Magnetic Encoder IC
10- to 16-Bit Programmable Angular Magnetic Encoder

Data Sheet


## Description

The Broadcom AEAT-8800-Q24 is an angular magnetic rotary sensor that provides accurate angular measurement over a full 360 degrees of rotation.

It is a sophisticated system that uses integrated Hall sensor elements with complex analog and digital signal processing within a single device.

A simple two-pole magnet generates the necessary magnetic field by rotating it in perpendicular, placed in alignment to the center of the device.

The Broadcom AEAT-8800-Q24 is a versatile solution capable of supporting a broad range of applications with its robust architecture to measure and deliver both absolute and incremental signals.

The absolute angle measurement provides an instant indication of the magnet's angular position with a selectable and one-time programmable resolution of $10,12,14$, or 16 bits. When selected, its positioning data is then represented in its digital form to be assessed through a standard SSI 3 wire communication protocol. Where desired, users may also choose to receive its absolute angle position in PWM-encoded output signals.

The incremental positions are indicated on ABI and UVW signals with user configurable CPR $32,64,128,256,512,1024$, 2048, and 4096 of ABI signals and pole pairs from 1 to 8 (2 to 16 poles) for UVW commutation signals. An internal voltage regulator allows the AEAT-8800-Q24 to operate at either 3.3V or 5 V supplies.

## Key Features

- 5V or 3.3V operation
- Three-wire SSI interface for absolute output
- Selectable $10,12,14$, or 16 bits of absolute resolution
- Incremental ABI and UVW pins out
- PWM output modes
- User-programmable zero position, direction, and index pulse width
- Selectable zero latency mode option to reduce latency to near 0
- Programmable hysteresis
- Easy alignment and calibration mode
- Compact QFN-24 leads ( $5 \mathrm{~mm} \times 5 \mathrm{~mm}$ ) package
- RoHS compliant


## Specifications

- Absolute 10 -bits to 16 -bits resolution
- Incremental output resolutions 32 to 4096 CPR
- UVW output of 1 to 8 pole pairs
- Wide operating temperature $-40^{\circ} \mathrm{C}$ to $125^{\circ} \mathrm{C}$


## Applications

- Brushless DC motor and stepper motor
- Resolver and potentiometer replacement
- Industrial automation and robotics
- Industrial sewing machine and textiles equipment

NOTE This product is not specifically designed or manufactured for use in any specific device. Customers are solely responsible for determining the suitability of this product for its intended application and solely liable for all loss, damage, expense, or liability in connection with such use.

## Definitions

Electrical Degree ( ${ }^{\circ} \mathbf{e}$ ): $\mathrm{CPR} \times 360$ electrical degrees $=$ 360 mechanical degrees.

Cycle ( $\mathbf{C}$ ): One cycle of the incremental signal is 360 mechanical degrees/resolution and is equal to 360 electrical degrees $\left({ }^{\circ} \mathrm{e}\right)$.

Pulse Width (P): The number of electrical degrees that an output is high during one cycle, nominally $180^{\circ}$ e or one-half of a cycle.

State Width (S): The number of electrical degrees between a transition in the output of channel A and the neighboring transition in the output of channel B. There are four states per cycle, each nominally $90^{\circ} \mathrm{e}$.
Phase ( $\Phi$ ): The number of electrical degrees between the center of the high state on channel A and the center of the high state on channel B.

Relative angular accuracy: With reference to the output period at $A$ and $B$. The relative accuracy of the edges to each other at a CPR setting of 256 is within $\pm 10 \%$ for 5 V operation in a typical condition. Therefore, based on a period at A or B, the edge occurs in a window between $40 \%$ and $60 \%$ as shown in the following figure.

Figure 1 ABI Signals of AEAT-8800-Q24


Integral non-linearity (INL): The maximum deviation between actual angular position and the position indicated by the encoder's output count, over one revolution. It is defined as the most positive linearity error + INL or the most negative linearity error -INL from the best fit line, whichever is larger.

Figure 2 Integral Non-Linearity Example


## Functional Description

Figure 3 AEAT-8800-Q24 Block Diagram


## Pin Assignment

Figure 4 Pin Configuration for AEAT-8800-Q24


## Pinout Description

| Pin | Symbol |  |
| :--- | :--- | :--- |
| $1-6$ | No connection | Nescription |
| 7 | I | Index output (ABI mode) |
| 8 | B | Incremental B output (ABI mode) |
| 9 | A | Incremental A output (ABI mode) |
| 10 | SSI_SCL_SPI_CLK | SSI/SPI clock input |
| 11 | SSI_NSL_SPI_DI | SSI/SPI data input |
| 12 | SSI_DO_SPI_DO | SSI/SPI data out |
| 13 | VSS | Supply ground |
| 14 | VDDA | $3.3 V / 5 V$ supply input |
| 15 | No connection | No connection |
| 16 | No connection | No connection |
| 17 | No connection | No connection |
| 18 | VDDA | No connection |
| 19 | VSS | SSI_SPI_SEL |
| 20 | U | Supply ground |
| 21 | V | SII/SPI select pin |
| 22 | W or PWM | V commutation output (UVW mode) |
| 23 | VSS | Wupply ground |
| 24 |  |  |
| 25 |  |  |

