# Photoelectrics Diffuse-reflective Type PA18ALD04T.., AC, Metal-housing





- Range: 400 mm adjustable
- Modulated, infrared light
- Supply voltage: 20 to 250 VAC
- Output: 500 mA SCR
- Make or break switching function, LED indication
- · High immunity to ambient light
- Heavy duty M18 metal housing, IP67
- Cable and plug versions



Orderina Key

#### **Product Description**

The PA18ALD.. is a family of general purpose diffusereflective sensors in industrial standard 18 mm cylindrical nickel-plated brass housing for heavy duty applications. They are useful for simple applications where a basic sensor provides adequate sensing performance. The sensors are easy to adjust with 270° single-turn potentiometer. The output is a 2wire NO or NC thyristor (SCR) output.

	- TATOALDOTIOMOSA
Туре	
Housing style —	]
Housing size	
Housing material ——	
Housing length	
Detection principle ——	
Sensing distance	
Output type ———	
Output configuration —	
Connection type ——	
Adjustable	

PA18AID04T0M6SA

### **Type Selection**

Housing diameter	Rated operating dist. (S₁)	Ordering no. SCR/cable Make switching	Ordering no. SCR/plug Make switching	Ordering no. SCR/cable Break switching	Ordering no. SCR/plug Break switching
M18	400 mm	PA18ALD04TOSA	PA18ALD04TOM6SA	PA18ALD04TCSA	PA18ALD04TCM6SA

Note: Plugs to be ordered separately

#### **Specifications**

Rated operating dist. (S <sub>n</sub> ) Adjustable	Up to 400 mm, Ref. target Kodac test card 227, white, 90° reflectivity, 200 x 200 mm
Sensitivity	270° single-turn pot. meter
Temperature drift	0.4%/K
Hysteresis (H) (Differential travel)	3 to 20%,
Rated operational volt. (U $_{\scriptscriptstyle B})$	20 to 250 VAC, 45 to 65 Hz
Output current (AC12, AC140) Continuous (I <sub>e</sub> ) Short-time (I)	≤ 500 mA ≤ 3A, max. 20 ms
Min. operational current (I <sub>m</sub> )	10 mA
OFF-state current (I <sub>r</sub> )	Max < 5 mA, typ. 2.6 mA
Voltage drop (U <sub>d</sub> )	Max $\leq$ 10 V, typ. 7 VAC
Protection	Transients
Transient voltage	Max. 1 kV/0,5 J
Light source	GaAlAs LED, 880 nm
Light type	Infrared, modulated synchronized

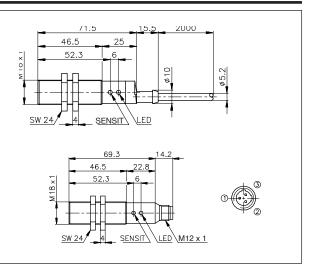
Sensing angle	± 25° at 1/2 range
Ambient light	Max 10'000 lux
Operating frequency (f)	20 Hz, light/dark ratio 1:2
Response time OFF-ON (t <sub>ON</sub> ) ON-OFF (t <sub>OFF</sub> )	≤ 20 ms ≤ 30 ms
Power ON delay (t <sub>v</sub> )	Typ. 100 ms
Indication function Output ON	Dark (NC) or light (NO) switching LED, yellow
Environment Overvoltage category Pollution degree Degree of protection	II (IEC 60664/60664A; 60947-1) 3 (IEC 60664/60664A; 60947-1) IP 67 (IEC 60529; 60947-1)
<b>Temperature</b> Operating Storage	-20° to +60°C (-4° to 140°F) -30° to + 70°C (-22° to 158°F)
Vibration	10 to 150 Hz, 0.5 mm/- 7.5 g (IEC 60068-2-6)
Shock	2 x 1 m 100 x 0.5 m (IEC 60068-2-32)
Dielectric voltage	1600 VAC



# Specifications (cont.)

	(IEC 60364-4-41)
Housing material	
Body	Nickel-plated brass
Front	Luran <sup>®</sup> , black
Cable end	Polyester, black
Nuts	Nickel-plated brass
Connection	
Cable	Grey, 2 m, 2 x 0.5 mm <sup>2</sup> , oilproof PVC,
Plug	M12 x 1
Cables for plug (-6)	CON.6A series
Weight	
Cable version	150 g
Plug version	65 g
Approvals	UL, CSA

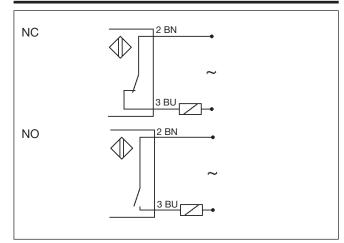
## **Dimensions**



# **Operation Diagram**

Power supply					
Object present, light received		1			
Output ON: Make switching (NO)		1	1	FTv⊣	
Break switching (NC)	FTv⊣				

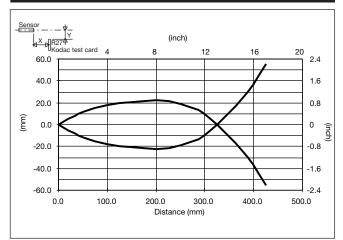
# Wiring Diagrams



# **Delivery Contents**

- Photoelectric switch: PA18ALD04..
- 2 nuts
- Packaging: plastic bag

## **Detection Diagram**



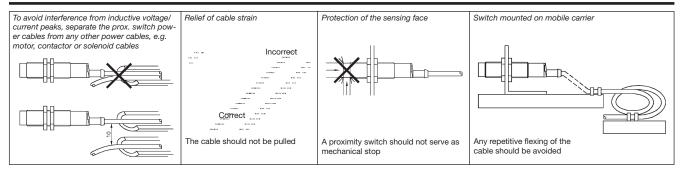
#### Accessories

- Connector type CON.6A-.. series.
- Screw driver for adjustments: 77-000
- MB18AAPA18-RAR

For further informations refer to "Accessories"

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### **Installation Hints**



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