Photoelectrics Laser, Diffuse-reflective, Background Suppression Type LD32CNB06

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- Miniature sensor range
- Range: 60 mm
- Sensitivity adjustment by Teach-In programming
- Modulated, red laser light, 650 nm (class 2)
- Supply voltage: 10 to 30 VDC
- Output: 100 mA, NPN or PNP preset
- Make and break switching function programmable
- LED for output indication, signal stability and power ON
- Protection: reverse polarity, short circuit and transients
- Cable and plug versions
- **Compact housing** .
- Excellent EMC performance



Ordering Key

The LD32 sensor family is available in a compact 12 x 32 x 20 mm reinforced PMMA/ABS-housing.

Product Description

The sensors are useful in applications where highaccuracy detection as well as small size is required. The Teach-In function for

adjustment of the sensitivity makes the sensors highly

flexible.

The small spot and background suppression makes the sensor able to detect small objects close to the background.

The output type is preset (NPN or PNP), and the output switching function is programmable (NO or NC).

LD32CNB06PPM5T Type Housing style Housing size Housing material Housing length **Detection principle** Sensing distance Output type Output configuration Connection type Teach-In

Type Selection

Housing W x H x D	Range S _n	Ordering no. NPN & PNP cable Make & break switching	Ordering no. NPN & PNP plug Make & break switching
12 x 32 x 20 mm	60 mm	LD 32 CNB 06 NPT LD 32 CNB 06 PPT	LD 32 CNB 06 NPM5T LD 32 CNB 06 PPM5T

Specifications

Rated operating distance (S _n)	Up to 60 mm, reference target Kodak test card R 27, white, 90% reflectivity, 100 x 100 mm		
Blind zone	≤ 25 mm		
Sensitivity	Adjustable by Teach-In (push button or wire)		
Temperature drift	≤ 1%/°C		
Hysteresis (H) (differential travel)	≤ 7% (grey scale displace- ment 90%/18%)		
Rated operational volt. $(U_{\scriptscriptstyle B})$	10 to 30 VDC (ripple included)		
Ripple (U _{rpp})	≤ 10%		
Output current Continuous (Ie) Short-time (I) No load supply current (Ie)	≤ 100 mA ≤ 100 mA (max. load capacity 100 nF) ≤ 25 mA @ 24 VDC		

Minimum operational current (I_m)	0.5 mA		
OFF-state current (I _r)	≤ 100 µA		
Voltage drop (U _d)	≤ 2.4 VDC @ 100 mA		
Protection	Short-circuit, reverse polarity and transients		
Laser protection class	Class 2 - according to EN60825-1-3/97		
Average power	< 1 mW		
Pulse width	t = 3 μs		
Pulse repetition time	f = 5 kHz		
MTBF	> 50'000 h @ T _a = 40°C		
Light source	Laser red light, 650 nm		
Light type	Red, modulated		
Sensing angle	< 0.8°		
Ambient light	5,000 lux		
Light spot	< 0.5 mm		
Operating frequency	1000 Hz		
Response time			
OFF-ON (t _{on})	≤ 0.5 ms		
ON-OFF (t _{OFF})	≤ 0.5 ms		
Power ON delay (t _v)	≤ 300 ms		

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Specifications (cont.)

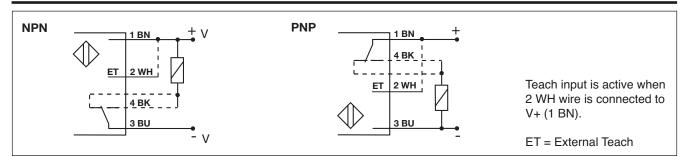
Output function			
NPN and PNP	Preset		
NO/NC switching function	Set up by button		
External Teach (ET)			
Same function as button	10 to 30 VDC		
Locked (disable teach button)	0 to 2.5 VDC		
Operating mode	Not connected		
Indication			
Output ON	LED, yellow		
Power ON	LED, green		
Environment			
Installation category	II (IEC 60664/60664A; 60947-1)		
Pollution degree	3 (IEC 60664/60664A;		
	60947-1)		
Degree of protection	IP 67 (IEC 60529; 60947-1)		
Ambient temperature			
Operating	-20° to +60°C (-4° to +140°F)		
Storage	-20° to +80°C (-4° to +176°F)		