The AEAT-8800-Q24 is manufactured with a CMOS standard process. It is capable of accurately measuring a magnet's rotational angle when it is placed in alignment and in perpendicular to the device by using its integrated Hall sensors to detect its magnetic field. The detected magnetic signals are then taken as input signals to be properly conditioned to negate its non-idealities before inputting them into the analog amplifiers for strength amplification and filtering. After which, the amplified analog signals are then fed into the internal analog-to-digital converter (ADC) to be converted into digital signals for the final stage of digital processing. The digital processing provides a digitized output of the absolute and incremental signals.
For optimal performance, the used magnet's center axis should be aligned to the center of the device with a tolerable displacement radius of 0.5 mm from defined Hall sensor center as described in the Magnet and IC Package Placement section. Moreover, the used magnet should have sufficient magnetic field strength $m T$ to generate the magnetic field for the signal generation as highlighted in the Recommended Magnetic Input Specifications section. The device provides digital information of magnetic field strength high MHi and magnetic field strength low MLo from SSI read to indicate whether the magnets are too close or too far away from our device's surface.

Users can assess the device's digitized absolute data using standard Synchronous Serial Interface (SSI) protocols. In addition, an absolute angular representation also can be selected using a pulse width modulated (PWM) signal.

The incremental outputs are available from digital outputs of their respective $A, B$, and $I$ pins. This is the same for the $U, V$, and W pins.

## Absolute Maximum Ratings

| Parameter | Symbol | Min. | Max. | Unit | Notes |
| :--- | :---: | :---: | :---: | :---: | :---: |
| Storage Temperature | $\mathrm{T}_{\mathrm{S}}$ | -40 | 125 | ${ }^{\circ} \mathrm{C}$ |  |
| DC Supply Voltage <br> VDDA Pin | VDD | -0.3 | 6.0 | Volts |  |
| Input Voltage Range | $\mathrm{Vi}_{\mathrm{n}}$ | -0.3 | 5.5 | Volts |  |
| Electrostatic Discharge |  | -2.0 | +2.0 | kVolts |  |
| Moisture Sensitivity Level |  | - | 3 |  | Maximum floor life $=168$ hrs |

## CAUTION

Subjecting the product to stresses beyond those listed in this section may cause permanent damage to the devices. These are stress ratings only and do not imply that the devices will function beyond these ratings. Exposure to the extremes of these conditions for extended periods may affect product reliability.

## Electrical Characteristics

## Recommended Operating Conditions

| Parameter | Symbol | Min. | Typ. | Max. | Unit | Notes |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |
| Operating Ambient Temperature | $\mathrm{T}_{\mathrm{A}}$ | -40 | - | 125 | ${ }^{\circ} \mathrm{C}$ |  |
| DC Supply Voltage to VDD pin | VDD |  |  |  | Volts |  |
| 5V operation |  | 4.5 | 5.0 | 5.5 |  |  |
| 3.3V operation |  | 3.0 | 3.3 | 3.6 |  |  |
| OTP Programming Voltage at VDDA Pin |  | 5.5 | 5.6 | 5.7 | Volts |  |
| Incremental Output Frequency | $\mathrm{f}_{\mathrm{MAX}}$ | - | - | 1.0 | MHz | Frequency $=$ Velocity (rpm) $\times$ CPR/60 |
| Load Capacitance | $\mathrm{C}_{\mathrm{L}}$ | - | - | 15 | pF |  |

## Systems Parameters

Condition: Electrical characteristics over the recommended operating conditions. Typical values specified at VDD $=5.0 \mathrm{~V}$ and $25^{\circ} \mathrm{C}$, optimum placement of magnet.

| Parameter | Symbol | Min. | Typ. | Max. | Unit | Notes |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Current Consumption |  |  |  |  |  |  |
| Supply Current Normal Operation Mode | IDD | - | 20 | 24 | mA |  |
| Digital Outputs (DO) |  |  |  |  |  |  |
| High Level Output Voltage | $\mathrm{V}_{\mathrm{OH}}$ | VDD - 0.5 | - | - | Volts | Normal operation |
| Low Level Output Voltage | $\mathrm{V}_{\mathrm{OL}}$ | - | - | GND + 0.4 | Volts |  |
| Power-up Time <br> Absolute Output <br> Incremental Output <br> PWM Output | $\mathrm{t}_{\text {pwrup }}$ | - | 4 | - | ms |  |
| Digital Inputs (DI) |  |  |  |  |  |  |
| Input High Level | $\mathrm{V}_{\mathrm{IH}}$ | $0.7 \times$ VDD | - | - | Volts |  |
| Input Low Level | $\mathrm{V}_{\text {IL }}$ | - | - | $0.3 \times$ VDD | Volts |  |
| Pull-up Low Level Input Current | $1 / 1$ | - | - | 120 | $\mu \mathrm{A}$ |  |
| Pull-down High Level Input Current | $\mathrm{IIH}^{\text {H }}$ | - | - | 120 | $\mu \mathrm{A}$ |  |

