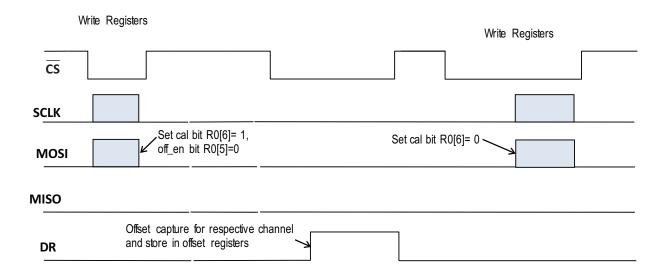
Figure 15: SPI Combined Operation: Write/Read Register and Read from Filter's Data Timing Chart



Total 16 bits Chan1 data; Total 32bits Chan1 & Chan2 data; Total 48bits Chan1&Chan2&Chan3 data.

## **SPI – Offset Calibration Operation**

Figure 16: SPI Offset Calibration Operation



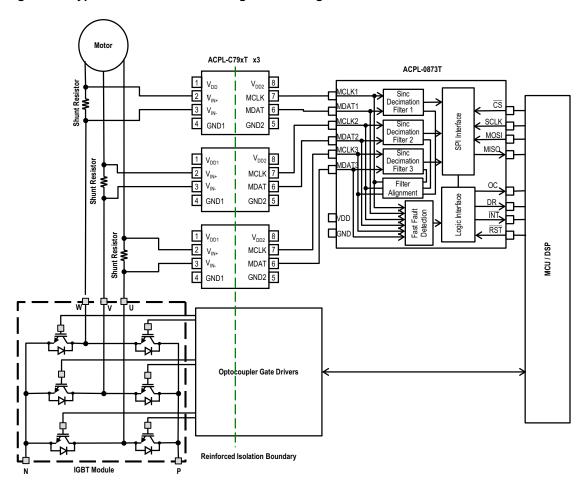
- Physically short Sigma-Delta Modulator (that is, ACPL-C799T) input pins Vin+ and Vin- to GND1.
- Set cal bit R0[6] = 1, Set off\_en bit R0[5] = 0, Set filter setting to Sinc<sup>3</sup> Decimation Ratio 256.
- CS goes low until DR goes high to capture the offset and store in offset registers.
- Set cal bit R0[6] = 0.
- To turn on the final filter data with offset, set off\_en bit R0[5] = 1.
- To have the final filter data without any offset, set off\_en bit R0[5] = 0.

### Typical Application Circuit in Motor Drive Phase Current Sensing

The ACPL-0873T filter module implements second-order or third-order Sinc digital filtering technologies for three individual channels. Sinc<sup>2</sup> mode has four decimation ratios: x128, x256, x512, or x1024 and Sinc<sup>3</sup> has three decimation ratios: x64, x128, or x256. The combination of Sinc<sup>K</sup> and decimation ratio provides great flexibility with a total of seven filtering modes.

The ACPL-0873T communicates with MCUs and DSPs via an SPI interface. The SPI interface runs fully asynchronously to the inputs.

Figure 17: Typical Phase Current Sensing Circuit using ACPL-C79xT and ACPL-0873T



In a close-loop current feedback motor control application as shown in Figure 17, motor phase current is converted to voltage through a very low Ohm shunt. An isolated sigma-delta modulator, such as ACPL-C797T or ACPL-C799T, converts the analog voltage signal into a single-bit data stream. The digital filter ASIC ACPL-0873T converters the 1-bit data stream into 16-bit serial digital output interface that is compatible to SPI protocol, allowing direct connection to a microcontroller. The digital filter can select conversion channel at one channel, two channels, or three channels.

Channel 1 MCLK1 is detected when the device is powered up. When the MCLK1 is detected normal, the device operation is enabled; otherwise, all functional operation is disabled and interruption output INT is active.

All channel Sigma-Delta Modulators should be same nominal clock frequency, and highest channel to lowest channel MCLK clock frequency difference does not exceed 20%.

ACPL-0873T works as SPI slave device, and the master device should select clock phase mode CPHA=0 and clock polarity mode CPOL = 0. MOSI data is sampled in on the rising edge of SPI clock, MISO data is clocked out at the falling edge of SPI clock.

#### **Thermal Resistance**

ACPL-0873T IC (Die) junction temperature is calculated as:

 $Ti = R \times P + Ta$ 

Where

R: Junction-to-ambient thermal resistance (°C/W).

P: Power dissipation of IC (W).

Tj: Junction temperature of IC.

Ta: Ambient temperature.

The IC was mounted on a low conductivity test board. The board measures 76.2 mm  $\times$  76.2 mm as per JEDEC standards. In total, two low-conductivity boards were prepared for the measurement. These test boards are made of FR-4 material and thickness of the copper traces as per JEDEC standards for low conductivity board. Tested "good" devices were used on all the boards. The thermal resistance measurement data is  $R = 74^{\circ}C/W$ .

### **Appendices**

**Table 3: Digital Filter Typical Conversion Time** 

Filter (Sinc <sup>K</sup> )	Decimation Ratio (D)	Filter Conversion Time t <sub>C</sub> at 10-MHz MCLK (1/t <sub>C</sub> )
SINC <sup>2</sup>	1024	205 μs (4.88 kHz)
SINC <sup>2</sup>	512	102 μs (9.76 kHz)
SINC <sup>2</sup>	256	51 μs (19.52 kHz)
SINC <sup>2</sup>	128	25 μs (39.04 kHz)
SINC <sup>3</sup>	256	77 μs (13.02 kHz)
SINC <sup>3</sup>	128	38 μs (26.04 kHz)
SINC <sup>3</sup>	64	19 μs (52.08 kHz)

**NOTE:**  $t_C$  is calculated as:  $t_C = 1 / f_{MCLK} \times D \times K$ .

**Table 4: SPI Typical Timing** 

SPI Clock (MHz)	Time for 8 Bits Write (µs)	Time for 8 Bits Write and 8 Bits Read (µs)	Time for 48 Bits Read (µs)
5	1.60	3.20	9.6
10	0.80	1.60	4.8
15	0.53	1.06	3.18
17	0.47	0.94	2.82

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