Vibration	10 to 55 Hz, 0.5 mm/7.5 g		
Shock	(IEC 60068-2-6) 30 g / 11 ms, 3 pos, 3 neg per axis (IEC 60068-2-6, 60068-2-32)		
Rated insulation voltage	500 VAC (rms)		
Housing material Body Front material	ABS, black PMMA, red		
Connection Cable Plug	PUR, black, 2 m 4 x 0.14 mm², Ø = 3.6 mm M8, 4-pin		
Weight	Cable type: 40 g Plug type: 10 g		
CE-marking	Yes		

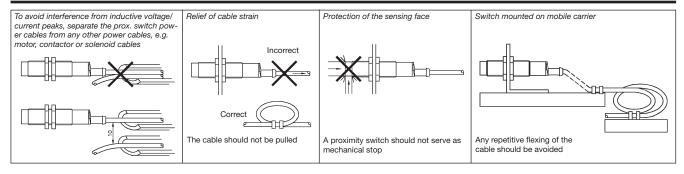
Operation Diagram

tv = Power ON delay			
Power supply			
Object/target present			
Break (NC) Output ON	⊢tv⊣		
Make (NO) Output ON		⊢tv⊣	

Wiring Diagrams

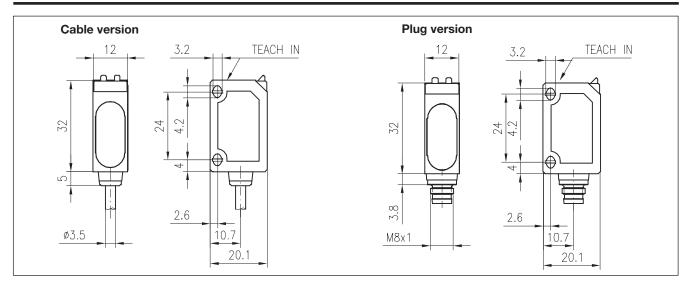


Installation Hints

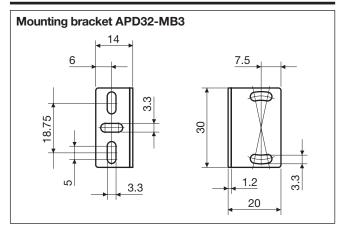




Dimensions



Accessories



For further information refer to "Accessories"

Delivery Contents

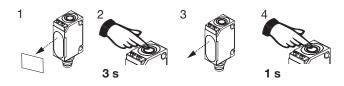
- Photoelectric switch: LD 32 CNB 06 ...
- Installation instruction
- Packaging: Cardboard box



Adjustment

Sensitivity adjustment, with static object

- 1. Line up the sensor with the object. Yellow LED and green LED are ON.
- Press the button for 3 s until both LED's flash simultaneously (the first switching point is stored).
- Place the object outside the detection area.
- 4. Press the button for 1 s.
 - a) The green LED flashes and stays ON: the second switching point is stored, and the sensor is ready to operate.
 - Both LÉD's flash simultaneously: the sensor cannot detect the object, no switching points are stored.



Sensitivity adjustment, with only one object

- 1. Line up the sensor with the object. Yellow LED and green LED are ON.
- Press the button for 3 s until both LED's flash simultaneously (the first switching point is stored).
- Leave the object in the detection area, press the button for 1 s. The green LED flashes and stays on: the second switching point is stored, and the sensor is ready to operate.

Sensitivity adjustment, with a running process

- Line up the sensor with the object. Green LED is ON. At this stage the status of the yellow LED can be ignored.
- 2. The running process must be the only "object" within the detection area. Press the button for 3 s until both LED's flash simultaneously.

3. Press the button for at least the duration of one process cycle.

- a) The green LED flashes and stays ON: both switching points have been stored, and the sensor is ready to operate.
- Both LED's flash simultaneously: the sensor cannot detect the object, no switching points are stored.

Programming of make and break switching function 1. Press the button for 13 s. **13 s**

- 1. Press the button for 13 s. Both LED's flash alternately.
- 2. Release the button: the green LED flashes.
- 3. While the green LED flashes, the output is inverted each time the button is pressed. This is indicated by the yellow LED.

When the button is not pressed for 10 s, the current output function is stored.

The sensor is now ready for operation.

Default setting

- No object in the detection area: Press the button for 3 s, until both LED's flash simultaneously. 3 s
- No object in the detection area: Press the button for 1 s. 1 s The sensor is set to maximum sensitivity.

NB! The Teach Input (2 WH) will work similarly to the push button, active High.

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 M
 PM-R24-R
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 13104RQD07
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