## Encoding Characteristics

| Parameter | Symbol | Min. | Typ. | Max. | Unit | Notes |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Absolute Output |  |  |  |  |  |  |
| Resolution | RES | 10 | - | 16 | Bit | 10, 12, 14, or 16 bits |
| Integral Non-Linearity (optimum) | $\mathrm{INL}_{\text {nom }}$ | - | - | $\pm 0.5$ | Deg | Best fit line, centered magnet, after calibration. Tamb $=25^{\circ} \mathrm{C}$ at 5 V |
| Integral Non-Linearity | INL | - | - | $\pm 1.5$ | Deg | Best fit line, over displacement of magnet, after calibration. $\mathrm{Tamb}=-40 \text { to }+125^{\circ} \mathrm{C}$ $\text { Voltage }=5 \mathrm{~V}$ |
| Output Sampling Rate | $\mathrm{f}_{5}$ | - | 10 | - | MHz | Based on SSI protocol |
| Code Monotony 10, 12, 14 bit |  | - | 1 | - | Step | Tamb $=-40$ to $+125^{\circ} \mathrm{C}$ at 5 V |
| Incremental Output (Channel A,B,I) |  |  |  |  |  |  |
| Resolution | $\mathrm{R}_{\text {INC }}$ | 32 | - | 4096 | CPR | Programmable options 32, 64,128, 256, 512,1024, or 4096 CPR |
| Index Pulse Width | $\mathrm{P}_{\mathrm{O}}$ | 90 | - | 360 | ${ }^{\circ} \mathrm{e}$ | Programmable options: 90, 180, 270, or $360^{\circ} \mathrm{e}$ |
| Relative Angular Accuracy | \% | - | $\pm 10 \%$ | - | \% | Reference to an output period at output A and $B$, at 256 CPR, 5 V and 10,000 RPM |
| Commutation Characteristic (Channel U,V,W) |  |  |  |  |  |  |
| Commutation Format | Programmable pole pairs from 1 to 8 (2 to 16 poles) |  |  |  |  |  |
| Commutation Accuracy | $\Delta \mathrm{UVW}$ | - | $\pm 2$ | - | ${ }^{\circ} \mathrm{mechanica}$ |  |
| PWM Output |  |  |  |  |  |  |
| PWM Frequency | $\mathrm{f}_{\text {PWM }}$ | 122 | - | 976 | Hz | Adjustable based on our PWM settings |
| Minimum Pulse Width | $\mathrm{PW}_{\text {MIN }}$ | - | 1 | - | $\mu \mathrm{s}$ |  |
| Maximum Pulse Width | $\mathrm{PW}_{\text {MAX }}$ | - | 8192 | - | $\mu \mathrm{s}$ |  |

NOTE Encoding Characteristics over Recommended Operating Range unless otherwise specified.

## Encoding Timing Characteristics

| Parameter | Symbol | Min. | Typ. | Max. | Unit | Notes |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |
| Incremental Output (ABI and UVW) |  |  |  |  |  |  |
| System Reaction Time | $\mathrm{t}_{\text {delay }}$ | - | 4 | - | ms | First ABI pulse detection upon power up |

## Recommended Magnetic Input Specifications

| Parameter | Symbol | Min. | Typ. | Max. | Unit | Notes |
| :--- | :---: | :---: | :---: | :---: | :---: | :--- |
| Diameter | d | - | 6 | - | mm | Recommended magnet: Cylindrical magnet, <br> diametrically magnetized and 1 pole pair. |
| Thickness | t | - | 2.5 | - | mm | Required vertical component of the magnetic field <br> strength on the die's surface, measured along concentric <br> circle. |
| Magnetic Input Filed Magnitude | $\mathrm{B}_{\mathrm{pk}}$ | 45 | - | 75 | mT |  |
| Magnet Displacement Radius | $\mathrm{R} \_\mathrm{m}$ | - | - | 0.5 | mm | Displacement between magnet axis to the device center. |
| Recommended Magnet Material and <br> Temperature Drift |  | - | -0.12 | - | $\% / \mathrm{K}$ | NdFeB (Neodymium Iron Boron), grade N35SH. |

Diametrically Magnetized Magnet


## Magnet and IC Package Placement

Figure 5 Defined Chip Sensor Center and Magnet Displacement Radius


Align the magnet's center axis within a displacement radius of 0.5 mm from defined hall sensor center.
Place the magnet so that it faces the sensor. The magnet must be mounted on a non-magnetic part. The $Z$ gap varies depending on the magnetic strength on the die surface, with the recommended magnet material and dimensions.

The typical distance $Z$ is 0.5 mm to 1.5 mm . However, larger distance is possible as long as the magnetic strength is within the defined limit.

It is important not to put magnetic material close to the magnet because it will affect the magnetic field and increase the INL.
Figure 6 Vertical Placement of the Magnet


## Timing Characteristics

| Symbol | Min. | Typ. | Max. | Unit |  |
| :--- | :---: | :---: | :---: | :---: | :--- |
| $\mathrm{F}_{\mathrm{clk}}$ | - | - | 10000 | kHz | SCL clock frequency for SSI protocol |
| tREQ | 300 | - | - | ns | Minimum time required for encoder to prepare SSI output |
| tNSLH | 200 | - | - | ns | Minimum wait time between SSI request |

NOTE SSI timing characteristics are over recommended operating range unless otherwise specified. See the SSI 3 Wires (SSI) section for more information on the table.

## Memory Map

Broadcom AEAT-8800-Q24 uses nonvolatile one-time programmable (OTP) as shown in the following tables.
The memory is separated into 8 bits per address.

## Nonvolatile Register (OTP)

1. OTP is one time programmable only. Any OTP bit with value 0 can be written to 1 , but not vice versa. Do not program 1 to the same address bit twice.
2. OTP shadow registers are volatile registers that are loaded with corresponding OTP values after power ON.
3. All bits (except addresses $0 \times 00-0 \times 03,0 \times 10-0 \times 12$, and $0 \times 1 B$ ) are in a LOCK mode by default after power ON. To enter UNLOCK mode (to be able to write to the OTP shadow registers or registers), write $0 \times A B$ to address $0 \times 10$.
4. In UNLOCK mode, write to any OTP shadow registers or registers. Values written remain until power OFF.
5. UNLOCK state is maintained until the power supply is turned OFF or any value (except $0 x A B$ ) is written to address $0 \times 10$.
6. All OTP memory is programmable only by writing appropriate commands to addresses $0 \times 11-0 \times 14$ and $0 \times 1 \mathrm{~B}$.

## OTP Shadow Registers

1. OTP shadow registers are volatile (upon power up, reload values from OTP) and are not written to OTP automatically.
2. To write OTP shadow registers values to OTP (nonvolatile) memory, see the Programming OTP via SPI section.
3. The OTP shadow registers are from addresses $0 \times 00$ to $0 \times 0 \mathrm{D}$.

The following tables show the registers.

## Customer Reserve and Zero Offset Registers

Table 1 Customer Reserve and Zero Reset Registers

| Address | Bit(s) | Name | Description | Default |
| :--- | :---: | :--- | :--- | :---: |
| $0 \times 00$ | $[7: 0]$ | Customer Reserve 0 | User programmable | 8'h0 |
| $0 \times 01$ | $[7: 0]$ | Customer Reserve 1 | User programmable | 8'h0 |
| $0 \times 02$ | $[7: 0]$ | Zero Reset0 | Zero Reset Position [7:0] | $8^{\prime} \mathrm{h0}$ |
| $0 \times 03$ | $[7: 0]$ | Zero Reset1 | Zero Reset Position [15:8] | 8'h0 |

## Customer Configuration Registers

These registers are required to unlock and can be done by writing 8 ' hAB to address $0 \times 10$, then write to OTP shadow register.

## Customer Configuration 0

Table 2 Customer Configuration 0 Registers

| Address | Bit(s) | Name | Description | Default |
| :---: | :---: | :---: | :---: | :---: |
| 0x04 | [7] | UVW Select | - <br> 1: Select UVW mode <br> - <br> $0:$ Select PWM mode | 0 |
|  | [6:5] | PWM Setting | 11: PWM period $=8193 \mu \mathrm{~s}$ <br> 10: PWM period $=4097 \mu \mathrm{~s}$ <br> 01: PWM period $=2049 \mu \mathrm{~s}$ <br> 00: PWM period $=1025 \mu \mathrm{~s}$ | 00 |
|  | [4:3] | I-width Setting | 11: (ABI) I-width $=360$ electrical deg (edeg) <br> 10: (ABI) I-width $=270$ electrical deg (edeg) <br> 01: (ABI) I-width $=180$ electrical deg (edeg) <br> 00: (ABI) I-width $=90$ electrical deg (edeg) | 00 |
|  | [2:0] | UVW Setting | 111: UVW = 8 pole-pairs <br> 110: UVW = 7 pole-pairs <br> 101: UVW = 6 pole-pairs <br> 100: UVW = 5 pole-pairs <br> 011: UVW = 4 pole-pairs <br> 010: UVW = 3 pole-pairs <br> 001: UVW = 2 pole-pairs <br> 000: UVW = 1 pole-pairs | 000 |

## Customer Configuration 1

Table 3 Customer Configuration 1 Registers

| Address | Bit(s) | Name | Description | Default |
| :---: | :---: | :---: | :---: | :---: |
| 0x05 | [7:4] | CPR Setting $1^{\text {a }}$ | - 0111: (ABI) 4096 CPR <br> - $0110:(\mathrm{ABI}) 2048 \mathrm{CPR}$ <br> - $0101:(\mathrm{ABI}) 1024 \mathrm{CPR}$ <br> - $0011:(\mathrm{ABI}) 512 \mathrm{CPR}$ <br> - $0010:(\mathrm{ABI}) 128 \mathrm{CPR}$ <br> - $0001:(\mathrm{ABI}) 64 \mathrm{CPR}$ <br> - $0000:(\mathrm{ABI}) 32 \mathrm{CPR}$ | 0000 |
|  | [3:0] | Hysteresis Setting | 1001: 1.4 mechanical degree (mdeg) 1000: 0.7 mechanical degree ( mdeg ) 0111:0.35 mechanical degree (mdeg) 0110: 0.17 mechanical degree (mdeg) 0101:0.08 mechanical degree (mdeg) 0100: 0.04 mechanical degree (mdeg) 0011:0.02 mechanical degree (mdeg) 0010: 0.01 mechanical degree (mdeg) 0001: 0.005 mechanical degree (mdeg) 0000: No Hysteresis | 0000 |

a. Incremental: The CPR setting 1 in address $0 \times 05$ must match to CPR setting 2 in $0 \times 06$.

Absolute: For absolute only application, set CPR setting 2 in $0 \times 06$ to 0100.

## Customer Configuration 2

Table 4 Customer Configuration 2 Registers (Read Important Notes Highlighted in the Table)

| Address | Bit(s) | Name | Description | Default |
| :---: | :---: | :---: | :---: | :---: |
| 0x06 | [7] | Dir ${ }^{\text {a }}$ | 1: Count up at counter-clockwise rotation <br> 0 : Count up at clockwise rotation | 0 |
|  | [6] | Zero Latency Mode ${ }^{\text {b }}$ | 1: Zero Latency is ON 0: Zero Latency is OFF | 0 |
|  | [5:4] | Absolute Resolution | 11: 10-b absolute resolution (SSI) <br> 10: 12-b absolute resolution (SSI) <br> 01: 14-b absolute resolution (SSI) <br> 00: 16-b absolute resolution (SSI) | 00 |
|  | [3:0] | CPR Setting $2^{\text {c }}$ | 0110: 4096 CPR <br> 0110: 2048 CPR <br> 0100: 1024 CPR <br> 0100: 512CPR <br> 0011: 256CPR <br> 0010: 128CPR <br> 0010: 64CPR <br> 0010: 32CPR <br> 0100: Absolute Resolution | 0000 |
| 0x0a | [1] | Operating Voltage ${ }^{\text {d }}$ | $\begin{array}{\|cc} \hline- & 0: 3.3 \mathrm{~V} \\ - & 1: 5.0 \mathrm{~V} \end{array}$ | 0 |

a. See Figure 7 for the direction definition.
b. Zero Latency is only applicable from $32 \mathrm{cpr} \sim 1024 \mathrm{cpr}$. When Zero Latency Mode is On, user must set CPR setting 2 in $0 \times 06$ to 0101 for all the applicable CPR (32~1024).
c. Incremental: The CPR setting 1 in address $0 \times 05$ must match to CPR setting 2 in $0 \times 06$. Absolute: For absolute only application, set CPR setting 2 in $0 \times 06$ to 0100.
d. IMPORTANT: If user want to change the operating voltage to 5.0 V , the following steps must be performed before proceed to customer configuration from address $0 \times 00$ to $0 \times 06$.

1. Write $0 \times A B$ to address $0 \times 10$ to unlock the register.
2. Write $0 \times 00$ to Reg $0 \times 07,0 \times 08$, and $0 \times 09$.
3. Write $0 \times 02$ to address $0 \times 0 \mathrm{a}$.
4. Change the voltage at VDDA pin to $5.6 \mathrm{~V} \pm 0.1 \mathrm{~V}$ for OTP programming.
5. Write $0 \times A 4$ to address $0 \times 14$ to OTP the operating voltage.
6. Power cycle (power off and power on to reload the register) the IC.

## Feature Settings

## Zero Reset

AEAT-8800-Q24 allows the user to configure a Zero Reset position. This value is stored at OTP 0x02 (lower 8-b) and 0x03 (upper 8-b). To set the Zero Reset position, for example, position X, perform the following steps.

NOTE The user should decide the desired direction or orientation, (as detailed in the Direction section) before setting the Zero Reset position.

1. Stop the motor at position $X$.
2. Read the $16-b$ value of position $X$ using SSI protocol (for example read $16^{\prime} \mathrm{hABCD}$ ).
3. Write lower 8 -b (from the preceding example, 8 hCD ) to 'OTP shadow registers' $0 \times 02$ using SPI.
4. Write upper 8 -b (from the preceding example, 8 'hAB) to 'OTP shadow registers' $0 \times 03$ using SPI.
5. Confirm that the correct Zero Reset value is written to 'OTP shadow registers' by rereading the motor position value using SSI. Make sure that the current position read is 16 'h0000 (excluding step jumps incurred by noise).
6. To permanently save this Zero Reset value, write 8 ' $\mathrm{h} A 2$ to internal registers $0 \times 12$.
7. Power-cycle (power off and power on) the chip, and confirm that the correct Zero Reset value is written to OTP by rereading the motor position value using SSI. Make sure that the current position read is 16 'h0000 (excluding step jumps incurred by noise).

## Direction

The direction must be defined as to whether to count up at clockwise or counterclockwise per rotation. Per the default setting, if the magnet is spinning at a clockwise position, based on the user's line of sight per the following figure, then AEAT-8800-Q24 will count up.

Figure 7 Direction Definition when the Magnet Rotates


## Offset Calibration

The AEAT-8800-Q24 features offset calibration to enhance the angular accuracy measurement detected by the Hall sensors. This feature enables the user to align the Hall sensors to the best accuracy within the recommended alignment area as defined in the Magnet and IC Package Placement section.

This alignment can address the variations of the spatial displacement during integration.
Perform the following steps to use this feature.

1. Write 8 'h02 to $0 \times 17$ to start a calibration.
2. Rotate the magnet at any direction at 200 rpm .
3. Monitor the ABI output of AEAT-8800-Q24 with an oscilloscope.
4. The following signal indications (monitored with an oscilloscope) describe the status of the signal during calibration:

- $\mathrm{ABI}=3 \mathrm{~B} 111$

Indication of AEAT-8800-Q24 successfully calibrated.

- A = 0

Indication that the distance between AEAT-8800-Q24 and the magnet is too close or too far.

- B or/and I = 0

Indication of AEAT-8800-Q24 not being able to calibrate properly due to poor magnet alignment; it is beyond of its spatial tolerances.
5. Repeat step 2 to step 3 , until the indication at step 4 meets the expected criterion.
6. To end the calibration, write 8 'h00 to $0 \times 17$.
7. The calibration is completed when ABI signals all high (observed with the oscilloscope).
8. To OTP offset calibration, write $8^{\prime} h A 5$ to address $0 \times 1 \mathrm{~B}$ as indicated in the table in the Programming OTP via SPI section.

NOTE A typical successful calibration should be completed in less than 30 revolutions.

## Absolute Output Format

The AEAT-8800-Q24 provides SSI 3 wires and PWM outputs to indicate absolute position of the motor.

## SSI 3 Wires (SSI)

SSI protocol uses three pins and is shared between SSI and SPI protocols. Use SSI_SPI_sel (the input pin) to select either protocol at a time. Assert 1 on SSI_SPI_sel to select SSI protocol, which supports up to $10-\mathrm{MHz}$ clock rates.

- SSI_NSL_SPI_DIN $\rightarrow$ NSL (enable) signal for SSI protocol, input to AEAT-8800-Q24
- SSI_SCL_SPI_CLK $\rightarrow$ SCL (clock) signal for SSI protocol, input to AEAT-8800-Q24
- SSI_DO_SPI_DO $\rightarrow$ DO (data out) signal for SSI protocol, output from AEAT-8800-Q24

NOTE Notes for timing diagram in the following figure:

- NSL must held high for at least 3 ms after power up.
- NSL = 1 means it is in load mode and is used to obtain the position of the magnet.
- NSL $=0$ is shift mode of the registers and with the SCL (clock) pin, the register will be clocked.
- $\quad \mathrm{tREQ} \geq 300 \mathrm{~ns}$.
- $\mathrm{tNSLH} \geq 200 \mathrm{~ns}$.

The user is advised to read from the SSI falling edge.
Figure 8 SSI Protocol Timing Diagram
SSI3 READ (absolute data = 16b)


| Symbol | Description | Min | Typ | Max | Unit |
| :--- | :--- | :---: | :---: | :---: | :---: |
| tsw(SEL) | SSI_SPI_SEL switch time | 1 | - | - | $\mu \mathrm{m}$ |
| tREQ | SCL hight time between NLS falling edge and first SCL falling edge | 300 | - | - | ns |
| tREQ2 | NSL low time after rising edge of last clock period for an SSI read | 200 | - | - | ns |
| tNSLH | NSL high time between 2 successive SSI reads | 200 | - | - | ns |

NOTE CLK = 1 when inactive; DIN $=1$ when inactive.
Important: Make sure that CLK is high when switching between SSI and SPI modes.
SSI data format may vary depending on the different settings on absolute resolution ( 16 bits, 14 bits, 12 bits, or 10 bits).
The total data length is shown in the following figure.
Three bits status is for Ready, MHI, and MLO.
Figure 9 SSI Output Format for Different Absolute Resolution Settings

## SSI3 READ Data Format



## NOTE

- Total data length: 16 -b pos $\longrightarrow>20-b, 14-b$ pos $\longrightarrow>18-b, 12-b$ pos $\longrightarrow>16-b, 10-b$ pos $\longrightarrow>14-b$
- 3-b status: $\{$ Ready, MHI, MLO $\}$
- Magnet High (MHI) Error: This indicates that the magnet strength detected by the chip is too strong. When this is flagged high consistently, change the weaker magnet or increase the distance between the chip and the magnet. The value for this alarm is represented as 1.
- Magnet Low (MLO) Error: This indicates that the magnet strength detected by the chip is too weak. When this is flagged high consistently, change the stronger magnet or decrease the distance between the chip and the magnet.
The value for this alarm is represented as 1.
- Ready: The chip is ready, and the ready value is 1.

1-b parity is even parity.

## PWM

PWM protocol uses one output pin (W_PWM) from AEAT-8800-Q24. Note that W_PWM pin is shared between UVW and PWM protocols. The PWM signals are configurable to have period of $1025,2049,4097$, or $8193 \mu \mathrm{~s}$. During power-up, the PWM signal is 0 before chip ready.

Figure 10 PWM Signals (Period $=1025 / 2049 / 4097 / 8193 \mu \mathrm{~s}$ )

- PWM period: $1025,2049,4097,8193 \mu \mathrm{~s}$


PWM period: 2049

- PWM period: $1025,2049,4097,8193 \mu \mathrm{~s}$


Absolute position $=1 \mathbf{1 6}^{\prime} \mathrm{ho}$
Absolute position $=1 \mathbf{1 6}^{\prime} \mathrm{hFFFF}$

## Incremental Output Format

The AEAT-8800-Q24 provides ABI and UVW signals to indicate incremental position of the motor.

## ABI

The $A B I$ incremental interface is available to provide position data and direction data from the three output pins ( $A, B$, and $I$ ).
The index signal marks the absolute angular position and typically occurs once per revolution The ABI signal is configurable using the memory map registers. It supports the following configuration:

- Programmable CPR: $32,64,128,256,512,1024,2048$, or 4096
- Programmable I-width: 90, 180, 270, or 360 electrical degrees (edeg)

Figure 11 ABI Signal (4096 CPR, with Different I-Width Settings), Assuming User Sets Hysteresis at 0.02 Mechanical Degree


## UVW

Three-channel integrated commutation output ( $\mathrm{U}, \mathrm{V}, \mathrm{W}$ ) emulates Hall sensor feedback and is available using three output pins. Note that W_PWM pin is shared between the UVW and PWM protocols.
AEAT-8800-Q24 can configure pole pairs from 1 to 8 equivalent to 2 to 16 poles.

Figure 12 UVW Signals (1~8 Pole-Pairs)


Note that signal U from UVW protocol is tagged to signal I from the ABI protocol as shown in the following figure.
Figure 13 U-to-I Tagging


## Programming the AEAT-8800-Q24

The OTP shadow registers and internal registers are programmable using the SPI protocol. Writing specific commands to specific addresses of internal registers will program values of OTP shadow registers to OTP permanently.

## SPI Protocol

SPI protocol uses three pins from AEAT-8800-Q24. These three pins are shared between SSI and SPI protocols. SSI_SPI_sel (input pin) selects either protocol at a time. Assert 0 on SSI_SPI_sel to select the SPI protocol. The AEAT-8800-Q24 supports the SPI protocol from 10 kHz to 1 MHz .

- SSI_NSL_SPI_DIN $\rightarrow$ DIN (data in) signal for SPI protocol, input to AEAT-8800-Q24
- SSI_SCL_SPI_CLK $\rightarrow$ CLK (clock) signal for SPI protocol, input to AEAT-8800-Q24
- SSI_DO_SPI_DO $\rightarrow$ DO (data out) signal for SPI protocol, output from AEAT-8800-Q24

To read an address using SPI:
DIN: Read<2'b10>Address<5:0>; from 8 bits DIN
Read 8-bit data on DO by clocking 8 SPI_CLK clock.
NOTE The user should read output data at the rising edge of SPI_CLK.

Figure 14 SPI Read Timing Diagram
SPI READ


| Symbol | Description | Min | Typ | Max | Unit |
| :--- | :--- | :---: | :---: | :---: | :---: |
| tsw(SEL) | SSI_SPI_SEL switch time | 1 | - | - | $\mu \mathrm{s}$ |
| td(DO) | DO data valid after falling edge of CLK <br> The user should read output data at the rising edge of the SPI_CLK. | - | - | 200 | ns |
| thi(CLK) | CLK high time after end of last clock period for an SPI read/write command | 300 | - | - | ns |

## NOTE

- CLK = 1 when inactive; DIN = 1 when inactive.
- Important: Make sure CLK is high when switching between SSI and SPI modes.

To write to an address using SPI:
Write <2'b01>Address<5:0>; from 8 bits DIN

- SPI_DIN:Write<01>Address<5:0>Data<7:0>
- Write is specified as 2 bits (01) in the MSB of the address bus, followed by the 6-bit address, and lastly 8-bit data.

NOTE The user should read back data to confirm data written successfully.

Figure 15 SPI Write Timing Diagram
SPI WRITE


| Symbol | Description | Min | Typ | Max | Unit |
| :--- | :--- | :---: | :---: | :---: | :---: |
| tsw(SEL) | SSI_SPI_SEL switch time | 1 | - | - | $\mu \mathrm{S}$ |
| td(DO) | DO data valid after falling edge of CLK | - | - | 200 | ns |
| thi(CLK) | CLK high time after end of last clock period for an SPI read/write command | 300 | - | - | ns |

## NOTE

- CLK = 1 when inactive; $\mathrm{DIN}=1$ when inactive.
- Important: Make sure CLK is high when switching between SSI and SPI modes.


## Programming OTP via SPI

Here are steps for permanently program the OTP nonvolatile memory.
Change the voltage at VDDA pin to $5.6 \mathrm{~V} \pm 0.1 \mathrm{~V}$ for OTP programming.
See the memory map address as described in the Memory Map section.
The following are details on the register $0 \times 10$ to $0 \times 1 \mathrm{~B}$.

| Address | Bit(s) | Name | Description | Default |
| :---: | :---: | :---: | :---: | :---: |
| 0x10 | [7:0] | Unlock Registers | Write 0xAB to this address to unlock all OTP shadow registers and internal registers (except $0 \times 00 \sim 0 \times 03,0 \times 10,0 \times 11,0 \times 12$, and $0 \times 1 \mathrm{~B}$, which are not locked). | 8'h0 |
| 0x11 | [7:0] | Program Customer Reserved OTP (0x00, 0x01) | Write 0xA1 to this address to program customer reserved OTP ( $0 \times 00,0 \times 01$ ) to OTP. | 8'h0 |
| 0x12 | [7:0] | Program ST Zero Reset OTP (0x02, 0x03) | Write 0xA2 to this address to program ST Zero Reset OTP ( $0 \times 02,0 \times 03$ ) to OTP. | 8'h0 |
| 0x13 | [7:0] | Program Customer Configuration OTP (0x04, 0x05, 0x06) | Write 0xA3 to this address to program Customer Configuration OTP ( $0 \times 04,0 \times 05,0 \times 06$ ) to OTP. | 8'h0 |
| 0x14 | [7:0] | Program operating voltage | Write 0xA4 to address 0x14 | 8'h0 |
| 0x1B | [7:0] | Program Configuration of Full Calibration OTP | Write 0xA5 to this address to program full calibration results to OTP. | 8'h0 |

## Package Drawings (in mm)

Figure 16 AEAT-8800, 24 QFN Dimensions


SIDE VIEW

| Dimension Reference |  |  |  |
| :---: | :---: | :---: | :---: |
| REF | Min | Nom | Max |
| A | 0.800 | 0.850 | 0.900 |
| A1 | 0.000 | - | 0.050 |
| A2 | 0.203 REF |  |  |
| D | 5.000 BSC |  |  |
| E | 5.000 BSC |  |  |
| D2 | 3.200 | 3.250 | 3.300 |
| E2 | 3.200 | 3.250 | 3.300 |
| b | 0.250 | 0.300 | 0.350 |
| e | 0.650 BSC |  |  |
| L | 0.350 | 0.400 | 0.450 |
| Dimension Tolerance |  |  |  |
| aaa | 0.100 |  |  |
| bbb | 0.100 |  |  |
| ccc | 0.050 |  |  |
| ddd | 0.050 |  |  |
| eee | 0.080 |  |  |
| fff | 0.050 |  |  |

## Recommended PCB Land Pattern (in mm)

Figure 17 Land Pattern Dimension


## Product Ordering Information

| Ordering Part Number | Product Description | Package | Delivery Form |
| :--- | :--- | :--- | :--- |
| AEAT-8800-Q24 | Programmable 16 bits rotary magnetic encoder | QFN 24 leads, $5 \mathrm{~mm} \times 5 \mathrm{~mm}$ | Tube |
| AEAT-8800-Q24TR | Prorgammable 16 bits rotary magnetic encoded | QFN 24 leads, $5 \mathrm{~mm} \times 5 \mathrm{~mm}$ | Tape and Reel |

NOTE Refer to the AEAT-8800-Q24 application note for the normal operation and OTP programming mode.

## Optional OTP Programming Kit Ordering Information

| Ordering Part Number | Product Description |
| :--- | :---: |
| HEDS-8988 | AEAT-8800-Q24 magnetic encoder programming kit |

For product information and a complete list of distributors, please go to our web site: www.broadcom.com.

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